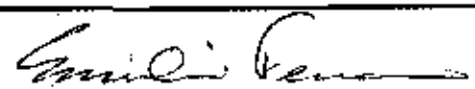




No. 05-129098-00004-0000

Fecha: 2008-07-04 16:56:02 Dep. 2020 NUCREACIONE  
Tra. 11 PATENTE/II Cva: 379 FASENACIONALII  
Act. 329 C/OINFORMACION Folios: 13

**FORMULARIO UNICO DE CORRECCIONES Y MODIFICACIONES**

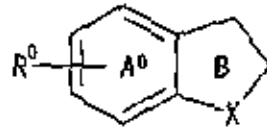
|                                              |                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                    |
|----------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>1</b>                                     | <b>SOLICITUD DE:</b><br><input type="checkbox"/> Corrección de Error Material <input checked="" type="checkbox"/> Modificación a una solicitud                                                                                                                                                                                                          |                                                                                                                                                                                                    |
| <b>2</b><br><b>SOLICITANTE</b>               | <b>Nombre:</b> <b>TAKEDA PHARMACEUTICAL COMPANY LIMITED</b><br>Sociedad constituida y existente bajo las leyes de Japón.<br><br><b>Dirección:</b> 1-1, Doshomachi, 4-chome, Chuo-ku, Osaka-shi, Osaka 5410045, Japón<br><br><b>Domicilio:</b> Osaka, Japón<br><br><b>Teléfono:</b> 546 09 70 <b>Fax:</b> 249 40 70<br><b>E-mail:</b> clientes@camyp.com | <b>IDENTIFICACION</b><br><br>C.C. <input type="checkbox"/> NIT <input type="checkbox"/><br>C.E. <input type="checkbox"/> Otro <input type="checkbox"/><br><br>Número: _____                        |
| <b>3</b><br><b>REPRESENTANTE O APODERADO</b> | <b>Nombre:</b> Emilio FERRERO<br><b>Dirección:</b> Carrera 4ª No. 72-35<br><b>Teléfono:</b> 347 36 11 <b>Fax:</b> 217 92 11<br><b>E-mail:</b> cavellier@cavellier.com                                                                                                                                                                                   | <b>IDENTIFICACION</b><br><br>C.C. <input checked="" type="checkbox"/> NIT <input type="checkbox"/><br>C.E. <input type="checkbox"/> Otro <input type="checkbox"/><br><br>Número: 438.019 TP 31.929 |
| <b>4</b>                                     | <b>Número de expediente:</b> <u>05.129.098</u>                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                    |
| <b>5</b>                                     | <b>Descripción de la corrección o modificación solicitada:</b><br>Presento nuevo capítulo reivindicatorio compuesto por 55 reivindicaciones y solicito respetuosamente a Su Despacho que sean tenidas en cuenta al momento de efectuar el examen de patentabilidad de la presente Solicitud de Patente.<br><br><hr/> <hr/>                              |                                                                                                                                                                                                    |
| <b>6</b>                                     | <b>Comprobante de pago No.</b> <u>08-48.140</u> <b>Fecha:</b> <u>17 de junio de 2008</u>                                                                                                                                                                                                                                                                |                                                                                                                                                                                                    |
| <b>7</b>                                     | <b>Anexos</b><br><input checked="" type="checkbox"/> Comprobante de pago de la tasa por \$103.000, por concepto de modificaciones.<br><input type="checkbox"/> Poderes, si fuere el caso<br><input type="checkbox"/> Documento que acredita la existencia y representación legal de las partes, cuando sean personas jurídicas.                         |                                                                                                                                                                                                    |
| <b>8</b>                                     | <b>NOMBRE:</b> EMILIO FERRERO <b>FIRMA:</b> <br>C.C. 438.019 de Usaquén T.P.A. 31.929                                                                                                                                                                               |                                                                                                                                                                                                    |

1960  
1996REIVINDICACIONES

Habiéndose descrito la invención como antecede, se reclama como propiedad lo contenido en las siguientes reivindicaciones.

5

1. Un modulador del receptor canabinoide, caracterizado porque contiene un compuesto representado por la fórmula (I<sub>0</sub>)

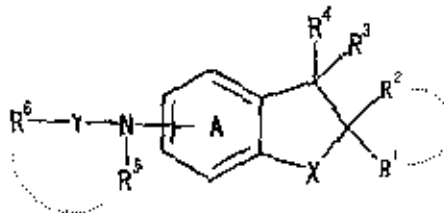


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en donde, X es un átomo de oxígeno, un átomo de azufre opcionalmente sustituido o un grupo imino opcionalmente sustituido, R<sup>0</sup> es un grupo acilamino opcionalmente sustituido, el anillo A<sup>0</sup> es un anillo de benceno el cual puede además tener un sustituyente además de R<sup>0</sup>, y el anillo B es un heterociclo de 5 miembros opcionalmente sustituido, o una sal del mismo o un profármaco del mismo.

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2. El modulador de conformidad con la reivindicación 1, caracterizado porque el compuesto representado por la Fórmula (I<sub>0</sub>) o una sal del mismo o un profármaco del mismo es un compuesto representado por la fórmula (I)



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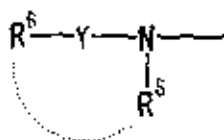
en donde, X es un átomo de oxígeno, un átomo de azufre opcionalmente sustituido o un grupo imino opcionalmente sustituido, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup> y R<sup>4</sup> son independientemente un átomo de hidrógeno, un grupo hidrocarburo opcionalmente sustituido, un grupo heterocíclico opcionalmente sustituido, un grupo hidroxilo opcionalmente sustituido, un grupo mercapto opcionalmente sustituido o un grupo amino opcionalmente sustituido, o R<sup>2</sup> y R<sup>3</sup> pueden tomarse juntos para formar un enlace, o R<sup>1</sup> y R<sup>2</sup> pueden tomarse con el átomo de carbono adyacente para formar un anillo opcionalmente sustituido, Y es -CO-, -SO-, ó -SO<sub>2</sub>-, R<sup>5</sup> es un átomo de hidrógeno o un grupo hidrocarburo opcionalmente sustituido, R<sup>6</sup> es un átomo de hidrógeno, un grupo hidrocarburo opcionalmente sustituido, un grupo hidroxilo opcionalmente sustituido o un grupo amino

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1361  
1997

opcionalmente sustituido, o  $R^5$  y  $R^6$  pueden tomarse con el átomo de carbono o átomo de azufre adyacente y átomo de nitrógeno para formar un anillo opcionalmente sustituido, y el anillo A es un anillo de benceno el cual puede además tener un sustituyente además de un grupo representado por la siguiente fórmula



en donde, cada uno de los símbolos tiene el mismo significado como se describe arriba, o una sal del mismo o un profármaco del mismo.

10 3. El modulador de conformidad con la reivindicación 2, caracterizado porque  $R^1$  y  $R^2$  son un átomo de hidrógeno.

4. El modulador de conformidad con la reivindicación 2, caracterizado porque  $R^1$  y  $R^2$  son respectivamente un átomo de hidrógeno o un grupo alquilo  $C_{1-4}$ , con la condición de que  $R^1$  y  $R^2$  no son un átomo de hidrógeno al mismo tiempo.

5. El modulador de conformidad con la reivindicación 1, caracterizado porque el compuesto representado por la fórmula (I<sub>0</sub>) o la sal del mismo es un agonista del receptor canabinoide.

6. El modulador de conformidad con la reivindicación 5, caracterizado porque el receptor canabinoide es receptor canabinoide de tipo 1.

25 7. El modulador de conformidad con la reivindicación 1, caracterizado porque el compuesto representado por la fórmula (I<sub>0</sub>) o la sal del mismo es un antagonista del receptor canabinoide.

30 8. El modulador de conformidad con la reivindicación 7, caracterizado porque el receptor canabinoide es receptor canabinoide de tipo 1.

9. El modulador de conformidad con la reivindicación 1, caracterizado porque el compuesto representado por la fórmula (I<sub>0</sub>) o una sal del mismo es un agonista del receptor canabinoide de tipo 2.

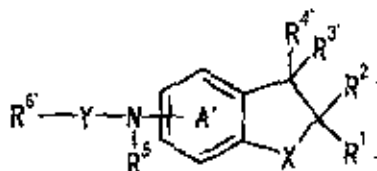
1962  
1998

10. El modulador de conformidad con la reivindicación 1, caracterizado porque es un agente para prevenir, tratar o aliviar dolor agudo, trastornos cerebrovasculares, daño en la medula espinal, lesión en la cabeza, esclerosis múltiple, glaucoma, depresión, vómito, artritis, o asma.

11. El modulador de conformidad con la reivindicación 1, caracterizado porque es un agente para prevenir o tratar trastornos de la memoria, enfermedades psiquiátricas, obesidad, enfermedades mentales, ansiedad, depresión, fármaco dependencia, Alzheimer, demencia o enfermedad de Parkinson, o una ayuda para dejar de fumar.

12. El modulador de conformidad con la reivindicación 1, caracterizado porque es un agente para prevenir o tratar esclerosis múltiple, enfermedades neurodegenerativas, síndrome de intestino irritable, enfermedad de Crohn, esofagitis de reflujo, COPD, psoriasis, enfermedades autoinmunes, rechazo al injerto, enfermedades alérgicas, dolor psicogénico, virus de hepatitis o hipertensión, o un agente de inmunidad regulada.

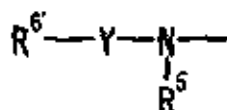
13. Un compuesto representado por la fórmula (I')



caracterizado porque, X es un átomo de oxígeno, un átomo de azufre opcionalmente sustituido o un grupo imino opcionalmente sustituido, R<sup>1</sup> y R<sup>2</sup> son independientemente un átomo de hidrógeno, un grupo hidrocarburo opcionalmente sustituido, un grupo heterocíclico opcionalmente sustituido, un grupo hidroxilo opcionalmente sustituido, un grupo mercapto opcionalmente sustituido o un grupo amino opcionalmente sustituido, o R<sup>1</sup> y R<sup>2</sup> pueden tomarse con el átomo de carbono adyacente para formar un anillo opcionalmente sustituido, R<sup>3</sup> es un átomo de hidrógeno, un grupo hidrocarburo opcionalmente sustituido, un grupo hidroxilo opcionalmente sustituido, un grupo mercapto opcionalmente sustituido o un grupo amino opcionalmente sustituido, R<sup>4</sup> es un átomo de hidrógeno, un grupo alquilo opcionalmente sustituido, un grupo arilo opcionalmente sustituido, o un grupo

1963  
1999

heterocíclico opcionalmente sustituido, Y es -CO-, -SO-, ó -SO<sub>2</sub>-, R<sup>5</sup> es un átomo de hidrógeno o un grupo hidrocarburo opcionalmente sustituido, R<sup>6</sup> es un grupo hidrocarburo opcionalmente sustituido (con la condición de que ambos de R<sup>1</sup> y R<sup>2</sup> no son un átomo de hidrógeno, R<sup>6</sup> no es un anillo de benceno), un grupo hidroxilo opcionalmente sustituido o un grupo amino opcionalmente sustituido, y el anillo A' es un anillo de benceno el cual puede además tener un substituyente en adición a un grupo representado por la siguiente fórmula



en donde, cada uno de los símbolos tiene el mismo significado como se describe arriba,  
o una sal del mismo.

14. El compuesto de conformidad con la reivindicación 13, caracterizado porque R<sup>1</sup> y R<sup>2</sup> son independientemente un átomo de hidrógeno, un grupo hidrocarburo opcionalmente sustituido, un grupo heterocíclico opcionalmente sustituido, un grupo hidroxilo opcionalmente sustituido, un grupo mercapto opcionalmente sustituido o un grupo amino opcionalmente sustituido.

15. El compuesto de conformidad con la reivindicación 13, caracterizado porque R<sup>1</sup> y R<sup>2</sup> son un átomo de hidrógeno.

16. El compuesto de conformidad con la reivindicación 13, caracterizado porque R<sup>1</sup> y R<sup>2</sup> son respectivamente un átomo de hidrógeno o un grupo alquilo C<sub>1-4</sub>, con la condición de que R<sup>1</sup> y R<sup>2</sup> no son un átomo de hidrógeno al mismo tiempo.

17. El compuesto de conformidad con la reivindicación 13, caracterizado porque R<sup>1</sup> es un átomo de hidrógeno.

18. El compuesto de conformidad con la reivindicación 13, caracterizado porque R<sup>4</sup> es un grupo arilo C<sub>6-14</sub> opcionalmente sustituido o un grupo heterocíclico de 5 a 14 miembros opcionalmente sustituido.

19. El compuesto de conformidad con la reivindicación 13,

1964  
2000

caracterizado porque  $R^4$  es un grupo fenilo opcionalmente substituido.

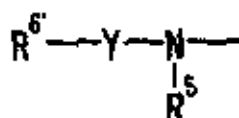
20. El compuesto de conformidad con la reivindicación 19, caracterizado porque  $R^4$  es un grupo fenilo el cual puede ser substituido con un grupo alquilo  $C_{1-4}$  opcionalmente substituido o un grupo alcoxi  $C_{1-4}$  opcionalmente substituido,

21. El compuesto de conformidad con la reivindicación 13, caracterizado porque Y es -CO-.

22. El compuesto de conformidad con la reivindicación 13, caracterizado porque  $R^5$  es un átomo de hidrógeno.

23. El compuesto de conformidad con la reivindicación 13, caracterizado porque X es un átomo de oxígeno.

24. El compuesto de conformidad con la reivindicación 13, caracterizado porque la posición 5 del heterociclo fusionado en la fórmula (I') está substituida por un grupo representado por la siguiente fórmula



en donde, cada uno de los símbolos tiene el mismo significado como se describe arriba.

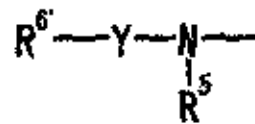
25. El compuesto de conformidad con la reivindicación 24, caracterizado porque la posición 7 del heterociclo fusionado en la fórmula (I') está además substituida por un grupo arilo  $C_{6-14}$ -alquilo  $C_{1-4}$  opcionalmente substituido.

26. El compuesto como se describe de conformidad con la reivindicación 25, caracterizado porque el grupo arilo  $C_{6-14}$ -alquilo  $C_{1-4}$  opcionalmente substituido es un grupo bencilo opcionalmente substituido.

27. El compuesto de conformidad con la reivindicación 13, caracterizado porque el anillo A' es un anillo de benceno el cual puede además tener 1 a 3 substituyentes seleccionados de un grupo

1965  
2001

alquilo  $C_{1-6}$  opcionalmente sustituido, un grupo arilo  $C_{6-12}$  opcionalmente sustituido, un grupo heterocíclico de 5 ó 6 miembros opcionalmente sustituido y un grupo acilo además de un grupo representado por la siguiente fórmula



5

en donde, cada uno de los símbolos tiene el mismo significado como se describe arriba.

28. El compuesto de conformidad con la reivindicación 27, caracterizado porque la posición 7 del heterociclo fusionado en la fórmula (I<sub>9</sub>) es sustituido por un grupo alquilo  $C_{1-4}$  opcionalmente sustituido, un grupo arilo  $C_{6-12}$  opcionalmente sustituido, un grupo heterocíclico de 5 ó 6 miembros opcionalmente sustituido, o un grupo acilo.

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29. El compuesto de conformidad con la reivindicación 27, caracterizado porque la posición 7 del heterociclo fusionado en la fórmula (I<sub>9</sub>) está sustituida por un grupo fenilo, un grupo furanilo, un grupo tienilo, un grupo piridilo, un grupo acetilo, un grupo propionilo, un grupo butirilo, o un grupo benzoilo, los cuales pueden ser sustituidos, respectivamente.

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30. N-(3-(4-isopropilfenil)-4,6,7-trimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida,

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(+)-N-((3R)-3-(4-isopropilfenil)-4,6,7-trimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida,

N-(7-acetil-3-(4-isopropilfenil)-4,6-dimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida,

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N-(3-(4-isopropilfenil)-7-metoxi-4,6-dimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida,

35

(+)-N-((3R)-7-acetil-3-(4-isopropilfenil)-4,6-dimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida,

(+)-N-(tert-butil)-N'-((3R)-3-(4-isopropilfenil)-4,6,7-trimetil-

1966  
2062

2,3-dihidro-1-benzofuran-5-il)urea,

N-(3-(4-isopropilfenil)-4,6-dimetil-7-fenil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida,

5

N-(7-(3-dimetilaminofenil)-3-(4-isopropilfenil)-4,6-dimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida,

10

N-(3-hidroxipropil)-N'-(3-(4-isopropilfenil)-4,6,7-trimetil-2,3-dihidro-1-benzofuran-5-il)urea,

N-(4-isopropil-3-(2-metoxietoxi)fenil)-4,6,7-trimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida,

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N-(7-(4-isopropilbencil)-3,4,6-trimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida,

N-(3-(4-tert-butilfenil)-2,2,4,6,7-pentametil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida,

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N-(3-(4-isopropilfenil)-4,6,7-trimetil-3H-espiro(1-benzofuran-2,1'-ciclopentan)-5-il)-3,3-dimetilbutanamida,

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N-(3-(4-isopropilfenil)-4,6-dimetil-7-propil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida,

(+)-N-((3R)-7-(1-hidroxietil)-3-(4-isopropilfenil)-4,6-dimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida,

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N-(7-(6-fluoropiridin-3-il)-3-(4-isopropilfenil)-4,6-dimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida,

N-(7-(3-furil)-3-(4-isopropilfenil)-4,6-dimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida,

35

N-(7-hidroxi-3-(4-isopropilfenil)-4,6-dimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida, o

N-(7-etoxi-3-(4-isopropilfenil)-4,6-dimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida.

40

1967  
2003

31. N-(3-(4-isopropilfenil)-4,6,7-trimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida o una sal del mismo.
32. (+)-N-((3R)-3-(4-isopropilfenil)-4,6,7-trimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida o una sal del mismo.
33. N-(7-acetil-3-(4-isopropilfenil)-4,6-dimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida o una sal del mismo.
34. N-(3-(4-isopropilfenil)-7-metoxi-4,6-dimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida o una sal del mismo.
35. (+)-N-((3R)-7-acetil-3-(4-isopropilfenil)-4,6-dimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida o una sal del mismo.
36. (+)-N-(tert-butil)-N'-((3R)-3-(4-isopropilfenil)-4,6,7-trimetil-2,3-dihidro-1-benzofuran-5-il)urea o una sal del mismo.
37. N-(3-(4-isopropilfenil)-4,6-dimetil-7-fenil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida o una sal del mismo.
38. N-(7-(3-dimetilaminofenil)-3-(4-isopropilfenil)-4,6-dimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida o una sal del mismo.
39. N-(3-hidroxipropil)-N'-(3-(4-isopropilfenil)-4,6,7-trimetil-2,3-dihidro-1-benzofuran-5-il)urea o una sal del mismo.
40. N-((4-isopropil-3-(2-metoxietoxi)fenil)-4,6,7-trimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida o una sal del mismo.
41. N-(7-(4-isopropilbencil)-3,4,6-trimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida o una sal del mismo.
42. N-(3-(4-tert-butilfenil)-2,2,4,6,7-pentametil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida o una sal del mismo.
43. N-(3-(4-isopropilfenil)-4,6,7-trimetil-3H-espiro(1-benzofuran-

1963  
2004

2,2'-ciclopentan)-5-il)-3,3-dimetilbutanamida o una sal del mismo.

44. N-(3-(4-isopropilfenil)-4,6-dimetil-7-propil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida o una sal del mismo.

5

45. (+)-N-((3R)-7-(1-hidroxietil)-3-(4-isopropilfenil)-4,6-dimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida o una sal del mismo.

10

46. N-(7-(5-fluoropiridin-3-il)-3-(4-isopropilfenil)-4,6-dimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida o una sal del mismo.

15

47. N-(7-(3-furil)-3-(4-isopropilfenil)-4,6-dimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida o una sal del mismo.

48. N-(7-hidroxil-3-(4-isopropilfenil)-4,6-dimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida o una sal del mismo.

20

49. N-(7-etoxil-3-(4-isopropilfenil)-4,6-dimetil-2,3-dihidro-1-benzofuran-5-il)-3,3-dimetilbutanamida o una sal del mismo.

50. Un profármaco del compuesto de conformidad con la reivindicación

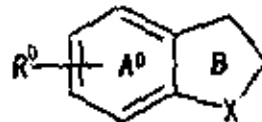
13.

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51. Un fármaco, caracterizado porque comprende el compuesto como se describe de conformidad con la reivindicación 13, o un profármaco del mismo.

30

52. El uso de un compuesto representado por la fórmula (I<sub>0</sub>)



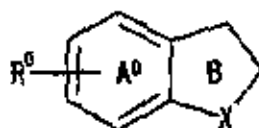
35

en donde, X es un átomo de oxígeno, un átomo de azufre opcionalmente substituido o un grupo imino opcionalmente substituido, R<sup>0</sup> es un grupo acilamino, el anillo A<sup>0</sup> es un anillo de benceno el cual puede además tener un substituyente además de R<sup>0</sup>, y el anillo B es un heterociclo de 5 miembros opcionalmente substituido, o una sal del mismo o un profármaco del mismo, para la manufactura de un agente para prevenir o tratar enfermedades

1969  
2005

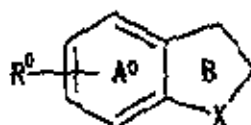
cerebrovasculares agudas, daño en la medula espinal, lesión en la cabeza, esclerosis múltiple, glaucoma, depresión, vómito, artritis, o asma; o para la manufactura de un agente analgésico.

- 5 53. El uso de un compuesto representado por la fórmula (I<sub>0</sub>)



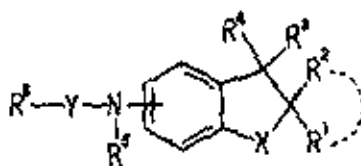
10 en donde, X es un átomo de oxígeno, un átomo de azufre opcionalmente substituido o un grupo imino opcionalmente substituido, R<sup>0</sup> es un grupo acilamino, el anillo A<sup>0</sup> es un anillo de benceno el cual puede además tener un substituyente además de R<sup>0</sup>, y el anillo B es un heterociclo de 5 miembros opcionalmente substituido, o una sal del mismo o un profármaco del mismo, para la manufactura de un agente para prevenir o tratar trastornos de la memoria, enfermedades psiquiátricas, obesidad, enfermedades mentales, ansiedad, depresión, farmacodependencia, Alzheimer, demencia o enfermedad de Parkinson, o una ayuda para dejar de fumar.

