

SUPERINTENDENCIA DE INDUSTRIA Y COMERCIO
División de Nuevas Creaciones
E. S. D.

Ref. EXPEDIENTE N° 01-031403
Solicitud de patente a nombre de
TYCO ELECTRONICS CORPORATION

Me refiero a la última providencia recaída en este asunto y adjunto presento los siguientes documentos:

- 1- Fotocopia del poder conferido legalizado por Apostilla, con traducción simple.
- 2- Copia certificada del documento de cesión para los Estados Unidos y para todos los demás países extranjeros por parte de los inventores a la solicitante en idioma inglés.
- 3- Copia certificada de la solicitud de patente estadounidense N° 09/556.230 de la cual se reclama prioridad.

Tyco Electronics Corporation está organizada de acuerdo con las leyes del Estado de Pennsylvania, Estados Unidos de América.

Como concluyó el examen de forma, pido se ordene la publicación del extracto.

Atentamente,



JERONIMO CASTILLO BONILLA
T.P 104167 C.S. Judicatura
C.C. 79.462.057 Bogotá

LAW OFFICES
PEDRO CASTILLO PINEDA &
ASSOCIATES
P.O. BOX 48362
Bogotá, Colombia / South America

IMPORTANT NOTE
The lodging of this GENERAL POWER with the Patent
Office obviates the need of presenting special powers
with each individual trade mark application.

FOR PATENTS AND TRADE MARKS IN
COLOMBIA

1 Applicant's
name

Poder General
(1) TYCO ELECTRONICS CORPORATION

General Power of Attorney
(1) TYCO ELECTRONICS CORPORATION

2 Applicant's
address

Una compañía organizada de acuerdo
a las leyes del Estado de Pennsylvania
domiciliado en (2) 2901 Fulling Mill Road,
Middletown, Pennsylvania, Estados Unidos
de América

a company organized according to the laws
of the State of Pennsylvania
domiciled in (2) 2901 Fulling Mill Road, Middletown,
Pennsylvania, United States of América

nombra al Dr. Jerónimo Castillo Bonilla y/o
Ximena Bonilla Pereira y/o Alvaro Castillo
Grau;

hereby appoint Jerónimo Castillo Bonilla and/or
Ximena Bonilla Pereira and/or Alvaro
Castillo Grau

Calle
93A N° 14-17 Oficina 311 en Bogotá, Colombia,
como sus representantes con poder especial, amplio y
suficiente, para recabar de las oficinas y autoridades
Colombianas, administrativas, judiciales o de policía,
en primera o segunda instancia, la obtención de
Patentes de Invención, Registro de Marcas, de
Modelos y de Dibujos Industriales, de Nombres
Comerciales y Enseñas, Lemas Comerciales y
Denominaciones de Origen, lo mismo que traspaños,
extensiones, renovaciones, cambios de nombre,
registro de licencias de explotación y registro de
licencias de uso referentes a tales actuaciones,
cancelación de Registros de marca, a cuyo efecto les
faculta para dar ante dichas autoridades todos los
pasos necesarios al objeto indicado, elevar solicitudes,
formular descripciones, enmiendas, protestas,
declaraciones, apelaciones y reclamos, solicitar la
aplicación de medidas cautelares; solicitar la nulidad
de Patentes de Invención, modelos de utilidad, diseños
industriales, así como la de registros de marcas ante la
autoridad nacional competente; aceptar en nuestro
nombre y representación la Cesión de derechos de
invención y de patente de invención que se nos haga
por cualquier persona, abonar todos los impuestos,
cuotas y pagos determinados por la ley, recibir todos
los documentos y valores dando el descargo
respectivo, llenar cualesquiera otros requisitos, desistir
y tomar en fin todas las medidas que creyeran
conducentes al resguardo de nuestros intereses y en
caso de presentarse oposiciones y/o observaciones
para que intervengan como demandantes o como
demandados, con todas las demás facultades
necesarias. Este poder comprende además las
facultades de recibir, desistir, transigir,
comprometer, sustituir, revocar sustituciones,
recibir notificaciones y nombrar apoderados
judiciales o extrajudiciales.

Calle 93A
N° 14-17 Oficina 311 en Bogotá, Colombia, as
our representatives with special, ample and
sufficient power to obtain from the offices and
Colombian authorities, administrative, judicial
and police, in first or in second instance,
Privileged Patents of invention, Registration of
Trade Marks, of Models and Industrial
Drawings, of Commercial Names and ensigns,
Commercial slogans and Origin Denominations
as well as assignments, extensions, renewals,
changes of name, registration of license of
exploitation and of license of use referred to said
actions, Cancellation Actions against trademark
Registrations, who are empowered to take before
said authorities all of the necessary steps for the
purposes indicated, to file applications, to
formulate descriptions, corrections, protests,
declarations, appeals, and claims, apply for
precautionary measures; apply for the nullity of
Patent Inventions, Utility Models, Industrial
Designs, as well as for Trademark Registrations
before the competent national authority; to
accept on our behalf and representation the
assignment of rights of inventions and titles of
invention that may be done to us by any person.
to pay all taxes, quotas and payments prescribed
by law, to receive all the documents and
proceeds giving the respective acquittance or
receipt, to fulfill any other requisites to desist
and take in fact any other measures that may be
deemed conducive to the safeguard of our
interests, and in case that oppositions and/or
observations are presented to intervene as
complainant and defendant, with all necessary
legal faculties.

This power of attorney includes the faculties to
receive, desist, compromise, transact substitute it
in all or in part, to revoke substitutions, to
receive notifications and to appoint extra-judicial
or judicial attorneys.

Dado y firmado en (3).....

Given and signed in (3).....

17-May-2001.....

Menlo Park, California, U.S.A.

4) Signature (s)

Stephen E. Creager

Stephen E. Creager

Secretary

Tyco Electronics Corporation

The Applicant's signature must be
attested by a Notary Public through
the NOTARIAL CERTIFICATE: In the
"Individual", when the signer is
a natural person; and in the
"Corporations", when is a legal one.
The Notary's signatures must then be
 legalized by a Colombian Consular
 officer.

La firma del solicitante debe ser
 atestada por un Notario Público por
 medio de la DECLARACION
 NOTARIAL, en la "Individual",
 cuando el firmante es una persona
 natural y en la de "Sociedades)"
 cuando es una persona jurídica. La
 firma del Notario deberá ser
 legalizada por el Consulado
 Colombiano.

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State of California



SECRETARY OF STATE APOSTILLE

(Convention de La Haye du 5 octobre 1961)

1. Country: *United States of America*
This public document
2. *has been signed by Patricia Fischbach*
3. *acting in the capacity of Deputy Assessor-County Clerk-Recorder, County of San Mateo, State of California*
4. *bears the seal/stamp of the County of San Mateo, State of California*

CERTIFIED

5. *At Sacramento, California*
6. *the 23rd day of May 2001*
7. *by Deputy Secretary of State, State of California*
8. *No. 98072*
9. *Seal/Stamp:*



10. Signature

Bill Jones

BILL JONES
Secretary of State

BY

[Signature]



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STATE OF CALIFORNIA
COUNTY OF SAN MATEO 59

I, WARREN SLOCUM, Assessor-County Clerk-Recorder, County of San Mateo, State of California, having by law a seal,

Do HEREBY CERTIFY, That KATHY C. MCGEE
whose name is subscribed to the Certificate of the proof or acknowledgment of the annexed instrument and thereon written, was at the time of taking such proof or acknowledgment, a Notary Public in and for said County, residing therein, duly commissioned and sworn, and duly authorized by the laws of said state to administer oaths, take acknowledgments and proofs of deeds or conveyances for land, tenements or hereditaments in said State, to be recorded therein. And further that I am well acquainted with the handwriting of such Notary Public, and verily believe that the signature to said Certificate of proof or acknowledgment is genuine, and that said instrument is executed and acknowledged according to the laws of said State. I further certify that an impression of the seals of Notaries Public is not required by law to be filed in my office.

IN TESTIMONY WHEREOF, I have hereunto set my hand and affixed the seal of the

Assessor-County Clerk-Recorder, this 21st day of May, 2001
Year

Warren Slocum

WARREN SLOCUM, Assessor-County Clerk-Recorder

By Patricia Fischbach

Deputy Clerk for the County of San Mateo

PATRICIA FISCHBACH

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ALIF RNIA ALL-PURPOSE A KN WLEDGMENT

State of California

County of San Mateo

} ss.

On 17 May 2001

Date

before me, Kathy C. McGee, Notary Public

Name and Title of Officer (e.g., "Jane Doe, Notary Public")

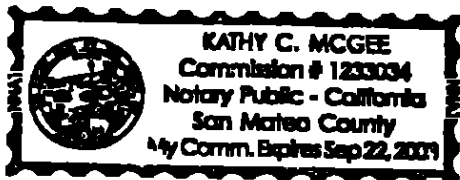
person(s) appeared Stephen E. Creager

Name(s) of Signer(s)

☒ personally known to me

☐ proved to me on the basis of satisfactory evidence

to be the person(s) whose name(s) is are subscribed to the within instrument and acknowledged to me that he/she/they executed the same in his/her/their authorized capacity(ies), and that by his/her/their signature(s) on the instrument the person(s), or the entity upon behalf of which the person(s) acted, executed the instrument.



WITNESS my hand and official seal:

Kathy C. McGee
Signature of Notary Public

Place Notary Seal Above

OPTIONAL

Though the information below is not required by law, it may prove valuable to persons relying on the document and could prevent fraudulent removal and reattachment of this form to another document.

Description of Attached Document

Title or Type of Document: Power of Attorney (for Colombia — NC053)

Document Date: 17 May 2001

Number of Pages: 1 (one)

Signer(s) Other Than Named Above: None

Capacity(ies) Claimed by Signer

Signer's Name: Stephen E. Creager

☐ Individual

☒ Corporate Officer — Title(s): Secretary

☐ Partner — ☐ Limited ☐ General

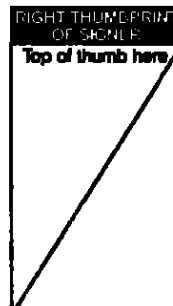
☐ Attorney in Fact

☐ Trustee

☐ Guardian or Conservator

☐ Other: _____

Signer is Representing: Tyco Electronics Corporation



LATE

**ESTADO DE CALIFORNIA
SECRETARIA DE ESTADO
APOSTILLA
(Convención de La Haya de Octubre 5, 1961)**

1. **País: Estados Unidos de América
Este documento público**
2. **ha sido firmado por Patricia Fischbach**
3. **actuando en capacidad de Asesor Diputado- Amanuense de Condado-
Registrador del Condado de San Mateo, Estado de California**
4. **otorga su sello/estampilla del Condado de San Mateo, Estado de California**

CERTIFICADO

5. **en Sacramento, California**
6. **el 23 de Mayo del 2001.**
7. **Por el Diputado del Secretario de Estado, Estado de California**
8. **No. 98072**
9. **Sello/Estampilla**

10. **Firma
(Firmado por Bill Jones)
BILL JONES
Secretario de Estado**

Por: Firma ilegible

X

**ESTADO DE CALIFORNIA
CONDADO DE SAN MATEO ss**

Yo, Warren Slocum, Asesor, Amanuense de Condado, Registrador del Condado de San Mateo, Estado de California, teniendo por ley un sello, certifico que KATHY C. MCGEE, cuyo nombre es suscrito al certificado de prueba o reconocimiento del documento anexo y escrito, era, al momento de tomar la prueba de reconocimiento, un Notario Público en y para el condado mencionado, residiendo en él, debidamente comisionado y juramentado, y debidamente autorizado por las leyes del mencionado Estado para impartir juramentos, tomar aceptaciones y pruebas de escrituras o trasposos de tierras, tenencias o herencias en tal Estado, y para ser inscritas allí. Adiciono que conozco la escritura del Notario Público, y creo firmemente que la firma en el certificado de prueba o reconocimiento es genuina, y que el mencionado instrumento fue ejecutado y reconocido de acuerdo con las leyes del mencionado Estado. Certifico que una impresión de los sellos de Notario Público no es requerida por la ley para ser presentada en mi despacho.

En testimonio de lo anterior, coloco mi firma y sello como Asesor, Amanuense de Condado, Registrador este 21 de Mayo del 2001.

Firmado Warren Slocum
WARREN SLOCUM, Asesor, Amanuense de Condado, Registrador

Por Firmado por Patricia Fischbach
Amanuense Diputado para el Condado de San Mateo
PATRICIA FISCHBACH

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CALIFORNIA RECONOCIMIENTO PARA TODO PROPÓSITO

Estado de California]
Condado de San Mateo] ss.

En Mayo 17, 2001, ante mí, Kathy C. McGee, Notario Público
Personalmente compareció Stephen E. Creager

Conocido personalmente por mí, por ser la persona
cuyo nombre suscribe el documento anexo y reconocido por mí por haber ejecutado
el mismo en su capacidad autorizada y que por su firma en el instrumento la persona
o entidad por la cual actúo, ejecutando el instrumento.

Coloco mi firma y sello oficial
(Firmado Kathy C. McGee)

OPCIONAL

A pesar de que la información abajo suministrada no es requerida por la ley, la
misma puede ser valiosa para las personas que confían en este documento y puede
prevenir remoción y colocación fraudulenta de esta forma a otro documento.

Descripción del documento anexo

Título o tipo de documento: Poder de Abogado (para Colombia – NC053)

Fecha del documento: 17 de Mayo 2001 Número de Páginas: 1 (una)

Signatarios diferentes al nombrado arriba: Ninguno

Capacidad reivindicada por el firmante:

Nombre del signatario: Stephen E. Creager

Oficial Corporativo. Título: Secretario

Firmando en representación de: Tyco Electronics Corporation

A 416905



THE UNITED STATES OF AMERICA

TO ALL TO WHOM THESE PRESENTS SHALL COME:

UNITED STATES DEPARTMENT OF COMMERCE
United States Patent and Trademark Office

May 30, 2001

THIS IS TO CERTIFY THAT ANNEXED IS A TRUE COPY FROM THE
RECORDS OF THIS OFFICE OF A DOCUMENT RECORDED ON
April 24, 2000.



By Authority of the
COMMISSIONER OF PATENTS AND TRADEMARKS

P. Swain
P. SWAIN
Certifying Officer

ASSIGNMENT RECORDAT

05-10-2000

Patents Only

4-24-00



To the Honorable Commissioner of
Please record the attached original documents or copy thereof.

101351828

Attorney Dkt. Nos. NC055-US1; 5487-78
April 24, 2000

1. Name of conveying party(ies):

Rudolf Robert Bukovnik
Kenton Archibald Blue
Frank J. Fitzgerald
Jeffery Craig Judd
Kathryn Marie Maher
Harry George Yaworski

2. Name and address of receiving party(ies):

Tyco Electronics Corporation
2901 Fulling Mill Road
Middletown, Pennsylvania 17057-3163

Additional patents of conveying party (not attached) Yes ☒ No

3. Nature of conveyance:

- ☒ Assignment
☐ Merger
☐ Security Agreement
☐ Change of Name
☐ Other

Execution Date: April 10, 2000; April 13, 2000;
April 17, 2000

Additional names & addresses attached? Yes ☒ No

U.S. PTO
09/556230
04/24/00

4. Application Serial No. _____ Patent No. _____

If this document is being filed together with a new application, the execution date of the application
is: April 10, 2000; April 13, 2000; April 17, 2000

Additional numbers attached? Yes ☒ No

09/556230

5. Name and address of party to whom correspondence concerning document should be mailed:

Marguerite E. Gierstner
Tyco Electronics Corporation
Intellectual Property Law Department
M/S 1061B
300 Constitution Drive
Menlo Park, California 94025-0964

6. Total number of applications and patents involved: 1

7. Total fee (37 CFR 3.41) \$40.00
☒ Enclosed
☐ Authorized to be charged to deposit account

8. Deposit account number: 50-0220

DO NOT USE THIS SPACE

9. Statement and signature

To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document

Robert W. Gilutz, Reg. No. 36,811
Name of Person Signing

Signature

April 24, 2000
Date

Total number of pages including cover sheet, attachments and document: 8

PATENT
REEL: 010764 FRAME: 0394

ASSIGNMENT

THIS ASSIGNMENT, made by us, Rudolf Robert Bukovnik, a Canadian citizen, residing at 100 Red Cedar Place, Chapel Hill, North Carolina 27514; Kenton Archibald Blue, a citizen of the United States of America, residing at 521 Cayman Avenue, Holly Springs, North Carolina 27540, Frank J. Fitzgerald, a citizen of the United States of America, residing at 206 Lochside Drive, Cary, North Carolina 27511, Jeffery Craig Judd, a citizen of the United States of America, residing at 12832 Creedmoor Road, Wake Forest, North Carolina 27587, Kathryn Marie Maher, a citizen of the United States of America, residing at 600 Wakehurst Drive, Apex, North Carolina 27502 and Harry George Yaworski, a citizen of the United States of America, residing at 207 Temple Gate Drive, Apex, North Carolina 27502; respectively;

WITNESSETH: That,

WHEREAS, we are the joint inventors of certain new and useful improvements in WRAP-AROUND CABLE SLEEVES HAVING AN EXPANDABLE BODY PORTION AND METHODS OF MAKING SAME for which an application for United States Letters Patent has been executed by us concurrently herewith, and

WHEREAS, TYCO ELECTRONICS CORPORATION, a Pennsylvania corporation having a principal place of business at 2901 Fulling Mill Road, Middletown, Pennsylvania 17057-3163, hereinafter referred to as assignee, is desirous of acquiring the entire right, title, and interest in and to said invention as described in said application, and in and to any and all Letters Patent which shall be granted therefor in the United States of America and all foreign countries;

NOW, THEREFORE, To Whom It May Concern, be it known that for good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, we have sold and by these presents do hereby sell, assign, transfer, and convey unto the said assignee, its successors and assigns, the entire right, title, and interest in and to the said invention and application, and in and to any and all provisionals, continuations, continuations-in-part, or divisions thereof, and in and to any and all Letters Patent of the United States of America and all foreign countries or reissues thereof which may be granted therefor or thereon, for the full end of the term for which said Letters Patent may be granted, together with the right to claim the priority of said application in all foreign countries in accordance with the International

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Convention, the same to be held and enjoyed by said assignee, its successors and assigns, as fully and entirely as the same would have been held and enjoyed by me if this assignment and sale had not been made.

We hereby request that said Letters Patent be issued in accordance with this assignment.

We further covenant and agree that, at the time of the execution and delivery of these presents, we possess full title to the invention and application above-mentioned, and that we have the unencumbered right and authority to make this assignment.

We further covenant and agree to bind our heirs, legal representatives, and assigns promptly to communicate to said assignee or its representatives any facts known to us relating to said invention, to testify in any interference or legal proceedings involving said invention, to execute any additional papers which may be requested to confirm the right of the assignee, its representatives, successors, or assigns to secure patent or similar protection for the said invention in all countries and to vest in the assignee complete title to the said invention and Letters Patent, without further compensation, but at the expense of said assignee, its successors, assigns, and other legal representatives.

IN WITNESS WHEREOF, we have hereunto set our hands and seals on this 13 day of April, 2000.

 (SEAL)
Rudolf Robert Bukovnik

STATE OF NORTH CAROLINA)
) ss:
COUNTY OF WAKE)

Before me personally appeared Rudolf Robert Bukovnik, to me known to be the person described in and who executed the foregoing instrument, and he acknowledged to me that he executed the same for the purposes therein stated, this 13th day of April, 2000.