54. El uso de un compuesto representado por la fórmula (I<sub>0</sub>)

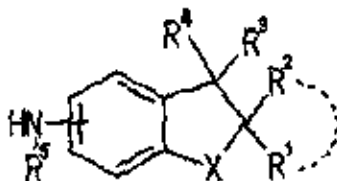


20 en donde, X es un átomo de oxígeno, un átomo de azufre opcionalmente substituido o un grupo imino opcionalmente substituido, R<sup>0</sup> es un grupo acilamino, el anillo A<sup>0</sup> es un anillo de benceno el cual puede además tener un substituyente además de R<sup>0</sup>, y el anillo B es un heterociclo de 5 miembros opcionalmente substituido, o una sal del mismo o un profármaco del mismo, para la manufactura de un agente para prevenir o tratar esclerosis múltiple, enfermedades neurodegenerativas, síndrome de intestino irritable, enfermedad de Crohn, oesofagitis de reflujo, COPD, psoriasis, enfermedades autoinmunes, rechazo al injerto, enfermedades alérgicas, dolor psicogénico, virus de hepatitis o hipertensión, o un agente de inmunidad regulada.

55. Un método para preparar un compuesto representado por la siguiente fórmula

1470  
2007

en donde, cada uno de los símbolos tiene el mismo significado como se describe a continuación, o una sal del mismo, caracterizado porque comprende hacer reaccionar un compuesto representado por la siguiente fórmula



en donde, X es un átomo de oxígeno, un átomo de azufre opcionalmente substituido o un grupo imino opcionalmente substituido,

R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup> y R<sup>4</sup> son independientemente un átomo de hidrógeno, un grupo hidrocarburo opcionalmente substituido, un grupo heterocíclico opcionalmente substituido, un grupo hidroxilo opcionalmente substituido, un grupo mercapto opcionalmente substituido o un grupo amino opcionalmente substituido, o R<sup>2</sup> y R<sup>3</sup> pueden tomarse juntos para formar un enlace, o R<sup>1</sup> y R<sup>2</sup> pueden tomarse con el átomo de carbono adyacente para formar un anillo opcionalmente substituido,

R<sup>5</sup> es un átomo de hidrógeno o un grupo hidrocarburo opcionalmente substituido, R<sup>6</sup> es un átomo de hidrógeno, un grupo hidrocarburo opcionalmente substituido, un grupo hidroxilo opcionalmente substituido o un grupo amino opcionalmente substituido, o R<sup>5</sup> y R<sup>6</sup> pueden tomarse junto con el átomo de carbono adyacente o átomo de azufre y átomo de nitrógeno para formar un anillo opcionalmente substituido, y

el anillo A es un anillo de benceno el cual tiene además un substituyente además de un grupo representado por la fórmula -NHR<sub>2</sub> (en donde, cada uno de los símbolos tiene el mismo significado como se describe arriba), o una sal del mismo con,

R<sup>6</sup>YL, (R<sup>6</sup>Y)<sub>2</sub>O ó R<sup>6</sup>N=Y, en donde, L es un grupo de partida, e Y es -CO-, -SO-, ó -SO<sub>2</sub>-.

1974  
2008

SUPERINTENDENCIA DE INDUSTRIA Y COMERCIO



No. 05-129098-00004-0000

Fecha: 2008-07-04 16:58:02 Dep. 2020 NUECREACIONE  
Tra. 11 PATENTE/VI Eje: 378 FASENACIONALII  
Act. 328 CTOINFORMACION Folios: 13

SUPERINTENDENCIA DE INDUSTRIA Y COMERCIO

NIT : 800176089-2

OFICIAL DE CATA : OB - 48,140  
FECHA : JUNIO 17 DE 2008

## \*\*\*\* CONSIGNACION \*\*\*\*

| DEPOSITANTE       | TIPO PAGO    | BANCO           | CUENTA    | No. PAGO | FECHA PAGO | MONT. PAGO    |
|-------------------|--------------|-----------------|-----------|----------|------------|---------------|
| CAVELIER ABOGADOS | CONSIGNACION | BANCO DE BOGOTA | 062754387 | 2677868  | 16/06/2008 | 31,000,000.00 |

## \*\*\*\* C O N C E P T O \*\*\*\*

| CANT. RENTISTICO | CONCEPTO                                   | TOTAL CONCEPTO |
|------------------|--------------------------------------------|----------------|
| 1                | 50005-01-03 CAMBIO DE MODALIDAD Y MODIFICA | 103,000.00     |
|                  | 12 MARCAS Y LEMAS COMERCIALES              | 103,000.00     |
|                  | TOTAL :                                    | \$ 103,000.00  |

MON: CIENTO TRES MIL PESOS

RESPONSABLE :

810 14656-891-006-3

1972  
2009

**DIVISIÓN DE NUEVAS CREACIONES**

RADICACIÓN EXPEDIENTE No. 05-129098

EL EXTRACTO DE LA PRESENTE SOLICITUD DE PATENTE DE INVENCION

FUE PUBLICADO EN LA GACETA DE PROPIEDAD INDUSTRIAL No 565 DE

FECHA 30 DE JUNIO DE 2006 EL TÉRMINO HÁBIL SEÑALADO POR LA LEY

EXPIRA EL 28 DE SEPTIEMBRE DE 2006

NOTA: Dentro del plazo de los seis (6) meses siguientes a partir de la fecha de publicación en la gaceta de Propiedad Industrial, deberá solicitar y cancelar el examen de patentabilidad so pena de que la solicitud caiga en abandono, de acuerdo con lo establecido en el Artículo 44 de la Decisión 486/2000.

SE PRESENTARON OPOSICIONES POR PARTE DE TERCEROS.

SI \_\_\_\_\_

NO   X

1973  
2010

**SUPERINTENDENCIA DE INDUSTRIA Y COMERCIO**  
**DIVISIÓN DE NUEVAS CREACIONES**

Bogotá, D.C., 23-sept-2009

Apoderado: Emilio Ferrero.

|        |            |           |
|--------|------------|-----------|
| ASUNTO | Radicación | 05-129098 |
|        | Trámite    | 002       |
|        | Evento     | 001       |
|        | Actuación  | 430       |
|        | Oficio     | 11343     |
|        | Folios     |           |

|                                |                                     |                                            |                                  |
|--------------------------------|-------------------------------------|--------------------------------------------|----------------------------------|
| Patente de Invención           | <input checked="" type="checkbox"/> |                                            |                                  |
| Vía PCT (fase nacional)        | <input checked="" type="checkbox"/> | Cap. I <input checked="" type="checkbox"/> | Cap. II <input type="checkbox"/> |
| No. Sol. Internacional         |                                     | PCT/JP2004/009355                          |                                  |
| Fecha de Presentación Interna. |                                     | 06/ene/2005                                |                                  |

Como resultado del examen de fondo, realizado con fundamento en el artículo 45 de la Decisión 486 de la Comisión de la Comunidad Andina, se le comunica:

**1. Documentos estudiados**

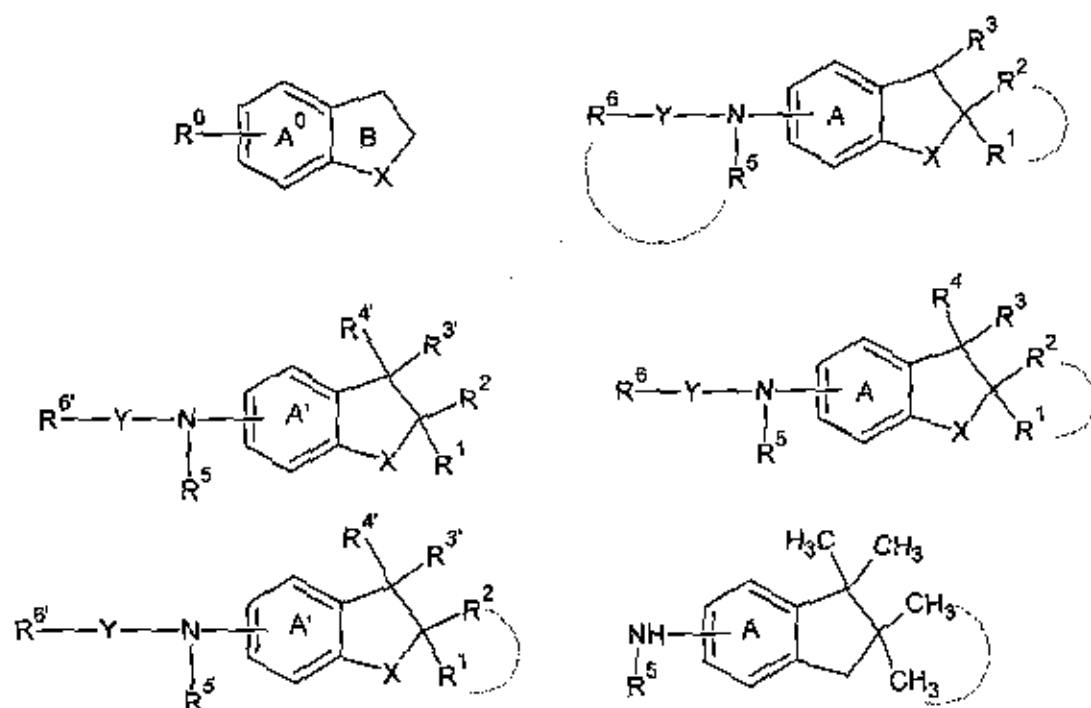
- |      |                          |                                                                                      |                                                                                                                |
|------|--------------------------|--------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|
| 1.1. | <u>Descripción:</u>      | Folios: 664 a 1331<br>Folios 1389 a 1943                                             | Como se radicó inicialmente.<br>Modificaciones realizadas.                                                     |
| 1.2. | <u>Reivindicaciones:</u> | Folios 1332 a 1347<br>Folios 1366 a 1380<br>Folios 1944 a 1959<br>Folios 1960 a 1970 | Como se radicó inicialmente.<br>Modificaciones realizadas.<br>Nuevas modificaciones.<br>Nuevas Modificaciones, |
| 1.3. | <u>Prioridad:</u>        | Folio: 1, JP 2003-182039, 26-jun-2003.                                               |                                                                                                                |

**2. Objeto de la invención**

Título de la solicitud: MODULADOR DEL RECEPTOR CANABINOIDE

El objeto de la presente solicitud de patente de invención consiste en compuestos derivados 2,3-dihidro-benzofuranaminas, derivados de 2,3-dihidro-5-benzotiofenaminas y derivados 3,4-dihidroquinolinamina de las fórmulas:

1974  
2011



- Reivindicación 1: Compuestos de la fórmula (I0);
- Reivindicaciones 2-12: Compuestos de la fórmula (I0);
- Reivindicaciones 13-49: Compuestos de fórmula (I');
- Reivindicación 50: Un profármaco;
- Reivindicación 51: fármaco o profármaco de la reivindicación 13;
- Reivindicaciones 52-54: Uso de compuestos;
- Reivindicación 55: Método de tratamiento.

El problema planteado en esta solicitud es la necesidad de compuestos útiles para tratar inflamación, osteoartritis, artritis reumatoide, cáncer, repercusión ó isquemia en apoplejía ó ataque cardíaco, enfermedades inmunes.

Se catalogó la invención, según la Clasificación Internacional de Patentes (IPC.): A61K31/343, A61K31/357, A61K31/381.

### 3. De la solicitud de Patente (Art. 28 de la Decisión 486 o art. 22 del Tratado PCT)

#### 3.1. Reivindicaciones (artículo 30 D 486 de la C.A.N.)

-La reivindicación 1 es indefinida, porque aparece un sustituyente R0 bajo la denominación genérica de "grupo acilamino opcionalmente sustituido" esos términos no delimitan perfectamente el alcance de la invención ya, que no son equivalentes técnicos de ninguna estructura química de manera inequívoca.

-Las reivindicaciones que reclaman materia con el término "profármaco", estos compuestos están reclamados por referencias o propiedades deseadas, a saber, su capacidad del que es metabolizado in vivo para obtener un compuesto definido mediante modelismo molecular en las reivindicaciones, sin proporcionar la información técnica de cuál es su estructura y cómo alcanzar esa meta.

-Las reivindicaciones 5-12, no son claras, se encabezan como "el modulador", es un sustantivo que reemplaza a compuesto y el resto del texto de la reivindicación se refiere a su actividad farmacológica y a las enfermedades a tratar, lo cual no son características técnicas de compuesto.

1975  
2012

- Las reivindicaciones 1-29 no son claras y concisas, ya que reclaman un número extremadamente grande de compuestos, mediante modelismo moleculares, muy amplios y especulativos obtenidos por extrapolación mediante computadoras, ya que el sustento técnico real, aparece sólo para una pequeña parte del total de los compuestos reclamados.

-Las reivindicaciones 50 y 51 reclaman "profarmaco", estos compuestos están reclamados por referencias o propiedades deseadas, a saber, su capacidad del que es metabolizado in vivo para obtener un compuesto definido mediante modelismo molecular en las reivindicaciones, sin proporcionar la información técnica de cuál es su estructura y cómo alcanzar esa meta.

El capítulo reivindicatorio estudiado [folios 1960-1970] no cumplen con el requisito de definición, claridad, concisión o sustento por la descripción de acuerdo al art. 30 de la Decisión 486 y/o art.22 Tratado PCT.

**-Excepción a la patentabilidad (artículo 20 D486 literal d) de la C.A.N.)**

-Las reivindicación 55 reclama un método de tratamiento terapéutico; el objeto de esta reivindicación no puede ser patentable según el artículo 20 D486 literal d) de la C.A.N.

**4. Reivindicaciones relativas a un uso o a un segundo uso (artículos 14 y 21 D 486 de la C.A.N.)**

Las reivindicaciones 52-54 reclaman el uso de compuestos y el artículo 14 de la Decisión 486 de la Comisión de la Comunidad Andina "... Los Países Miembros otorgarán patentes para las invenciones sean de productos o procedimientos en todos los campos de la tecnología..."; aquí no se hace alusión al uso para otorgarle patente. Los usos o segundos usos no son patentables, de conformidad con la sentencia del TJAC 89-AI-2000, los usos en general no son patentables

**5. Determinación del Estado de la Técnica**

La fecha que se ha tenido en cuenta para determinar el Estado de la Técnica es la fecha de presentación de la solicitud prioritaria 26-jun-2003.

Teniendo en cuenta la fecha indicada se realizó la búsqueda en el estado de la técnica de documentos relacionados con la materia reclamada como nueva e inventiva en la solicitud, encontrándose los siguientes documentos más relevantes:

- Relacionar los documentos encontrados dentro del cuadro

| Nº | Documento | Título                                             | Fecha de publicación* |
|----|-----------|----------------------------------------------------|-----------------------|
| D1 | EP0483772 | Aminocumaran derivatives, their production and use | 06-may-1992           |

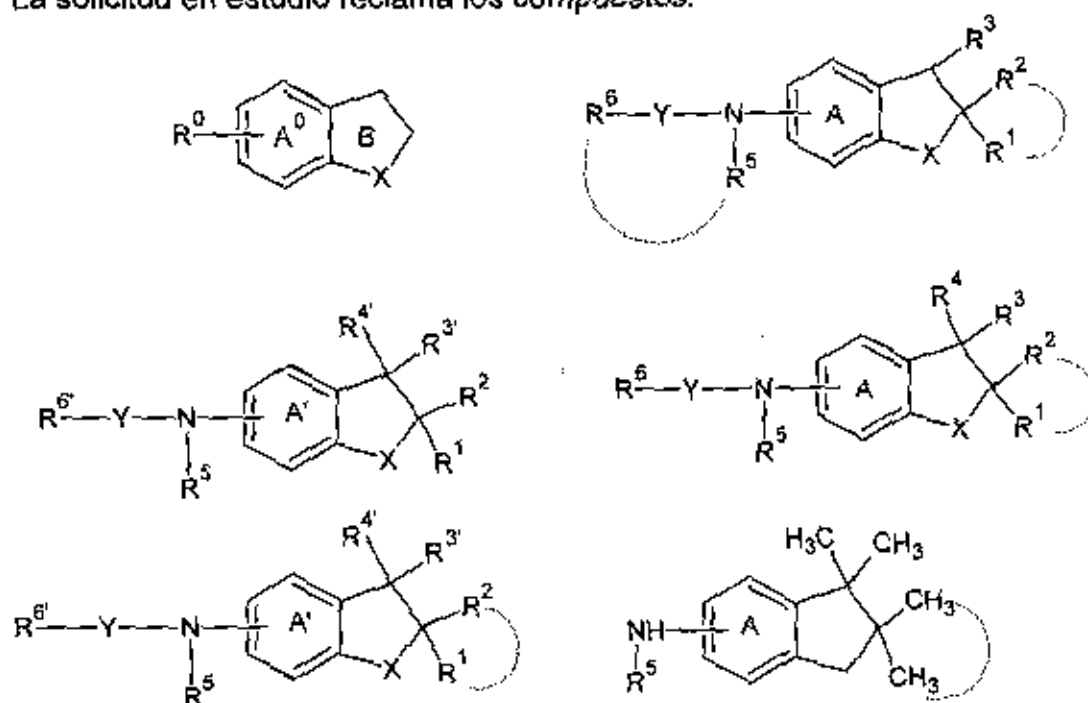
1976  
2013

|    |              |                                                                                                                 |             |
|----|--------------|-----------------------------------------------------------------------------------------------------------------|-------------|
| D2 | WO9529907    | Benzofuran derivatives useful as inhibitors of bone resorption                                                  | 09-nov-1995 |
| D3 | US5.496.853  | Benzoxa condensed ring compounds, process for producing same and pharmaceutical composition comprising the same | 05-mar-1996 |
| D4 | WO9607651    | Dihydrobenzofuran and related compounds useful as anti-inflammatory agents                                      | 14-mar-1996 |
| D5 | WO9808842    | Cyclic ether compounds as sodium channel modulators                                                             | 5-mar-1998  |
| D6 | EP1136477    | Benzofuran derivatives, process for the preparation of the same and uses thereof                                | 15-jun-2000 |
| D7 | US 6.172.085 | Cyclic ether compounds as sodium channel modulators                                                             | 09-ene-2001 |
| D8 | EP 1323716   | Promoters for the proliferation and differentiation of stem cells and/or neuron precursor cell                  | 11-abr-2002 |

## 12. Análisis de patentabilidad (artículo 14 D486 de la C.A.N.)

### 12.1 Novedad (artículo 16 D486 de la C.A.N.)

La solicitud en estudio reclama los compuestos:



-D1 enseña derivados aminocumaran que son reclamados como nuevos e inventivos en la presente solicitud, véase toda la anterioridad, especialmente pg.2-15,18,19.

--D2 enseña derivados amino-benzofurano que son reclamados como nuevos e inventivos en la presente solicitud, véase toda la anterioridad, especialmente pg. 2-9 y ejemplos.

-D3 enseña derivados Benzofurano que son reclamados como nuevos e inventivos en la presente solicitud, véase toda la anterioridad, especialmente columnas 9,10, 13-16, 27-30.

1977  
2019

-D4 enseña derivados dihydrobenzofuran que son reclamados como nuevos e inventivos en la presente solicitud, véase toda la anterioridad, especialmente pgs. 1-6, 9, 12, 15, 16.

-D5 enseña derivados aminobenzofurano que son reclamados como nuevos e inventivos en la presente solicitud, véase toda la anterioridad, especialmente pg. 2-15, 52, 73, 89, 90, tablas 1-5, pg. 167.

-D6 enseña derivados aminobenzofuran que son reclamados como nuevos e inventivos en la presente solicitud, véase toda la anterioridad, especialmente pg. 7-17, tablas 1-2

-D7 enseña derivados aminobenzofurano que son reclamados como nuevos e inventivos en la presente solicitud, véase toda la anterioridad, especialmente columnas 21, 22, 37, 38, 63, 64.

-D8 enseña derivados aminobenzofurano que son reclamados como nuevos e inventivos en la presente solicitud, véase toda la anterioridad, especialmente pg. 4-15, 18, 19.

Tal como puede verse el capítulo reivindicatorio no cumple con el requisito del artículo 16 D486 de la C.A.N.

### 13. Conclusión:

Los requisitos de patentabilidad de la presente solicitud se encuentran afectados así:

\*La solicitud que no cumple con el requisito de novedad, obviamente tampoco cumple con el requisito de nivel inventivo.

| Documento N° | Reivindicaciones afectadas | Requisito que afecta      |
|--------------|----------------------------|---------------------------|
| D1           | 1-55                       | Novedad y nivel inventivo |
| D2           | 1-55                       | Novedad y nivel inventivo |
| D3           | 1-55                       | Novedad y nivel inventivo |
| D4           | 1-55                       | Novedad y nivel inventivo |
| D5           | 1-55                       | Novedad y nivel inventivo |
| D6           | 1-55                       | Novedad y nivel inventivo |
| D7           | 1-55                       | Novedad y nivel inventivo |
| D8           | 1-55                       | Novedad y nivel inventivo |

1978  
2015

En cumplimiento del artículo 45 de la Decisión 486 de la Comisión de la Comunidad Andina, se le indica que debe dar respuesta dentro del término de 60 días contados a partir de la fecha de notificación de la presente comunicación. En caso de no dar respuesta al presente requerimiento, o si a pesar de la respuesta subsistieran los impedimentos para la concesión, se denegará la patente.

Notifíquese el presente oficio conforme a lo dispuesto en el numeral 5.2, literal e), del capítulo quinto del título primero de la Circular Única N° 10 de 2001.



**ALIX CARMENZA CÉSPEDES DE VERGEL**

Jefe de División de Nuevas Creaciones

El anterior requerimiento fue notificado por fijación en lista, de fecha  
09 OCT 2009

|                      |                                      |
|----------------------|--------------------------------------|
| CONCEPTO TÉCNICO No. | EXAMINADOR TÉCNICO Código No. 202012 |
|----------------------|--------------------------------------|

2018



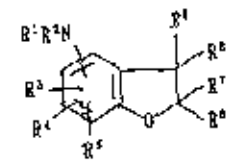
Publication number: 0 483 772 A1

EUROPEAN PATENT APPLICATION

Application number: 91118448.9  
 Date of filing: 29.10.91  
 Int. Cl. C07D 307/79, C07D 307/80, C07D 307/81, C07D 405/04, C07D 405/12, C07D 417/12, A61K 31/34

Priority: 01.11.90 JP 238650/90  
 Date of publication of application: 06.06.92 Bulletin 52/92  
 Designated Contracting States: AT BE CH DE DK ES FR GB GR IT LI LU NL SE  
 Applicant: TAKEDA CHEMICAL INDUSTRIES, LTD.  
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 Nagatsuta-ku, Kyoto 617(JP)  
 Inventor: Ohkawa, Shigenori  
 45-20, Matsumicho 5-chome  
 Takatsuki, Osaka 568(JP)  
 Inventor: Doi, Takayuki  
 10-25, Tsunoyamada 1-chome  
 Izumi, Osaka 584(JP)  
 Representative: Ladener, Franz, Dr. et al  
 Ladener, Keller & Riederer, Patentanwälte,  
 Lucile-Grahn-Strasse 22  
 W-6000 München 80(GE)

Anticoagulant derivatives, their production and use.  
 A novel aminocoumarin derivatives of the general formula (I).



wherein R<sup>1</sup> and R<sup>2</sup> are a hydrogen atom, an acyl group, an alkoxycarbonyl group, an aliphatic group or aromatic group; R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> are an optionally acylated hydroxyl, optionally substituted amino group, alkoxycarbonyl group, an optionally substituted hydroxyl group, an optionally substituted amino group, an optionally substituted alkoxy group or an optionally substituted aliphatic group; R<sup>6</sup> and R<sup>7</sup> are an aliphatic group and at least one of them has a methylene group at the  $\alpha$ -position; R<sup>8</sup> and R<sup>9</sup> are a hydrogen atom or an aliphatic group or aromatic group, or a salt thereof is useful for medicines for preventing and treating various diseases such as arterial sclerosis, hepatopathy, cerebrovascular diseases and the like.

FIELD OF THE INVENTION

The present invention relates to novel aminocoumarin derivatives or salts thereof and pharmaceutical compositions containing them as an active component. More specifically, the present invention relates to novel aminocoumarin derivatives or salts thereof and lipoperoxide formation inhibitory preparations containing them as an active component, which are useful as medicines for preventing and treating various diseases such as arterial sclerosis, hepatopathy, cerebrovascular diseases and the like.

BACKGROUND OF THE INVENTION

As it has become evident that the formation of a lipoperoxide in the body and a concomitant radical reaction have various harmful effects on the living body through membrane disorders, enzymatic disorders and the like, various attempts to use antioxidants and lipoperoxide formation inhibitors as medicines have been made. At present, the main lipoperoxide formation inhibitors used in the art are derivatives of natural antioxidants such as vitamin C, vitamin E and the like, and phenol derivatives (Kang, Fukuzawa, The Japanese Journal of Clinical Medicine, 46, 2269-2276, 1989). However, their fundamental structural skeletons are limited and they are not always satisfactory in practical use. Thus, it is desired to develop a lipoperoxide formation inhibitor having a novel structure that can be effectively and widely utilized in the medical field.

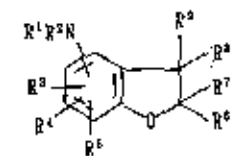
OBJECTS OF THE INVENTION

The main objects of the present invention is to provide novel compounds having a lipoperoxide formation inhibitory activity and lipoperoxide formation inhibitory preparations containing them as an active component.

SUMMARY OF THE INVENTION

Under these circumstances, the present inventors synthesized a number of novel compounds and tested their antioxidant activity and lipoperoxide formation inhibitory activity, respectively, in order to attain the above object.

As a result, the inventors have succeeded in creating aminocoumarin derivatives having a novel structure of the general formula (I):



(I)

wherein R<sup>1</sup> and R<sup>2</sup> are the same or different and are a hydrogen atom, an acyl group, an alkoxycarbonyl group, an optionally substituted aliphatic or an optionally substituted aromatic group; R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> are the same or different and are an optionally acylated hydroxyl group, an optionally substituted amino group, an optionally substituted alkoxy group or an optionally substituted aliphatic group; R<sup>6</sup> and R<sup>7</sup> are the same or different and are an optionally substituted aliphatic group, provided that at least one of R<sup>6</sup> and R<sup>7</sup> has methylene at the  $\alpha$ -position; and R<sup>8</sup> and R<sup>9</sup> are the same or different and are a hydrogen atom or an optionally substituted aliphatic group or an optionally substituted aromatic group, or a salt thereof. Further, it has been found that the novel compounds have activities useful for medicines, for example, strong lipoperoxide formation inhibitory activity and the like. Thus, the present invention has been completed.

That is, the present invention provides the novel aminocoumarin derivatives of the general formula (I) or salts thereof and a pharmaceutical composition comprising them as an active component.

EP 0 483 772 A1

DI

1979

## DETAILED DESCRIPTION OF THE INVENTION

In the general formula (I), the acyl group represented by R<sup>1</sup> and R<sup>2</sup> includes an acyl group derived from a carboxylic acid and an acyl group derived from a sulfonic acid and the like. As the acyl group derived from a carboxylic acid, there is a C<sub>1-3</sub> acyl group (e.g., formyl, acetyl, propionyl, butyryl, isobutyryl, valeryl, etc.). As the acyl group derived from a sulfonic acid, there is a C<sub>1-3</sub> alkylsulfonyl group such as methanesulfonyl, ethanesulfonyl, propanesulfonyl and the like and phenylsulfonyl group. As the alkoxy-carbonyl group represented by R<sup>1</sup> and R<sup>2</sup>, there is a lower alkoxy-carbonyl group (the alkoxy of which has 1 to 5 carbon atoms such as methoxycarbonyl group, ethoxycarbonyl group and the like. The aliphatic group represented by R<sup>1</sup> and R<sup>2</sup> may be a saturated or unsaturated group and examples thereof include an alkyl group, an allyl group and an alkenyl group. The alkyl group may be straight, branched or cyclic. Among the alkyl groups, a lower alkyl group having 1 to 6 carbon atoms is preferred and the examples thereof include methyl, ethyl, n-propyl, butyl, isobutyl, pentyl, hexyl, cyclopropyl, cyclobutyl, cyclopentyl and the like. As the allyl group represented by R<sup>1</sup> and R<sup>2</sup>, in general, that having 2 to 6 carbon atoms is preferred and examples thereof include allyl, propenyl, isopropenyl, 2-butenyl, 2,4-butadienyl, 2-pentenyl and the like. As the alkenyl group represented by R<sup>1</sup> and R<sup>2</sup>, in general, that having 2 to 6 carbon atoms is preferred and examples thereof include ethenyl, 2-propenyl and the like. The substituents which these aliphatic groups may have are not especially limited. As the substituents, any groups which can normally be used for medicines may be used and examples thereof include hydroxyl, C<sub>1-3</sub> alkoxy (e.g., methoxy, ethoxy, n-propoxy or isopropoxy, etc.), aralkyloxy (phenyl-C<sub>1-3</sub> alkoxy or naphthyl-C<sub>1-3</sub> alkoxy, e.g., benzylalkoxy, phenethylalkoxy, etc.), aryloxy (e.g., phenyloxy, naphthyloxy, pyridyloxy, imidazolyl, etc.), mercapto, C<sub>1-3</sub> alkythio (e.g., methylthio or ethylthio, etc.), C<sub>1-3</sub> alkylsulfonyl (e.g., methanesulfonyl or ethanesulfonyl, etc.), C<sub>1-3</sub> alkylsulfinyl (e.g., methylsulfinyl or ethylsulfinyl, etc.), aralkylthio (phenyl-C<sub>1-3</sub> alkythio or naphthyl-C<sub>1-3</sub> alkythio, e.g., benzylthio, phenethylthio, etc.), aralkylsulfonyl (phenyl-C<sub>1-3</sub> alkylsulfonyl or naphthyl-C<sub>1-3</sub> alkylsulfonyl, e.g., benzylsulfonyl, phenethylsulfonyl, etc.), aralkylsulfinyl (phenyl-C<sub>1-3</sub> alkylsulfinyl or naphthyl-C<sub>1-3</sub> alkylsulfinyl, e.g., benzylsulfinyl, phenethylsulfinyl, etc.), arythio (e.g., phenylthio, naphthylthio, pyridylthio, imidazolylthio, etc.), arylsulfonyl (e.g., phenylsulfonyl, naphthylsulfonyl, pyridylsulfonyl or imidazolylsulfonyl, etc.), arylsulfinyl (e.g., phenylsulfinyl, naphthylsulfinyl, pyridylsulfinyl or imidazolylsulfinyl, etc.), amino, mono- or di-substituted amino which is substituted with 1 or 2 groups of C<sub>1-3</sub> alkyl, aralkyl (phenyl-C<sub>1-3</sub> alkyl or naphthyl-C<sub>1-3</sub> alkyl, etc.) and aryl (phenyl, naphthyl, pyridyl or imidazolyl, etc.) (e.g., methylamino, ethylamino, dimethylamino, benzylamino, phenylamino, pyridylamino, etc.), halogen (e.g., chloro or bromo), esterified carbonyl (e.g., C<sub>1-3</sub> alkoxy-carbonyl (e.g., methoxycarbonyl, ethoxycarbonyl, etc.), C<sub>2-3</sub> acyl (e.g., acetyl, propionyl, etc.), C<sub>2-3</sub> acyloxy (e.g., acetoxy, propionyloxy, etc.), C<sub>1-3</sub> acylamide (e.g., acetamide, etc.), C<sub>1-3</sub> alkoxy-carbonylamino (e.g., methoxycarbonylamino, ethoxycarbonylamino, etc.), a cyclic amino group (e.g., pyrrolidino, morpholino, piperidino, etc.), a carbonyl group, a carbamoyl group and the like. The number of these substituents is preferably 1 to 2.

As the aromatic group represented by R<sup>1</sup> and R<sup>2</sup>, there is a phenyl group. Examples of the substituent on the phenyl group include an amino group, a mono- or di-alkylamino group substituted with a C<sub>1-3</sub> lower alkyl group, halogen, nitro, sulfo, cyano, hydroxyl, carboxyl, C<sub>1-3</sub> lower alkyl, C<sub>1-3</sub> lower alkoxy, C<sub>1-3</sub> lower alkymercapto and the like. The number of the substituents is not limited but is preferably 1 to 3.

The group represented by -NR<sup>1</sup>R<sup>2</sup> may substitute the benzene ring of the coumaran at any position of the ring, preferably at the 5-position of the coumaran.

It is preferable that one of R<sup>1</sup> and R<sup>2</sup> is a hydrogen atom and the other is a hydrogen atom, a phenyl group or a straight, branched or cyclic C<sub>1-3</sub> alkyl group.

When the hydroxyl group represented by R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> is acetylated, the acyl group includes a C<sub>2-3</sub> straight or branched carboxylic acid acyl group (e.g., acetyl, propionyl, butyryl, isobutyryl, etc.). When the amino group represented by R<sup>1</sup>, R<sup>4</sup> and R<sup>5</sup> has substituents, examples of the substituents include those of the optionally substituted aliphatic or aromatic groups represented by R<sup>1</sup> and R<sup>2</sup>. As the alkoxy group represented by R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup>, there is a C<sub>1-3</sub> straight or branched alkyl group or an alkoxy group composed of a cyclic alkyl group. As the substituent of the alkoxy group, there are, for example, an amino group, a mono- or di-alkylamino group substituted with a C<sub>1-3</sub> lower alkyl group, halogen, hydroxyl, lower alkoxy, lower alkymercapto and the like. Examples of the aliphatic group represented by R<sup>1</sup>, R<sup>4</sup> and R<sup>5</sup> and the substituents thereof include the groups described with respect to the aliphatic group represented by R<sup>1</sup> and R<sup>2</sup>. Two of R<sup>1</sup>, R<sup>4</sup> and R<sup>5</sup> may linked together to form an optionally substituted carbocyclic group and in this case, a 5- or 6-membered carbocyclic group is preferred. Examples of the substituents thereof include a C<sub>1-3</sub> alkyl group, a C<sub>1-3</sub> alkoxy group, hydroxyl group and the like.

R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> are preferably straight, branched or cyclic C<sub>1-3</sub> alkyl groups.

Examples of the aliphatic group represented by R<sup>3</sup> and R<sup>5</sup> include the groups described with respect to R<sup>1</sup> and R<sup>2</sup>. The substituent of the aliphatic group represented by R<sup>3</sup> and R<sup>5</sup> includes an optionally substituted aromatic group in addition to the substituents described with respect to the aliphatic group represented by R<sup>1</sup> and R<sup>2</sup>. The optionally substituted aromatic groups and the substituents thereof include those described with respect to R<sup>1</sup> and R<sup>2</sup>. Further, at least one of R<sup>3</sup> and R<sup>5</sup> has a methylene group in the  $\alpha$ -position. In other words, R<sup>3</sup> and R<sup>5</sup> are optionally substituted aliphatic groups and at least one of them is a group of the formula -CH<sub>2</sub>R<sup>6</sup> wherein R<sup>6</sup> is hydrogen or R<sup>6</sup> together with -CH<sub>2</sub> form an optionally substituted aliphatic group. Examples of such an aliphatic group and its substituent include those exemplified with respect to the groups R<sup>1</sup> and R<sup>2</sup>.

It is preferable that one of R<sup>3</sup> and R<sup>5</sup> is a straight, branched or cyclic C<sub>1-3</sub> alkyl group, and the other is a straight, branched or cyclic C<sub>1-3</sub> alkyl group or aralkyl group (preferably phenyl-C<sub>1-3</sub> alkyl or naphthyl-C<sub>1-3</sub> alkyl such as benzyl, phenethyl, phenylpropyl or the like) which may be substituted with a group having 1 to 5 hetero atoms (N, S, O). Examples of the group having 1 to 5 hetero atoms are C<sub>1-3</sub> alkoxy, aralkyloxy, aryloxy, C<sub>1-3</sub> alkythio, C<sub>1-3</sub> alkylsulfonyl, C<sub>1-3</sub> alkylsulfinyl, aralkylthio, aralkylsulfonyl, aralkylsulfinyl, arylthio, arylsulfonyl, arylsulfinyl, mono- or di-substituted amino which is substituted with 1 or 2 groups of C<sub>1-3</sub> alkyl, aralkyl and aryl, and cyclic amino group.

The aliphatic group represented by R<sup>3</sup> and R<sup>5</sup> includes that described with respect to R<sup>1</sup> and R<sup>2</sup>. The aromatic group represented by R<sup>3</sup> and R<sup>5</sup> includes that described with respect to R<sup>1</sup> and R<sup>2</sup>.

It is preferable that one of R<sup>3</sup> and R<sup>5</sup> is a hydrogen atom and the other is a phenyl group optionally substituted with a hydrogen atom, halogen or a straight, branched or cyclic C<sub>1-3</sub> alkyl group, or a straight, branched or cyclic C<sub>1-3</sub> alkyl group.

The compound represented by the general formula (I) may have its stereoisomer depending upon a particular kind of the substituent. The present invention includes not only one isomer but also the mixture thereof.

Salts of the compounds represented by the general formula (I) are preferably pharmaceutically acceptable salts, and examples of the pharmaceutically acceptable salt include those formed with inorganic acids such as hydrohalogenic acid (e.g., hydrochloric acid, hydrobromic acid, etc.), phosphoric acid, sulfuric acid and the like, and organic acids such as organic carboxylic acids (e.g., oxalic acid, phthalic acid, fumaric acid, malic acid, etc.), sulfonic acids (e.g., methanesulfonic acid, benzenesulfonic acid) and the like. Further, when the compounds (I) contain acidic groups such as carbonyl group and the like as the substituents, the salts include inorganic base salts formed with alkaline metals (e.g., sodium, potassium, etc.) or alkaline earth metals (e.g., magnesium) and the like and salts formed with organic bases (e.g., amines such as diethylamine, triethylamine, 2,6-pyridine, etc.).

Hereinafter, the compounds of the formula (I) and the salts thereof are simply referred to as "the compound (I)".

The compound (I) of the present invention can be produced, for example, according to the process of the Scheme-1:

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Example 2

## 5-Amino-2,2,4,6,7-pentamethyl-2,3-dihydrobenzofuran hydrochloride

4-Amino-2,3,5-trimethylphenol (2.9 g, 13.2 mmol) and 2-methyl-2-propanol (1.15 g, 15.6 g) were heated under reflux in dichloromethane (20 ml) together with sulfuric acid (2 ml) for 18 hours. The reaction mixture was washed with aqueous saturated sodium bicarbonate solution, dried and then concentrated. The residue was purified by silica gel column chromatography (isopropyl ether). The purified product was converted into its hydrochloride and it was crystallized from ethanol-isopropyl ether to obtain the desired compound (440 mg, yield: 14.4%), m.p. 248-250°C.

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>) δ 1.47 (6H, s), 2.06 (3H, s), 2.18 (6H, s), 3.03 (2H, s), 9.89 (2H, broad s).

Example 3

## 5-Amino-2,2,4,6,7-pentamethyl-2,3-dihydrobenzofuran hydrochloride

4-Formylamino-2,3,5-trimethyl-1-(2-methyl-2-propoxy)benzene (7.33 g, 35.7 mmol) was dissolved in methanol (100 ml) and to the solution was added conc. hydrochloric acid (30 ml) with ice-cooling. After the atmosphere in the flask was displaced with argon, the mixture was heated under reflux for 2 hours. The reaction mixture was cooled, then neutralized with aqueous sodium bicarbonate solution and extracted with chloroform. The extract was washed with water and then concentrated under reduced pressure. The residue was crystallized from isopropyl ether to obtain the desired compound (8.40 g, yield: 98.2%). A part of the compound was converted into its hydrochloride and then crystallized from methanol, m.p. 248-250°C (dec.).

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>) δ 7.41 (2H, s), 2.05 (3H, s), 2.20 (3H, s), 9.85 (2H, broad s).

Example 4

## 5-Amino-2,2,4,6,7-tetramethyl-7-(2-methyl-1-propenyl)-2,3-dihydrobenzofuran hydrochloride

According to the same manner as that described above, the title compound was synthesized (yield: 80.1%), m.p. 207-208°C (dec.).

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>) δ 1.39 (6H, s), 1.86 (3H, s), 1.86 (3H, s), 2.18 (3H, s), 2.27 (3H, s), 2.97 (2H, s), 5.90 (1H, s), 9.36 (2H, broad s).

Example 5

## 5-Acetylamino-2,2,6,7-tetramethyl-4-nitro-2,3-dihydrobenzofuran

The title compound was synthesized according to the same manner as that described in Paragraphs Example 4 hereinafter (yield: 88.4%), m.p. 203°C (dichloromethane-isopropyl ether).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.48 (6H, s), 2.15 (3H, s), 2.18 (3H, s), 2.19 (3H, s), 3.28 (2H, s), 7.79 (1H, broad s).

Example 6

## 5-Acetylamino-2,2,4,7-tetramethyl-3-nitro-2,3-dihydrobenzofuran

The title compound was synthesized according to the same manner as that described above (yield: 77.6%), m.p. 203-204°C (dichloromethane-isopropyl ether).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.50 (6H, s), 2.08 (3H, s), 2.12 (3H, s), 2.14 (3H, s), 3.00 (2H, s), 7.06 (1H, s).

Example 7

## 7-Amino-2,2,4,6,7-pentamethyl-2,3-dihydrobenzofuran hydrochloride

2,2,4,6,7-Pentamethyl-7-nitro-2,3-dihydrobenzofuran (310 mg, 1.3 mmol) was dissolved in ethanol (10 ml) and the solution was subjected to catalytic reduction using 5% palladium carbon (2.8 g) as a catalyst. After the catalyst was filtered off, the filtrate was concentrated. The residue was purified by column

chromatography on silica gel (hexane-isopropyl ether, 2:3), converted into its hydrochloride and then crystallized from ethanol-isopropyl ether to obtain the desired compound (170 mg, yield: 53.3%), m.p. 207-212°C.

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>) δ 1.47 (6H, s), 2.06 (3H, s), 2.12 (3H, s), 2.19 (3H, s), 3.03 (2H, s), 9.89 (2H, broad s).

Example 8

## 5-Amino-2,2,4,6,7-pentamethyl-3-phenyl-2,3-dihydrobenzofuran

2,2,4,6,7-Pentamethyl-5-nitro-3-phenyl-2,3-dihydrobenzofuran (2.0 g, 6.4 mmol) was dissolved in ethanol (15 ml) and the solution was subjected to catalytic reduction using 5% palladium carbon (2.0 g) as a catalyst. After the catalyst was filtered off, the filtrate was concentrated. The residue was purified by column chromatography on silica gel (isopropyl ether) and then crystallized from hexane to obtain the desired compound (1.33 g, yield: 73.6%), m.p. 131-132°C.

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.00 (3H, s), 1.46 (3H, s), 1.77 (3H, s), 2.12 (3H, s), 2.19 (3H, s), 3.10 (2H, broad s), 4.11 (1H, s), 6.95 (2H, m), 7.26 (3H, m).

Example 9

## 5-Amino-3-(4-fluorophenyl)-2,2,4,6,7-pentamethyl-2,3-dihydrobenzofuran

The title compound was synthesized according to the same manner as that described above (yield: 70.2%), m.p. 128-129°C (hexane).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 0.99 (3H, s), 1.47 (3H, s), 1.77 (3H, s), 2.12 (3H, s), 2.19 (3H, s), 3.10 (2H, broad s), 4.09 (1H, s), 6.93 (4H, m).

Example 10

## 5-Amino-3-(4-isopropylphenyl)-2,2,4,6,7-pentamethyl-2,3-dihydrobenzofuran

The title compound was synthesized according to the same manner as that described above (yield: 85.0%), m.p. 134-135°C (hexane).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.00 (3H, s), 1.22 (3H, s, J=8.6Hz), 1.47 (3H, s), 1.78 (3H, s), 2.13 (3H, s), 2.19 (3H, s), 2.85 (1H, septet, J=8.6Hz), 3.10 (2H, broad s), 4.08 (1H, s), 6.85 (2H, m), 7.07 (2H, d, J=8.0Hz).