Notary Public

SEAL

My Commission Expires: 2-13-05

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STATE OF NORTH CAROLINA)
) ss:
COUNTY OF WAKE)

Cindy R. Marsh
Notary Public

My Commission Expires: 2-13-2005

75.

[illegible]

Before me personally appeared Frank J. Fitzgerald, to me known to be the person described in and who executed the foregoing instrument, and she acknowledged to me that she executed the same for the purposes therein stated, this 13th day of April, 2000.

Cindy B. Marice
Notary Public

My Commission Expires: 2-13-05

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[illegible]

Before me personally appeared Jeffery Craig Judd, to me known to be the person described in and who executed the foregoing instrument, and she acknowledged to me that she executed the same for the purposes therein stated, this 10th day of April, 2000.

Cindy B. Maxion
Notary Public

My Commission Expires: 2-13-2005

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IN WITNESS WHEREOF, we have hereunto set our hands and seals on this 17th
day of April, 2000.

Kathryn Marie Maher (SEAL)
Kathryn Marie Maher

STATE OF NORTH CAROLINA)
) ss:
COUNTY OF WAKE)

Before me personally appeared Kathryn Marie Maher, to me known to be the
person described in and who executed the foregoing instrument, and she acknowledged to me
that she executed the same for the purposes therein stated, this 17th day of
April, 2000.

Cindy B. Marion
Notary Public

SEAL

My Commission Expires: 2-13-05

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IN WITNESS WHEREOF, we have hereunto set our hands and seals on this 13th
day of April, 2000.

Harry George Yaworski (SEAL)
Harry George Yaworski

STATE OF NORTH CAROLINA)
) ss:
COUNTY OF WAKE)

Before me personally appeared Harry George Yaworski, to me known to be the
person described in and who executed the foregoing instrument, and she acknowledged to me
that she executed the same for the purposes therein stated, this 13th day of
April, 2000.

Cindy R. Marion
Notary Public

SEAL

My Commission Expires: 2-13-05

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K



THE UNITED STATES OF AMERICA

TO ALL TO WHOM THESE PRESENTS SHALL COME:

UNITED STATES DEPARTMENT OF COMMERCE

United States Patent and Trademark Office

May 31, 2001

THIS IS TO CERTIFY THAT ANNEXED HERETO IS A TRUE COPY FROM THE RECORDS OF THE UNITED STATES PATENT AND TRADEMARK OFFICE OF THOSE PAPERS OF THE BELOW IDENTIFIED PATENT APPLICATION THAT MET THE REQUIREMENTS TO BE GRANTED A FILING DATE UNDER 35 USC 111.

APPLICATION NUMBER: 09/556,230

FILING DATE: April 24, 2000



**By Authority of the
COMMISSIONER OF PATENTS AND TRADEMARKS**

M. K. Hawkins

**M. K. HAWKINS
Certifying Officer**

04-26-00

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PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

ATTY DOCKET NO.: NC055-US1/5487-78

DATE: April 24, 2000

UTILITY PATENT APPLICATION TRANSMITTAL LETTER
AND FEE TRANSMITTAL FORM (37 CFR 1.53(b))

BOX PATENT APPLICATION

Assistant Commissioner for Patents
Washington, DC 20231

Sir:

Transmitted herewith for filing under 37 CFR 1.53(b) is:

- ☒ a patent application
☐ a Continuation ☐ a Divisional ☐ a Continuation-in-Part (CIP)
 of prior application no.: ; filed
☐ A Small Entity Statement(s) was filed in the prior application; Status still proper and desired.

Inventor(s) or Application Identifier:

Rudolf Robert Bukovnik; Kenton Archibald Blue; Frank J. Fitzgerald; Jeffery Craig Judd;
Kathryn Marie Maher; Harry George YaworskiEntitled: **WRAP-AROUND CABLE SLEEVES HAVING AN EXPANDABLE BODY PORTION
AND METHODS OF MAKING SAME**

Enclosed are:

1. ☒ Application Transmittal Letter and Fee Transmittal Form (A duplicate is enclosed for fee processing)
2. ☒ 46 pages of Specification (including 64 claims)
3. ☒ 19 sheets of Formal Drawings (35 USC 113)
4. ☒ Oath or Declaration
 - a. ☒ newly executed (original or copy)
 - b. ☐ copy from prior application (37 CFR 1.63(d) (for continuation/divisional) (Note Box 5 Below)
 - c. ☐ ~~DELETION OF INVENTOR(S)~~ (Signed statement deleting inventor(s) named in the prior application)
5. ☐ Incorporation By Reference (useable if box 4b is checked)
 The entire disclosure of the prior application, from which a copy of the oath or declaration is supplied under Box 4b, is considered as being part of the disclosure of the accompanying application and is hereby incorporated by reference therein.
6. ☐ Microfiche Computer Program (Appendix)
7. ☒ Assignment papers (cover sheet(s) and document(s))
8. ☐ Small Entity Statement(s)
9. ☐ Information Disclosure Statement, PTO-1449, and _____ references cited
10. ☐ Preliminary Amendment (Please enter all claim amendments prior to calculating the filing fee.)
11. ☐ English Translation Document
12. ☐ Certified Copy of Application No. ; Filed

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13. ☐ Sequence Listing/ Sequence Listing Diskette
a. ☐ computer readable copy
b. ☐ paper copy
c. ☐ statement in support
14. ☐ An Associate Power of Attorney
15. ☒ Return Receipt Postcard (MPEP 503) (Should be specifically itemized)
16. ☐ Other:

The fee has been calculated as shown below:

	Column 1 No. Filed	Column 2 No. Extra	Small Entity Rate Fee	Large Entity Rate Fee
BASIC FEE			\$345.00	\$ 690.00
TOTAL CLAIMS	64 - 20 =	44	x 09 = \$	x 18 = \$ 792.00
INDEP CLAIMS	7 - 3 =	4	x 39 = \$	x 78 = \$ 312.00
☐ MULTIPLE Dependent Claims Presented			+ 135 = \$	+ 270 = \$
If the difference in Col. 1 is less than zero, Enter "0" in Col 2			Total \$	Total \$1794.00

- ☐ A check in the amount of \$ to cover the filing fee is enclosed.
☒ A check in the amount of \$ 1834.00 is enclosed to cover the filing fee and the Assignment Recordation fee (\$40.00).
☒ The Commissioner is hereby authorized to charge payment of the following fees associated with this communication or credit any overpayment to Deposit Account No. 50-0220.
☒ Any additional filing fees required under 37 CFR 1.16.
☒ Any patent application processing fees under 37 CFR 1.17.

Respectfully submitted,

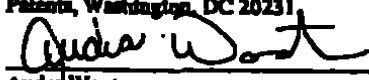
Robert W. Glatz
Registration No. 36,811

Correspondence Address:
Marguerite E. Gerstner
Tyco Electronics Corporation
Intellectual Property Law Department
M/S 106/1B
300 Constitution Drive
Menlo Park, California 94025-9964
Tel.: 650-361-2483
Fax: 650-361-5623

CERTIFICATE OF EXPRESS MAILING

Express Mail Label No. EL533612335US
Date of Deposit: April 24, 2000

I hereby certify that this correspondence is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 CFR 1.10 on the date indicated above and is addressed to Box Patent Application, Assistant Commissioner for Patents, Washington, DC 20231


Audrey Wooten

00556230-042400

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**WRAP-AROUND CABLE SLEEVES HAVING
AN EXPANDABLE BODY PORTION
AND METHODS OF MAKING SAME**

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Field of the Invention

This invention relates to sealing of cables. More particularly, this invention relates to wrap-around cable sleeves.

Background of the Invention

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In the electrical utilities industry, maintaining cable integrity may be critical. A loss of cable integrity, for example, a short circuit in a high voltage cable, may result in a crippling power outage, or, even worse, a loss of life. One everyday task that may pose a great threat to cable integrity is the formation of electrical connections.

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When electrical connections are formed, a bare metal surface may be exposed such as a splice connector. These bare metal surfaces may be particularly hazardous when formed in the field where they are exposed to the environment. This environment may include rocks and other sharp objects as well as moisture when the connection is to be buried under ground and rainfall when the connection is to be suspended in the air. Thus, there is a need to protect such electrical connections from the environment.

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U.S. Patent No. 5,828,005 to Huynh-Ba et al. proposes the use of a gel-filled closure for environmentally protecting a connector forming a connection between a cable and at least one electrical component. The closure may include first and second cavities, each having two lateral sides and two end sides. The closure may have a hinge joining the first and second bodies along a lateral edge. The closure may be integrally made of a thermoplastic material by injection molding. The thermoplastic material may have a tensile yield strength of at least 3,500 psi. The

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closure may include reinforcing ribs which decrease the deflection in the closure near fingers as the enclosed gel expands during service at elevated temperatures.

While the gel may protect the connection from moisture and the closure may provide protection from rocks and other buried sharp objects, such a solution may ultimately be less than optimal. The reinforcing ribs may need to be designed to withstand a given internal pressure. As a result, valuable engineering resources may need to be expended to create a satisfactory closure. Moreover, standard electrical connectors are typically not used by electrical utilities across the country. Instead, connectors may assume a variety of shapes and sizes. As the above closure may be formed in molds by injection molding, large capital investments may be required to manufacture them. Oftentimes, the ultimate market for these specialty closures may not be large enough to warrant such an investment. Furthermore, the gel may have to be placed in the closures in a discrete step, either in the manufacturing process or in the field, which may be inefficient.

U.S. Patent No. 4,888,070 to Clark et al. proposes a flexible envelope having therein a sealing material. As noted above, gels may expand when heated causing internal stresses on the flexible envelope. If the flexible envelope is made of an elastomer having sufficient elasticity to absorb the expansion of the gel, the closure may become susceptible to splitting if placed in contact with a sharp object such as a rock. If the flexible envelope is made of a rigid material capable of withstanding such contact, the closure may become susceptible to stresses similar to those encountered by the closure, as noted above. Furthermore, the gel may typically be positioned within the flexible envelope in the field. Providing the gel in a discrete step may be inefficient.

Summary of the Invention

According to the present invention, wrap-around cable sleeves for environmentally sealing a cable section are provided. The wrap-around cable sleeve may include a longitudinally extending body made from an electrically insulating material and having a longitudinally extending portion that has a corrugated lateral cross-section. The longitudinally extending portion may have a flexural modulus of between about 4,000 and 100,000 psi. The longitudinally extending portion in various

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embodiments defines a portion of a cable chamber. The cable chamber may extend at least substantially around the cable section when the body is wrapped around the cable section. The cable chamber may have a range taking in a radial direction of at least about 15 percent.

5 In embodiments of the present invention, the longitudinally extending portion may include a first longitudinal edge and a second longitudinal edge laterally spaced from the first longitudinal edge. The wrap-around cable sleeve may further include a connector having a first connecting portion adjacent the first longitudinal edge and a second connecting portion adjacent the second longitudinal edge. The first connecting
10 portion may be positioned adjacent the second connecting portion when the body is wrapped around the cable portion.

In other embodiments of the present invention, the connector may include a connecting member that connects the first connecting portion to the second connecting portion. The connecting member may include longitudinally extending
15 sleeves, spring clamps, and latch members, for example.

In other embodiments of the present invention, the wrap-around cable sleeve may further include a sealant material positioned within the cable chamber. The sealant material may include a silicone gel. The body may further include a first collar portion adjacent a first end of the cable chamber and a second collar portion
20 adjacent a second end of the cable chamber. The first and second collar portions may have a range taking in a radial direction of less than about 10 percent. The cable chamber may have a range taking in the longitudinal direction of less than about 10 percent.

In further embodiments of the present invention, the wrap-around cable sleeve
25 may include a first restraint member positioned over a first end portion of the cable chamber and a second restraint member positioned over a second end portion of the cable chamber. The second end portion may be longitudinally spaced from the first end portion. The first end portion may have a first slot with the first restraint member positioned therein. The second end portion may have a second slot with the second
30 restraint member positioned therein. The first and second restraint members may limit a range taking in a radial direction of the first and the second cable chamber end portions to less than about 10 percent.

In yet other embodiments of the present invention, the electrically insulating material may include a thermoplastic elastomer. The thermoplastic elastomer may be selected from the group consisting of polypropylene/rubber blends and polyurethanes. The longitudinally extending portion may have a 100% tensile modulus of between
5 about 250 psi and 3000 psi and may have a tension set of less than about 60 percent.

In other embodiments of the present invention, a wrap-around cable sleeve for environmentally sealing a cable section is provided which includes a longitudinally extending body comprising an electrically insulating material and having a
10 longitudinally extending portion. The longitudinally extending portion may have a first longitudinal edge and a second longitudinal edge laterally spaced from the first longitudinal edge. The longitudinally extending portion may define a portion of a cable chamber. The cable chamber may extend at least substantially around the cable section when the body is wrapped around the cable section. The cable chamber may have a range taking in a radial direction of at least about 15 percent and may have a
15 range taking in the longitudinal direction of less than about 10 percent. The wrap-around cable sleeve may include a connector having a first connecting portion adjacent the first longitudinal edge, and a second connecting portion adjacent the second longitudinal edge.

In further embodiments of the present invention, a wrap-around cable sleeve
20 for environmentally sealing a cable section is provided which includes a longitudinally extending body made from an electrically insulating material and having a longitudinally extending portion with a corrugated lateral cross-section. The longitudinally extending portion may have a first longitudinal edge and a second longitudinal edge laterally spaced from the first longitudinal edge. The longitudinally
25 extending portion may have a range taking in a lateral direction of at least about 15 percent and a flexural modulus of between about 4,000 and 100,000 psi. The wrap-around cable sleeve may include a connector having a first connecting portion adjacent the first longitudinal edge and a second connecting portion adjacent the second longitudinal edge. The connector may include a connecting member that
30 connects the first and second connecting portions when the body is wrapped around the cable section. Wrap-around cable closures of the present invention may be present as one or more components in a connection protector kit for environmentally sealing a

cable section.

In still other embodiments of the present invention, the body may include an interior surface and an exterior surface when the body is wrapped around the cable section. The wrap-around cable sleeve may include a sealant material on the interior surface of the body to environmentally seal the cable section when the body is wrapped around the cable section.

In other embodiments of the present invention, the body may include a first end portion adjacent a first end of the longitudinally extending portion and extending from the first connecting portion. The first end portion may have a substantially flat lateral cross-section and a range taking in the lateral direction of less than about 10 percent. The body may also include a second end portion adjacent a second end of the longitudinally extending portion and extending from the first longitudinal edge. The second end portion may have a substantially flat lateral cross-section and a range taking in the lateral direction of less than about 10 percent.

In further embodiments of the present invention, a wrap-around cable sleeve for environmentally sealing a cable section is provided including a longitudinally extending body and a connector. The longitudinally extending body may be made from an electrically insulating material and have a longitudinally extending portion with a corrugated lateral cross-section. The longitudinally extending portion may have a first longitudinal edge portion and a second longitudinal edge portion laterally spaced from the first longitudinal edge portion. The connector may include a pin member coupled to and extending from the first longitudinal edge portion and a socket member coupled to and extending from the second longitudinal edge portion. The pin member is preferably configured to connectably engage the socket member. The pin and the socket members are preferably positioned so as to be aligned to connectably engage when the body is wrapped around the cable section.

In other embodiments of the present invention, a lip member may extend from a closure side of the socket member.

In still other embodiments of the present invention, the longitudinally extending portion may have a flexural modulus of between about 4,000 and 100,000 psi, and the pin and socket members each may have a flexural modulus of greater than about 125,000 psi. The connector may include a first connecting portion adjacent the

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first longitudinal edge portion. The first connecting portion may include a first upright member having an increased lateral cross-section at its distal end. The connector may include a second connecting portion adjacent the second longitudinal edge portion. The second connecting portion may include a second upright member having an increased lateral cross-section at its distal end. The pin member may have a first channel at one end and a pin at an opposite distal end. The first channel may slidably engage the distal end of the first upright member. The socket member may have a second channel at one end and a socket at an opposite distal end. The second channel may slidably engage the distal end of the second upright member.

In further embodiments of the present invention, the pin member may be bonded to the first longitudinal edge portion and the socket member may be bonded to the second longitudinal edge portion. The longitudinally extending portion, the pin member and the socket member may be integrally formed. The pin member and the socket member may include a rigid coating substantially extending over connectably engaging portions thereof to provide the hardness thereof.

In yet other embodiments of the present invention, the pin member may extend substantially entirely along the first longitudinal edge and the socket member may extend substantially entirely along the second longitudinal edge. Alternatively, the pin member may include a plurality of longitudinally spaced pin members, and the socket member may include a plurality of longitudinally spaced socket members. The longitudinally spaced pin members and the longitudinally spaced socket members may be positioned so as to be aligned to connectably engage when the body is wrapped around the cable section.

In still other embodiments of the present invention, the pin member may extend substantially perpendicularly from the body and may have a pin extending from a closure side thereof, and the socket member may extend substantially perpendicularly from the body and may have a socket in the closure side thereof. The closure sides of the pin and socket members may be configured to be adjacent to one another when the body is wrapped around the cable section. An external surface of the pin member and an external surface of the socket member may be configured to provide a grip surface to facilitate wrapping the body around the cable section. An external surface of the pin member and an external surface of the socket member may

be configured to receive a locking member. The locking member may be a channel connector that slidably engages the external surfaces of the pin and socket members. Alternatively, the locking member may include a living hinge connected to a first member that is one of the pin member and the socket member and an arm extending from the living hinge and having a hook at an end opposite the living hinge. The arm may extend so as to engage the hook to a second member that is the other of the socket member and the pin member when the arm is rotated to a position adjacent the second member.

Methods of forming a wrap-around cable sleeve are provided by the present invention. The methods of forming a wrap-around cable sleeve may include extruding a web comprising electrically insulating material, applying gel to a surface of the web, and cutting the web having applied gel to form a wrap-around cable sleeve having a first and a second end. The web may include corrugations defining a corrugated lateral cross-section. The web may have a body including a thermoplastic elastomer and may have longitudinal edges including a thermosetting polymer. The applying step may include spraying the gel onto the surface of the web or coextruding the gel onto the surface of the web. The method of forming a wrap-around cable sleeve may include stamping a portion of the web to substantially remove the corrugations therefrom. The stamping operation may be a heat stamping operation. If the cutting operations precede the stamping operations, the first and second ends may be stamped to substantially remove the corrugations therefrom.

In other embodiments of the present invention, methods of forming a wrap-around cable sleeve are provided including extruding a web comprising electrically insulating material to provide a web that includes corrugations defining a corrugated lateral cross section that provides a lateral range taking of at least about 15 percent, cutting the web to form a wrap-around cable sleeve having a first and a second end, and stamping the first and second ends to substantially remove the corrugated cross-sections therefrom. The stamping operation may provide first and second ends, each having a lateral range taking of less than about 10 percent. The stamping operation may be a heat stamping operation. The method may further include applying gel to the web. The applying may precede cutting. Alternatively, the cutting operations may precede applying the gel.

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The present invention provides apparatus which may protect an electrical cable section from the environment. More specifically, the present invention provides wrap-around cable sleeves which may protect electrical cable sections of various shapes and sizes from the environment, including moisture as well as sharp objects.