Example 11

## 5-Amino-2,2,4,6,7-pentamethyl-3-(3-pyridyl)-2,3-dihydrobenzofuran

The title compound was synthesized according to the same manner as that described above (yield: 53.8%), m.p. 130-131°C (hexane).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.02 (3H, s), 1.50 (3H, s), 1.77 (3H, s), 2.12 (3H, s), 2.19 (3H, s), 3.04 (2H, broad s), 4.12 (1H, s), 7.48 (2H, m), 8.38 (1H, m), 8.48 (1H, t, J=2.2Hz).

Example 12

## 5-Amino-3-(3-amino-4-methylaminophenyl)-2,2,4,6,7-pentamethyl-2,3-dihydrobenzofuran hydrochloride

The title compound was synthesized as an amorphous product according to the same manner as that described above (yield: 42.4%).

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>) δ 1.04 (3H, s), 1.44 (3H, s), 1.89 (3H, s), 2.13 (3H, s), 2.29 (3H, s), 3.02 (2H, s), 4.24 (1H, s), 6.00-7.50 (5H, m), 9.85 (2H, broad s).

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## Example 13

## 5-Amino-3-isopropyl-2,2,4,6,7-pentamethyl-2,3-dihydrobenzofuran hydrochloride

The title compound was synthesized according to the same manner as that described above (yield: 76.6%), m.p. 225-230°C (ethanol).  
NMR (DMSO-d<sub>6</sub>) δ 0.70 (3H, d, J=6.6Hz), 0.86 (3H, d, J=6.6Hz), 1.21 (3H, s), 1.57 (3H, s), 1.82 (1H, m), 2.09 (3H, s), 2.53 (2H, s), 2.57 (3H, s), 2.78 (1H, d, J=2.8Hz), 10.07 (2H, broad s).

## Example 14

## 4,5-Diamino-2,2,6,7-tetramethyl-2,3-dihydrobenzofuran hydrochloride

The title compound was synthesized according to the same manner as that described above (yield: 56.6%), m.p. 248-251°C (ethanol).  
NMR (DMSO-d<sub>6</sub>) δ 1.39 (6H, s), 1.53 (3H, s), 2.09 (3H, s), 2.82 (2H, s), 3.38 (4H, broad s).

## Example 15

## 5-Acetyl-amino-4-amino-2,2,4,7-tetramethyl-2,3-dihydrobenzofuran

The title compound was synthesized according to the same manner as that described above (yield: 88.7%), m.p. 155-157°C (isopropyl ether).  
NMR (CDCl<sub>3</sub>) δ 1.44 (6H, s), 1.82 and 2.23 (3H, s), 2.00-2.05 (6H, m), 2.67 (2H, s), 3.75 (2H, broad s), 6.40 and 6.82 (1H, broad s).

## Example 16

## 5-Acetyl-amino-4-amino-2,2,6,7-tetramethyl-2,3-dihydrobenzofuran

The title compound was synthesized according to the same manner as that described above (yield: 91.4%), m.p. 172-173°C (ethanol-ether).  
NMR (CDCl<sub>3</sub>) δ 1.45 (6H, s), 1.83 and 2.23 (3H, s), 2.05-2.09 (6H, m), 2.83 (2H, s).

## Example 17

## 5-Amino-2,2,4,6,7-pentamethyl-3-(4-methylphenyl)-2,3-dihydrobenzofuran

2,2,4,6,7-Pentamethyl-3-(4-methylphenyl)-5-oxo-2,3-dihydrobenzofuran (1.26 g, 3.9 mmol) was dissolved in methanol (30 ml). Zinc powder (1.3 g) and 1N sodium hydroxide (15 ml) were added to the solution and the mixture was heated under reflux for 3 hours. Insoluble materials were filtered off and water was added. The mixture was extracted with ethyl acetate. The extract was washed with water, dried and then the solvent was distilled off. The residue was purified by column chromatography on silica gel (hexane-isopropyl ether, 95:5) and crystallized from hexane to obtain the desired compound (710 mg, yield: 53.7%), m.p. 119-120°C.

NMR (CDCl<sub>3</sub>) δ 1.00 (3H, s), 1.47 (3H, s), 1.78 (3H, s), 2.13 (3H, s), 2.20 (3H, s), 2.31 (3H, s), 3.20 (2H, broad s), 4.09 (1H, s), 6.82 (2H, m), 7.10 (2H, m).

## Example 18

## 5-Amino-2,2,4,6,7-pentamethyl-3-(4-propylphenyl)-2,3-dihydrobenzofuran

The title compound was synthesized according to the same manner as that described above (yield: 65.8%), m.p. 88-89°C (methanol).

NMR (CDCl<sub>3</sub>) δ 0.90 (3H, t, J=7.2Hz), 0.99 (3H, s), 1.47 (3H, s), 1.90 (2H, sextet, J=7.2Hz), 1.77 (3H, s), 2.12 (3H, s), 2.18 (3H, s), 2.54 (2H, t, J=7.2Hz), 3.10 (2H, broad s), 4.09 (1H, s), 6.82 (2H, m), 7.03 (2H, d, J=8.0Hz).

## Example 19

## 5-Amino-2,2,4,6,7-pentamethyl-3-(4-pentylphenyl)-2,3-dihydrobenzofuran

The title compound was synthesized according to the same manner as that described above (yield: 55.6%), m.p. 87-88°C (methanol).

NMR (CDCl<sub>3</sub>) δ 0.87 (3H, t, J=6.8Hz), 1.00 (3H, s), 1.31 (4H, m), 1.47 (3H, s), 1.58 (3H, m), 1.78 (3H, s), 2.12 (3H, s), 2.18 (3H, s), 2.55 (2H, t, J=7.2Hz), 3.20 (2H, broad s), 4.09 (1H, s), 6.82 (2H, m), 7.03 (2H, d, J=8.0Hz).

## Example 20

## 5-Amino-2,2,4,6,7-tetramethyl-2-(piperidinomethyl)-2,3-dihydrobenzofuran

The title compound was synthesized according to the same manner as that described above (yield: 82.1%), m.p. 60-61°C (isopropyl ether).

NMR (CDCl<sub>3</sub>) δ 1.30-1.80 (6H, m), 1.42 (3H, s), 2.07 (6H, s), 2.10 (3H, s), 2.35-2.65 (6H, m), 2.80 (1H, d, J=15.9Hz), 3.10 (2H, broad s), 3.17 (1H, d, J=15.9Hz).

## Example 21

## 5-Amino-2,4,6,7-tetramethyl-2-morpholinomethyl-2,3-dihydrobenzofuran

The title compound was synthesized according to the same manner as that described above (yield: 38.0%), m.p. 114-115°C (isopropyl ether).

NMR (CDCl<sub>3</sub>) δ 1.42 (3H, s), 2.07 (3H, s), 2.40-2.70 (6H, m), 2.81 (1H, d, J=15.0Hz), 3.13 (1H, d, J=15.0Hz), 3.20 (2H, broad s), 3.67 (4H, t, J=4.8Hz).

## Example 22

## 5-Amino-2,4,6,7-tetramethyl-2-(2-(dimethylamino)ethyl)-2,3-dihydrobenzofuran dihydrochloride

The title compound was synthesized according to the same manner as that described above (yield: 46.5%), m.p. 200-203°C (dec.) (ethanol-isopropyl ether).

NMR (DMSO-d<sub>6</sub>) δ 1.41 (3H, s), 2.08 (3H, s), 2.17 (2H, m), 2.22 (3H, s), 2.24 (3H, s), 2.74 (6H, s), 2.86 (1H, d, J=16.0Hz), 3.11 (2H, m), 3.18 (1H, d, J=16.0Hz), 9.78 (2H, broad s).

## Example 23

## 5-Amino-2,4,6,7-tetramethyl-2-(2-piperidinomethyl)-2,3-dihydrobenzofuran dihydrochloride

The title compound was synthesized according to the same manner as that described above (yield: 41.8%), m.p. 250-270°C (dec.) (ethanol-isopropyl ether).

NMR (DMSO-d<sub>6</sub>) δ 1.41 (3H, s), 1.78 (6H, m), 2.08 (3H, s), 2.22 (3H, s), 2.23 (3H, s), 2.84 (4H, m), 2.85 (1H, d, J=15.8Hz), 3.05 (2H, m), 3.15 (1H, d, J=15.8Hz), 9.65 (2H, broad s).

## Example 24

## 5-Amino-2,2,4,6-tetramethyl-7-(dimethylamino)-methyl-2,3-dihydrobenzofuran oxalate

Aqueous 5% dimethylamine solution (8.46 ml, 64.2 mmol) was added dropwise to a suspension of peroxymaldehyde (1.51 g, 42.8 mmol) in ethanol (10 ml). The mixture was stirred at room temperature until the mixture became homogeneous (for 30 minutes). This solution was added dropwise to a solution of 4-acetyl-amino-3,5-dimethyl-2-(2-methyl-2-propenyl)phenol (4.88 g, 21.4 mmol) in ethanol (30 ml). The resulting mixture was heated under reflux for 3.5 hours under an argon atmosphere. The reaction mixture was cooled and then concentrated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform-methanol, 95:5) to obtain the desired compound (5.46 g, yield: 87.7%) as brown oil.

This was dissolved in methanol (80 ml) and conc. hydrochloric acid (40 ml) was added. The mixture was heated under reflux for 1.5 hours under an argon atmosphere. After the reaction mixture was cooled, excess sodium acetate solution was added and the mixture was extracted with chloroform. The extract was washed with water, dried and concentrated. The residue was purified by column chromatography on silica gel (chloroform-methanol, 88:12) to obtain the desired compound (4.88 g, yield: 50.5%) as brown oil.

This was dissolved in ethanol (3 ml) and 5N sodium hydroxide was added to the solution. The mixture was stirred for 15 hours at 200°C in a sealed tube under an argon atmosphere. After the reaction mixture was cooled, water was added and the mixture was extracted with chloroform. The extract was washed with water, dried and then concentrated. The residue was purified by column chromatography on silica gel (chloroform-methanol, 88:12) to obtain the product (1.70 g, yield: 41.5%). A test of the product was converted into its oxalate salt and then recrystallized from ethanol to obtain the desired compound, m.p. 178-180°C (decolor).

NMR (DMSO-d<sub>6</sub>) δ: 1.39 (8H, s), 2.02 (8H, s), 2.07 (3H, s), 2.74 (6H, s), 2.93 (2H, s), 4.13 (2H, s), 4.32 (4H, broad s).

#### Example 26

5-Amino-2,2,4,4,6-hexamethyl-7-oxo-6,8-dimethyl-2,3-dihydrobenzofuran oxalate

The dye compound was synthesized according to the same manner as that described above (yield: 47.8%, 41.2%–55.7%), m.p. 110-112°C (decolor).

NMR (DMSO-d<sub>6</sub>) δ: 1.44 (8H, s), 1.82-1.85 (8H, m), 2.01 (3H, s), 2.03 (3H, s), 2.89 (2H, s), 3.11 (4H, broad s), 3.08 (2H, s), 4.48 (4H, broad s).

#### Example 26

5-Amino-2,2,4,4,6-hexamethyl-7-morpholinomethyl-2,3-dihydrobenzofuran oxalate

The dye compound was synthesized according to the same manner as that described above (yield: 55.1%–77.9%–55.2%), m.p. 118-120°C (decolor).

NMR (DMSO-d<sub>6</sub>) δ: 1.38 (8H, s), 2.01 (3H, s), 2.03 (3H, s), 2.85 (4H, broad s), 2.90 (2H, s), 3.68 (4H, broad s), 3.83 (2H, s), 5.03 (4H, broad s).

#### Example 27

5-Acetylamino-2-hydroxymethyl-2,4,6,7-tetramethyl-2,3-dihydrobenzofuran

4-Acetylamino-2,3,5-trimethyl-6-(2-methyl-2-propenyl) phenol (2.0 g, 8.1 mmol) was dissolved in dichloromethane (20 ml), m-Chloroperoxybenzoic acid (70% purity, 2.2 g, 8.9 mmol) was added slowly to the solution with stirring under the cooling. After the addition was completed, the reaction mixture was stirred at room temperature for 1 hour and triethylamine (2 ml) was added. The reaction mixture was washed with water, dried and then concentrated. The residue was purified by column chromatography on silica gel (ethyl acetate) to obtain the desired compound (1.1 g, yield: 54.7% yield) as oil.

NMR (CDCl<sub>3</sub>) δ: 1.43 (3H, s), 1.98 (1H, m), 2.07 (3H, s), 2.08 (8H, s), 2.26 (8H, s), 2.81 (1H, s), J=15.4Hz, 3.16 (1H, s), J=15.4Hz, 3.63 (2H, m), 6.66 (1H, broad s).

#### Example 28

5-Formylamino-2-hydroxymethyl-2,4,6,7-tetramethyl-2,3-dihydrobenzofuran

The dye compound was synthesized according to the same manner as that described above (yield: 59.9%), m.p. 149-150°C (ethyl acetate-benzene).

NMR (DMSO-d<sub>6</sub>) δ: 1.33 (8H, s), 1.87 (3H, s), 1.98 (3H, s), 2.00 (3H, s), 2.73 (1H, s), J=15.4Hz, 3.13 (1H, s), J=15.4Hz, 3.42 (2H, s), J=5.8Hz, 3.89 (1H, s), J=5.8Hz, 7.83 (2H, s), J=11.6Hz, 8.73 (8H, s), J=1.2Hz, 9.05 (8H, s), J=11.6Hz, 9.20 (2H, broad s).

#### Example 29

2-Bis(trimethyl-5-oxymethylamino-2,4,6,7-tetramethyl-2,3-dihydrobenzofuran

4-Formylamino-2,3,5-trimethyl-6-(2-methyl-2-propenyl)phenol (50 g, 0.21 mol) and sodium acetate (30.5 g, 0.27 mol) were added to acetic acid (500 ml). Because (16.5 ml, 0.21 mol) was added dropwise to the mixture with stirring. After the reaction mixture was stirred for 30 minutes, the mixture was poured into ice water and the product was extracted with ethyl acetate. The extract was washed with aqueous saturated sodium bicarbonate solution, dried and then concentrated. The residue was dissolved in ethyl acetate again and insoluble materials were filtered off. The filtrate was concentrated and the product was added to the residue. The crystals precipitated were filtered off to obtain the desired compound (44.0 g, yield: 85.7%), m.p. 157-158°C.

NMR (CDCl<sub>3</sub>) δ: 1.61 (1.5H, s), 1.63 (1.5H, s), 2.00 (3H, s), 2.11 (3H, s), 2.13 (1.5H, s), 2.16 (1.5H, s), 2.85 (1H, s), J=15.8Hz, 3.28 (2H, s), J=15.8Hz, 3.29 (2H, s), J=15.8Hz, 3.33 (1H, s), 3.53 (1H, s), 6.77 (2H, s), J=12.0Hz, 7.88 (2H, s), J=12.0Hz, 8.40 (2H, s), J=1.4Hz.

#### Example 30

5-Acetylamino-2-hexyl-2,4,6,7-tetramethyl-2,3-dihydrobenzofuran

A solution of acetyl chloride (0.45 ml, 4.7 mmol) in dichloromethane (10 ml) was cooled to -78°C and dimethyl sulfoxide (1 ml) was added dropwise with stirring. After stirred at the same temperature for 2 hours, a solution of 5-acetylaminomethyl-2,4,6,7-tetramethyl-2,3-dihydrobenzofuran (1.1 g, 4.2 mmol) in dichloromethane (5 ml) was added dropwise and the mixture was stirred for additional 30 minutes. Triethylamine (2.5 ml) was added and the mixture was stirred for 10 minutes. The reaction mixture was washed with 1N hydrochloric acid and aqueous sodium bicarbonate solution. The reaction mixture was dried and then concentrated. The residue was purified by column chromatography on silica gel (ethyl acetate) to obtain the desired compound (0.47 g, yield: 43.1%) as oil.

NMR (CDCl<sub>3</sub>) δ: 1.55 (3H, s), 2.08 (3H, s), 2.11 (3H, s), 2.13 (3H, s), 2.21 (3H, s), 2.84 (1H, s), J=15.8Hz, 3.41 (1H, s), J=15.8Hz, 6.72 (1H, broad s).

#### Example 31

2-Formyl-5-oxymethylamino-2,4,6,7-tetramethyl-2,3-dihydrobenzofuran

The dye compound was synthesized as oil according to the same manner as that described above (yield: 55.5%).

NMR (CDCl<sub>3</sub>) δ: 1.58 (1.5H, s), 1.57 (1.5H, s), 2.08 (3H, s), 2.12 (3H, s), 2.15 (3H, s), 2.84 (1H, s), J=15.4Hz, 3.41 (1H, s), J=15.4Hz, 3.44 (1H, s), J=15.4Hz, 7.06 (1H, m), 7.85 (2H, s), J=12.0Hz, 8.34 (2H, s), J=1.8Hz, 8.73 (2H, s), 9.74 (2H, s).

#### Example 32

(2Z)-5-Acetylamino-2,4,6,7-tetramethyl-2-ethyl-2,3-dihydrobenzofuran

A suspension of benzyltrimethylammonium chloride (0.7 g, 1.8 mmol) in tetrahydrofuran (10 ml) was cooled to -20°C and n-butylmethylamine solution (1.5 ml, 1.12 ml, 1.8 mmol) was added dropwise. The reaction mixture was stirred for 30 minutes and then a solution of 5-acetylamino-2-hexyl-2,4,6,7-tetramethyl-2,3-dihydrobenzofuran (0.45 g, 1.7 mmol) in tetrahydrofuran (5 ml) was added. The reaction mixture was stirred at room temperature for additional 30 minutes. Water was added to the reaction mixture and the product was extracted with ethyl acetate. The extract was washed with water, dried and then concentrated. The residue was purified by column chromatography on silica gel (ethyl acetate) to obtain the desired compound (0.44 g, yield: 78.2%) as oil.

NMR (CDCl<sub>3</sub>) δ: 1.36 (3H, s), 1.87 (3H, s), 1.98 (3H, s), 2.05 (3H, s), 2.19 (3H, s), 2.84 (1H, s), J=15.4Hz, 3.19 (1H, s), J=15.4Hz, 5.80 (1H, s), J=12.8Hz, 6.50 (1H, s), J=12.8Hz, 6.63 (1H, broad s), 7.25 (2H, m).

1983

Example 13

[illegible]

Этими 3-15-қатмарлардан 2-4,5,7-сатрлардаги 1-3-сатрлардан оқибатда 2-4,5,7-сатрлардан

29 2-Formyl-5-hydroxymethyl-2',5'-bis(trimethylsilyl)-2,6-pyridinedicarboxaldehyde (10) (8.7 g, 4.1 mmol) and sodium hydride (60% purity, 162 mg, 6.1 mmol) were added to a solution of 2,6-pyridinedicarboxaldehyde (10) (1.0 g, 4.1 mmol) dissolved in 10 ml of THF. The mixture was extracted with ethyl acetate and the product was extracted with ethyl acetate. The extract was washed with water and dried with  $\text{CaH}_2$ . The residue was purified by silica gel chromatography and the pure compound was obtained in 1.9 g (19%). The mother liquor was dried with  $\text{CaH}_2$  and the residue was purified by silica gel chromatography and the pure compound was obtained in 0.2 g (2%). Total yield was 2.1 g (51%).

20. Find the area of the region bounded by the curves  $y = x^2$  and  $y = 2 - x^2$ .  
 Solution: The curves intersect at  $(-1, 1)$  and  $(1, 1)$ . The area is given by  

$$A = \int_{-1}^1 (2 - x^2 - x^2) dx = \int_{-1}^1 (2 - 2x^2) dx = 2 \int_{-1}^1 (1 - x^2) dx = 2 \left[ x - \frac{x^3}{3} \right]_{-1}^1 = 2 \left( 1 - \frac{1}{3} - \left( -1 + \frac{1}{3} \right) \right) = 2 \left( \frac{2}{3} + \frac{2}{3} \right) = \frac{8}{3}$$

ge endwerg

2. Die folgenden Aussagen sind zu beurteilen. (5 Punkte)

[illegible][illegible]

The time component of the spinor field is represented by the function  $\psi(t, \mathbf{x})$  and the spatial component by the function  $\phi(t, \mathbf{x})$ . The Dirac equation can be written in the form

49. செய்யுத்கள்

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Estimate 58

[illegible]

$J = 12.5 \text{ Hz}$ ,  $\delta_{\text{H}} 3.40$  (m, 2H,  $\text{H}_2$ ),  $\delta_{\text{C}} 1.4$  (t, 3H,  $\text{CH}_3$ ).

[illegible]

ମୃଦୁ ଲିପିରେ ମଧୁ ଶ୍ରେଷ୍ଠ

2,2',4,4'-tetrakis(4-5-pyridinyl)quater-2,3,4,5-tetracarboxylic acid

Experiments 43

46.  $\text{Mn}(\text{H}_2\text{O})_6^{2+}$  (aq) +  $2\text{OH}^-$  (aq)  $\rightleftharpoons \text{Mn}(\text{OH})_2$  (s) +  $2\text{H}_2\text{O}$  (l)  
 $K_{\text{eq}} = 1.6 \times 10^{-13}$   
 The compound was synthesized according to the same manner as that described above (yield 70.8%).

24. **ജനറൽ**

to 5-benzoyl-2,4,6-trimethyl-7,8-dihydro-2H-benzopyran-2-one (C<sub>19</sub>H<sub>16</sub>O<sub>2</sub>, m.p. 85.3–85.5 °C (decoloration to colorless oil)).

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## Example 43

5-Isobutylamino-2,2,4,6,7-pentamethyl-2,3-dihydrobenzofuran

The title compound was synthesized according to the same manner as that described above (yield: 82.3%), m.p. 170-172° C (dichloromethane-isopropyl ether).

NMR (CDCl<sub>3</sub>)  $\delta$  1.30 (6H, d, J=7.0Hz), 1.48 (6H, s), 2.03 (3H, s), 2.08 (6H, s), 2.61 (1H, septet, J=7.0Hz), 2.92 (2H, s), 6.57 (1H, broad s).

## Example 44

5-Ethoxycarbonylamino-2,2,4,6,7-pentamethyl-2,3-dihydrobenzofuran

The title compound was synthesized according to the same manner as that described above (yield: 74.6%), m.p. 102-104° C (isopropyl ether-pentane).

NMR (CDCl<sub>3</sub>)  $\delta$  1.31 (3H, t, J=7.4Hz), 1.45 and 1.48 (6H, s), 2.09 (3H, s), 2.13 (3H, s), 2.93 (2H, s), 4.20 (2H, q, J=7.4Hz), 5.97 (1H, broad s).

## Example 45

5-Methanesulfonylamino-2,2,4,6,7-pentamethyl-2,3-dihydrobenzofuran

The title compound was synthesized according to the same manner as that described above (yield: 65.7%), m.p. 159-160° C (dichloromethane-isopropyl ether).

NMR (CDCl<sub>3</sub>)  $\delta$  1.47 (6H, s), 2.10 (3H, s), 2.25 (3H, s), 2.29 (3H, s), 2.93 (2H, s), 3.03 (3H, s), 5.70 (1H, s).

## Example 46

2,2,4,6,7-Pentamethyl-5-(p-toluenesulfonylamino)-2,3-dihydrobenzofuran

5-Amino-2,2,4,6,7-pentamethyl-2,3-dihydrobenzofuran (2.00 g, 9.74 mmol) and p-toluenesulfonyl chloride (2.04 g, 10.7 mmol) were dissolved in pyridine (30 ml) and stirred at 50° C for 1 hour. The reaction mixture was concentrated under reduced pressure and the residue was dissolved in chloroform. The mixture was washed with 1N hydrochloric acid and saturated saline and dried and then the solvent was distilled off under reduced pressure. The residue was purified by column chromatography on silica gel (hexane-ethyl acetate, 67:3). The crude crystals were recrystallized from dichloromethane-isopropyl ether to obtain the desired compound (2.41 g, yield: 68.8% yield), m.p. 219-220° C (dichloromethane-isopropyl ether).

NMR (CDCl<sub>3</sub>)  $\delta$  1.45 (6H, s), 1.80 (3H, s), 1.83 (3H, s), 2.01 (3H, s), 2.43 (3H, s), 2.97 (2H, s), 5.81 (1H, s), 7.24 (2H, d, J=8.4Hz), 7.80 (2H, d, J=8.4Hz).

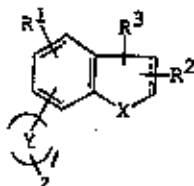
## Example 47

5-Ethylamino-2-[2-(4-fluorophenyl) ethyl]-2,4,6,7-tetramethyl-2,3-dihydrobenzofuran

To tetrahydrofuran (50 ml) was added 5-ethylamino-2,4,6,7-tetramethyl-2-[2-(4-fluorophenyl) ethyl]-2,3-dihydrobenzofuran (1.2 g, 3.4 mmol) and lithium aluminum hydride. The mixture was heated under reflux for 3 hours. The reaction mixture was poured into ice water and the product was extracted with ethyl acetate. The extract was washed with water and dried and then the solvent was distilled off. The residue was purified by column chromatography on silica gel (isopropyl ether-ethyl acetate, 2:1) to obtain the desired compound (0.82 g, yield: 71.2%) as oil.

NMR (CDCl<sub>3</sub>)  $\delta$  1.21 (3H, t, J=7.2Hz), 1.47 (3H, s), 1.98 (2H, m), 2.11 (3H, s), 2.14 (3H, s), 2.19 (3H, s), 2.70 (2H, m), 2.84 (2H, q, J=7.2Hz), 2.85 (1H, broad s), 2.90 (1H, d, J=14.0Hz), 3.02 (1H, d, J=14.0Hz), 6.94 (2H, m), 7.12 (2H, m).

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| (51) International Patent Classification:<br>C07D 307/79, 307/80, 307/81, 405/12,<br>413/12, 409/12, 407/12, 494/04, A61K<br>31/34 & (C07D 409/12, 333/00, 307/00)<br>(C07D 405/12, 307/00, 261/00)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | (11) International Publication Number:<br><b>WO 95/29907</b><br>(43) International Publication Date:<br>9 November 1995 (09.11.95)                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| (21) International Application Number:<br>PCT/JP95/00787<br>(22) International Filing Date:<br>21 April 1995 (21.04.95)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | (74) Agents: SEKI, Hiroo; Fujisawa Pharmaceutical Co., Ltd., Osaka<br>Factory, 1-6, Kachima 2-chome, Yodogawa-ku, Osaka-shi,<br>Osaka 532 (JP).                                                                                                                                                                                                                                                                                                                                                                                                                       |
| (30) Priority Data:<br>9408577.6 29 April 1994 (29.04.94) GB                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | (51) Designated States: AU, CA, CN, FI, JP, KR, MX, RU, US,<br>European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR,<br>IE, IT, LU, MC, NL, PT, SE).                                                                                                                                                                                                                                                                                                                                                                                                                   |
| (71) Applicant (for all designated States except US): FUJISAWA<br>PHARMACEUTICAL CO., LTD. (JP/JP); 4-7, Doshomachi<br>3-chome, Chuo-ku, Osaka-shi, Osaka 541 (JP).                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | (72) Inventors; and<br>(73) Inventors/Applicants (for US only): KAWAI, Yoshio (JP/JP);<br>3-33-14, Kamakishiwada, Utsunomiya-shi, Tochigi 300-12 (JP);<br>YAMAZAKI, Hisashi (JP/JP); 4-3-4, Matsushiro, Tsukuba-<br>shi, Ibaraki 305 (JP); KAYAKIRI, Naoto (JP/JP); 2-31-<br>15, Unesono, Tsukuba-shi, Ibaraki 305 (JP); YOSHIDA, A.,<br>Kosei (JP/JP); 2-1-21-103, Higashi, Toride-shi, Ibaraki 302<br>(JP); YATABE, Takumi (JP/JP); 4-1-1-40-302, Namiki,<br>Tsukuba-shi, Ibaraki 305 (JP); OKU, Tetsu (JP/JP); 8-2,<br>Mikorigaoka, Tsukuba-shi, Ibaraki 305 (JP). |
| (54) Title: BENZOPURAN DERIVATIVES USEFUL AS INHIBITORS OF BONE RESORPTION                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| (57) Abstract<br>This invention relates to a novel heterocyclic compound represented by formula (I), wherein X is O or S, Y is vinylene or a group of formula: -NHCO-, -NHCOO-, -OCH <sub>2</sub> -, -NHCOOCH <sub>2</sub> -, -NHCOCH <sub>2</sub> -, -NHCOCH <sub>2</sub> -, -NHCONH- or (a) wherein R <sup>6</sup> is lower alkyl, Z is heterocyclic group which may have one or more suitable substituent(s), or aryl which may have one or more suitable substituent(s), t = 0, 1 and the other symbols are as defined in the specification and a pharmaceutically acceptable salt thereof which are the inhibitors of bone resorption and bone metabolism, to processes for preparation thereof, to a pharmaceutical composition comprising the same and to a method for the treatment of diseases caused by abnormal bone metabolism in human being or an animal. |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |



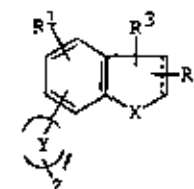
(I)



(a)

therapeutic treatment of above-mentioned diseases in human being or an animal.

The heterocyclic derivatives of this invention are new and can be represented by the following general formula (I):



(I)

wherein

R<sup>1</sup> is hydrogen, lower alkyl, an acyl group, amino, acylamino, nitro, halogen or hydroxy(lower)alkyl which may have one or more suitable substituent(s),

R<sup>2</sup> is hydrogen, lower alkyl, an acyl group, lower alkoxy, acyl(lower)alkyl, aryl, cyano, mono-(or di- or tri-)halo(lower)alkyl, lower alkylthio or hydroxy(lower)alkyl which may have one or more suitable substituent(s),

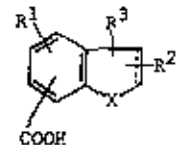
R<sup>3</sup> is hydrogen, lower alkyl, lower alkenyl, cyclo(lower)alkyl(lower)alkyl, halogen, an acyl group, aryl(lower)alkyl, acylamino, acylamino(lower)alkyl, acyl(lower)alkenyl, acyloxy(lower)alkyl, acyl(lower)alkylthio(lower)alkyl, amino(lower)alkyl, mono-(or di-)lower alkylamino, lower alkylthio(lower)alkyl, hydroxyamino(lower)alkyl which may have one or more suitable substituent(s), hydroxy(lower)alkyl which may have one or more suitable substituent(s), hydroxy(lower)alkylthio(lower)alkyl, cyano(lower)alkyl, mono-(or di-)lower alkoxy(lower)alkyl which may have one or more suitable substituent(s), lower alkyl substituted with aryl which may have one or more suitable substituent(s), mono-(or di-)lower

DZ

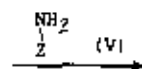
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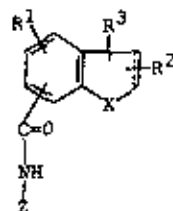
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Process 2

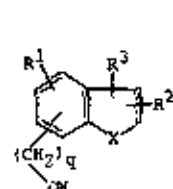
or its reactive derivative  
at the carboxy group  
or a salt thereof



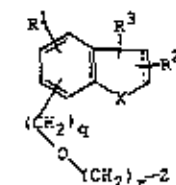
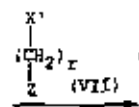
or its reactive  
derivative at  
the amino group  
or a salt thereof



or a salt thereof

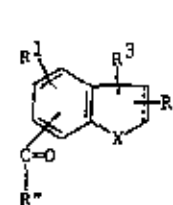
Process 3

or its reactive derivative  
at the hydroxy group  
or a salt thereof

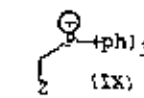


or a salt thereof

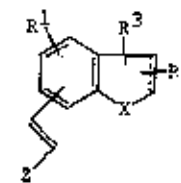
- 6 -

Process 4

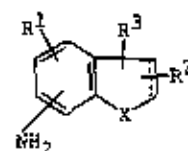
or a salt thereof



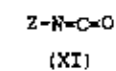
or salt thereof



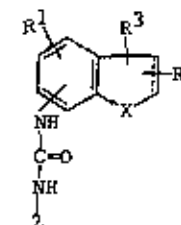
or a salt thereof

Process 5

or its reactive derivative  
at the amino group  
or a salt thereof



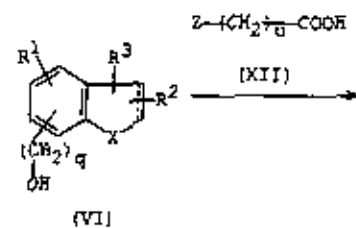
or a salt thereof



or a salt thereof

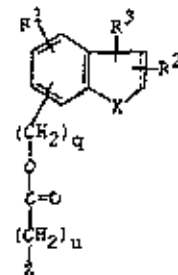
1988

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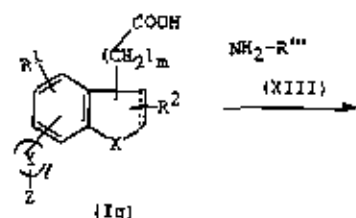
Process 6

or its reactive derivative at the hydroxy group or a salt thereof

or its reactive derivative at the carboxy group or a salt thereof

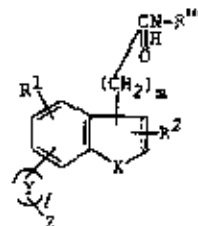


or a salt thereof

Process 7

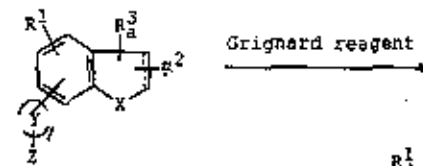
or its reactive derivative at the carboxy group or a salt thereof

or its reactive derivative at the amino group or a salt thereof

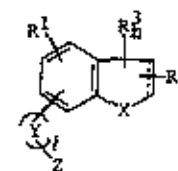


or a salt thereof

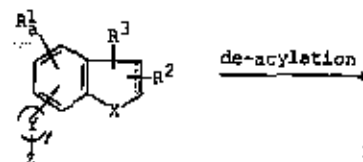
- 8 -

Process 8

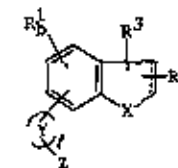
or a salt thereof



or a salt thereof

Process 9

or a salt thereof



or a salt thereof

2026

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2028

# United States Patent

Shiota et al.

(11) Patent Number: 5,496,853

(45) Date of Patent: Mar. 5, 1996

(54) BENZOXAZO CONDENSED RING COMPOUNDS, PROCESS FOR PRODUCING THE SAME AND PHARMACEUTICAL COMPOSITION COMPRISING THE SAME

(75) Inventors: Tetsuki Shiota, Takumi Takemura, both of Hiro; Kazuhiko Kurooka, Tokyo; Tetsuo Machinaka, Hiro; Hiroshi Tanaka, Hiro; Masao Otsu, Hiro; Masahito Kano, Hiro; Hisao Yamaguchi, Hiro, all of Japan

(73) Assignee: Tefco Limited, Osaka, Japan

(21) Appl. No.: 028/923

(22) Filed: Apr. 26, 1995

## Related U.S. Application Data

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(30) Foreign Application Priority Data

Dec. 28, 1990 (JP) Japan 2-425443  
Dec. 31, 1991 (JP) Japan 3-029143

(51) Int. Cl.<sup>6</sup> C07D 301/79; C07D 263/56; A61K 31/54; A61K 33/42

(52) U.S. Cl. 514/469; 514/253; 514/520; 514/337; 514/340; 514/375; 544/368; 544/376; 544/397; 544/364; 544/377; 544/217; 544/224; 544/407; 544/467

(56) Field of Search 544/467; 514/469

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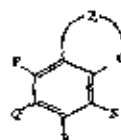
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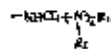
Primary Examiner: Donald E. Dine  
Attorney, Agent, or Firm: Sugino, Miki, Macpeak & Sato

## ABSTRACT

Pharmaceutical compositions containing a benzoxazole compound and a 2,3-dihydrobenzofuran compound represented by the following formula (I) and for pharmaceutically acceptable salt.



In the formula, any one of P, Q, R and S is a group represented by the formula:



and R<sub>1</sub>, R<sub>2</sub> and the remaining three substituents one of the substituents P to S each independently stand for various substituents. These compounds are used as an ATRAT inhibitor or for treating hyperlipidemia and atherosclerosis.

5 Claims, No Drawings

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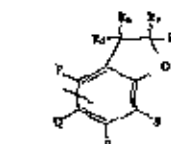
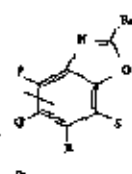
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represented by the formulae (I-1) and (I-2). However, compounds wherein the group represented by the above-described formula is bonded to the 7-position (5) is particularly preferred from the viewpoint of the intended drug efficacy and are important also because most of them are novel compounds.

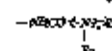
In the formulae (I-1) and (I-2), the R<sub>1</sub> stands for (i) an unsubstituted cycloalkyl or cycloalkenyl group, or a cycloalkyl or cycloalkenyl group substituted at its position other than the 1-position; a group represented by the formula:



or a substituted or unsubstituted aryl group or a group represented by the formula:



wherein the bonding group substitutes for the group:



with the remaining groups being as defined above.

In the R<sub>1</sub>, favorable specific examples of the unsubstituted cycloalkyl or cycloalkenyl group or cycloalkyl or cycloalkenyl group substituted at its position other than the 1-position include cyclopentyl, cyclohexyl, cycloheptyl, 1-cyclohexenyl, 1-yl, 4-hexylcyclohexyl and 4-alkylcyclohexyl.

When the R<sub>1</sub> stands for a group represented by the formula:



the R<sub>3</sub> and R<sub>4</sub> each independently stand for a hydrogen atom or a lower alkyl group, or combine with each other to form a C<sub>3</sub>-C<sub>6</sub> carbon ring.

Examples of the lower alkyl group include those described above, and when the R<sub>3</sub> and R<sub>4</sub> combine with each other to form a C<sub>3</sub>-C<sub>6</sub> carbon ring, examples of the R<sub>1</sub> include a group represented by the following formula:



In the R<sub>1</sub>, favorable examples of the substituted or unsubstituted C<sub>3</sub>-C<sub>6</sub> alkyl include, besides the above-described lower alkyl, isobutyl, octyl, decyl, undecyl, dodecyl, tridecyl, pentadecyl, hexadecyl, heptadecyl, octadecyl, nonyl, 1,1-dimethylheptyl, 1,1-dimethylundecyl, 1,1,1,1-tetramethylundecyl, 1-methylundecyl, 1-cyclohexyl-1-methylundecyl, 1-dodecylcyclohexyl, 1-cyclohexyl-1-methylundecyl, 1-ethylundecyl and 1,1,1,1-tetramethylundecyl.

In the R<sub>1</sub>, examples of the C<sub>3</sub>-C<sub>6</sub> alkyl include vinyl, allyl, butenyl, hexenyl, 8-octadecyl, 8-heptadecyl, 9-octadecyl, 8,11-heptadecadienyl, 1,1-dimethyl-8-non-ene, cyclohexylmethyl, 2-cyclohexenyl-1-yl, 2,4-cyclohexadienyl-1-yl, 3-cyclohexenyl-1-yl and 2,5-cyclohexadienyl-1-yl.

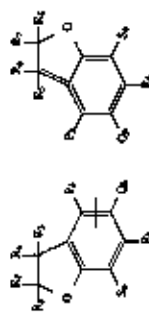
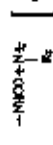
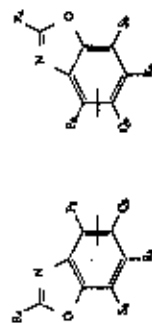
Specific examples of the R<sub>1</sub> when the R<sub>1</sub> stands for a C<sub>3</sub>-C<sub>6</sub> aryl group include phenyl, naphthyl, pyridyl and quinyl. Accordingly, in this case, specific examples of the R<sub>1</sub> include benzyl, 1-phenylcyclohexyl, 1-phenylundecyl and 1-methyl-1-(2-pyridyl)undecyl. Favorable specific examples of the R<sub>1</sub> when the R<sub>1</sub> stands for a C<sub>3</sub>-C<sub>6</sub> aryl alkyl include 2-phenylethyl, 2-phenylundecyl, 1,1-dimethyl-11-phenylundecyl, 1-phenylcyclohexyl, 1-phenylcyclohexylundecyl, 1,1-dimethyl-4-yl, methyl-, 1,2,3,4-tetrahydroquinolin-6-yl, 1,1-dimethyl-7-pyridylethyl, 2,2-diphenylethyl, 1,1-dimethyl-6-phenylethyl, 1,1-dimethyl-7-phenylethyl, 1,1-dimethyl-5-phenylundecyl and 1,1-dimethyl-4-phenylundecyl.

Favorable examples of the R<sub>1</sub> when the R<sub>1</sub> stands for a C<sub>3</sub>-C<sub>6</sub> chain aryl group, C<sub>3</sub>-C<sub>6</sub> cyclic hydrocarbon aryl group or a aryl group having an aromatic ring include groups wherein a carbonyl group is bonded to a favorable group of the above-described alkyl, cycloalkyl, chain alkyl, cyclic alkyl, aryl and arylalkyl groups.

The R<sub>1</sub> embraces also groups wherein one or more hydrogen atoms, preferably 1 to 3 hydrogen atoms, on carbon(s) in the chain or on carbonyl containing the ring are substituted with halogen atoms (for example, fluorine, chlorine, bromine and iodine, preferably fluorine and chlorine), amino, nitro, cyano, carboxyl and hydroxyl groups and further C<sub>3</sub>-C<sub>6</sub> alkyl (as described above), alkoxyl (for example, lower alkoxyl, such as methoxyl, ethoxyl and propoxyl), perfluoroalkoxyl, decylalkyl and octylalkyl, acylamino (for example, lower acylamino, such as acetamido, propionamido, butyramido and hexamylamido, and benzylamino and palmitylamino), amino or dialkylamino (for example, tetraethylamino, ethylamino, dimethylamino, diethylamino and decanilamino), alkylthioalkoxy (for example, groups wherein a carbonyl group is bonded to the above-described alkyl, such as methoxy, ethoxy and propoxy), acyl (formyl, acetyl, propionyl, isobutyryl, pivaloyl, myristoyl, palmitoyl, etc.), and alkoxyl (sec-butoxy, pivaloxy, myristoyloxy, etc.). Specific examples of the R<sub>1</sub> having R<sub>1</sub> substituted with the above-described groups include 3,1-dimethyl-11-chloroundecyl, 1,1-dimethyl-7-bromoundecyl, 5-ethylcyclohexylundecyl, 1,1-dimethyl-11-hydroxundecyl, 1,1-dimethyl-10-carboxyundecyl, 1-(4-dimethylamino)phenylcyclohexyl, 1-methyl-, 1-(4-chlorophenyl)undecyl, 1-methyl-, 1-(4-ethoxyphenyl)undecyl, 1-(4-chlorophenyl)undecyl, 1-(4-dimethylamino)phenylcyclohexyl, 1-methyl-, 1-(4-dimethylamino)phenylcyclohexyl, 1,1-dimethyl-4-(4-benzyloxy)phenylundecyl, 1,1-dimethyl-2-(4-benzyloxy)phenylundecyl, 1,1-dimethyl-2-(4-chlorophenyl)undecyl, and 1,1-dimethyl-7-(4-chlorophenyl)undecyl groups.

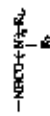
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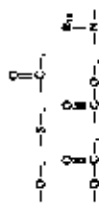


Therefore, the compound represented by the formula (I) includes also a compound having such a structure that the above-described individual residues are linked together through the divalent linking group of the urethane group or amino group indicated as the center of the above-described formulae and the linking group of the left and right condensed ring moieties.

The R<sub>2</sub> stands for a hydrogen atom or a C<sub>1</sub>-C<sub>4</sub> alkyl group. Favorable examples of the alkyl group include, besides the above-described specific examples of the lower alkyl group, heptanoic, octanoic, cyclohexylmethyl and cyclohexylmethyl.