5 The present invention may also provide methods of making such wrap-around cable sleeves.

Brief Description of the Drawings

10 FIG. 1 is a schematic diagram illustrating embodiments of a wrap-around cable sleeve according to the present invention.

FIG. 2 is a schematic diagram illustrating a lateral cross-section of the embodiment illustrated in FIG. 1.

15 FIGS. 3A and 3B are schematic diagrams illustrating the embodiments illustrated in FIG. 1 in a position defining a cable chamber.

FIG. 4 is a schematic diagram illustrating a lateral cross-section of embodiments of a wrap-around cable sleeve according to the present invention including a spring clamp connector.

20 FIGS. 5A and 5B are schematic diagrams illustrating embodiments of a wrap-around cable sleeve according to the present invention having a latch connector.

FIG. 6 is a schematic diagram illustrating embodiments of a wrap-around cable sleeve according to the present invention having interlocking upright members.

25 FIG. 7 is a schematic diagram illustrating a lateral cross-section of the embodiments illustrated in FIG. 6 including a sealant material on the interior surface of the longitudinally extending body according to the present invention.

FIG. 8 is a schematic diagram illustrating embodiments of a wrap-around cable sleeve according to the present invention having a longitudinally extending body with substantially flat end portions.

30 FIG. 9 is a schematic diagram illustrating the illustrated embodiment of FIG. 8 defining a cable chamber with collar portions according to the present invention.

FIGS. 10A and 10B are schematic diagrams illustrating lateral cross-sections of the embodiments illustrated in FIG. 9.

FIGS. 11A, 11B and 11C are schematic diagrams illustrating embodiments of

a wrap-around cable sleeve according to the present invention having first and second restraint members positioned in slots.

FIG. 12 is a schematic diagram illustrating radial range taking according to the present invention.

5 FIG. 13 is a schematic diagram illustrating lateral range taking according to the present invention.

FIG. 14 is a schematic diagram illustrating longitudinal range taking of the present invention.

10 FIG. 15 is a schematic diagram illustrating a lateral cross-section of embodiments of a wrap-around cable sleeve having pin and socket members according to the present invention.

15 FIG. 16 is a schematic diagram illustrating a lateral cross-section of embodiments of a wrap-around cable sleeve according to the present invention having a pin with a semi-circular leading edge and a grip surface having straight and arcuate portions.

FIG. 17 is a schematic diagram illustrating a lateral cross-section of embodiments of a wrap-around cable sleeve according to the present invention having a pin with a half-arrowhead leading edge and grip surfaces having an arcuate shape.

20 FIG. 18 is a schematic diagram illustrating a lateral cross-section of embodiments of a wrap-around cable sleeve according to the present invention having pin and socket members slidably engaging first and second upright members.

FIG. 19 is a schematic diagram illustrating a lateral cross-section of embodiments of a wrap-around cable sleeve according to the present invention having pin and socket members and a longitudinally extending sleeve connector.

25 FIG. 20 is a schematic diagram illustrating a lateral cross-section of embodiments of a wrap-around cable sleeve according to the present invention having pin and socket members and a locking member having a living hinge, an arm, and a hook.

30 FIG. 21 is a schematic diagram illustrating a lateral cross-section of embodiments of a wrap-around cable sleeve according to the present invention having pin and socket members comprising a rigid coating.

FIG. 22 is a schematic diagram illustrating embodiments of a wrap-around

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cable sleeve according to the present invention having a plurality of pin and socket members.

FIG. 23 is a schematic diagram illustrating a lateral cross-section of
embodiments of a wrap-around cable sleeve according to the present invention having
5 pin and socket members and a lip member.

Detailed Description of the Preferred Embodiments

The present invention now will be described more fully hereinafter with
reference to the accompanying drawings, in which preferred embodiments of the
10 invention are shown. This invention may, however, be embodied in many different
forms and should not be construed as limited to the embodiments set forth herein;
rather, these embodiments are provided so that this disclosure will be thorough and
complete, and will fully convey the scope of the invention to those skilled in the art.
Like numbers refer to like elements throughout.

15 Referring to FIG. 1, an embodiment of a wrap-around cable sleeve according
to the present invention will now be described. The wrap-around cable sleeve 100 has
a longitudinally extending body 110 and a connector 170. The longitudinally
extending body 110 includes a longitudinally extending portion 119 having a first
longitudinal edge 115 and a second longitudinal edge 116 laterally spaced from the
20 first longitudinal edge 115. The connector 170 includes a first connecting portion 120
adjacent the first longitudinal edge 115 of the longitudinally extending portion 119
and a second connecting portion 130 adjacent the second longitudinal edge 116 of the
longitudinally extending portion 119. While the preferred embodiments described
herein illustrate specific connecting portion configurations, it is to be understood that
25 various suitable connecting portion configurations understood by those skilled in the
art may be used.

The longitudinally extending body 110 as illustrated in FIG. 1 is made from
an electrically insulating material. This material may be a variety of electrically
insulating materials as will be understood by those skilled in the art including, but not
30 limited to, thermoplastics and thermoplastic elastomers. The electrically insulating
material, preferably, is a thermoplastic elastomer. The thermoplastic elastomer may
be various thermoplastic elastomers as will be understood by those skilled in the art,

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and is preferably selected from the group consisting of polypropylene/rubber blends and polyurethanes. The most preferable thermoplastic elastomers are the polypropylene/rubber blends commercially available from Advanced Elastomer Systems of Akron, Ohio and sold under the Santoprene™ trademark. The longitudinally extending portion 119 may have a hardness as measured on the Shore A scale of at least about 55, preferably at least about 80, and more preferably at least about 90. The longitudinally extending portion 119 preferably has a flexural modulus between a lower limit and an upper limit. The lower limit is preferably about 2,000 psi, more preferably about 4,000 psi, and most preferably about 6,000 psi. The upper limit is preferably about 100,000 psi, more preferably about 25,000 psi, and most preferably about 10,000 psi. The longitudinally extending portion 119 preferably has a 100% tensile modulus as measured using ASTM D412 between a lower limit and an upper limit. The lower limit is preferably about 250 psi, more preferably about 800 psi, and most preferably about 1300 psi. The upper limit is preferably about 3000 psi, more preferably about 1800 psi, and most preferably about 1600 psi. The longitudinally extending portion 119 preferably has a tension set as measured using ASTM D412 of less than about 60 percent, more preferably less than about 50 percent, and most preferably less than about 20 percent. The longitudinally extending portion 119 may preferably have a lateral range taking, as described below in FIG. 13, of at least about 15%, more preferably of at least about 30%, and most preferably of at least about 50%. The longitudinally extending portion 119 may preferably have a longitudinal range taking, as described below in FIG. 14, of less than about 10%, more preferably less than about 5%, and most preferably less than about 2%.

Referring now to FIG. 2, a lateral cross-section of the embodiments illustrated in FIG. 1 will now be described. The longitudinally extending portion 119 has a corrugated lateral cross-section. The longitudinally extending portion 119 has an exterior side 112 and an interior side 114. While the illustrated embodiment of FIG. 2 contains a longitudinally extending portion 119 having a W-shaped zig-zag pattern, it is to be understood that corrugated lateral cross-sections of the present invention should not be limited to any particular corrugated pattern.

As shown in FIG. 2, the first connecting portion 120 has a first upright member 122 coupled to and extending from an exterior side of the first connecting

portion 120. The first upright member 122 has an increased lateral cross-section at its distal (furthest from the connecting portion 120) and having an engaging surface 124. The first upright member 122 also has a closure side 121. The first connecting portion 120 also has a grip member 126 having a grip surface 128.

5 As illustrated in FIG. 2, the second connecting portion 130 has a second upright member 132 coupled to and extending from an exterior side of the second connecting portion 130. The second upright member 132 has an increased lateral cross-section at its distal end 134. The second upright member also has a closure side 131. The second connecting portion 130 further has a grip member 136 having a grip surface 138. While the illustrated embodiments of FIGS. 1, 6 and 8 contain first and second connecting portions having grip members, it is to be understood that connecting portions according to the present invention do not require grip members.

10 The first connecting portion 120, as shown in FIG. 2, has a lip member 123. The lip member 123 may act as a guide to facilitate alignment of the first and second upright members 122 and 132, respectively, when the body 110 is wrapped around a cable section. Moreover, the lip member 123 may also act as a moisture barrier, which may reduce the amount of moisture that enters a cable chamber formed by the longitudinally extending portion 119 when the body 110 is wrapped around a cable section. Furthermore, the lip member 123 may prevent sealant material from entering between closure sides 121 and 131 of upright members 122 and 132, respectively, which may otherwise occur when a wrap-around cable sleeve having sealant material thereon is wrapped around a cable section. Although the illustrated embodiments of FIGS. 1, 6 and 8 contain lip members, it is to be understood that connecting portions according to the present invention do not require lip members. Wrap-around cable sleeves of the present invention may be provided as part of a kit for environmentally sealing a cable section. The kit may also include sealant material, among other things, which may be desired when the wrap-around cable sleeve is not provided with sealant material thereon.

25 Turning now to FIGS. 3A and 3B, the embodiments of FIG. 1, positioned to define a cable chamber and further having a connector including a connecting member, will now be further described. As illustrated in FIG. 3A, a connector 370 includes the first connecting portion 122, the second connecting portion 132, and a

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longitudinally extending sleeve element 300. The body 110 may be wrapped around a cable section by positioning the closure side 121 of the first upright member 122 of the first connecting portion 120 adjacent the closure side 131 of the second upright member 132 of the second connecting portion 130. The grip member 126 and the grip member 136 may aid in this positioning. When the body 110 is wrapped around a cable section, the longitudinally extending portion 119 defines a portion of a cable chamber 180. The cable chamber 180 extends substantially around the cable section. The exterior side 112 of the longitudinally extending portion 119 defines a portion of the exterior surface of the cable chamber and the interior side 114 of the longitudinally extending portion 119 defines a portion of the interior side of the cable chamber 180.

As shown in FIG. 3A, the longitudinally extending sleeve element 300 may be used as a connecting member to connect the first connecting portion 120 to the second connecting portion 130. The longitudinally extending sleeve element 300 has an inner surface 310 configured to slidably engage the distal end 124 of the first upright member 122 and an inner surface 320 configured to slidably engage the distal end 134 of the second upright member 132. The longitudinally extending sleeve element 300 has a plurality of sections 330 separated by gaps 340. While embodiments of the longitudinally extending sleeve element 300 as illustrated in FIG. 3A have a plurality of sections 330 separated by gaps 340, it is to be understood that longitudinally extending sleeve elements of the present invention may have other configurations as will be understood by those skilled in the art. For example, the longitudinally extending sleeve element of the present invention may be a longitudinally extending corrugated tube having a longitudinally extending slit along its length. As illustrated in FIG. 3B, the sections 330 are connected to one another at edges 350 and 351. The longitudinally extending sleeve element 300 may comprise various rigid materials, including but not limited to, thermosetting plastics, metals, and rigid thermoplastics having a heat deflection temperature greater than about 90°C. The longitudinally extending sleeve element 300 preferably comprises metal and more preferably comprises stainless steel.

The present invention will now be described with reference to the lateral cross-section of FIG. 4. The wrap-around cable sleeve 400 includes a longitudinally

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extending body 410 and a connector 470. The longitudinally extending body 410 includes a longitudinally extending portion 419 having a first longitudinal edge 415 and a second longitudinal edge 416 laterally spaced from the first longitudinal edge 415. The connector 470 includes a first connecting portion 420 adjacent the first longitudinal edge 415, and a second connecting portion 430 adjacent the second longitudinal edge 416. The first connecting portion 420 has a first upright member 422 with an increased lateral cross-section at its distal end 424. The second connecting portion 430 has a second upright member 432 with an increased lateral cross-section at its distal end 434. The connector 470 includes a spring clamp connecting member 440. The spring clamp connecting member 440 has a first arm 441 and a second arm 442. The first arm 441 has a first end 443 and a second end 445 opposite the first end 443. The second arm 442 has a first end 444 and a second end 446 opposite the first end 444. The first arm 441 is coupled to the second arm 442 by a spring member 447 such that the spring member 447 causes the first end 443 of the first arm 441 to be directed toward the first end 444 of the second arm 442. The spring clamp 440 may be positioned adjacent the longitudinally extending body 400 such that the first end 443 of the first arm 441 is adjacent the first upright member 422 and the first end 444 of the second arm 442 is adjacent the second upright member 432 such that the first upright member 422 and the second upright member 432 are held in close proximity to one another. Spring clamps of the present invention may be made from a variety of materials as will be understood by those skilled in the art. For example, spring clamps may comprise metals and thermosetting plastics. Spring clamps are preferably metal, and more preferably comprise stainless steel. Spring clamps of the present invention may extend substantially entirely along the length of the longitudinally extending body or a plurality of longitudinally spaced spring clamp connectors may be used.

Referring now to FIGS. 5A and B, embodiments of a wrap-around cable sleeve according to the present invention having a latching connector will now be described. FIG. 5B illustrates a lateral cross-section of illustrated embodiment of FIG. 5A. As shown in FIG. 5A, a wrap-around cable sleeve 500 has a longitudinally extending body 505 and a connector 525. The longitudinally extending body 505 has a first longitudinal edge 515 and a second longitudinal edge 516 laterally spaced from

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the first longitudinal edge 515. The connector 525 has a first connecting portion 511 adjacent the first longitudinal edge 515, and a second connecting portion 521 adjacent the second longitudinal edge 516. The first connecting portion 511 has a first upright member 510, and the second connecting portion 521 has a second upright member 520. The first upright member 510 has a closure side 512 and the second upright member 520 has a closure side 522. The longitudinally extending body 505 is wrapped around a cable section such that the closure side 512 of the first upright member 510 is adjacent the closure side 522 of the second upright member.

As shown in FIGS. 5A and 5B, the connector 525 has a latch member 530. The latch member 530 has a first latch end 532 and a second latch end 534 longitudinally spaced from the first latch end 532. The first latch end 532 is rotatably connected to the first upright member 510 at a first connection point 514. The second latch end 534 is rotatably connected to the first upright member 510 at a second connection point 516 longitudinally spaced from the first connection point 514. The latch member 530 is configured to engage the second upright member 520 when the latch member 530 is rotated to a position adjacent the second upright member 520, as illustrated by the broken lines in FIGS. 5A and 5B. Latch members of the present invention may be made from various rigid materials as will be understood by those skilled in the art. For example, latch members may be made from thermosetting plastics, metals, and rigid thermoplastics having heat deflection temperatures greater than about 90°C. Latch members of the present invention are preferably metal, more preferably stainless steel.

Although the illustrated embodiments of FIGS. 3-5 have shown particular mechanical connectors, it is to be understood that connectors of the present invention may be any suitable connector as will be understood by those skilled in the art. For example, connectors of the present invention may be mechanical connectors having different configurations, chemical connectors (e.g., adhesives), and the like.

Referring now to FIG. 6, embodiments of a wrap-around cable sleeve having interlocking upright members according to the present invention will now be described. The wrap-around cable sleeve 600 has a longitudinally extending body 610 and a connector 670. The longitudinally extending body 610 includes a longitudinally extending portion 619 having a first longitudinal edge 615 and a second

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longitudinal edge 616 laterally spaced from the first longitudinal edge 615. The connector 670 includes a first connecting portion 620 adjacent the first longitudinal edge 615 of the longitudinally extending portion 619, and a second connecting portion 630 adjacent the second longitudinal edge 616 of the longitudinally extending portion 619.

Referring now to FIG. 7, a lateral cross-section of the embodiments illustrated in FIG. 6 will now be described. The longitudinally extending portion 619 has a corrugated lateral cross-section having a generally U-shaped zig-zag pattern. The longitudinally extending portion 619 has an exterior side 612 and an interior side 614. The interior side 614 has a sealant material 710 positioned on it.

As shown in FIG. 7, the first connecting portion 620 has a first upright member 621. The first upright member 621 has a first recess portion 622, a first extending element 623, a closure side 624 and an engaging surface 626. The first connecting portion 620 also has a guide slot 625, and a first grip member 627 having a grip surface 628. The second connecting portion 630 has a second upright member 631. The second upright member 631 has a second extending element 632, a second recess 633, a closure side 634 and an engaging surface 636. The second connecting portion 630 also has a guide member 635, and a second grip member 637 having a grip surface 638.

When the body 610 is wrapped around a cable section, guide member 635 may be inserted into guide slot 625 and first closure side 624 may be positioned adjacent second closure side 634 such that first extension member 623 engages second recess 633 and second extension member 632 engages first recess 622. The first and second upright members 621 and 631 may thus be positioned in an interlocking relationship. A longitudinally extending sleeve element 300 as described above with reference to FIG. 3 may be used to connect the first upright member 621 to the second upright member 631 by slidably engaging the engaging surface 626 of the first upright member 621 and the engaging surface 636 of the second upright member 631 with the longitudinally extending sleeve element 300.

The sealant material 710 may be a variety of sealant materials as will be understood by those skilled in the art including, but not limited to, greases, gels, thixotropic compositions, and mastics. The sealant material is preferably a gel. The

term "gel" has been used in the prior art to cover a vast array of materials from greases to thixotropic compositions to fluid-extended polymeric systems. As used herein, "gel" refers to the category of materials which are solids extended by a fluid extender. The gel may be a substantially dilute system that exhibits no steady state flow. As discussed in Ferry, "Viscoelastic Properties of Polymers," 3rd ed. P. 529 (J. Wiley & Sons, New York 1980), a polymer gel may be a cross-linked solution whether linked by chemical bonds or crystallites or some other kind of junction. The absence of the steady state flow may be considered to be the key definition of the solid like properties while the substantial dilution may be necessary to give the relatively low modulus of gels. The solid nature may be achieved by a continuous network structure formed in the material generally through crosslinking the polymer chains through some kind of junction or the creation of domains of associated substituents of various branch chains of the polymer. The crosslinking can be either physical or chemical as long as the crosslink sites may be sustained at the use conditions of the gel.

Preferred gels for use in this invention are silicone (organopolysiloxane) gels, such as the fluid-extended systems taught in U.S. Pat. No. 4,634,207 to Debbaut (hereinafter "Debbaut '207"); U.S. Pat. No. 4,680,233 to Camin et al.; U.S. Pat. No. 4,777,063 to Dubrow et al.; and U.S. Pat. No. 5,079,300 to Dubrow et al. (hereinafter "Dubrow '300"). These fluid-extended silicone gels may be created with nonreactive fluid extenders as in the previously recited patents or with an excess of a reactive liquid, e.g., a vinyl-rich silicone fluid, such that it acts like an extender, as exemplified by the Sylgard[®] 527 product commercially available from Dow-Corning of Midland, Michigan or as disclosed in U.S. Pat. No. 3,020,260 to Nelson. Because curing is involved in the preparation of these gels, they are sometimes referred to as thermosetting gels. An especially preferred gel is a silicone gel produced from a mixture of divinyl terminated polydimethylsiloxane, tetrakis(dimethylsiloxy)silane, a platinum divinyltetramethyldisiloxane complex, commercially available from United Chemical Technologies, Inc. of Bristol, Pennsylvania, polydimethylsiloxane, and 1,3,5,7-tetravinyltetra-methylcyclotetrasiloxane (reaction inhibitor for providing adequate pot life).