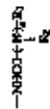
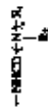
the remaining three groups each independently stand for a hydrogen atom, a halogen atom, an amino, nitro, cyano, carbonyl or hydrazyl group, a  $C_1-C_6$  alkyl, alkenyl, aryl, alarino, vinyloxy, amino, allyloxy, carbonyl, acyl or acyloxy group or a  $C_2-C_6$  dialkyl, alicyclic group; and the alkyl portion of these groups may be interrupted by:



whereas  $R_1$  stands for a hydrogen atom or a lower alkyl, aryl or aralkyl group.

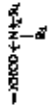
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corresponding groups described above in connection with the  $R_i$ . More preferably, when any three of the groups P, Q, R and S stand for a group other than the group represented by the formula:

[illegible]

be a group having a large number of constitutional isomers. Specific examples of the group having a large number of constitutional isomers include decylary, dodecylamine, decylamine, 2,2'-bis(4-decylphenyl)amidine, decyl, decylamine, 2,2'-bis(4-dimethyldecylamino), 6-(4-chlorophenyl)decylary, 4-(6-phenyl)octylary, 6-phenyldecylary, and 6-(N-methyl-N,4-chlorobenzyl)octylary.

As described above, the compound represented by the formula (I) wherein a group represented by the formula:



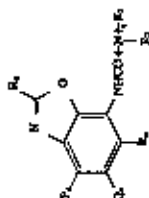
is bonded to the 7-position (S) is particularly preferred from the viewpoint of drug efficiency. In this case, it is still preferred for the 6-position (R) to be a group other than a hydrogen atom from the viewpoint of the drug efficiency. In particular, when the R<sub>1</sub> is combined to the group bonded to the 7-position stands for a group having a large number of substituents, it is preferred for the substituent at the 6-position to be a lower alkyl, a lower alkoxy or a halogen.

[illegible]

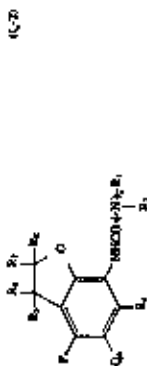
lactone or a lower alkyloxycarbonyl). When the R<sub>2</sub> stands for the above-described aryl group, favorable specific examples of the aryl group include phenyl, pyridyl, thienyl, 4-methylphenyl, 4-ethoxyphenyl, 4-methoxyphenyl, 4-chlorophenyl, 4-nitrophenyl, and 3-nitrophenyl.

When the  $R_1$ ,  $R_2$ ,  $R_3$ , and  $R_4$  in the formula (1-2) stand for a cyclohexyl, a phenyl, a benzyl, or an allyl group, specific examples of such an allyl group are the same as those of the allyl group described in the preceding section. When the  $R_1$ ,  $R_2$ ,  $R_3$ , and  $R_4$  stand for an allyl group, a lower alkyl, such as methyl, ethyl, propyl, and isopropyl, are particularly preferred. These four groups may be the same or different. It is preferred that the  $R_1$  and  $R_2$  stand for a hydrogen atom with the proviso that the  $R_3$  and  $R_4$  stand for a hydrogen atom when  $R_1$  and  $R_2$  stand for a lower alkyl group. When  $R_3$  and  $R_4$  stand for a lower alkyl group, a cyclohexyl, a phenyl, a benzyl, or an allyl group, a carbon atom bonded thereto to form a  $C_1-C_2$  carbon ring, transitive specific examples of which a carbon ring including  $C_1-C_2$  carbon rings described above in connection with the  $R_1$ .

Compounds represented by the formula (19), more specifically, heterocyclic compounds represented by the following formula (20):

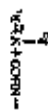
wherein  $P_a$ ,  $Q_a$ ,  $R_a$ ,  $R_1$ ,  $R_2$ ,  $R_3$  and  $n$  are as defined above.

provided that  $R_n$  stands for a group other than a hydrogen atom, and 2,3-dihydrobenzofuran compounds represented by the following formula (14-2):



wherein  $P_1, Q_1, R_1, R_2, R_3, R_4, R_5, R_6, R_7, R_8$  and  $n$  are as defined above, provided that  $X_1$  stands for a group other than a hydrogen atom, are novel compounds not described in any conventional chemical literature. Further, when the structural formula representing the compound of the present invention has an asymmetric carbon, the compound of the present invention includes all possible optical isomers.

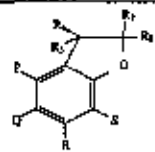
Examples of compounds comprising specific combinations of groups will now be described for the purpose of illustrating more specifically describing the compounds and novel compounds used in the pharmaceutical compositions of the present invention. In the following synoptical tables, code G is used according to need to represent the formula:

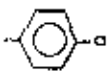
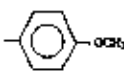
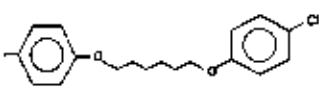
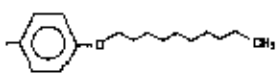


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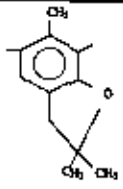
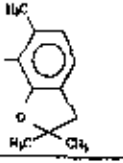
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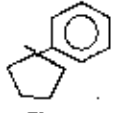
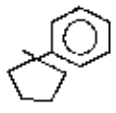
|     |                                    |                                                                                   |         |         |         |   |
|-----|------------------------------------|-----------------------------------------------------------------------------------|---------|---------|---------|---|
| 234 | $RS = H, Q = O(CH_2)_7CH_3, R = O$ |  | $-CH_3$ | $-CH_3$ | $-CH_3$ | 0 |
|-----|------------------------------------|-----------------------------------------------------------------------------------|---------|---------|---------|---|



| Compound No. | P-Q                                          | R <sub>1</sub> -R <sub>4</sub>      | R <sub>1</sub>                                                                     | R <sub>2</sub> | n |
|--------------|----------------------------------------------|-------------------------------------|------------------------------------------------------------------------------------|----------------|---|
| 300          | $PR = H, R = O(CH_2)_7CH_3, S = O$           | $R_1, R_2 = H$<br>$R_3, R_4 = CH_3$ |   | H              | 1 |
| 301          | $PR = CH_3, Q = NHCO(CH_2)_6CH_3$<br>$S = O$ | $R_1, R_2 = H$<br>$R_3, R_4 = CH_3$ |   | H              | 1 |
| 302          | $PR = CH_3, Q = O, S = NH(CH_2)_6CH_3$       | $R_1, R_2 = H$<br>$R_3, R_4 = CH_3$ |   | H              | 1 |
| 303          | $R = O, R = H, Q, S = CH_3$                  | $R_1, R_2, R_3, R_4 = H$            |  | H              | 1 |
| 304          | $PR = CH_3, Q = H, S = O$                    | $R_1, R_2 = H$<br>$R_3, R_4 = CH_3$ |  | H              | 1 |

(continued)

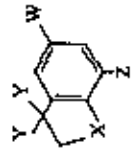
|     |                           |                                     |                                                                                     |   |   |
|-----|---------------------------|-------------------------------------|-------------------------------------------------------------------------------------|---|---|
| 305 | $RS = H, Q = O, R = CH_3$ | $R_1, R_2 = H$<br>$R_3, R_4 = CH_3$ |  | H | 1 |
| 307 | $PQ = H, R = CH_3, S = O$ | $R_1, R_2 = H$<br>$R_3, R_4 = CH_3$ |  | H | 1 |

| Compound No. | P-Q                       | R <sub>1</sub> -R <sub>4</sub>      | R <sub>1</sub> | R <sub>2</sub> | R <sub>3</sub>                                                                      | R <sub>4</sub> | n |
|--------------|---------------------------|-------------------------------------|----------------|----------------|-------------------------------------------------------------------------------------|----------------|---|
| 308          | $PQ = H, R = CH_3, S = O$ | $R_1, R_2 = H$<br>$R_3, R_4 = CH_3$ | H              | H              | $-(CH_2)_6CH_3$                                                                     | H              | 1 |
| 309          | $PQ = H, R = CH_3, S = O$ | $R_1, R_2 = H$<br>$R_3, R_4 = CH_3$ | H              | H              |  | H              | 1 |
| 310          | $PS = H, Q = O, R = CH_3$ | $R_1, R_2 = H$<br>$R_3, R_4 = CH_3$ | H              | H              | $-(CH_2)_6CH_3$                                                                     | H              | 1 |
| 311          | $PS = H, Q = O, R = CH_3$ | $R_1, R_2 = H$<br>$R_3, R_4 = CH_3$ | H              | H              |  | H              | 1 |



Z

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wherein

- (a) W is -C(X)-NRR' or -NR-C(X)R';
- (b) X and X' are independently O or S;
- (c) each Y is independently hydrogen or unsubstituted straight, branched or cyclic alkanyl having from 1 to about 3 carbon atoms, or the two Y's are bonded to form an unsubstituted alkanyl ring having from 3 to about 7 carbon atoms;
- (d) Z is unsubstituted branched or cyclic alkyl, or unsubstituted or alkanyl-substituted phenyl or benzyl, Z having from 3 to about 10 atoms other than hydrogen;
- (e) R is selected from hydrogen, straight or branched alkyl having from 1 to about 6 carbon atoms, and cyclic alkyl having from 3 to about 6 carbon atoms; and
- (f) R' is selected from hydrogen, hydroxy, straight or branched alkyl or alkoxy having from 1 to about 6 carbon atoms, and cyclic alkyl having from 3 to about 7 carbon atoms.

DETAILED DESCRIPTION OF THE INVENTION

As used herein, unless otherwise indicated, "alkyl" means a straight, branched or cyclic hydrocarbon chain, saturated or unsaturated, unsubstituted or substituted. Preferred alkyl are C<sub>1</sub>-C<sub>12</sub>; more preferred are C<sub>1</sub>-C<sub>6</sub>; more preferred still are C<sub>1</sub>-C<sub>3</sub>; especially preferred are C<sub>2</sub> and C<sub>1</sub>. Preferred alkyl are straight chain. Preferred branched alkyl have one or two branches, preferably one branch. Preferred cyclic alkyl are monocyclic or are a straight chain with a monocyclic terminus. Preferred alkyl are saturated. Unsaturated alkyl have one or more double bonds and one or more triple bonds. Preferred unsaturated alkyl have one or two double bonds or one triple bond, more preferably one double bond. Preferred alkyl are unsubstituted. Preferred substituted alkyl are mono-, di-, or trisubstituted, more preferably monosubstituted. Preferred alkyl substituents include halo, hydroxy, alkoxy (e.g., methoxy, ethoxy, propoxy, butoxy, pentoxy), aryloxy (e.g., phenoxy, chlorophenoxy, tolyloxy, methoxyphenoxy, benzyloxy, alkoxy-carbonylphenoxy, acetoxyphenoxy).

acyloxy (e.g., propionyloxy, benzyloxy, acetoxy), carbamoyloxy, carboxy, mercapto, alkylthio, acylthio, arylthio (e.g., phenylthio, chlorophenylthio, alkylphenylthio, alkoxyphenylthio, benzylthio, alkoxy-carbonylphenylthio), aryl (e.g., phenyl, tolyl, alkoxyphenyl, alkoxy-carbonylphenyl, halo-phenyl), heterocyclyl, heteroaryl, amino (e.g., amino, mono- and di- C<sub>1</sub>-C<sub>3</sub> alkanyl-amino, methylphenylamino, methylbenzylamino, C<sub>1</sub>-C<sub>3</sub> alkanyl-amido, carbamamido, ureido, guanidino).

As used herein, "alkanyl" means a saturated alkyl.

As used herein, "alkoxy" means -O-alkyl.

As used herein, "aryl" means a moiety having an unsubstituted or substituted aromatic ring having 6 to about 10 carbon atoms. Preferred aryl are phenyl and naphthyl; most preferred aryl is phenyl. Preferred aryl are unsubstituted. Preferred substituted aryl are mono-, di-, or trisubstituted, more preferably monosubstituted. Preferred aryl substituents include hydroxy, mercapto, halo, methyl, ethyl and propyl.

As used herein, "heterocyclyl" means a moiety having a saturated or unsaturated non-aromatic ring having from 3 to about 8 ring atoms, including from 2 to about 6 carbon atoms and from 1 to about 4 heteroatoms selected from O, S, and N. Preferred heterocycles are saturated. Preferred heterocycles have 5 or 6 atoms in the ring including 1 or 2 heteroatoms in the ring, also preferably 1 heteroatom in the ring. Specific preferred heterocycles include piperidinyl, tetrahydrothienyl, pyrrolidinyl, piperazinyl, morpholinyl, tetrahydropyranyl, tetrahydrofuranyl, imidazolidinyl, pyrazolidinyl, oxazolidinyl, isoxazolidinyl, oxathiazolidinyl, isothiazolidinyl, azepinyl, oxepinyl, triazolidinyl. Heterocycles are unsubstituted or substituted, preferably unsubstituted. Preferred substituted heterocycles are mono-, di-, or trisubstituted, more preferably monosubstituted. Preferred heterocycle substituents include alkyl, halo, hydroxy, alkoxy, thio, amino, amido, ureido, guanidino, thiocarbamamido, thioureido.

As used herein, "heteroaryl" means a moiety having an aromatic ring having 5 or 6 ring atoms including from 2 to 5 carbon atoms and from 1 to 3 heteroatoms selected from O, S and N. Preferred heteroaryls have 1 or 2 heteroatoms in the ring, also preferably 1 heteroatom in the ring. Specific preferred heteroaryls include pyrrolyl, imidazolyl, pyridyl, pyrimidinyl, pyrazinyl, oxazolyl, isoxazolyl, pyranyl, thienyl, tetrazolyl, thiazolyl, isothiazolyl, furyl, oxathiazolyl. Heteroaryls are unsubstituted or substituted, preferably unsubstituted. Preferred substituted heterocycles are mono-, di-,

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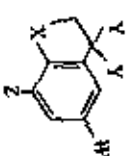
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or trisubstituted, more preferably monosubstituted. Preferred heteroaryl substituents include alkyl, halo, hydroxy, alkoxy, thio, amino, amido, ureido, guanidino, thiocarbamido, thioureido.

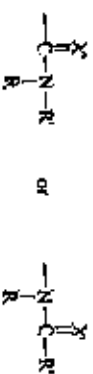
- As used herein, "halo" means fluoro, chloro, bromo or iodo.
- 5 Preferred halo are fluoro, chloro and bromo; more preferred are chloro and bromo, especially chloro.

#### Compounds

The subject invention involves compounds having the following structure:



- 10 In the above structure, W is:



In the above structure, X and X' are independently O or S. Preferred X is O. Preferred X is O.

- 15 In the above structure, each Y is independently selected from hydrogen, unsubstituted straight or branched alkanyl having from 1 to about 3 carbon atoms, and cyclic alkyl having about 3 carbon atoms, cyclopropyl, or the Y's are bonded together to form an unsubstituted cyclic alkanyl ring having from 3 to about 7 carbon atoms in the ring. Each Y is preferably hydrogen, methyl, ethyl or cyclopropyl; more preferably hydrogen or methyl; most preferably methyl. Preferably both Y's are the same. When the Y's are bonded together to form a cyclic ring, the ring is preferably cyclopropyl, cyclobutyl or cyclopentyl; more preferably cyclopropyl.

- 20 In the above structure, Z is selected from unsubstituted branched or cyclic alkyl, and unsubstituted or alkanyl-substituted phenyl, or benzyl, Z having from 3 to about 10 atoms other than hydrogen. Z is preferably saturated.

- Z is preferably branched alkanyl having from about 3 to about 8 carbon atoms, more preferably from about 4 to about 6 carbon atoms. Z is preferably branched alkanyl having 2 or more branches, more preferably 2 branches. Preferred branched alkanyl Z include 1-butyl, neopentyl,

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- isopropyl; most preferred is t-butyl. Preferred cyclic alkanyl Z include cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl. Also preferred cyclic alkanyl Z include methyl or ethyl with a terminal cyclopropyl, cyclobutyl or cyclopentyl, especially cyclopropylmethyl or cyclopentylmethyl.

- 5 Also preferred Z is unsubstituted phenyl or benzyl.

- In the above structure, R is selected from hydrogen, straight or branched alkyl having from 1 to about 6 carbon atoms, and cyclic alkyl having from 3 to about 6 carbon atoms. R preferably has from 0 to about 10, more preferably from 0 to about 6, atoms other than hydrogen.
- 10 Preferred alkyl portions of R are saturated. More preferred R is hydrogen or methyl.

- In the above structure, R' is selected from hydrogen, hydroxy, straight or branched alkyl or alkoxy having from 1 to about 6 carbon atoms, and cyclic alkyl having from 3 to about 7 carbon atoms. R' preferably has from 0 to about 10, more preferably from 0 to about 6, atoms other than hydrogen. Preferably alkyl portions of R' are saturated. Preferred R' is C<sub>1</sub>-C<sub>5</sub> straight or branched alkanyl. Preferred R' is C<sub>1</sub>-C<sub>5</sub> straight or branched alkoxy. Preferred R' is C<sub>3</sub>-C<sub>6</sub> cyclic alkanyl. Also preferred is straight chain alkanyl, preferably methyl or ethyl, with a terminal cyclopropyl, cyclobutyl or cyclopentyl, especially cyclopropyl-methyl and cyclopentylmethyl. More preferred R' is selected from methyl, ethyl, n-propyl, i-propyl, t-butyl, 1-methylpropyl, 2-methylpropyl, 1-methylbutyl, ethoxy, benzyl, phenethyl, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptylmethyl and cyclopropylethyl. Most preferred R' is selected from methyl, ethyl, n-propyl, n-butyl and ethoxy.

- 25 R is preferably unsubstituted. R' is preferably unsubstituted. Preferred substituents for substituted alkyl R or R' include hydroxy, methoxycarbonyl, halo, amino, alkoxy, alkylamino, dialkylamino, carbonyl, carboxyalkyl, phenyl, halophenyl, alkylphenyl, alkoxyphenyl, carboxyphenyl, carboxyalkylphenyl, pyridyl, alkylpyridyl, halopyridyl, alkoxypropyl, carboxypropyl, and carboxyalkylpyridyl.

- 30 Preferred compounds of the subject invention include those having the above structure with W, X, X', R, R', the two Y's, and Z as indicated in the following table:

| Compound | No.      | W | X | X' | R  | R' | Y      | Z    |
|----------|----------|---|---|----|----|----|--------|------|
| 1        | C(X)N(R) | O | O | H  | Me | Me | Me, Me | t-Bu |

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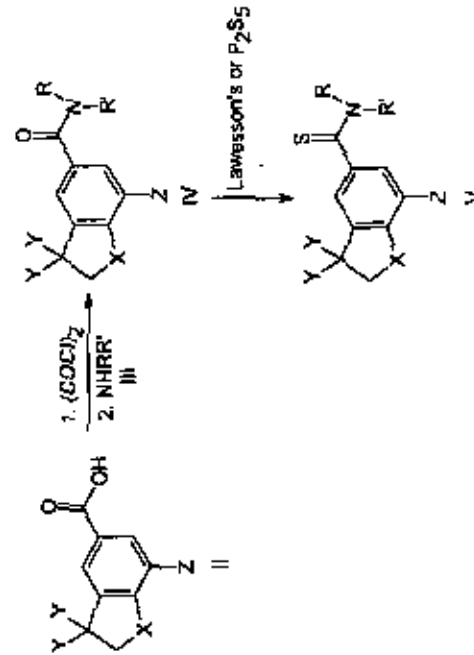
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|    |           |   |   |    |                       |        |      |
|----|-----------|---|---|----|-----------------------|--------|------|
| 2  | C(X)NRR'  | O | O | H  | Et                    | Me, Me | t-Bu |
| 3  | C(X)NRR'  | O | O | H  | n-Pr                  | Me, Me | t-Bu |
| 4  | C(X)NRR'  | O | O | H  | n-Bu                  | Me, Me | t-Bu |
| 5  | C(X)NRR'  | O | O | H  | 2-Pe                  | Me, Me | t-Bu |
| 6  | C(X)NRR'  | O | O | H  | OEt                   | Me, Me | t-Bu |
| 7  | C(X)NRR'  | O | O | H  | n-Pr                  | Me, Me | t-Bu |
| 8  | C(X)NRR'  | O | O | H  | CH <sub>2</sub> -c-Pr | Me, Me | t-Bu |
| 9  | C(X)NRR'  | O | O | Me | Et                    | Me, Me | t-Bu |
| 10 | C(X)NRR'  | O | S | H  | n-Pr                  | Me, Me | t-Bu |
| 11 | NRC(X)JR' | O | O | H  | Me                    | Me, Me | t-Bu |
| 12 | NRC(X)JR' | O | O | H  | Et                    | Me, Me | t-Bu |

In order to determine and assess pharmacological activity, testing of the subject compounds in animals is carried out using various assays known to those skilled in the art. The anti-inflammatory activity of the subject compounds can be conveniently demonstrated using an assay designed to test the ability of the subject compounds to antagonize the local edema which is characteristic of the inflammatory response. Examples of such known tests include the rat carrageenan edema test, the oxazone-induced inflamed mouse ear test, and the mouse arachidonic acid-induced inflamed ear test. Analgesic activity may be tested in an known model such as the phenylbenzoquinone-induced writhing test in mice, and the Randall & Selitto test in rats. Another useful art-known test is the rat adjuvant arthritis test which is a useful model for assessing anti-inflammatory activity, anti-arthritic and anti-resorptive activity in a chronic, rather than an acute, model.

These and other appropriate tests for pharmacological activity are disclosed and/or referred to in U.S. Patent No. 4,130,666 issued to Moore on December 19, 1978; U.S. Patent No. 4,431,656 issued February 14, 1984 to Katsumi, et al.; U.S. Patent No. 4,440,784 issued to Katsumi, et al. on April 3, 1984; Japanese Patent Application 85/54315 of Katsumi, et al., published March 28, 1985; European Patent Application No. 0,058,090 of Yamanuchi Pharmaceutical Company Ltd., published September 1, 1992; Opas, E.V., R.J. Bonney & J. L. Humes, "Prostaglandin and Leukotriene Synthesis in Mouse Ears Inflamed by Arachidonic Acid", *The Journal of Investigative Dermatology*, Vol. 84, No. 4 (1985), pp. 253-256; Swingle, K. F., R. L. Bell & G. I. Moore, "Anti-inflammatory Activity of Antioxidants", *Anti-inflammatory and Antineoplastic Drugs*, Vol. III, Chapter 4, K. D.