Other types of gels may be used, for example, polyurethane gels as taught in

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the aforementioned Debbaut '261 and U.S. Pat. No. 5,140,476 Debbaut (hereinafter "Debbaut '476") and gels based on styrene-ethylene butylenestyrene (SEBS) or styrene-ethylene propylene-styrene (SEPPS) extended with an extender oil of naphthenic or nonaromatic or low aromatic content hydrocarbon oil, as described in U.S. Pat. No. 4,369,284 to Chen; U.S. Pat. No. 4,716,183 to Gamarra et al.; and U.S. Pat. No. 4,942,270 to Gamarra. The SEBS and SEPS gels comprise glassy styrenic microphases interconnected by a fluid-extended elastomeric phase. The microphase-separated styrenic domains serve as the junction points in the systems. The SEBS and SEPS gels are examples of thermoplastic systems.

Another class of gels which may be considered are EPDM rubber based gels, as described in U.S. Pat. No. 5,177,143 to Chang et al. However, these gels tend to continue to cure over time and thus may become unacceptably hard with aging.

Yet another class of gels which may be suitable are based on anhydride-containing polymers, as disclosed in WO 96/23007. These gels reportedly have good thermal resistance.

The gel may include a variety of additives, including stabilizers and antioxidants such as hindered phenols (e.g., Irganox™ 1076, commercially available from Ciba-Geigy Corp. of Tarrytown, New York), phosphites (e.g., Irgafos™ 168, commercially available from Ciba-Geigy Corp. of Tarrytown, New York), metal deactivators (e.g., Irganox™ D1024 from Ciba-Geigy Corp. of Tarrytown, New York), and sulfides (e.g., Cyanox LTDP, commercially available from American Cyanamid Co. of Wayne, New Jersey), light stabilizers (i.e., Cyasorb UV-531, commercially available from American Cyanamid Co. of Wayne, New Jersey), and flame retardants such as halogenated paraffins (e.g., Bromoklor 50, commercially available from Ferro Corp. of Hammond, Indiana) and/or phosphorous containing organic compounds (e.g., Fyrol PCF and Phosflex 390, both commercially available from Akzo Nobel Chemicals Inc. of Dobbs Ferry, New York) and acid scavengers (e.g., DHT-4A, commercially available from Kyowa Chemical Industry Co. Ltd through Mitsui & Co. of Cleveland, Ohio, and hydrotalcite). Other suitable additives include colorants, biocides, tackifiers and the like described in "Additives for Plastics, Edition 1" published by D.A.T.A., Inc. and The International Plastics Selector, Inc., San Diego, Calif.

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The gel has a hardness, as measured by a texture analyzer, preferably between about 5 and 100 grams force, more preferably between about 5 and 60 grams force, and most preferably between about 10 and 40 grams force. The gel has a stress relaxation that is preferably less than about 80%, more preferably less than about 50%, and most preferably less than about 35%. The gel has a tack that is preferably greater than about 1 gram, more preferably greater than about 5 grams, and most preferably between about 10 and 50 grams. As will be understood by those skilled in the art, hardness, tack and stress relaxation may be adjustable for specific applications.

The gel has an elongation, as measured according to the procedures of ASTM D-638, of at least 55%, more preferably of at least 500%, and most preferably of at least 1000%. Suitable gel materials include Powergel™ sealant gel available from Tyco Electronics Energy Division of Fuquay-Varina, North Carolina under the Raychem™ brand.

The hardness, stress relaxation, and tack may be measured using a Texture Technologies Texture Analyzer TA-XT2 commercially available from Texture Technologies Corp. of Scarsdale, New York, or like machines, having a five kilogram load cell to measure force, a 5 gram trigger, and 1/4 inch (6.35 mm) stainless steel ball probe as described in Dubrow '300, the disclosure of which is incorporated herein by reference in its entirety. For example, for measuring the hardness of a gel a 60mL glass vial with about 20 grams of gel, or alternately a stack of nine 2 inch x 2 inch x 1/8" thick slabs of gel, is placed in the Texture Technologies Texture Analyzer and the probe is forced into the gel at the speed of 0.2 mm per sec to a penetration distance of 4.0 mm. The hardness of the gel is the force in grams, as recorded by a computer, required to force the probe at that speed to penetrate or deform the surface of the gel specified for 4.0 mm. Higher numbers signify harder gels. The data from the Texture Analyzer TA-XT2 may be analyzed on an IBM PC or like computer, running Microsystems Ltd, XT.RA Dimension Version 2.3 software.

The tack and stress relaxation are read from the stress curve generated when the XT.RA Dimension version 2.3 software automatically traces the force versus time curve experienced by the load cell when the penetration speed is 2.0 mm/second and the probe is forced into the gel a penetration distance of about 4.0 mm. The probe is held at 4.0 mm penetration for 1 minute and withdrawn at a speed of 2.00 mm/second.

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The stress relaxation is the ratio of the initial force (F_i) resisting the probe at the pre-set penetration depth minus the force resisting the probe (F_f) after 1 min divided by the initial force (F_i), expressed as a percentage. That is, percent stress relaxation is equal to

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$$\frac{(F_i - F_f)}{F_i} \times 100\%$$

where F_i and F_f are in grams. In other words the stress relaxation is the ratio of the initial force minus the force after 1 minute over the initial force. It may be considered to be a measure of the ability of the gel to relax any induced compression placed on the gel. The tack may be considered to be the amount of force in grams resistance on
10 the probe as it is pulled out of the gel when the probe is withdrawn at a speed of 2.0 mm/second from the preset penetration depth.

An alternative way to characterize the gels is by cone penetration parameters according to ASTM D-217 as proposed in Debbaut '261; Debbaut '207; Debbaut '746; and U.S. Pat. No. 5,357,057 to Debbaut et al., each of which is incorporated
15 herein by reference in its entirety. Cone penetration ("CP") values may range from about 70 (10^{-1} mm) to about 400 (10^{-1} mm). Harder gels may generally have CP values from about 70 (10^{-1} mm) to about 120 (10^{-1} mm). Softer gels may generally have CP values from about 200 (10^{-1} mm) to about 400 (10^{-1} mm), with particularly preferred range of from about 250 (10^{-1} mm) to about 375 (10^{-1} mm). For a particular
20 materials system, a relationship between CP and Voland gram hardness can be developed as proposed in U.S. Pat. No. 4,852,646 to Dittmer et al.

Referring now to FIG. 8, embodiments of a wrap-around cable sleeve according to the present invention having a longitudinally extending body with substantially flat end portions will now be described. The wrap-around cable sleeve
25 800 has a longitudinally extending body 810 and a connector 870. The longitudinally extending body 810 includes a longitudinally extending portion 819 having a first longitudinal edge 815 and a second longitudinal edge 816 laterally spaced from the first longitudinal edge 815. The connector 870 includes a first connecting portion 820 adjacent the first longitudinal edge 815 of the longitudinally extending portion 819,
30 and a second connecting portion 830 adjacent the second longitudinal edge 816 of the longitudinally extending portion 819.

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As shown in FIG. 8, the longitudinally extending body 800 also includes a first end portion 817 adjacent the first end 811 of the longitudinally extending portion 819 and extending from the first connecting portion 820. The longitudinally extending body 810 also includes a second end portion 818 adjacent the second end 813 of the longitudinally extending portion 819 and extending from the first connecting portion 820. The first and the second end portions 817 and 818, respectively, preferably have substantially flat lateral cross sections. The first and the second end portions 817 and 818, respectively, each preferably have a lateral range taking, as described below with reference to FIG. 13, of less than about 10%, more preferably less than about 5%, and most preferably less than about 2%.

Referring now to FIG. 9, the embodiments of FIG. 8 positioned to define a cable chamber and collars will now be described. The components having reference numerals 819-836 may be described and operate in substantially the same manner as the components having reference numerals 119-136 as described above in FIGS. 1-3 and will not be further described. When wrapped around a cable section, the longitudinally extending body 800 may be positioned as described above in FIG. 3 and shown in FIG. 9 such that the longitudinally extending portion 819 defines a portion of a portion of a cable chamber 880, the first end 811 of the longitudinally extending portion 819 defines the first end of the cable chamber 880 and the second end 813 of the longitudinally extending portion 819 defines the second end of the cable chamber 880. The first end portion 817 defines a first collar portion adjacent the first end of the cable chamber 880. The second end portion 818 defines a second collar portion adjacent the second end of the cable chamber 880. The first and second collar portions each have a radial range taking, as defined below with reference to FIG. 10, of preferably less than about 10%, more preferably less than about 5%, and most preferably less than about 2%.

The present invention will now be described with reference to lateral cross-sections of the embodiments of FIG. 9 as illustrated in FIGS. 10A and 10B. In FIG. 10A, the end portion 817 defines a collar portion having a substantially flat lateral cross-section. The collar portion extends substantially around a cable section 1020. A sealant material 1010 is positioned between the collar portion and the cable section 1020. While the illustrated embodiment of FIG. 10A shows a sealant material

positioned between the collar and the cable section, it is to be understood that the present invention does not require that sealant material be positioned between the collar and the cable section.

In FIG. 10B, the longitudinally extending portion 819 defines a portion of a cable chamber 880. The cable chamber 880 extends substantially around the cable section 1020. The sealant material 1010 is positioned within the cable chamber between the longitudinally extending portion 819 and the cable section 1020. As used herein, a cable section may be a portion of a cable or a connection of two or more cables.

Turning now to FIGS. 11A, 11B, and 11C, embodiments of a wrap-around cable sleeve according to the present invention having first and second restraint members positioned in slots will now be described. As illustrated by the embodiments of FIG. 11A, first and second restraint members 1120 and 1140 are positioned in first and second slots 1160 and 1162. FIG. 11B illustrates embodiments having first and second restraint members 1120 and 1140 positioned in first and second slots 1170 and 1172, respectively. FIG. 11C illustrates a lateral cross-section of the illustrated embodiment of FIG. 11A and FIG. 11B containing sealant material 1135. The wrap-around cable sleeve 1100, as described above with reference to FIGS. 1-3, includes a longitudinally extending body 1145 wrapped around a cable section 1131. The longitudinally extending body 1145 includes a cable chamber 1150 having a first end portion 1110 and a second end portion 1130. The second end portion 1130 is longitudinally spaced from the first end portion 1110.

As shown in FIG. 11A, the first end portion 1110 has a first slot 1160 passing through first and second upright members 1122 and 1132, respectively. The first restraint member 1120 is positioned over the first end portion 1110 of cable chamber 1150 and is positioned in the first slot 1160. The second end portion 1130 has a second slot 1162 passing through first and second upright members 1122 and 1132, respectively. The second restraint member 1140 is positioned over the second end portion 1130 of the cable chamber 1150 and is positioned in the second slot 1162.

As shown in FIG. 11B, the first end portion 1110 has a first slot 1170 passing through first and second upright members 1122 and 1132, respectively. The first restraint member 1120 is positioned over the first end portion 1110 of the cable

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chamber 1150 and is positioned in the first slot 1170. The second end portion has a second slot 1172 passing through first and second upright members 1122 and 1132, respectively. The second restraint member 1140 is positioned over the second end portion 1130 of the cable chamber 1150 and is positioned in the second slot 1172.

5 The first restraint member 1120 limits a range taking in a radial direction, as described below with reference to FIG. 12, of the first end portion 1110 to preferably less than about 10%, more preferably less than about 5%, and most preferably less than about 2%. Similarly, the second restraint member 1140 limits a range taking in a radial direction, as described below with reference to FIG. 12, of the second end
10 portion 1130 to preferably less than about 10%, more preferably less than about 5%, and most preferably less than about 2%. The restraint members 1120 and 1140 may be various articles that will reduce the radial range taking of the longitudinally extending portion as will be understood by those of skill in the art, including, but not limited to, tie wraps, spring hose clamps, rope, strap clamps, worm drive hose clamps,
15 and snap hose clamps. When the restraint members are positioned within slots configured as grooves, such as the first and the second slot 1160 and 1162, respectively, as illustrated in the embodiments of FIG. 11A, the restraint members are preferably snap hose clamps. When the restraint members are positioned within slots configured as holes, such as the first and the second slots 1170 and 1172, respectively,
20 as illustrated in the embodiments of FIG. 11B, the restraint members are preferably tie wraps.

Although the illustrated embodiment of FIGS. 11 A and 11B show first and second restraint members as having the same configuration, first and second restraint members of the present invention may have different configurations. While the
25 embodiments illustrated in FIGS. 11A and 11B show restraint members positioned in slots, it is to be understood that restraint members of the present invention may be positioned over end portions of wrap-around cable sleeves that do not have such slots. Slots are preferable, however, because they may reduce the likelihood that the restraint member will slip off of the end of the wrap-around cable sleeve. Although
30 the illustrated embodiments of FIGS. 11A and 11B each show first and second slots having the same configuration, it is to be understood that first and second slots of the present invention may also have different configurations. While the illustrated

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embodiment of FIG. 11C shows the restraint member 1120 to extend substantially entirely around the end portion, restraint members of the present invention may extend only around a portion of the longitudinally extending portion (e.g., by using a c-shaped clamp).

5 Referring now to FIG. 12, a radial range taking according to the present invention will now be described. A lateral cross-section of a wrap-around cable sleeve according to the present invention having a longitudinally extending body 1200 is shown. The longitudinally extending body 1200 has a longitudinally extending portion 1205, which defines a portion of a cable chamber 1280, and a connector 1270 including first and second connecting portions 1250 and 1260, respectively. The cable chamber has an inside diameter d_1 as measured from a first point 1210 to a second point 1220 when the cable chamber is in a first position, as represented by the solid lines in FIG. 12. After the cable chamber expands to a second position, as represented by the broken lines in FIG. 12, the cable chamber has an inside diameter d_2 as measured from the first point 1210 to the second point 1220. Radial range taking may be defined as the percent change in inside diameter as calculated by the following formula:

$$\text{radial range taking} = [(d_2 - d_1) / d_1] \times 100\%$$

Although the illustrated embodiment of FIG. 12 shows the inside diameter measured at two particular points, it is to be understood that the inside diameter can be measured at any two points of the longitudinally extending portion 1205 that define an inside diameter while using the same points for measuring both d_1 and d_2 .

25 Referring now to FIG. 13, a lateral range taking according to the present invention will now be described. A longitudinally extending portion 1300 has a first longitudinally extending side 1310 and a second longitudinally extending side 1330 laterally spaced from the first longitudinally extending side 1310. The longitudinally extending portion 1300 has a width w_1 as measured from a first point 1320 on the first longitudinally extending side 1310 to a second point 1340 on the second longitudinally extending side 1330 when the longitudinally extending portion 1300 is in a first position as represented by the solid lines in FIG. 13. The longitudinally

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extending portion 1300 has a width w_1 as measured from the first point 1320 to the second point 1340 when the longitudinally extending portion 1300 is in a second position represented by the broken lines in FIG. 13. Lateral range taking may be defined as the percent change in width as defined by the following formula:

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$$\text{lateral range taking} = [(w_2 - w_1) / w_1] \times 100\%$$

While the illustrated embodiment of FIG. 13 shows the width measured at two specific points, it is to be understood that the width can be measured at any two points located directly opposite one another while using the same points for both w_1 and w_2 .

Turning now to FIG. 14, a longitudinal range taking according to the present invention will now be described. A longitudinally extending portion 1400 has a first end 1410 and a second end 1430 longitudinally spaced from the first end 1410. The longitudinally extending portion 1400 has a length l_1 as measured from a first point 1420 on the first end 1410 to a second point 1440 on the second end 1430 when the longitudinally extending portion 1400 is in a first position as represented by the solid lines in FIG. 14. The longitudinally extending portion 1400 has a length l_2 as measured from the first point 1420 to the second point 1440 when the longitudinally extending portion 1400 is in a second position represented by the broken lines in FIG. 14. Longitudinal range taking may be defined as the percent change in length as defined by the following formula:

$$\text{longitudinal range taking} = [(l_2 - l_1) / l_1] \times 100\%$$

While the illustrated embodiment of FIG. 14 shows the length measured at two specific points, it is to be understood that the length can be measured at any two points located directly opposite one another while using the same points for both l_1 and l_2 .

Referring now to FIG. 15, a lateral cross-section of a wrap-around cable sleeve according to the present invention having pin and socket members will now be described. The wrap-around cable sleeve 1500 includes a longitudinally extending body 1560 and a connector 1570. The longitudinally extending body 1560 includes a

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longitudinally extending portion 1561 having a first longitudinal edge portion 1562 and a second longitudinal edge portion 1564 laterally spaced from the first longitudinal edge portion 1562. The connector 1570 includes a pin member 1510 coupled to and extending from the first longitudinal edge portion 1562 and a socket member 1520 coupled to and extending from the second longitudinal edge portion 1564. While the illustrated embodiment of FIG. 15 shows the pin and socket members to be integrally formed with the longitudinally extending portion, pin and socket members of the present invention may be coupled to first and second longitudinal edge portions by various means as will be understood by those skilled in the art. For example, pin and socket members may be coupled to the first and second longitudinal edge portions using a rail and channel system as described with reference to FIG. 18 below. Pin and socket members may also be coupled to the first and second longitudinal edge portions by bonding the pin and socket members to the first and second longitudinal edge portions. The bonding may be done in various ways as will be understood by those skilled in the art. When the pin and socket members comprise materials different from those of the longitudinally extending portion, the bonding is preferably accomplished by coextruding the pin and socket members with the longitudinally extending portion.

As shown in FIG. 15, the pin member 1510 includes a pin 1511 extending from a closure side 1512 of the pin member 1510. The pin 1511 has a leading edge 1514 with a tapered profile shown in FIG. 15 as generally an arrowhead shape, a first hook member 1515 and a second hook member 1516. While the illustrated embodiment of FIG. 15 shows a pin having generally an arrowhead shaped leading edge, the leading edge of pins according to the present invention may be a variety of shapes as will be understood by those skilled in the art. For example, as shown in FIG. 16, a wrap-around sleeve 1600 includes a pin 1634 having a leading edge 1635 with a tapered profile having a generally semi-circular shape. The components having reference numerals 1610-1626 and 1660-1670 may be described and operate in substantially the same manner as the components having reference numerals 1510-1526 and 1560-1570 as described herein with reference to FIG. 15. As shown in FIG. 17, a wrap-around sleeve 1700 includes a pin 1740 having a leading edge 1743 with a tapered profile having a generally half-arrowhead shape. The components

having reference numerals 1710-1726 and 1760-1770 may be described and operate in substantially the same manner as the components having reference numerals 1510-1526 and 1560-1570 as described herein with reference to FIG. 15.

As shown in FIG. 15, the socket member 1520 includes a socket 1524 in a closure side 1522 of the socket member 1520. The socket 1524 is configured to connectably engage with the pin 1511. The socket 1524 includes a first seating element 1525 and a second seating element 1526.

As shown in FIG. 15, the pin and socket members 1510 and 1520 may include grip surfaces 1517 and 1527, respectively, that may aid in wrapping the longitudinally extending body 1500 around a cable section. While the illustrated embodiment of FIG. 15 shows substantially straight grip surfaces extending substantially perpendicularly from the longitudinally extending body, grip surfaces of the present invention may have various other configurations as will be understood by those skilled in the art. For example, as shown in FIG. 16, the grip surface 1630 of the illustrated embodiment has a substantially straight portion 1631 extending from the body 1600 and an arcuate portion 1632 at its distal end. The grip surfaces 1741 and 1742 of the illustrated embodiment of FIG. 17 have a generally arcuate shape.