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A general method for the preparation of compounds of structure IV in Scheme 1 is the condensation of an appropriate heterocyclic carboxylic acid of structure II with an appropriate amine of structure III under known reaction conditions. For example, this reaction can be performed by activation of the carboxylic acid in an inert halogenated solvent, such as CH<sub>2</sub>Cl<sub>2</sub>, using an agent such as oxalyl chloride at the appropriate temperature, followed by evaporation of the volatiles, and reaction with the appropriate amine. In general the organic amines useful for this reaction are known, commercially available, or readily prepared. Alternatively, the compounds of structure IV in Scheme 1 can be prepared by carbonylation of the appropriate heterocyclic bromide of structure I using a catalytic amount of a palladium complex such as bis(triphenylphosphine) palladium dichloride in the presence of carbon monoxide gas and excess of the appropriate amine (structure III) at elevated temperature and pressure. Acids of general structure II may be prepared by a substantially similar method, in which the carbonylation is performed in the presence of a palladium complex, a non-volatile tertiary amine such as tri-n-butylamine and excess alcohol such as ethanol, followed by alkaline hydrolysis and acidification.

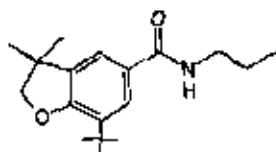
Compounds of structure I are made by a series of reactions culminating in a cyclization reaction illustrated in Scheme 1. Reaction

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**Example 1**

Synthesis of N-propyl (7-tert-butyl-3,3-dimethyl-2,3-dihydrobenzo[b]furan-5-yl)carboxamide:



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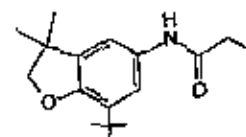
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2,4-dibromo-6-tert-butylphenol. In a 2 L 3-neck flask, equipped with Ar inlet, reflux condenser, addition funnel, and efficient magnetic stir bar, is placed 2-tert-butylphenol (150.2 g, 1.00 mol) and MeOH (300 mL). The stirred solution is cooled in an ice bath as neat Br<sub>2</sub> (321.8 g, 2.01 mol, 2.01 eq) is added dropwise over 0.5 h (Caution: this reaction is exothermic. Control with rate of addition.) The reaction is monitored by TLC (2% EtOAc/hexane), and is complete after 2 hrs. The reaction mixture is transferred to a 1 L beaker, along with a 20-mL rinse of the reaction flask. The red solution solidifies rapidly to a bright orange crystalline mass. The crystalline mass is redissolved by heating over a steam bath, and then a solution of Na<sub>2</sub>S<sub>2</sub>O<sub>5</sub> (1.45 g, 5.4 mmol) in 40 mL H<sub>2</sub>O is added, followed immediately by fresh MeOH (60 mL). The resulting suspension is reheated on the steam bath for 10 min (the mixture does not redissolve), and then is vigorously stirred while allowing to cool to room temperature. After 0.5 h, practically all yellow color has vanished, and faint orange white crystals are deposited. These are filtered and air dried to yield 2,4-dibromo-6-tert-butylphenol as faint orange-white platelets.

2,4-dibromo-6-tert-butylphenyl isobutenyl ether. In a 3000 mL 3-neck flask, equipped with Ar inlet and magnetic stirrer, is placed 2,4-dibromo-6-tert-butylphenol (70.0 g, 226 mmol), K<sub>2</sub>CO<sub>3</sub> (37.6 g, 276 mmol, 1.2 eq), NaI (3.38 g, 22.6 mmol, 0.1 eq), β-methallyl chloride (33.9 mL, 339 mmol, 1.5 eq), and acetone (1500 mL). The reaction mixture is vigorously stirred at 23°C for 56 hrs, and monitored by TLC analysis (pet. ether). The solids are removed by filtration, washed with acetone, and the filtrates rotoevaporated (bath temperature kept below 35°C) to give an oil. The oil is dissolved in hexane (100 mL), and stirred with silica gel (60 g). The slurry is filtered through a pad of Celite, and eluted with additional hexane (6 x 100 mL). The filtrate is evaporated to give 2,4-dibromo-6-tert-butylphenyl isobutenyl

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7-tert-butyl-3,3-dimethyl-5-nitro-2,3-dihydrobenzo[b]furan. A solution of 7-tert-butyl-3,3-dimethyl-2,3-dihydrobenzo[b]furan (10.0 g, 49.0 mmol) in glacial acetic acid (80 mL) is treated with 70 % nitric acid (4.0 mL, 63.7 mmol) dropwise, and allowed to stir at 24°C for 4 h. TLC (hexane) is used to monitor reaction progress. The reaction mixture is partitioned between Et<sub>2</sub>O (100 mL) and H<sub>2</sub>O (100 mL). The Et<sub>2</sub>O layer is washed with H<sub>2</sub>O (50 mL) and saturated Na<sub>2</sub>CO<sub>3</sub> (50 mL), dried (MgSO<sub>4</sub>), filtered and evaporated to a red solid (9.12 g). Crystallization from hexane provides 7-tert-butyl-3,3-dimethyl-5-nitro-2,3-dihydrobenzo[b]furan as an orange solid.

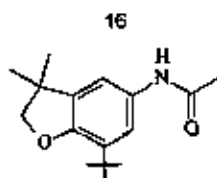
5-amino-7-tert-butyl-3,3-dimethyl-2,3-dihydrobenzo[b]furan. A mixture of 7-tert-butyl-3,3-dimethyl-5-nitro-2,3-dihydrobenzo[b]furan (2.2 g, 8.8 mmol) and 10% Pd on charcoal (220 mg) in EtOH (60 mL) is hydrogenated at 24°C and 40 psi of H<sub>2</sub> for 3 h. The reaction is monitored by TLC (EtOAc/hexane, 1:19). The reaction mixture is vented to N<sub>2</sub>, filtered through Celite, and evaporated to yield 5-amino-7-tert-butyl-3,3-dimethyl-2,3-dihydrobenzo[b]furan as a purple solid.

N-(7-tert-butyl-3,3-dimethyl-2,3-dihydrobenzo[b]furan-5-yl)propanamide. To a solution of 5-amino-7-tert-butyl-3,3-dimethyl-2,3-dihydrobenzo[b]furan (400 mg, 1.84 mmol) and dimethylaminopyridine (61 mg, 0.50 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (5 mL) is added at 24°C propionyl chloride (160 μL, 1.84 mmol) in a single portion. The reaction is stirred for 1 h, and monitored by TLC (hexane:EtOAc, 9:1). The mixture is diluted with Et<sub>2</sub>O (5 mL), and a fine precipitate is filtered off. The filtrate is evaporated to an orange solid which is purified by preparative TLC (hexane:EtOAc, 9:1) to yield N-(7-tert-butyl-3,3-dimethyl-2,3-dihydrobenzo[b]furan-5-yl)propanamide as a white solid.

**Example 4**

Synthesis of N-(7-tert-butyl-3,3-dimethyl-2,3-dihydrobenzo[b]furan-5-yl)acetamide:

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To a solution of 5-amino-7-tert-butyl-3,3-dimethyl-2,3-dihydrobenzo[b]furan (400 mg, 1.84 mmol) and dimethylaminopyridine (247 mg, 2.024 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (20 mL) is added at 24°C acetyl chloride (130  $\mu$ L, 1.84 mmol) in a single portion. The reaction is stirred for 1 h, and monitored by TLC (hexane:EtOAc, 9:1). The mixture is diluted with Et<sub>2</sub>O (5 mL), and a fine precipitate is filtered off. The filtrate is evaporated to an orange solid which is purified by preparative TLC (hexane:EtOAc, 9:1) to yield N-(7-tert-butyl-3,3-dimethyl-2,3-dihydrobenzo[b]furan-5-yl)acetamide as a white solid.

#### Compositions

Compositions of the subject invention comprise a safe and effective amount of the subject compounds, and a pharmaceutically-acceptable carrier. As used herein, "safe and effective amount" means an amount of a compound sufficient to significantly induce a positive modification in the condition to be treated, but low enough to avoid serious side effects (at a reasonable benefit/risk ratio), within the scope of sound medical judgment. A safe and effective amount of a compound will vary with the particular condition being treated, the age and physical condition of the patient being treated, the severity of the condition, the duration of the treatment, the nature of concurrent therapy, the particular pharmaceutically-acceptable carrier utilized, and like factors within the knowledge and expertise of the attending physician.

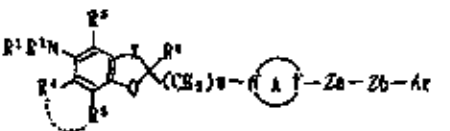
Compositions of the subject invention preferably comprise from about 0.1% to about 99.9% by weight of a compound, more preferably from about 20% to about 80%, and most preferably from about 40% to about 70%.

In addition to the compound, the compositions of the subject invention contain a pharmaceutically-acceptable carrier. The term "pharmaceutically-acceptable carrier", as used herein, means one or more compatible solid or liquid filler diluents or encapsulating substances which are suitable for administration to a human or lower animal. The term "compatible", as used herein, means that the components of the composition are capable of being commingled with the subject compound,

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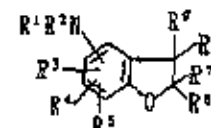
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|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
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| (74) Agents: ASAHINA, Tadao et al.; Osaka Plant of Takeda Chemical Industries, Ltd., 17-85, Tsukushigasaki 2-chome, Yodogawa-ku, Osaka-shi, Osaka 532 (JP).                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  | (84) Designated States: AL, AM, AU, AZ, BA, BB, BG, BR, BY, CA, CN, CU, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IL, IN, JP, KR, KZ, LG, LI, LR, LT, LV, MD, MG, MK, MN, MX, NO, NZ, PL, PT, RO, RU, SG, SI, SK, SL, TH, TM, TR, TT, UA, US, UZ, VN, YU, ARIPPO patent (GH, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), GAPI patent (BF, BI, CR, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TO). |
| (54) Title: CYCLIC ESTER COMPOUNDS AS SODIUM CHANNEL MODULATORS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| (57) Abstract:<br>A compound of formula (I) wherein R <sup>1</sup> and R <sup>2</sup> each represents hydrogen, lower alkyl which may be substituted or acyl; R <sup>3</sup> , R <sup>4</sup> and R <sup>5</sup> each represents lower alkyl which may be substituted or lower alkoxy which may be substituted or R <sup>3</sup> and R <sup>5</sup> taken together represent a 5- or 6-membered carbocyclic group; R <sup>6</sup> represents lower alkyl; Ar represents an aromatic group which may be substituted; ring A represents a 5- to 8-membered nitrogen-containing heterocyclic ring which may be substituted; X represents lower alkylenes which may be substituted; Y represents carbon or nitrogen; Z <sub>a</sub> represents CH <sub>2</sub> , COCH <sub>2</sub> , OCH <sub>2</sub> , SCF <sub>2</sub> , NHCH <sub>2</sub> , etc.; Z <sub>b</sub> represents a bond or a divalent aliphatic hydrocarbon group which may be substituted and may contain O, N or S; and n represents an integer of 1 to 3, or a salt thereof is useful for a pharmaceutical composition for modulating sodium channel. |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |

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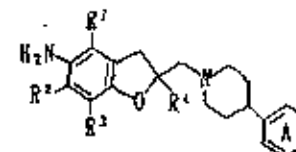
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(EP-A-483772 and its counterpart, JP-A-5-140142).



wherein R<sup>1</sup> and R<sup>2</sup> each represents hydrogen, acyl, alkoxy, carbonyl, or an aliphatic or aromatic group which may be substituted; R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> each represents a hydroxy which may be acylated or an amino, alkoxy or aliphatic group which may be substituted, or two of R<sup>1</sup>, R<sup>4</sup> and R<sup>5</sup> may form a carbocycle; R<sup>6</sup> and R<sup>7</sup> each represents an aliphatic group which may be substituted and at least one of R<sup>6</sup> and R<sup>7</sup> has methyls in  $\alpha$ -position; R<sup>8</sup> and R<sup>9</sup> each represents hydrogen or an aliphatic or aromatic group which may be substituted.

2) The aminocoumaran compounds of the following formula which has inhibitory activity of lipid peroxidation (JP-A-6-41123).



wherein R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, and R<sup>4</sup> may be the same or different and each represents lower alkyl; ring A represents a benzene ring substituted by at least one substituent selected from among lower alkyl, lower alkoxy and halogen.

3) A crystalline salt of an enantiomer of 5-amino-2,4,6,7-tetramethyl-2-(4-phenylpiperidinomethyl)-2,3-dihydrobenzo[b]furan having inhibitory activity of lipid peroxidation (USP 5,552,552).

However, there is no report about the relationship of these compounds with sodium channel modulating activity.

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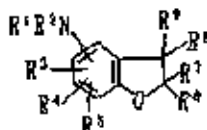
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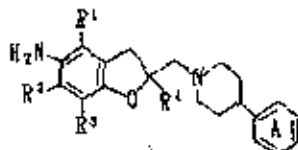
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(EP-A-483772 and its counterpart, JP-A-5-140142).



wherein  $R^1$  and  $R^2$  each represents hydrogen, acyl, alkoxycarbonyl, or an aliphatic or aromatic group which may be substituted;  $R^3$ ,  $R^4$  and  $R^5$  each represents a hydroxy which may be acylated or an amino, alkoxy or aliphatic group which may be substituted, or two of  $R^3$ ,  $R^4$  and  $R^5$  may form a carbocycle;  $R^6$  and  $R^7$  each represents an aliphatic group which may be substituted and at least one of  $R^6$  and  $R^7$  has methylene in  $\alpha$ -position;  $R^8$  and  $R^9$  each represents hydrogen or an aliphatic or aromatic group which may be substituted.

2) The aminocoumarin compounds of the following formula which has inhibitory activity of lipid peroxidation (JP-A-6-41123).



wherein  $R^1$ ,  $R^2$ ,  $R^3$ , and  $R^4$  may be the same or different and each represents lower alkyl; ring A represents a benzene ring substituted by at least one substituent selected from among lower alkyl, lower alkoxy and halogen.

3) A crystalline salt of an enantiomer of 5-amino-2,4,6,7-tetramethyl-2-(4-phenylpiperidinomethyl)-2,3-dihydrobenzo[b]furan having inhibitory activity of lipid peroxidation (USP 5,552,552).

However, there is no report about the relationship of these compounds with sodium channel modulating activity.

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Any sodium channel modulatory substance possessed of satisfactory sodium channel modulating activity coupled with favorable intracranial transfer kinetics and metabolic stability is expected to show good efficacy in central nervous system (CNS) diseases and disorders such as central nervous system ischemia, central nervous system trauma (e.g. brain trauma, spinal cord injury, whiplash injury, etc.), epilepsy, neurodegenerative diseases (e.g. amyotrophic lateral sclerosis [ALS], Alzheimer's disease, Huntington's chorea, Parkinson's disease, diabetic neuropathy, etc.), vascular dementia (e.g. multi-infarct dementia, Binswanger's disease, etc.), manic-depressive psychosis, depression, schizophrenia, chronic pain, trigeminal neuralgia, migraine and cerebral edema. However, no fully satisfactory modulator is available today and there has been a standing need for development of a compound possessed of satisfactory sodium channel modulating activity and qualified for use as a medicine.

The inventors of the present invention explored broadly for compounds having sodium channel modulating activity and succeeded in the creation of a novel compound which is structurally characterized in that the carbon atom in 2-position of a fused cyclic ether has been concurrently substituted by a lower alkyl group and a group of the formula:



wherein each of the symbols has the same meaning as defined below, and is of the formula:

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- di-C<sub>1-6</sub> alkylamino, 3- to 6-membered cyclic amino, C<sub>1-3</sub> alkylenedioxy, hydroxy, nitro, cyano, mercapto, sulfo, sulfino, phosphono, sulfamoyl, mono-C<sub>1-4</sub> alkylsulfamoyl, di-C<sub>1-6</sub> alkylsulfamoyl, C<sub>1-6</sub> alkylthio, C<sub>6-10</sub> arylthio, C<sub>1-6</sub> alkylsulfinyl, C<sub>6-10</sub> arylsulfinyl, C<sub>1-6</sub> alkylsulfonyl and C<sub>6-10</sub> arylsulfonyl, or
- iii) an acyl selected from the group consisting of formyl, C<sub>1-4</sub> alkyl-carbonyl, C<sub>6-10</sub> aryl-carbonyl, C<sub>6-10</sub> aryl-C<sub>1-4</sub> alkyl-carbonyl, C<sub>1-4</sub> alkoxy-carbonyl, C<sub>6-10</sub> aryl-C<sub>1-4</sub> alkoxy-carbonyl, C<sub>1-4</sub> alkylsulfonyl, C<sub>6-10</sub> arylsulfonyl which may be substituted by 1 to 3 C<sub>1-4</sub> alkyl and C<sub>6-10</sub> aryl-C<sub>1-4</sub> alkylsulfonyl;
- R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> each is
- i) a C<sub>1-4</sub> alkyl which may be substituted by 1 to 5 substituents selected from the group consisting of halogen, C<sub>3-6</sub> cycloalkyl, C<sub>2-6</sub> alkynyl, C<sub>2-6</sub> alkenyl, C<sub>6-10</sub> aryl, C<sub>7-11</sub> aralkyl, C<sub>1-4</sub> alkoxy, C<sub>6-10</sub> aryloxy, C<sub>1-6</sub> alkyl-carbonyl, C<sub>6-10</sub> aryl-carbonyl, C<sub>1-4</sub> alkyl-carbonyloxy, C<sub>6-10</sub> aryl-carbonyloxy, carboxy, C<sub>1-4</sub> alkoxy-carbonyl, carbamoyl, amidino, imino, amino, mono-C<sub>1-6</sub> alkylamino, di-C<sub>1-6</sub> alkylamino, 3- to 6-membered cyclic amino, C<sub>1-3</sub> alkylenedioxy, hydroxy, nitro, cyano, mercapto, sulfo, sulfino, phosphono, sulfamoyl, mono-C<sub>1-4</sub> alkylsulfamoyl, di-C<sub>1-6</sub> alkylsulfamoyl, C<sub>1-6</sub> alkylthio, C<sub>6-10</sub> arylthio, C<sub>1-6</sub> alkylsulfinyl, C<sub>6-10</sub> arylsulfinyl, C<sub>1-6</sub> alkylsulfonyl and C<sub>6-10</sub> arylsulfonyl, or
- ii) a C<sub>1-4</sub> alkoxy which may be substituted by 1 to 5 substituents selected from the group consisting of halogen, C<sub>3-6</sub> cycloalkyl, C<sub>2-6</sub> alkynyl, C<sub>2-6</sub> alkenyl, C<sub>6-10</sub> aryl, C<sub>7-11</sub> aralkyl, C<sub>1-4</sub> alkoxy, C<sub>6-10</sub> aryloxy, C<sub>1-4</sub> alkyl-carbonyl, C<sub>6-10</sub> aryl-carbonyl, C<sub>1-4</sub> alkyl-carbonyloxy, C<sub>6-10</sub> aryl-carbonyloxy, carboxy, C<sub>1-4</sub> alkoxy-carbonyl, carbamoyl, amidino, imino, amino, mono-C<sub>1-6</sub> alkylamino, di-C<sub>1-6</sub> alkylamino, 3- to 6-membered cyclic amino, C<sub>1-3</sub>

- alkylenedioxy, hydroxy, nitro, cyano, mercapto, sulfo, sulfino, phosphono, sulfamoyl, mono-C<sub>1-4</sub> alkylsulfamoyl, di-C<sub>1-6</sub> alkylsulfamoyl, C<sub>1-6</sub> alkylthio, C<sub>6-10</sub> arylthio, C<sub>1-6</sub> alkylsulfinyl, C<sub>6-10</sub> arylsulfinyl, C<sub>1-6</sub> alkylsulfonyl and C<sub>6-10</sub> arylsulfonyl,
- or R<sup>4</sup> and R<sup>5</sup> form, taken together with the respective adjacent carbon atoms, a 5- or 6-membered carbocyclic group selected from the group consisting of a 6-membered aromatic hydrocarbon ring and a 5- or 6-membered cycloalkene;
- R<sup>5</sup> is a C<sub>1-6</sub> alkyl;
- Ar is i) a C<sub>6-10</sub> aryl or ii) a 5- to 10-membered aromatic heterocyclic group containing 1 to 4 hetero atoms selected from nitrogen, sulfur and oxygen in addition to carbon, each of which may be substituted by 1 to 5 substituents selected from the group consisting of halogen, C<sub>1-3</sub> alkylenedioxy, nitro, cyano, C<sub>1-4</sub> alkyl which may be halogenated, C<sub>1-6</sub> cycloalkyl, C<sub>1-4</sub> alkoxy which may be halogenated, C<sub>1-6</sub> alkylthio which may be halogenated, hydroxy, amino, mono-C<sub>1-6</sub> alkylamino, di-C<sub>1-6</sub> alkylamino, C<sub>1-6</sub> alkyl-carbonyl, carboxy, C<sub>1-4</sub> alkoxy-carbonyl, carbamoyl, mono-C<sub>1-6</sub> alkyl-carbamoyl, di-C<sub>1-6</sub> alkyl-carbamoyl, C<sub>6-10</sub> aryl-carbamoyl, sulfo, C<sub>1-6</sub> alkylsulfonyl, C<sub>6-10</sub> aryl and C<sub>6-10</sub> aryloxy;
- ring A is a 5- to 8-membered nitrogen-containing heterocyclic ring optionally containing 1 to 4 hetero atoms selected from nitrogen, sulfur and oxygen in addition to nitrogen and carbon, which may be substituted by 1 to 3 substituents selected from the group consisting of halogen, C<sub>1-3</sub> alkylenedioxy, nitro, cyano, C<sub>1-4</sub> alkyl which may be halogenated, C<sub>3-6</sub> cycloalkyl, C<sub>1-4</sub> alkoxy which may be halogenated, C<sub>1-6</sub> alkylthio which may be halogenated, hydroxy, amino, mono-C<sub>1-6</sub> alkylamino, di-C<sub>1-6</sub> alkylamino, C<sub>1-4</sub> alkyl-carbonyl, carboxy, C<sub>1-4</sub> alkoxy-carbonyl, carbamoyl,