When the longitudinally extending body 1560 is wrapped around a cable section such that the closure side 1512 of pin member 1510 is positioned adjacent the closure side 1522 of socket member 1520, the pin 1511 may connectably engage the socket 1524 such that the first hook member 1515 is adjacent the first seating element 1525 and the second hook member 1516 is adjacent the second seating element 1526. Although the illustrated embodiments of FIG. 15 shows the pin and socket members extending substantially perpendicularly from the longitudinal extending body, pin and socket members according to the present invention may also extend from the longitudinally extending body at any angle that allows the pin to connectably engage the socket when the body is wrapped around a cable section.

Referring now to FIG. 18, a lateral cross-section of embodiments of a wrap-around cable sleeve according to the present invention having pin and socket members slidably engaging first and second upright members will now be described. The wrap-around cable sleeve 1800 includes a longitudinally extending body 1850 and a connector 1855. The longitudinally extending body 1850 includes a longitudinally

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extending portion 1860 having a first longitudinal edge portion 1862 and a second longitudinal edge portion 1864 laterally spaced from the first longitudinal edge portion 1862. A connector 1855 includes a pin member 1810 coupled to and extending from the first longitudinal edge portion 1862 and a socket member 1820 coupled to and extending from the second longitudinal edge portion 1864.

As shown in FIG. 18, the pin member 1810 may be coupled to the first longitudinal edge portion 1862 as follows. The connector 1855 has a first connecting portion 1830 adjacent the first longitudinal edge portion 1862. The first connecting portion 1830 has a first upright member 1832. The first upright member 1832 has an increased lateral cross-section at its distal end 1834. The pin member 1810 has, at a first end, a channel defined by a first channel member 1814 and a second channel member 1816. The channel may be configured to slidably engage the distal end 1834 of the second upright member 1832.

As shown in FIG. 18, the socket member 1820 may be coupled to the second longitudinal edge portion 1864 as follows. The connector 1855 has a second connecting portion 1840 adjacent the second longitudinal edge portion 1864. The second connecting portion 1840 has a second upright member 1842. The second upright member 1842 has an increased lateral cross-section at its distal end 1844. The socket member 1820 has, at a first end, a channel defined by a first channel member 1824 and a second channel member 1826. The channel may be configured to slidably engage the distal end 1834 of the second upright member 1832. At an end opposite the first end, the socket member 1820 has a socket 1822 that may be configured to connectably engage the pin 1810 when the pin and socket members 1810 and 1820 are positioned so as to be aligned when the longitudinally extending body 1850 is wrapped around a cable section.

The pin and socket members of the present invention may be made of the same material as the longitudinally extending portion. However, pin and socket members so constructed may have a tendency to disengage when subjected to outwardly directed forces. These forces may occur when sealant material is positioned within the cable chamber and the sealant material undergoes thermal expansion. This tendency may be reduced or eliminated in a variety of ways, a number of which will now be described.

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The tendency of pin and socket members to disengage may be reduced or eliminated by providing an additional locking mechanism. As shown by the illustrated embodiment of FIG. 19, the external surfaces of a pin member 1910 and a socket member 1920 may be configured to receive a longitudinally extending sleeve element 1930. The longitudinally extending sleeve element 1930 slidably engages the external surfaces of the pin and socket members 1910 and 1920. While various longitudinally extending sleeve elements known to one skilled in the art may be utilized, the longitudinally extending sleeve element may preferably be as described above with reference to FIG. 3.

As shown by the illustrated embodiment of FIG. 20, a wrap-around cable sleeve 2000 is provided having a longitudinally extending body 2002 and a connector 2004. The longitudinally extending body 2002 has a longitudinally extending portion 2060 having a first longitudinal edge portion 2062 and a second longitudinal edge portion 2064. The connector 2004 has a pin member 2010 coupled to and extending from the first longitudinal edge portion 2062, and a socket member 2020 coupled to and extending from the second longitudinal edge portion 2064. The pin member 2010 extends substantially entirely along the first longitudinal edge 2062 and the socket member 2020 extends substantially entirely along the second longitudinal edge 2064.

As shown in FIG. 20, a living hinge 2030 is pivotally connected to the pin member 2010. An arm 2040 extends from the living hinge 2030. The arm 2040 has a hook 2042 at an end opposite the living hinge 2030. The hook 2042 is configured to engage the socket member 2020 when the arm 2040 is rotated to a position adjacent the socket member 2020, as shown by the broken lines. While the illustrated embodiment of FIG. 20 show the living hinge connected to the pin member and the hook engaging the socket member, it is to be understood that the living hinge may, alternatively, be connected to the socket member and the hook may engage the pin member.

The tendency for the pin and socket members to disengage may also be reduced by providing pin and socket members having a rigidity greater than that of the longitudinally extending portion. For example, pin and socket members of the present invention may comprise a more rigid material. The longitudinally extending portion may comprise a first material as described above while the pin and socket members

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may comprise a second material that is more rigid than the first material. The second material may comprise thermoplastics, thermosetting plastics, and metals that are more rigid than the first material. The second material may preferably comprise a thermoplastic material, most preferably nylon. The second material has a heat
5 deflection temperature, as measured using ASTM D648 @ 66 psi, of preferably greater than about 100°C, more preferably greater than about 120°C, and most preferably greater than about 150°C. The second material has a flex modulus greater than about 150,000 psi, more preferably greater than about 200,000 psi, and most preferably greater than about 250,000.

10 Pin and socket members of the present invention may be coated with a second material that is more rigid than the first material. As shown by the illustrated embodiment of FIG. 21, a rigid coating 2130 may preferably substantially extend over the connectably engaging portions of a pin member 2110 and a socket member 2120. The components having reference numerals 2100-2126 and 2160-2170 may be
15 described and operate in substantially the same manner as the components having reference numerals 1500-1526 and 1560-1570 as described above with reference to FIG. 15.

Referring now to FIG. 22, embodiments of a wrap-around cable sleeve of the present invention having a plurality of pin and socket members will now be described.
20 The wrap-around cable sleeve 2200 has a longitudinally extending body 2210 and a connector 2220. The longitudinally extending body 2210 has a longitudinally extending portion 2219 and first and second end portions 2215 and 2217, respectively. The connector 2220 has a pin member 2240 having a plurality of longitudinally spaced pin members 2240a through 2240d, and a socket member 2250 having a
25 plurality of longitudinally spaced socket members 2250a through 2250d. The longitudinally spaced pin members 2240a through 2240d and the longitudinally spaced socket members 2250a through 2250d are positioned so as to be aligned to connectably engage when the body 2200 is wrapped around a cable section. While the illustrated embodiments of FIG. 22 show four pin members and four socket
30 members, it is to be understood that a plurality of pin member may comprise two or more pin members and a plurality of socket members may comprise two or more socket members.

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Referring now to FIG. 23, a lateral cross-section of embodiments of a wrap-around cable sleeve according to the present invention having pin and socket members and a lip member will now be described. The wrap-around cable sleeve 2300 includes a longitudinally extending body 2360 and a connector 2370. The longitudinally
5 extending body 2360 includes a longitudinally extending portion 2361 with a corrugated lateral cross-section. The longitudinally extending portion 2361 has a first longitudinal edge 2362 and a second longitudinal edge 2364 laterally spaced from the first longitudinal edge 2362. The connector 2370 includes a pin member 2310 coupled to and extending from the first longitudinal edge portion 2362 and a socket
10 member 2320 coupled to and extending from the second longitudinal edge 2364. The components having reference numerals 2310-2316 and 2320-2326 may be described and operate in substantially the same manner as the components having reference numerals 1510-1516 and 1520-1526 described herein with reference to FIG. 15. The components having reference numerals 2330-2335 may be described and operate in
15 substantially the same manner as the components having reference numerals 1630-1635 as described herein with reference to FIG. 16.

As shown in FIG. 23, the pin member 2310 has an inner surface 2318 and a tail member 2317. The tail member 2317 is coupled to the first longitudinal edge 2362. Although the embodiments illustrated in FIG. 23 show a tail member 2317
20 having a generally arcuate shape, it is to be understood that tail members according to the present invention may have other configurations including a linear configuration; however, a generally arcuate shape is preferred.

As shown in FIG. 23, the socket member 2320 has a lip member 2327 having an outer surface 2328 and an inner surface 2329. The lip member 2327 extends from
25 a closure side 2322 of the socket member 2320 and has a distal end 2340 laterally spaced from the closure side 2322. Although the embodiments illustrated in FIG. 23 show a lip member 2327 having a generally arcuate shape, it is to be understood that lip members according to the present invention may have other configurations including a linear configuration; however, a generally arcuate shape is preferred.

30 As illustrated in FIG. 23, a sealant material 2305 substantially covers the inner surface 2329 of the lip member 2327 and the inner surface of the longitudinally extending portion 2361. While the embodiments illustrated in FIG. 23 show sealant

material 2305 substantially covering these inner surfaces, it is to be understood that sealant material according to the present invention may only cover a portion of these surfaces or may not be present at all. As the wrap-around cable sleeve 2300 is wrapped around a cable section, the outer surface 2328 of the lip member 2327 is positioned adjacent the inner surface 2318 of the pin member 2310. The lip member 2327 preferably contacts the inner surface 2318 of the pin member 2310 before the sealant material begins to be squeezed into a position between a closure side 2312 of the pin member 2310 and the distal end 2340 of the lip member 2327. When the wrap-around cable sleeve 2300 is positioned to substantially surround the cable section such that the pin 2334 is positioned in the socket 2324, the distal end 2340 of the lip member 2327 is preferably adjacent the first longitudinal edge 2362 of the longitudinally extending portion 2361. As the tail member 2317 may comprise a portion of the circumference of the wrap-around cable sleeve, the corrugations are preferably sized to provide the desired range taking.

When a lip member is not present, sealant material 2305 may be positioned inadvertently (i.e. squeezed into a position) between a closure side 2312 of the pin member 2310 and a closure side 2322 of the socket member 2320 as the wrap-around cable sleeve 2300 is wrapped around the cable section. When sealant material 2305 is inadvertently positioned between the closure side 2312 of the pin member 2310 and the closure side 2322 of the socket member 2320, it may become difficult to position the pin 2334 within the socket 2324. The lip member 2327 may reduce or eliminate the amount of sealant material that may otherwise have been squeezed between the closure side 2312 of the pin member 2310 and the closure side 2322 of the socket member 2320 by blocking the escape path of the sealant material 2305.

Methods of forming wrap-around cable sleeves of the present invention may include extruding a web comprising electrically insulating material, applying gel to a surface of the web, and then cutting the web to form a wrap-around cable sleeve having a first and a second end. The extruding step may include extruding a web that includes corrugations defining a corrugated lateral cross-section. The corrugations may provide a lateral range taking of at least about 15%. The extruding step may also include coextruding a rigid thermoplastic and a thermoplastic elastomer to form a web having a longitudinally extending portion comprising the thermoplastic elastomer and

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a connector comprising the rigid thermoplastic. The extruding step may be performed by any suitable method as will be understood by those skilled in the art. The applying step may be performed by any suitable method as will be understood by those skilled in the art, including, but not limited to spraying, coextruding, laminating, and casting.

5 The cutting step may be performed by any suitable means known to one skilled in the art, and may include cutting the first and second ends simultaneously or in a sequential order.

When the extruded web includes corrugations that define a corrugated lateral cross-section, methods of forming wrap-around cable sleeves of the present invention
10 may also include the step of stamping a portion of the web to substantially remove the corrugations therefrom. The stamping operation is preferably a heat stamping operation. The stamping may be performed before or after cutting, or may be performed substantially concurrently with cutting. If the cutting operation precedes stamping, the stamping operation preferably includes stamping the first and second
15 ends to substantially remove the corrugations therefrom.

Another method of forming a wrap-around cable sleeve of the present invention includes extruding a web comprising electrically insulating material to provide a web that includes corrugations defining a corrugated lateral cross-section which provide a lateral range taking of at least about 15%, cutting the web to form a
20 wrap-around cable sleeve having a first and a second end, and stamping a portion of the web to substantially remove the corrugations therefrom. The extruding, cutting, and stamping operations may be as described above. The stamping operation may also provide first and second ends each having a lateral range taking of less than about 10%. The method may further comprise the step of applying the gel as described
25 above. The gel may be applied before cutting. Alternatively, the cutting may occur before the gel is applied.

In the drawings and specification, there have been disclosed typical preferred embodiments of the invention and, although specific terms are employed, they are used in a generic and descriptive sense only and not for purposes of limitation, the
30 scope of the invention being set forth in the following claims.

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THAT WHICH IS CLAIMED:

1. A wrap-around cable sleeve for environmentally sealing a cable section, said wrap-around cable sleeve comprising:

a longitudinally extending body comprising an electrically insulating material and having a longitudinally extending portion with a corrugated lateral cross-section;

5 wherein the longitudinally extending portion has a flexural modulus of between about 4,000 and 100,000 psi;

wherein the longitudinally extending portion defines a portion of a cable chamber, wherein the cable chamber extends at least substantially around the cable section when the body is wrapped around the cable section; and

10 wherein the cable chamber has a range taking in a radial direction of at least about 15 percent.

2. The wrap-around cable sleeve of Claim 1 wherein the longitudinally extending portion has a first longitudinal edge and a second longitudinal edge laterally spaced from the first longitudinal edge, and wherein the wrap-around cable sleeve further comprises a connector having a first connecting portion coupled to the
5 longitudinally extending body adjacent the first longitudinal edge and a second connecting portion coupled to the longitudinally extending body adjacent the second longitudinal edge, wherein the first connecting portion is positioned adjacent the second connecting portion when the body is wrapped around the cable portion.

3. The wrap-around cable sleeve of Claim 2 further comprising a sealant material positioned within the cable chamber.

4. The wrap-around cable sleeve of Claim 3 wherein the sealant material comprises a silicone gel.

5. The wrap-around cable sleeve of Claim 2 further comprising:
a sealant material layer on an inner surface of the cable chamber so as to provide environmental sealant within the cable chamber when the body is wrapped

around the cable section.

6. The wrap-around cable sleeve of Claim 3 wherein the body further comprises:

a first collar portion adjacent a first end of the cable chamber, the first collar portion having a range taking in a radial direction of less than 10 percent; and

5 a second collar portion adjacent a second end of the cable chamber, the second collar portion having a range taking in a radial direction of less than 10 percent.

7. The wrap-around cable sleeve of Claim 6 wherein the body has a first end portion and a second end portion each having a substantially flat lateral cross-section and each extending from the first connecting portion such that the first end portion defines the first collar portion and the second end portion defines the second collar portion when the body is wrapped around the cable section.

8. The wrap-around cable sleeve of Claim 6 wherein the first and second collar portions limit the ability of sealant material to escape from the cable chamber.

9. The wrap-around cable sleeve of Claim 2 wherein the cable chamber has a range taking in the longitudinal direction of less than about 10 percent.

10. The wrap-around cable sleeve of Claim 2 wherein the first connecting portion comprises a pin member and the second connecting member comprises a socket member configured to connectably engage the pin member.

11. The wrap-around cable sleeve of Claim 2 wherein the connector further comprises a connecting member configured to connect the first connecting portion to the second connecting portion when the body is wrapped around the cable section.

12. The wrap-around cable sleeve of Claim 11 wherein the first connecting portion includes a first upright member and the second connecting portion includes a second upright member.

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13. The wrap-around cable sleeve of Claim 12 wherein the connecting member is a longitudinally extending sleeve element configured to receive the first and second upright members when the body is wrapped around the cable section.

14. The wrap-around cable sleeve of Claim 12 wherein the connecting member comprises a spring clamp having a first arm and a second arm coupled to the first arm by a spring member, wherein the first arm has an end adjacent the first upright member and the second arm has an end adjacent the second upright member.

15. The wrap-around cable sleeve of Claim 12, wherein the first upright member has a first end and a second end, and wherein the connecting member comprises a latch member having a first latch end rotatably connected to the first end of the first upright member and having a second latch end rotatably connected to the
5 second end of the first upright member, wherein the latch member is configured to connectably engage the second upright member when the latch member is rotated to a position adjacent the second upright member.

16. The wrap-around cable sleeve of Claim 3 further comprising:
a first restraint member positioned over a first end portion of the cable chamber; and

a second restraint member positioned over a second end portion of the cable
5 chamber, the second end portion being longitudinally spaced from the first end portion;

wherein the first and second restraint members limit a range taking in a radial direction of the first and second end portions respectively to less than about 10 percent.

17. The wrap-around cable sleeve of Claim 16 wherein the first end portion has a first slot having the first restraint member positioned therein and wherein the second end portion has a second slot having the second restraint member positioned therein.

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18. The wrap-around cable sleeve of Claim 17, wherein the first slot is at least one of a groove or a hole, and wherein the second slot is at least one of a groove or a hole.

19. The cable sleeve according to Claim 2, wherein the electrically insulating material comprises a thermoplastic elastomer.

20. The cable sleeve according to Claim 19, wherein the thermoplastic elastomer is selected from the group consisting of polyurethane and a blend of polypropylene and rubber.

21. The cable sleeve according to Claim 2, wherein the longitudinally extending portion has a 100% tensile modulus of between about 250 psi and 3000 psi.

22. The cable sleeve according to Claim 2, wherein the longitudinally extending portion has a tension set less than about 60 percent.

23. A wrap-around cable sleeve for environmentally sealing a cable section, said wrap-around cable sleeve comprising:

a longitudinally extending body comprising an electrically insulating material and having a longitudinally extending portion;

5 wherein the longitudinally extending portion defines a portion of a cable chamber, wherein the cable chamber extends at least substantially around the cable section when the body is wrapped around the cable section; and

10 wherein the cable chamber has a range taking in a radial direction of at least about 15 percent and wherein the cable chamber has a range taking in the longitudinal direction of less than about 10 percent.

24. The wrap-around cable sleeve of Claim 23 wherein the longitudinally extending portion has a first longitudinal edge and a second longitudinal edge laterally spaced from the first longitudinal edge, and wherein the wrap-around cable sleeve further comprises a connector having a first connecting portion coupled to the

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5 longitudinally extending body adjacent the first longitudinal edge and a second connecting portion coupled to the longitudinally extending body adjacent the second longitudinal edge, wherein the first connecting portion is positioned adjacent the second connecting portion when the body is wrapped around the cable portion.

25. The wrap-around closure according to Claim 24 further comprising a silicone gel positioned within the cable chamber.

26. The wrap-around cable sleeve of Claim 24 wherein the body further comprises:

a first collar portion adjacent a first end of the cable chamber, the first collar portion having a range taking in a radial direction of less than about 10 percent; and

5 a second collar portion adjacent a second end of the cable chamber, the second collar portion having a range taking in a radial direction of less than about 10 percent.

27. The wrap-around cable sleeve of Claim 24 wherein the body has a first end portion and a second end portion each having a substantially flat lateral cross-section and extending from the first connecting portion such that the first end portion defines the first collar portion and the second end portion defines the second collar
5 portion when the body is wrapped around the cable section.

28. The wrap-around cable sleeve of Claim 24 wherein the connector further comprises a connecting member that connects the first connecting portion to the second connecting portion when the body is wrapped around the cable section.

29. A wrap-around cable sleeve for environmentally sealing a cable section, said wrap-around cable sleeve comprising:

a longitudinally extending body comprising an electrically insulating material and having:

5 a longitudinally extending portion with a corrugated lateral cross-section and having a first longitudinal edge portion and a second

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longitudinal edge portion laterally spaced from the first longitudinal edge portion, wherein the longitudinally extending portion has a range taking in a lateral direction of at least about 15 percent and has a flexural modulus of
 10 between about 4,000 and 100,000 psi; and
 a connector connecting the first and second longitudinal edge portions when the body is wrapped around the cable section.

30. The wrap-around cable sleeve of Claim 29, wherein the connector comprises:

a first connecting portion coupled to the longitudinally extending body adjacent the first longitudinal edge portion;

5 a second connecting portion coupled to the longitudinally extending body adjacent the second longitudinal edge portion; and

a connecting member that couples the first longitudinal edge portion to the second longitudinal edge portion when the body is wrapped around the cable section.

31. The wrap-around cable sleeve of Claim 29 wherein the body further comprises an interior surface and an exterior surface when the body is wrapped around the cable section, and wherein the wrap-around cable sleeve further comprises a sealant material on the interior surface of the body to environmentally seal the cable
 5 section when the body is wrapped around the cable section.

32. The wrap-around cable sleeve of Claim 31 wherein the sealant material comprises a silicone gel.

33. The wrap-around cable sleeve of Claim 30 wherein the body further comprises:

a first end portion adjacent a first end of the longitudinally extending portion and extending from the first connecting portion, said first end portion having a
 5 substantially flat lateral cross-section and having a range taking in the lateral direction of less than about 10 percent; and

a second end portion adjacent a second end of the longitudinally extending

portion and extending from the first longitudinal edge, said second end portion having a substantially flat lateral cross-section and having a range taking in the lateral
10 direction of less than about 10 percent.

34. The wrap-around cable sleeve of Claim 29 wherein the longitudinally extending portion has a range taking in the longitudinal direction of less than about 10 percent.

35. A wrap-around cable sleeve for environmentally sealing a cable section, said wrap-around cable sleeve comprising:
a longitudinally extending body comprising an electrically insulating material and having:

5 a longitudinally extending portion with a corrugated lateral cross-section, said longitudinally extending portion having a first longitudinal edge portion and a second longitudinal edge portion laterally spaced from the first longitudinal edge portion; and

a connector comprising:

10 a pin member coupled to and extending from the first longitudinal edge portion; and

a socket member coupled to and extending from the second longitudinal edge portion, said socket member being configured to connectably engage said pin member, wherein the pin and the socket
15 members are positioned so as to be aligned to connectably engage when the body is wrapped around the cable section.

36. The wrap-around cable sleeve according to Claim 35, wherein the socket member further comprises a lip member extending from a closure side of the socket member.

37. The wrap-around cable sleeve according to Claim 35, wherein the longitudinally extending portion has a flexural modulus between about 4,000 and 100,000 psi, and wherein the pin and socket members each have a flexural modulus

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greater than about 150,000 psi.

38. The wrap-around cable sleeve according to Claim 37, wherein the connector further comprises a first connecting portion adjacent the first longitudinal edge portion, said first connecting portion including a first upright member having an increased lateral cross-section at its distal end, and a second connecting portion
5 adjacent the second longitudinal edge portion, said second connecting portion including a second upright member having an increased lateral cross-section at its distal end, and wherein the pin member has a first channel at one end and a pin at an opposite distal end, said first channel slidably engaging the distal end of the first upright member, and wherein the socket member has a second channel at one end and
10 a socket at an opposite distal end, said second channel slidably engaging the distal end of the second upright member.

39. The wrap-around cable sleeve according to Claim 37, wherein the pin member is bonded to the first longitudinal edge portion, and wherein the socket member is bonded to the second longitudinal edge portion.

40. The wrap-around cable sleeve according to Claim 37, wherein the longitudinally extending portion, the pin member, and the socket member are integrally formed, and wherein the pin member and the socket member further
5 comprise a rigid coating substantially extending over connectably engaging portions thereof to provide the hardness thereof.

41. The wrap-around cable sleeve of Claim 35 wherein the pin member extends substantially entirely along the first longitudinal edge and the socket member extends substantially entirely along the second longitudinal edge.

42. The wrap-around cable sleeve according to Claim 35 wherein the pin member comprises a plurality of longitudinally spaced pin members, and wherein the socket member comprises a plurality of longitudinally spaced socket members, and
wherein the plurality of longitudinally spaced pin members and the plurality of

- 5 longitudinally spaced socket members are positioned so as to be aligned to connectably engage when the body is wrapped around the cable section.

43. The wrap-around cable sleeve according to Claim 35 wherein the pin member has a pin extending from a closure side thereof, and wherein the socket member has a socket in a closure side thereof, and wherein the closure sides of the pin and socket members are configured to be adjacent to one another when the body is wrapped around the cable section.

44. The wrap-around cable sleeve according to Claim 43 wherein an external surface of the pin member and an external surface of the socket member are configured to provide a grip surface to facilitate wrapping the body around the cable section.

45. The wrap-around cable sleeve according to Claim 43 wherein an external surface of the pin member and an external surface of the socket member are configured to receive a locking member.

46. The wrap-around cable sleeve according to Claim 45 wherein the locking member is a longitudinally extending sleeve element that slidably engages the external surfaces of the pin and socket members.

47. The wrap-around cable sleeve according to Claim 45 wherein the locking member comprises:

a living hinge connected to a first member that is one of the pin member and the socket member, and

- 5 an arm extending from the living hinge and having a hook at an end opposite the living hinge, wherein the arm extends so as to engage the hook to a second member that is the other of the pin member and the socket member when the arm is rotated to a position adjacent the second member.

48. A connection protector kit for environmentally sealing a cable section,

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said kit comprising:

a wrap-around cable sleeve having:

a longitudinally extending body comprising an electrically insulating

5 material and having:

a longitudinally extending portion with a corrugated lateral cross-section and having a first longitudinal edge portion and a second longitudinal edge portion laterally spaced from the first longitudinal edge portion, wherein the longitudinally extending portion has a range taking in a lateral direction of at least about 15 percent and a flexural modulus of between about 4,000 and 100,000 psi; and

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a connector; and

a sealant material.

49. A method of forming a wrap-around cable sleeve, said method comprising the steps of:

extruding a web comprising electrically insulating material;

applying gel to a surface of the web; and then

5 cutting the web having applied gel to form a wrap-around cable sleeve having a first and a second end.

50. The method according to Claim 49, wherein the step of extruding comprises the step of extruding a web that includes corrugations defining a corrugated lateral cross-section.

51. The method according to Claim 49, wherein the extruding step comprises the step of coextruding a rigid thermoplastic and a thermoplastic elastomer to form a web having a body comprising the thermoplastic elastomer and having longitudinal edges comprising the rigid thermoplastic.

52. The method according to Claim 49, wherein the applying step comprises the step of spraying the gel onto the surface of the web.

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53. The method according to Claim 49, wherein the applying step comprises the step of coextruding the gel onto the surface of the web.

54. The method according to Claim 50, further comprising the step of: stamping a portion of the web to substantially remove the corrugations therefrom.

55. The method according to Claim 54, wherein the step of stamping comprises heat stamping a portion of the web to substantially remove the corrugations therefrom.

56. The method according to Claim 54, wherein the cutting step precedes the step of stamping, and wherein the stamping step comprises stamping the first and second ends to substantially remove the corrugations therefrom.

57. The method according to Claim 54, wherein the step of stamping is performed substantially concurrently with the cutting step.

58. A method of forming a wrap-around cable sleeve, said method comprising the steps of:

extruding a web comprising electrically insulating material to provide a web that includes corrugations defining a corrugated lateral cross-section which provide a lateral range taking of at least about 15 percent;

cutting the web to form a wrap-around cable sleeve having a first and a second end; and

stamping the first and second ends to substantially remove the corrugations therefrom.

59. The method according to Claim 58, wherein the stamping step provides first and second ends each having a lateral range taking of less than about 10 percent.

60. The method according to Claim 58, wherein the extruding step

comprises the step of coextruding a rigid thermoplastic and a thermoplastic elastomer to form a web having a body comprising the thermoplastic elastomer and having longitudinal edges comprising the rigid thermoplastic.

61. The method according to Claim 58, wherein the stamping step comprises heat stamping the first and second ends to substantially remove the corrugations therefrom.

62. The method according to Claim 58, further comprising the step of: applying gel to the web.

63. The method according to Claim 62, wherein the applying step precedes the step of cutting.

64. The method according to Claim 62, wherein the cutting step precedes the step of applying.

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**WRAP-AROUND CABLE SLEEVES HAVING
AN EXPANDABLE BODY PORTION
AND METHODS OF MAKING SAME**

Abstract of the Disclosure

A wrap-around cable sleeve for environmentally sealing a cable section is provided where the wrap-around cable sleeve includes a longitudinally extending body comprising an electrically insulating material and having a longitudinally
5 extending portion with a corrugated lateral cross-section. The longitudinally extending portion has a flexural modulus of between about 4,000 and 100,000 psi. The longitudinally extending portion defines a portion of a cable chamber. The cable chamber extends at least substantially around the cable section when the body is wrapped around the cable section. The cable chamber has a range taking in a radial
10 direction of at least about 15 percent. The present invention may provide a wrap-around cable sleeve for protecting electrical cable sections of various shapes and sizes from the environment, including moisture as well as sharp objects. Methods of making such wrap-around cable sleeves are also provided.

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DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION
Attorney Docket No. NC055-US1; 5487-78

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled **WRAP-AROUND CABLE SLEEVES HAVING AN EXPANDABLE BODY PORTION AND METHODS OF MAKING SAME**

the specification of which

☒ [X] is attached hereto

OR

☐ [] was filed on _____ as United States Application No. or PCT International Application Number _____ and was amended on _____ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37 Code of Federal Regulations, § 1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, § 119(a)-(d) or § 365(b) of any foreign application(s) for patent or inventor's certificate, or § 365(a) of any PCT International application which designated at least one country other than the United States of America, listed below and have also identified below any foreign application for patent or inventor's certificate, or of any PCT International application having a filing date before that of the application on which priority is claimed.

None			☐ [] Yes ☐ [] No
Number	Country	MM/DD/YYYY Filed	Priority Claimed

			☐ [] Yes ☐ [] No
Number	Country	MM/DD/YYYY Filed	Priority Claimed

			☐ [] Yes ☐ [] No
Number	Country	MM/DD/YYYY Filed	Priority Claimed

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I hereby claim the benefit under Title 35, United States Code, § 119(e) of any United States provisional application(s) listed below.

None	
Application Number(s)	Filing Date (MM/DD/YYYY)
Application Number(s)	Filing Date (MM/DD/YYYY)

I hereby claim the benefit under Title 35, United States Code, § 120 of any United States application(s) or § 365(c) of any PCT international application designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application(s) in the manner provided by the first paragraph of Title 35, United States Code, § 112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, § 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application (37 C.F.R. § 1.63(d)).

None		
Appn. Serial No.	Filing Date	Status Patented/Pending/Abandoned
Appn. Serial No.	Filing Date	Status Patented/Pending/Abandoned
Appn. Serial No.	Filing Date	Status Patented/Pending/Abandoned

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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POWER OF ATTORNEY: As a named inventor, I hereby appoint the following registered attorney(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith.

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21

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23

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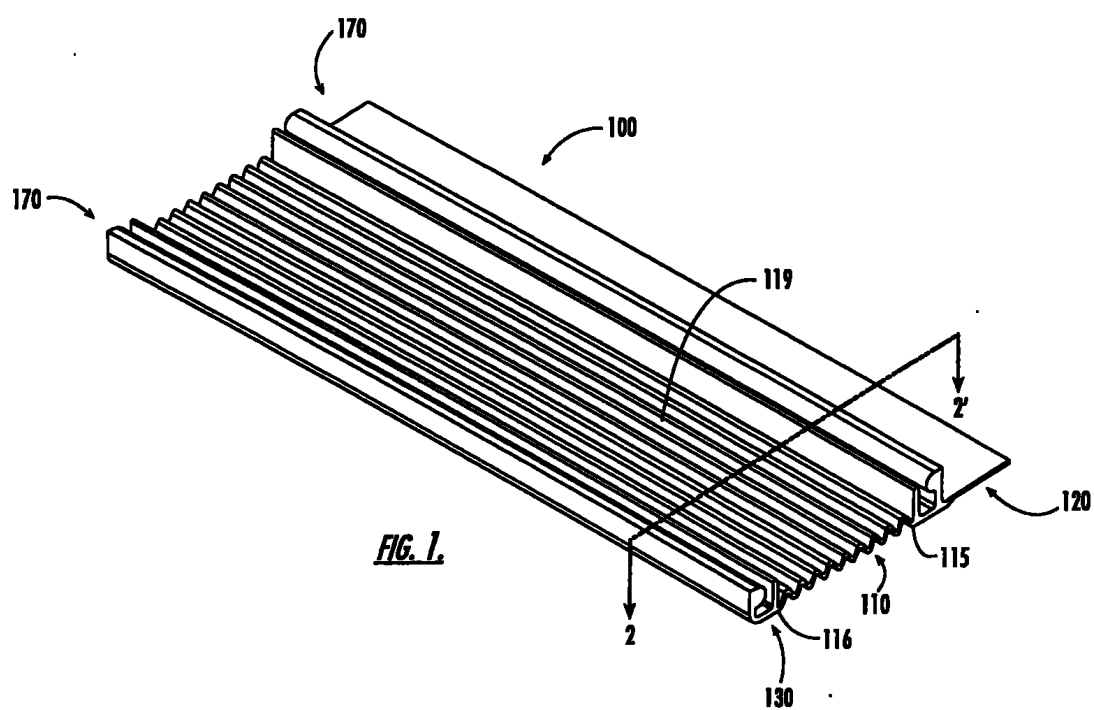
Inventor's
Signature: Harry George Yaworski Date: 4/13/00

Residence: Apex, North Carolina

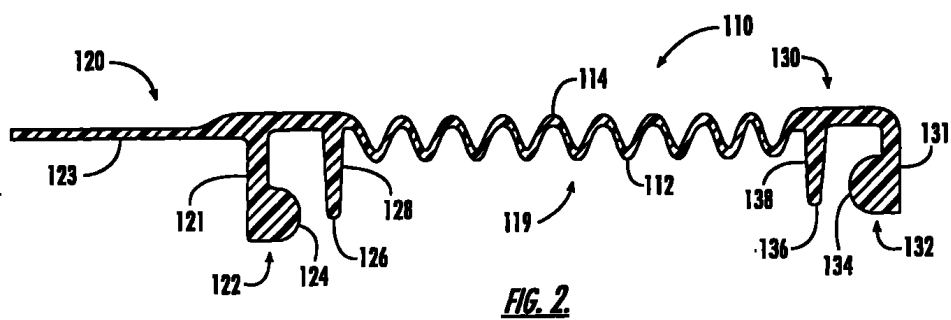
Citizenship: United States of America

Post Office Address: 207 Temple Gate Drive
Apex, North Carolina 27502

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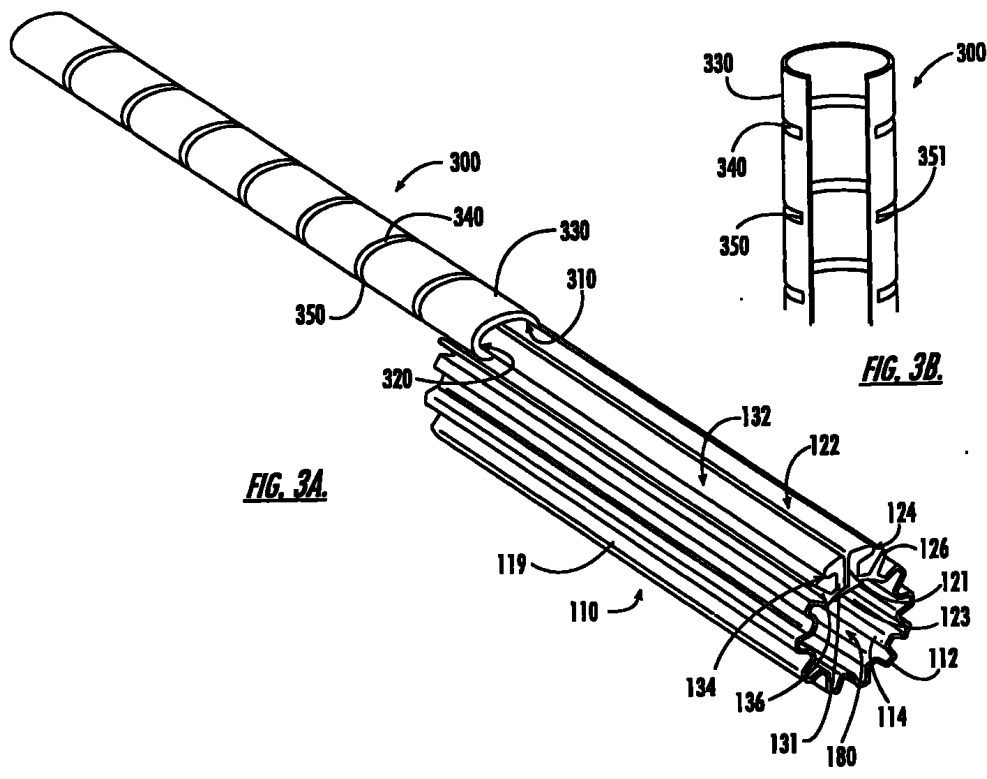


FIG. 3A.

FIG. 3B.

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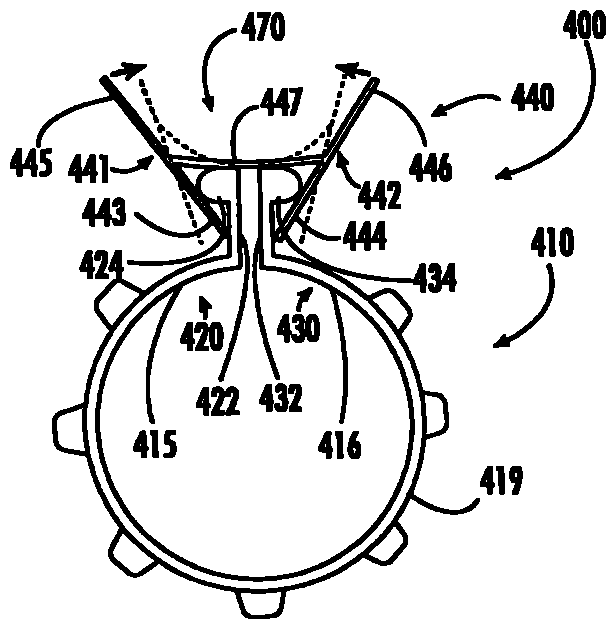


FIG. 4.

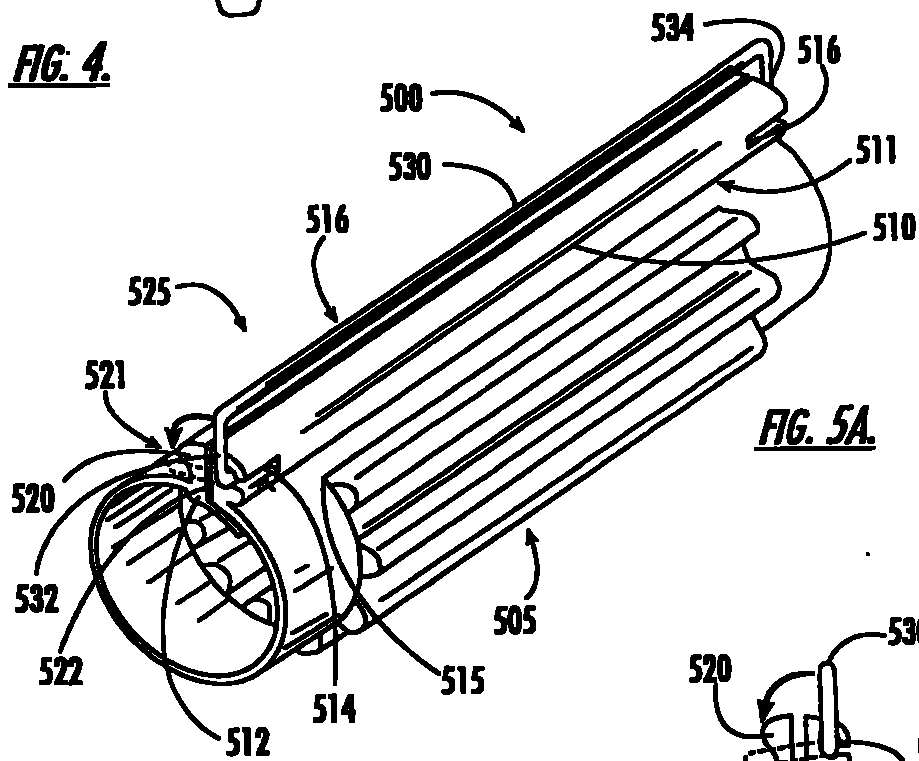


FIG. 5A.

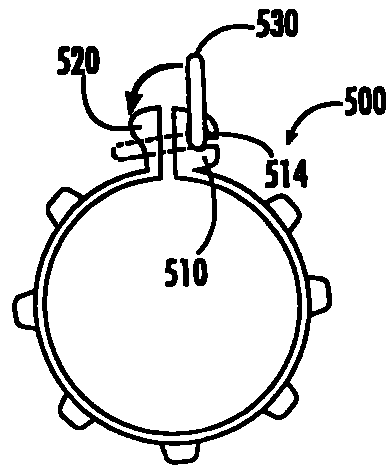
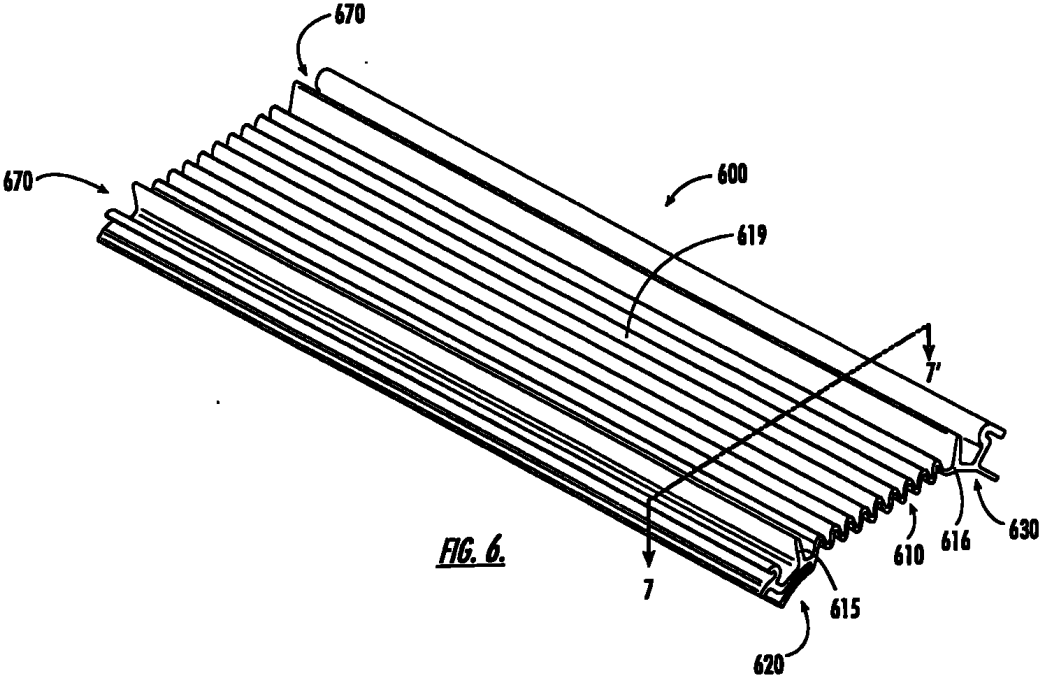


FIG. 5B.



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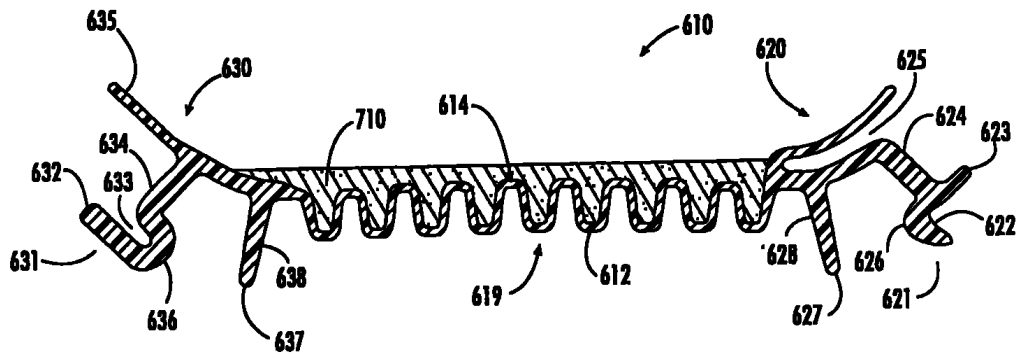
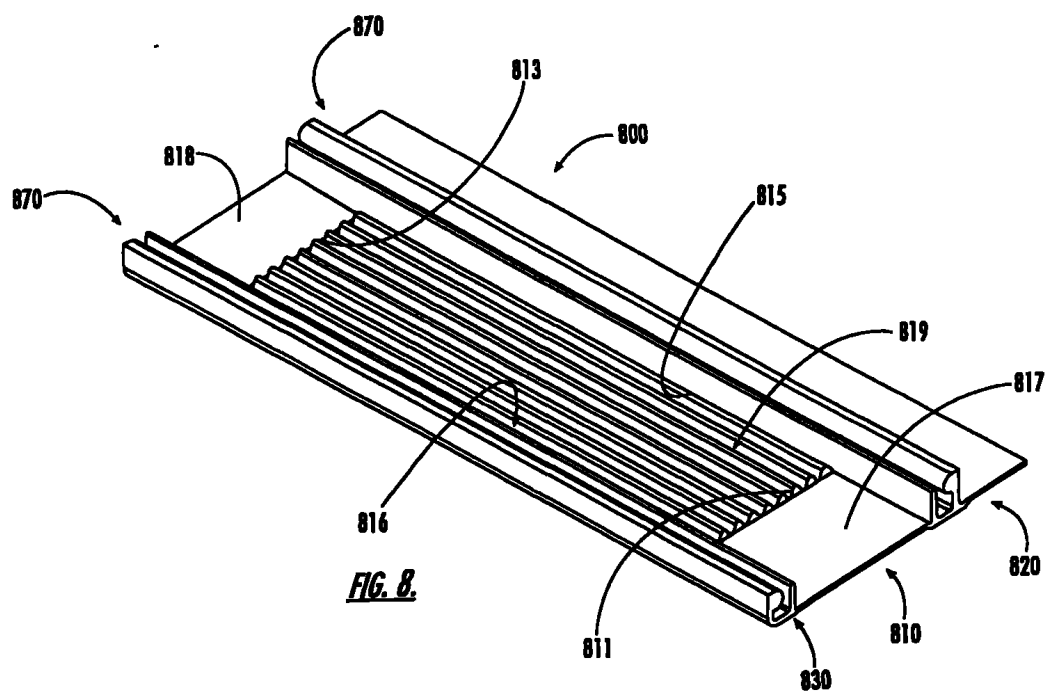
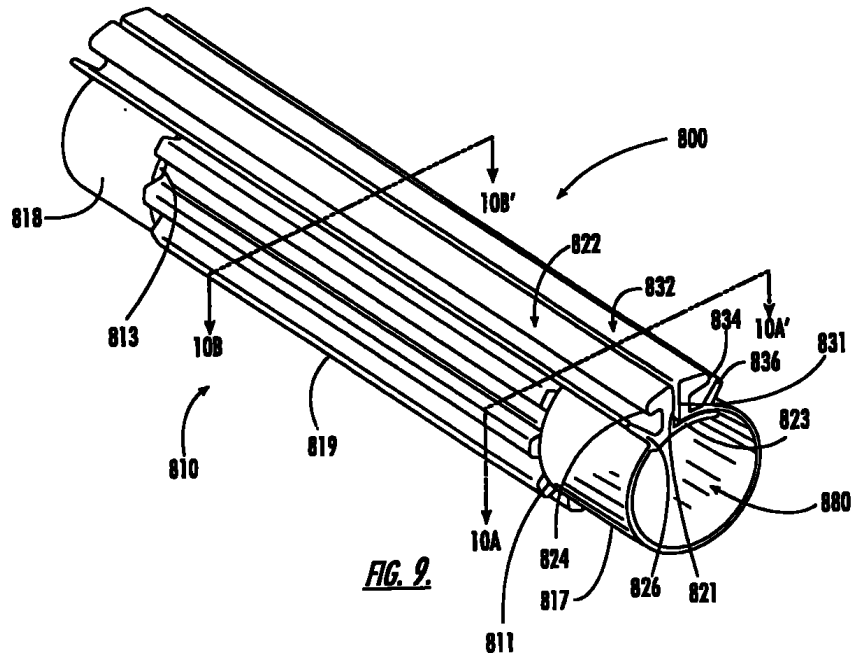


FIG. 7.

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FIG. 10A.

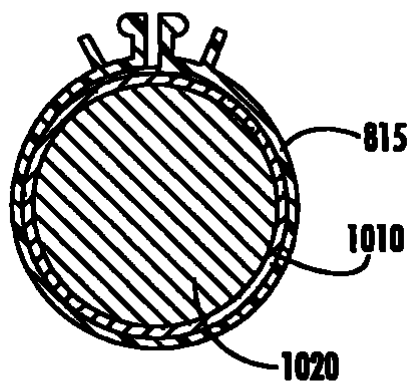


FIG. 10B.

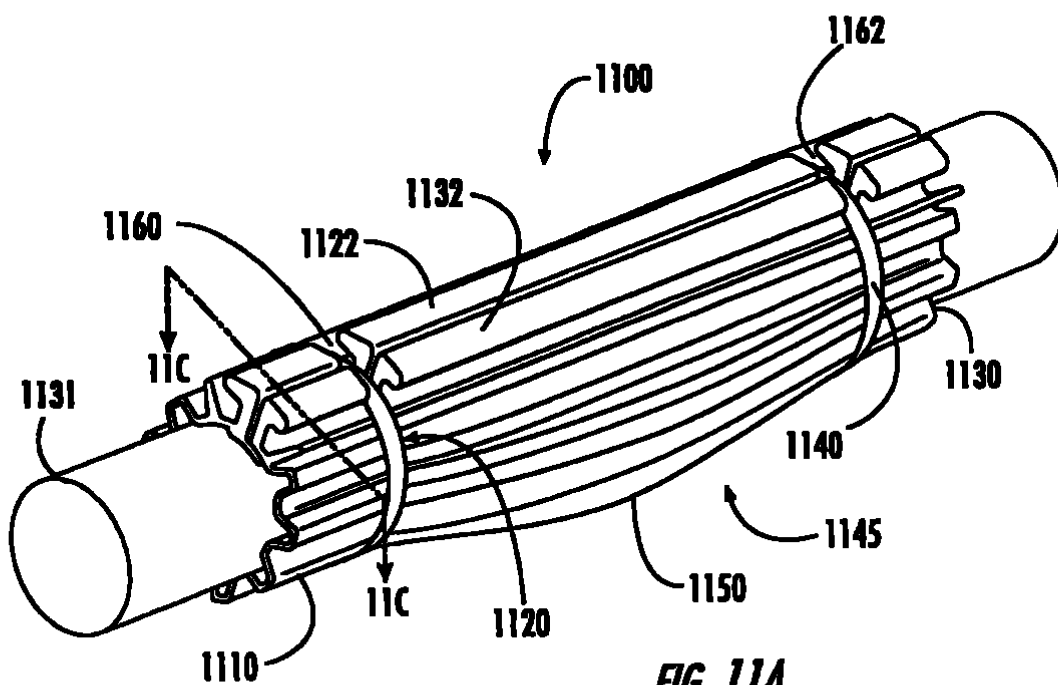
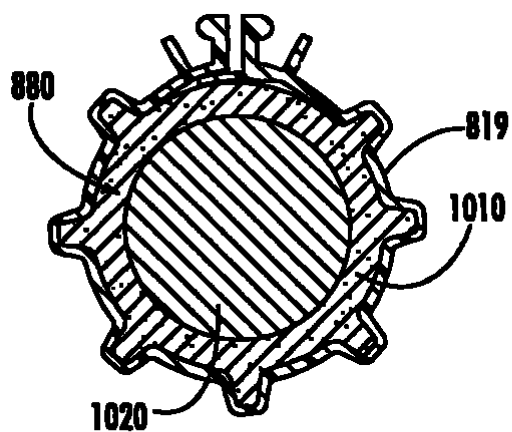
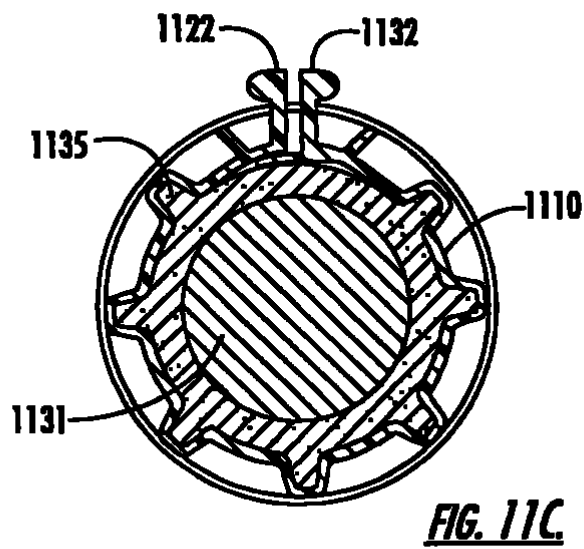
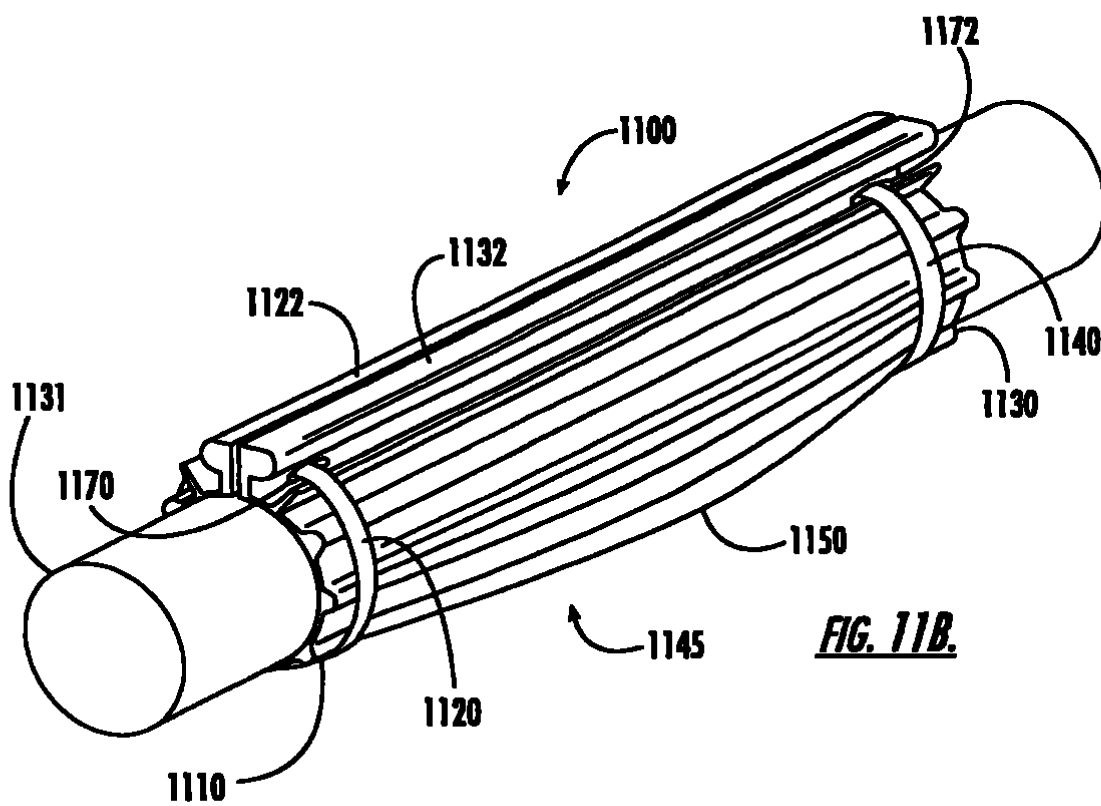


FIG. 11A.



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FIG. 12.

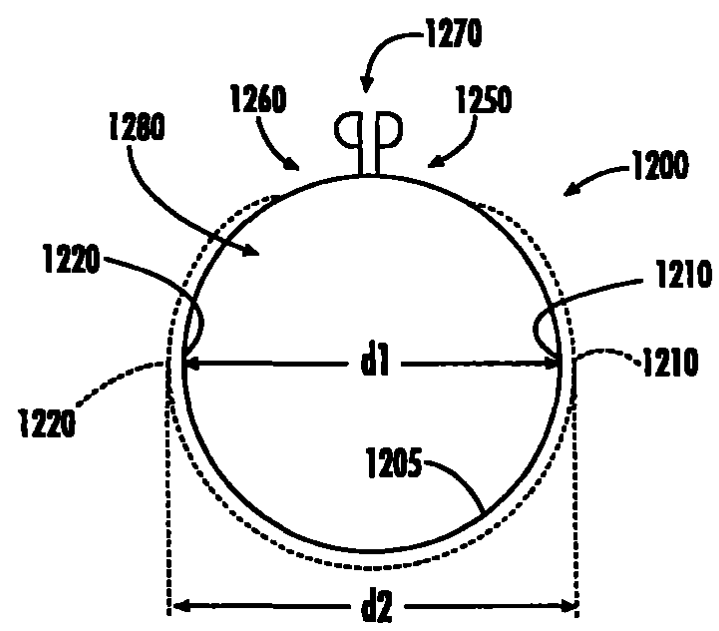


FIG. 13.

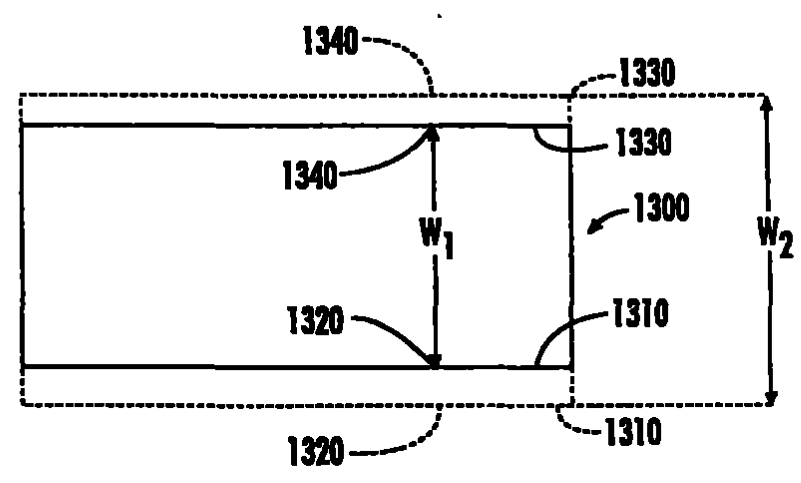
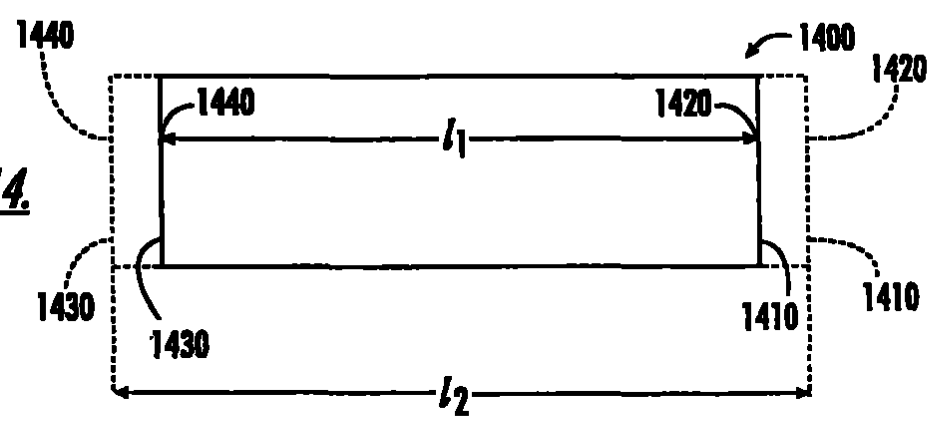
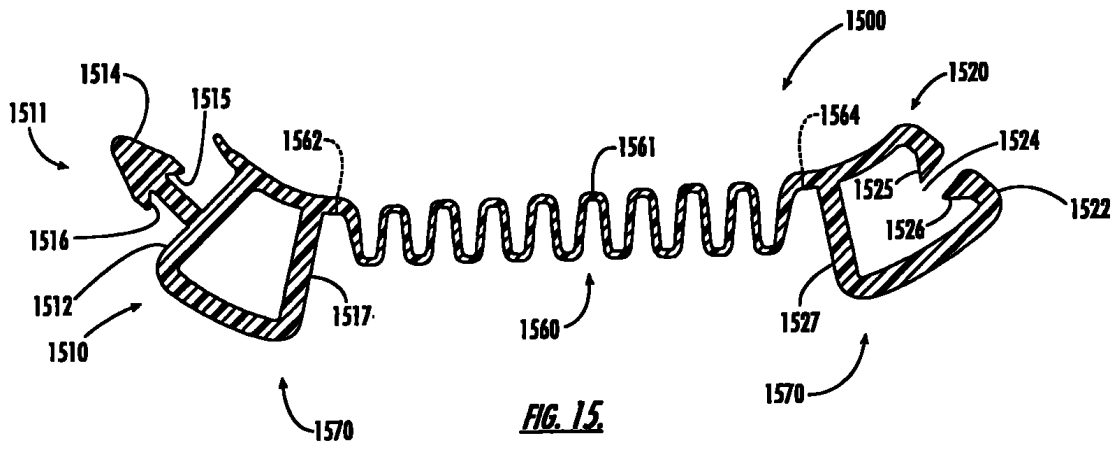


FIG. 14.





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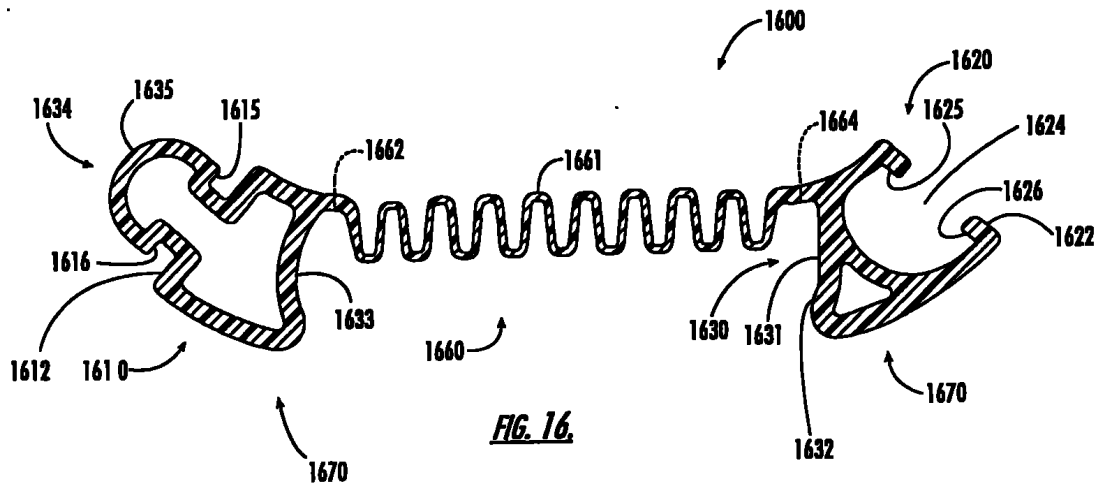
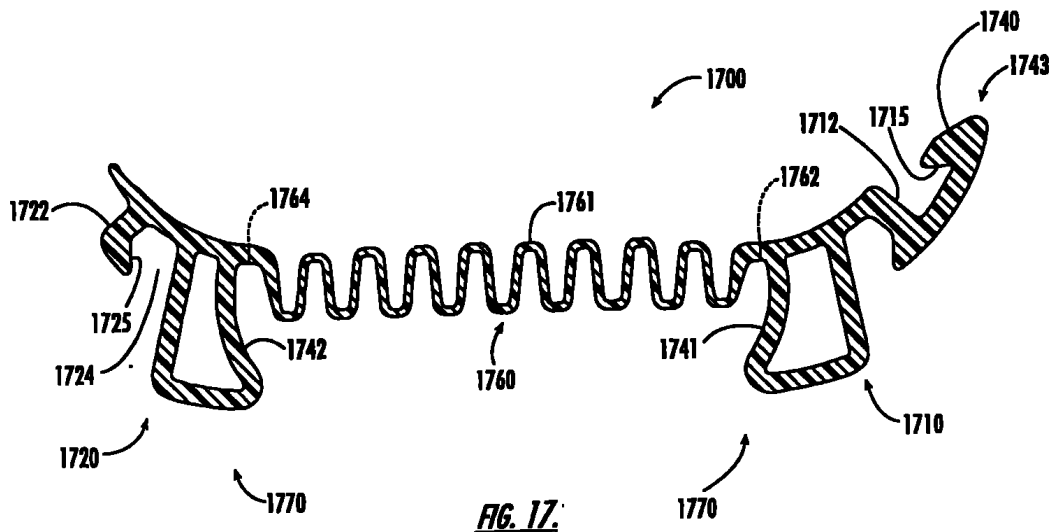


FIG. 16.



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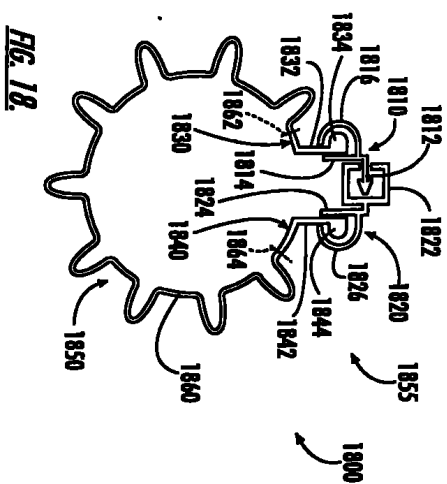


FIG. 18.

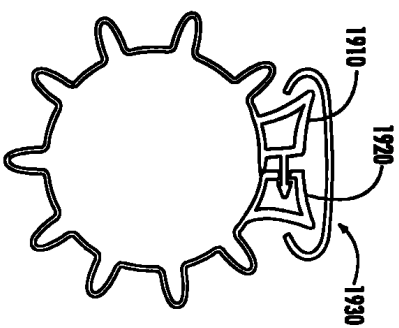
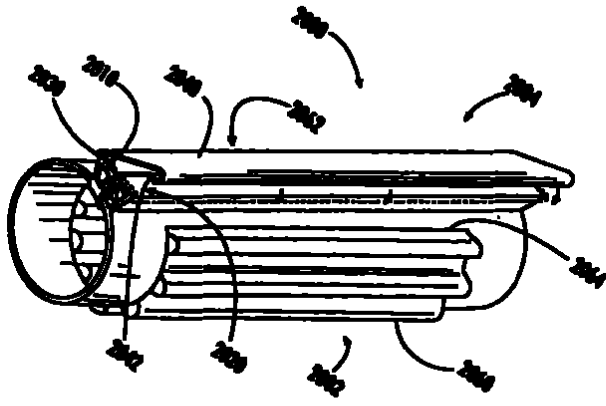
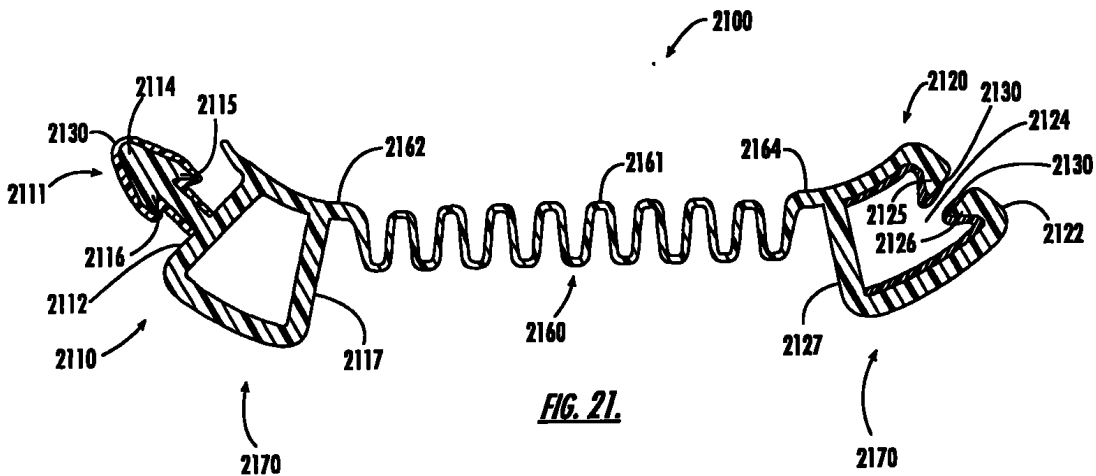


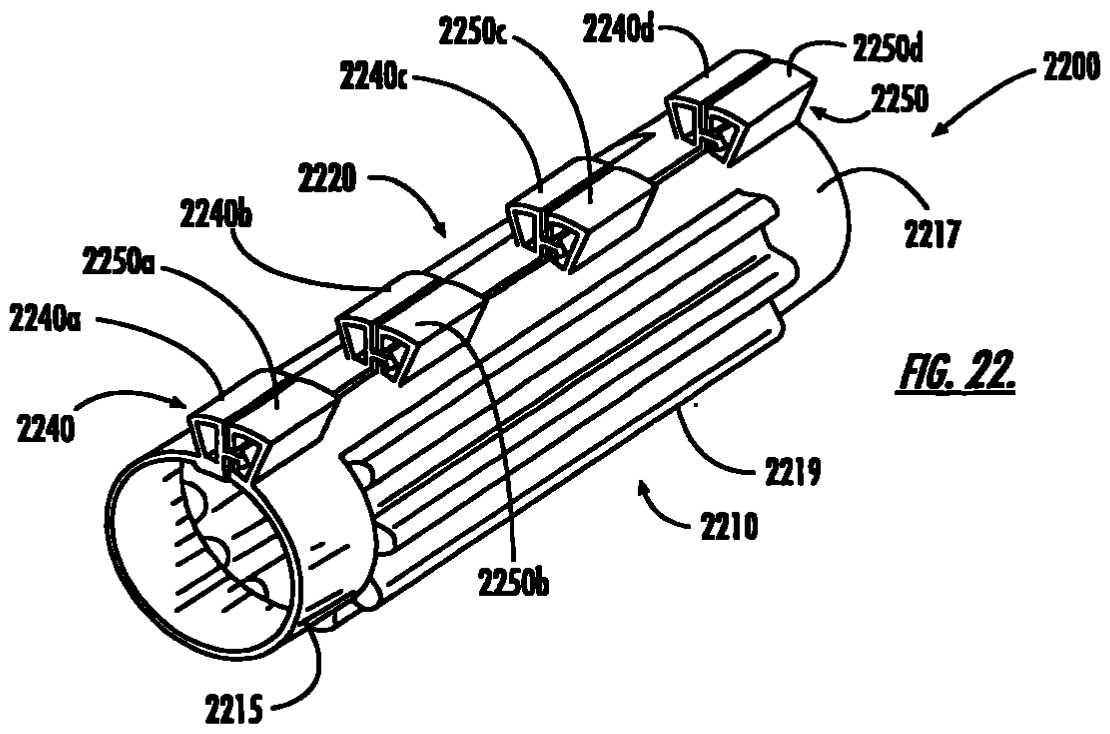
Fig. 19.

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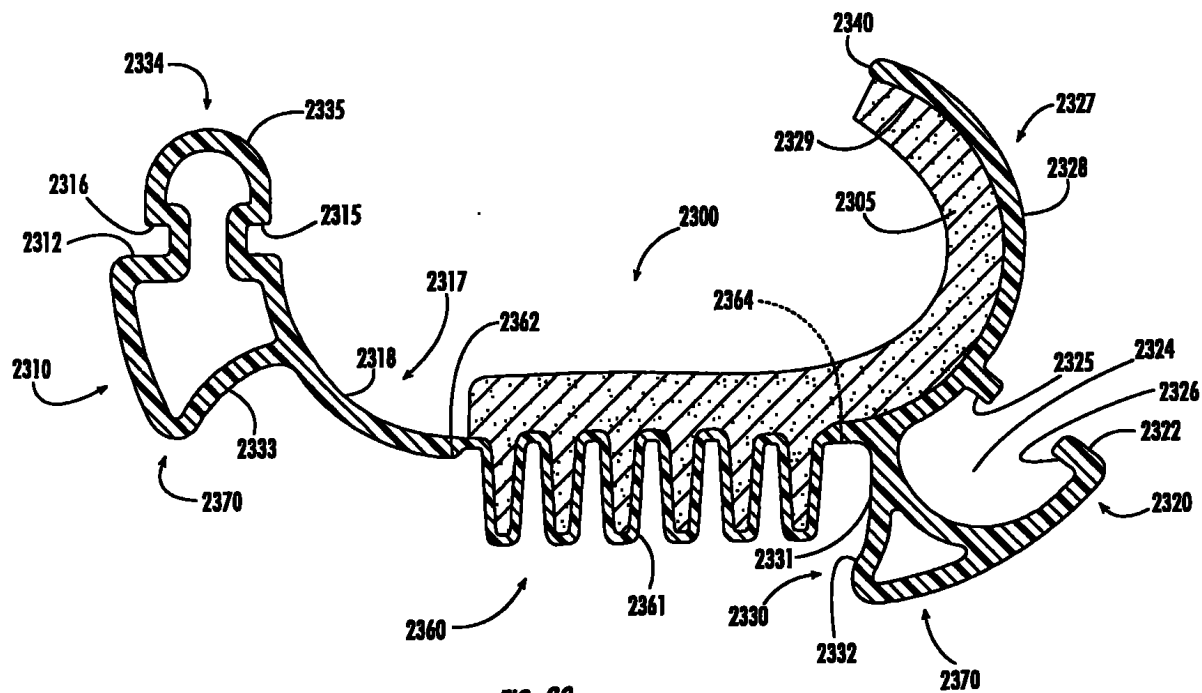


FIG. 23

to 231



2do. EXAMEN DE FORMA PATENTE DE INVENCION

155
Folio 156

Radicación no 01-31403

Concepto Técnico no 524

Clasificación Internacional de Patentes: H01B 13/06

Practicado el examen de acuerdo a lo establecido en el Art. 38 de la Decisión 486 se determinó que esta solicitud de Patente de Invención:

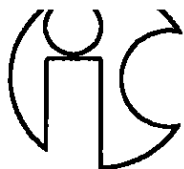
- SI ☒ NO ☐ Contiene un resumen de la invención (Art26-e).
- SI ☒ NO ☐ Contiene el título o nombre de la invención (Art27-d).
- SI ☒ NO ☐ Contiene la descripción de la invención (Art26-b).
- SI ☒ NO ☐ NO ES APLICABLE ☐ Contiene los dibujos necesarios para comprender la invención (Art26-d)
- SI ☒ NO ☐ Contiene una o más reivindicaciones. (Art26-c).
- SI ☐ NO ☐ NO ES APLICABLE ☒ Han sido desarrollados los productos y/o procedimientos a partir de recursos genéticos o de sus productos derivados de los que cualquiera de los Países Miembros es país de origen. (Art. 26- h).
- SI ☐ NO ☐ NO ES APLICABLE ☒ Los productos y/o procedimientos han sido obtenidos o desarrollados a partir de los conocimientos tradicionales de las comunidades indígenas, afroamericanas, o locales de los países miembros, de acuerdo a lo establecido en la Decisión 391 y sus modificaciones y reglamentaciones vigentes.(Art26-I).
- SI ☐ NO ☒ La invención se refiere a un producto relativo a un material biológico. (Art26-J).
- SI ☒ NO ☐ NO ES APLICABLE ☐ La prioridad coincide con la materia reivindicada.
- SI ☒ NO ☐ **CUMPLE LOS REQUISITOS TÉCNICOS**

OBSERVACIONES Y OTROS: SI ☐ NO ☐ ver hoja(s) anexa(s)

□

EXAMINADOR TÉCNICO
202051

Bogotá D. C., marzo 7 de 2003



2020
Bogotá DC

Doctor(a)
JERONIMO CASTILLO BONILLA
Apoderado(a)

REFERENCIA:	Radicación No.	01-31403
	Trámite	002
	Evento	001
	Actuación	416
	Oficio No.	640
	Folios	001

Teniendo en cuenta que la solicitud de privilegio de patente que se tramita bajo el expediente indicado en la referencia, reúne los requisitos de forma establecidos en los artículos 26 y 27 de la Decisión 486 de la Comisión de la Comunidad Andina, y en las demás disposiciones vigentes sobre la materia, se envía el extracto de la solicitud a la Oficina de Comunicaciones para efecto de su publicación en la Gaceta de Propiedad Industrial, conforme lo establece el artículo 40 de la misma Decisión.

Cúmplase
Dado en Bogotá DC,

31 MAR 2003


ALIX CARMENZA CÉSPEDES DE VERGEL
Jefe de la División de Nuevas Creaciones

202051