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mono- $C_{1-6}$  alkyl-carbamoyl, di- $C_{1-6}$  alkyl-carbamoyl,  $C_{4-10}$  aryl-carbamoyl, sulfo,  $C_{1-4}$  alkylsulfonyl,  $C_{4-10}$  aryl and  $C_{6-10}$  aryloxy;

- X represents a  $C_{1-4}$  alkylene which may be substituted by 1 to 3 substituents selected from the group consisting of halogen,  $C_{1-6}$  alkyl,  $C_{1-6}$  cycloalkyl,  $C_{2-4}$  alkenyl,  $C_{2-4}$  alkynyl,  $C_{4-10}$  aryl, nitro, cyano, hydroxy,  $C_{1-6}$  alkoxy, amino, mono- $C_{1-6}$  alkylamino, di- $C_{1-6}$  alkylamino,  $C_{1-6}$  alkyl-carbonyl,  $C_{6-10}$  aryloxy and oxo;
- Y is i) a nitrogen atom or ii) a group of the formula:  $>C(R^8)-$  wherein  $R^8$  is a hydrogen atom, halogen, nitro, cyano,  $C_{1-6}$  alkyl which may be halogenated,  $C_{3-4}$  cycloalkyl,  $C_{1-6}$  alkoxy which may be halogenated,  $C_{1-6}$  alkylthio which may be halogenated, hydroxy, amino, mono- $C_{1-6}$  alkylamino, di- $C_{1-6}$  alkylamino,  $C_{1-6}$  alkyl-carbonyl, carboxy,  $C_{1-6}$  alkoxy-carbonyl, carbamoyl, mono- $C_{1-6}$  alkyl-carbamoyl, di- $C_{1-6}$  alkyl-carbamoyl,  $C_{4-10}$  aryl-carbamoyl, sulfo,  $C_{1-4}$  alkylsulfonyl,  $C_{4-10}$  aryl or  $C_{6-10}$  aryloxy;

- $R^9$  is a hydrogen atom or i) a  $C_{6-10}$  aryl or ii) a 5- to 10-membered aromatic heterocyclic group containing 1 to 4 hetero atoms selected from nitrogen, sulfur and oxygen in addition to carbon, each of which may be substituted by 1 to 5 substituents selected from the group consisting of halogen,  $C_{1-3}$  alkylenedioxy, nitro, cyano,  $C_{1-6}$  alkyl which may be halogenated,  $C_{1-6}$  cycloalkyl,  $C_{1-6}$  alkoxy which may be halogenated,  $C_{1-6}$  alkylthio which may be halogenated, hydroxy, amino, mono- $C_{1-6}$  alkylamino, di- $C_{1-6}$  alkylamino,  $C_{1-6}$  alkyl-carbonyl, carboxy,  $C_{1-6}$  alkoxy-carbonyl, carbamoyl, mono- $C_{1-6}$  alkyl-carbamoyl, di- $C_{1-6}$  alkyl-carbamoyl,  $C_{4-10}$  aryl-carbamoyl, sulfo,  $C_{1-4}$  alkylsulfonyl,  $C_{4-10}$  aryl and  $C_{6-10}$  aryloxy;

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- $R^{10}$  is i) a hydrogen atom, ii) a  $C_{1-6}$  alkyl,  $C_{2-4}$  alkenyl,  $C_{2-4}$  alkynyl,  $C_{3-4}$  cycloalkyl,  $C_{4-10}$  aryl or  $C_{7-10}$  aralkyl group which may be substituted by 1 to 5 substituents selected from the group consisting of halogen,  $C_{1-6}$  cycloalkyl,  $C_{2-4}$  alkynyl,  $C_{2-4}$  alkenyl,  $C_{6-10}$  aryl,  $C_{1-11}$  aralkyl,  $C_{1-6}$  alkoxy,  $C_{6-10}$  aryloxy,  $C_{1-6}$  alkyl-carbonyl,  $C_{6-10}$  aryl-carbonyl,  $C_{1-4}$  alkyl-carbonyloxy,  $C_{6-10}$  aryl-carbonyloxy, carboxy,  $C_{1-6}$  alkoxy-carbonyl, carbamoyl, amidino, imino, amino, mono- $C_{1-6}$  alkylamino, di- $C_{1-6}$  alkylamino, 3- to 6-membered cyclic amino,  $C_{1-3}$  alkylenedioxy, hydroxy, nitro, cyano, mercapto, sulfo, sulfino, phosphono, sulfamoyl, mono- $C_{1-6}$  alkylsulfamoyl, di- $C_{1-6}$  alkylsulfamoyl,  $C_{1-6}$  alkylthio,  $C_{6-10}$  arylthio,  $C_{1-6}$  alkylsulfiny,  $C_{6-10}$  arylsulfiny,  $C_{1-6}$  alkylsulfonyl and  $C_{6-10}$  arylsulfonyl, or iii) an acyl selected from the group consisting of formyl,  $C_{1-6}$  alkyl-carbonyl,  $C_{6-10}$  aryl-carbonyl,  $C_{4-10}$  aryl- $C_{1-4}$  alkyl-carbonyl,  $C_{1-6}$  alkoxy-carbonyl,  $C_{6-10}$  aryl- $C_{1-4}$  alkoxy-carbonyl,  $C_{1-4}$  alkylsulfonyl,  $C_{6-10}$  arylsulfonyl which may be substituted by 1 to 3  $C_{1-4}$  alkyl and  $C_{6-10}$  aryl- $C_{1-6}$  alkylsulfonyl; and
- Zh is a divalent aliphatic hydrocarbon group selected from the group consisting of (i) a  $C_{1-3}$  alkylene, (ii) a  $C_{2-4}$  alkenylene, (iii) a  $C_{2-4}$  alkynylene or (iv) a group of the formula:  $-(CH_2)_p-M-(CH_2)_q-$  wherein p and q each is an integer of 0 to 8 and p + q is an integer of 1 to 8; M is O,  $NR^9$ , S, SO or  $SO_2$ , wherein  $R^9$  is a hydrogen atom,  $C_{1-6}$  alkyl,  $C_{3-4}$  cycloalkyl,  $C_{6-10}$  aryl,  $C_{7-11}$  aralkyl or an acyl selected from the group consisting of formyl,  $C_{1-6}$  alkyl-carbonyl,  $C_{6-10}$  aryl-carbonyl,  $C_{4-10}$  aryl- $C_{1-4}$  alkyl-carbonyl,  $C_{1-6}$  alkoxy-carbonyl,  $C_{6-10}$  aryl- $C_{1-4}$  alkoxy-carbonyl,  $C_{1-4}$  alkylsulfonyl,  $C_{6-10}$  arylsulfonyl which

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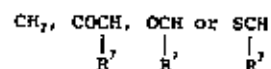
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may be substituted by 1 to 3 C<sub>1-4</sub> alkyl and C<sub>6-10</sub> aryl-C<sub>1-4</sub> alkylsulfonyl, each of which divalent group may be substituted by 1 to 5 substituents selected from the group consisting of halogen, nitro, cyano, C<sub>1-4</sub> alkyl which may be halogenated, C<sub>1-4</sub> cycloalkyl, C<sub>1-4</sub> alkoxy which may be halogenated, C<sub>1-6</sub> alkylthio which may be halogenated, hydroxy, amino, mono-C<sub>1-6</sub> alkylamino, di-C<sub>1-6</sub> alkylamino, C<sub>6-10</sub> aryl, C<sub>7-11</sub> aralkyl, C<sub>6-10</sub> aryloxy, oxo, formyl, C<sub>1-4</sub> alkyl-carbonyl, C<sub>6-10</sub> aryl-carbonyl, C<sub>6-10</sub> aryl-C<sub>1-4</sub> alkyl-carbonyl, C<sub>1-4</sub> alkoxy-carbonyl, C<sub>6-10</sub> aryl-C<sub>1-4</sub> alkoxy-carbonyl, C<sub>1-4</sub> alkylsulfonyl, C<sub>6-10</sub> arylsulfonyl which may be substituted by 1 to 3 C<sub>1-6</sub> alkyl and C<sub>6-10</sub> aryl-C<sub>1-4</sub> alkylsulfonyl.

(3) a compound of the above (1) wherein Z<sub>a</sub> is a group of the formula:



wherein R<sup>7</sup> has the same meaning as defined above,

(4) a compound of the above (1) wherein R<sup>7</sup> and R<sup>7</sup> each is a hydrogen atom,

(5) a compound of the above (1) wherein R<sup>7</sup>, R<sup>7</sup>, and R<sup>7</sup> each is C<sub>1-4</sub>-alkyl,

(6) a compound of the above (1) wherein R<sup>7</sup> is C<sub>1-4</sub> alkyl,

(7) a compound of the above (1) wherein Ar is a C<sub>6-10</sub> aryl which may be substituted by 1 to 3 substituents selected from the group consisting of halogen, C<sub>1-4</sub> alkyl and C<sub>1-4</sub> alkoxy,

(8) a compound of the above (1) wherein ring A is a 6-membered nitrogen-containing heterocyclic ring which may be substituted,

(9) a compound of the above (1) wherein X is methylene,

(10) a compound of the above (1) wherein Y is CH,  
(11) a compound of the above (1) wherein Z<sub>a</sub> is a group of the formula:



wherein respective symbols have the same meanings as defined above,

(12) a compound of the above (1) wherein R<sup>7</sup> is C<sub>6-10</sub> aryl which may be substituted,

(13) a compound of the above (1) wherein R<sup>10</sup> is a hydrogen atom,

(14) a compound of the above (1) wherein Z<sub>b</sub> is a bond,

(15) a compound of the above (1) wherein m is 1,

(16) a compound of the above (1) wherein R<sup>1</sup> and R<sup>7</sup> each is a hydrogen atom;

R<sup>7</sup>, R<sup>4</sup>, R<sup>5</sup>, and R<sup>1</sup> each is a C<sub>1-4</sub> alkyl;

Ar is a phenyl which may be substituted by 1 to 3 substituents selected from the group consisting of halogen, C<sub>1-4</sub> alkyl and C<sub>1-4</sub> alkoxy;

ring A is a 6-membered nitrogen-containing heterocyclic ring;

X is methylene;

Y is CH or N;

Z<sub>a</sub> is a group of the formula:



wherein R<sup>7</sup> is a phenyl which may be substituted by 1 to 3 substituents selected from the group consisting of halogen, C<sub>1-4</sub> alkyl and C<sub>1-4</sub> alkoxy; and R<sup>10</sup> is a

hydrogen atom;

Z<sub>b</sub> is a bond or a C<sub>1-4</sub> alkylene which may be substituted by a C<sub>6-10</sub> aryl; and

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m is 1 or 2,

(17) a compound of the above (1) wherein R<sup>1</sup> and R<sup>2</sup> each is a hydrogen atom;  
R<sup>3</sup>, R<sup>4</sup>, R<sup>5</sup>, and R<sup>6</sup> each is a C<sub>1-4</sub> alkyl;

5 Ar is a C<sub>6-10</sub> aryl which may be substituted by a methylenedioxy;  
ring A is a 6-membered nitrogen-containing heterocyclic ring;  
X is methylene;

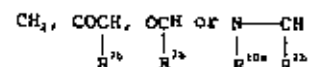
10 Y is CH or N;

2a is a group of the formula:  $\text{CH}_2$ ,  $\text{COCH}$  or  $\text{OCH}$   
 $\begin{array}{c} | \\ \text{R}^{7a} \end{array}$   $\begin{array}{c} | \\ \text{R}^{7b} \end{array}$

15 wherein R<sup>7a</sup> is a hydrogen atom or C<sub>1-10</sub> aryl;  
Zb is a bond or a (i) C<sub>1-4</sub> alkylene or (ii) C<sub>2-6</sub> alkenylene group which may be substituted by a C<sub>4-10</sub> aryl; and  
m is 1,

20 (18) a compound of the above (1) wherein R<sup>1</sup> and R<sup>2</sup> each is hydrogen;  
R<sup>3</sup>, R<sup>4</sup>, R<sup>5</sup>, and R<sup>6</sup> each is a C<sub>1-4</sub> alkyl;  
Ar is a C<sub>6-10</sub> aryl which may be substituted by 1 to 3 substituents selected from the group consisting of  
25 halogen, methylenedioxy, C<sub>1-4</sub> alkyl and C<sub>1-4</sub> alkoxy;  
ring A is a 6-membered nitrogen-containing heterocyclic ring;  
X is methylene;  
Y is CH or N;

30 Za is a group of the formula:



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wherein R<sup>7a</sup> is a hydrogen atom or a C<sub>6-10</sub> aryl which may be substituted by a halogen; and R<sup>7d</sup> is a hydrogen atom

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or a C<sub>7-11</sub> aralkyl;

Zb is a bond or a divalent group selected from the group consisting of (i) a C<sub>1-6</sub> alkylene, (ii) a C<sub>2-6</sub> alkenylene and (iii) a group of the formula:

5  $-(\text{CH}_2)_p-\text{M}'-(\text{CH}_2)_q-$  wherein p' and q' each is an integer of 0 to 5, p'+q' is an integer of 1 to 6 and M' is O or NH, each of which divalent group may be substituted by a C<sub>6-10</sub> aryl; and  
m is 1 or 2,

10 (19) a compound of the above (1) which is  
1-[(5-amino-2,3-dihydro-2,4,6,7-tetramethylbenzofuran-2-yl)methyl]-N-(diphenylmethyl)-4-piperidinamine,  
(-)-1-[(5-amino-2,3-dihydro-2,4,6,7-tetramethylbenzofuran-2-yl)methyl]-N-(diphenylmethyl)-  
15 4-piperidinamine,  
(+)-1-[(5-amino-2,3-dihydro-2,4,6,7-tetramethylbenzofuran-2-yl)methyl]-N-(diphenylmethyl)-4-piperidinamine,  
1-[(5-amino-2,3-dihydro-7-isopropyl-2,4,6-trimethylbenzofuran-2-yl)methyl]-N-(diphenylmethyl)-4-  
20 piperidinamine,  
(-)-1-[(5-amino-2,3-dihydro-7-isopropyl-2,4,6-trimethylbenzofuran-2-yl)methyl]-N-(diphenylmethyl)-4-piperidinamine,  
25 (+)-1-[(5-amino-2,3-dihydro-7-isopropyl-2,4,6-trimethylbenzofuran-2-yl)methyl]-N-(diphenylmethyl)-4-piperidinamine, or a salt thereof,

(20) a process for producing a compound of the above (1) which comprises

30 (i) reacting a compound of the formula:

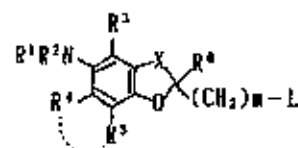
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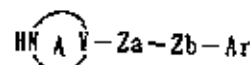
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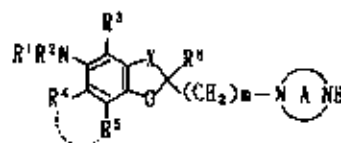


wherein L represents a leaving group; the other symbols have the same meanings as defined above, or a salt thereof with a compound of the formula:



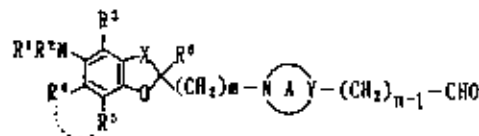
wherein the respective symbols have the same meanings as defined above, or a salt thereof;

(ii) subjecting a compound of the formula:

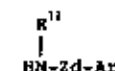


wherein the respective symbols have the same meanings as defined above, or a salt thereof to (a) alkylation, (b) acylation or (c) acylation followed by reduction;

(iii) reacting a compound of the formula:

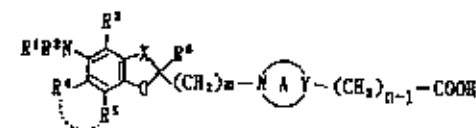


wherein n represents an integer of 1 to 4; the other symbols have the same meanings as defined above, or a salt thereof with a compound of the formula:

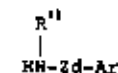


wherein R<sup>11</sup> represents a hydrogen atom or a hydrocarbon group which may be substituted; Zd represents a divalent aliphatic hydrocarbon group which may be substituted and may contain oxygen, nitrogen or sulfur; Ar has the same meaning as defined above, or a salt thereof,

(iv) reacting a compound of the formula:

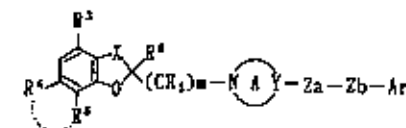


wherein the respective symbols have the same meanings as defined above, or a salt thereof with a compound of the formula:



wherein the respective symbols have the same meanings as defined above, or a salt thereof, optionally followed by reduction; or

(v) subjecting a compound of the formula:



wherein the respective symbols have the same meanings as defined above, or a salt thereof to (a) nitration followed by reduction or (b) diazo coupling reaction followed by reduction,



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added and the mixture was refluxed for 24 hours. After cooling, the reaction mixture was filtered and washed with diethyl ether. The filtrate was extracted with 1N-hydrochloric acid and the aqueous layer was made weakly acidic with saturated aqueous sodium hydrogen carbonate (NaHCO<sub>3</sub>). This aqueous layer was washed with diethyl ether and made weakly basic with saturated aqueous NaHCO<sub>3</sub>. This solution was extracted with ethyl acetate and the organic layer was washed with saturated aqueous NaCl, dried over MgSO<sub>4</sub>, filtered, and concentrated under reduced pressure. The residue was crystallized from diethyl ether/hexane to provide 0.58 g of the title compound. Yield 28%.  
m.p. 118-120°C.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.45 (3H, s), 1.5-1.8 (2H, m), 1.9-2.2 (2H, m), 2.07 (6H, s), 2.10 (3H, s), 2.5-2.7 (4H, m), 2.7-2.9 (1H, m), 2.83 (1H, d, J=15.4 Hz), 2.9-3.05 (1H, m), 3.13 (1H, d, J=15.4 Hz), 7.29 (2H, d, J=8.8 Hz), 7.42 (2H, d, J=8.8 Hz).

## 20 Reference Example 6

N-[2,3-dihydro-2,4,6,7-tetramethyl-2-[(4-phenyl-1-piperidinyl)methyl]benzofuran-5-yl]acetamide

To a suspension of 2,3-dihydro-2,4,6,7-tetramethyl-2-[(4-phenyl-1-piperidinyl)methyl]-5-benzofuranamine dihydrochloride (1.3 g) in tetrahydrofuran (10 mL) was added a solution of sodium carbonate (0.95 g) in water (5 mL) with ice-cooling and the mixture was stirred for 5 minutes. Then, 0.26 mL of acetyl chloride was added dropwise and the mixture was stirred at room temperature for 15 minutes. This reaction mixture was diluted with water and extracted with 2 portions of ethyl acetate. The pooled organic layer was washed with water and saturated aqueous NaCl, dried over MgSO<sub>4</sub>, filtered, and concentrated under reduced pressure. The residue was crystallized from ethyl acetate/diisopropyl ether to provide 1.1 g of the

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title compound. Yield 90%.

m.p. 94-96°C.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.4-1.5 (3H, m), 1.6-1.9 (4H, m), 2.0-2.7 (17H, m), 2.81 (1H, d, J=15.4 Hz), 2.9-3.3 (3H, m), 6.5-6.7 (1H, m), 7.1-7.4 (5H, m).

## Reference Example 7

N-[2,3-dihydro-2,4,6,7-tetramethyl-2-[(4-phenyl-1-piperazinyl)methyl]benzofuran-5-yl]acetamide hydrochloride

Using 2,3-dihydro-2,4,6,7-tetramethyl-2-[(4-phenyl-1-piperazinyl)methyl]-5-benzofuranamine, the procedure of Reference Example 6 was otherwise repeated to provide N-[2,3-dihydro-2,4,6,7-tetramethyl-2-[(4-phenyl-1-piperazinyl)methyl]benzofuran-5-yl]acetamide.

Yield 94%. This product was dissolved in tetrahydrofuran and after the solution was diluted with methanol, a stoichiometric excess of 10% HCl solution in methanol was added. The mixture was concentrated under reduced pressure and crystallized from ethanol/diethyl ether to provide the title compound.  
m.p. 195-199°C.

<sup>1</sup>H-NMR (DMSO-d<sub>6</sub>) δ: 1.62 (3H, s), 1.97 (3H, s), 1.99 (3H, s), 2.02 (3H, s), 2.05 (3H, s), 3.01 (1H, d, J=15.8 Hz), 3.1-4.2 (11H, m), 6.85 (1H, t, J=7.1 Hz), 6.99 (2H, d, J=8.2 Hz), 7.26 (2H, t, J=7.7 Hz), 9.11 (0.5 H, s), 10.5-10.9 (0.5 H, br).

## Reference Example 8

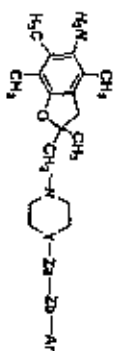
N-ethyl-2,3-dihydro-2,4,6,7-tetramethyl-2-[(4-phenyl-1-piperidinyl)methyl]-5-benzofuranamine

To a solution of N-[2,3-dihydro-2,4,6,7-tetramethyl-2-[(4-phenyl-1-piperidinyl)methyl]benzofuran-5-yl]acetamide (0.56 g) in tetrahydrofuran (8 mL) was added 0.11 g of lithium aluminum hydride in small portions under ice-cooling. The mixture was then refluxed for 30 hours. After this reaction mixture was cooled with ice, 0.42 g Hyflo

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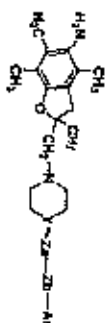
Table 1



| Ex.No. | Y  | Za                | Zb                                              | Ar | Additive            |
|--------|----|-------------------|-------------------------------------------------|----|---------------------|
| 1      | CH | CH <sub>3</sub>   | CH <sub>3</sub>                                 |    |                     |
| 2      | CH | CH <sub>3</sub>   | CH <sub>2</sub> CH <sub>3</sub>                 |    |                     |
| 3      | CH | CH <sub>3</sub>   | CH <sub>2</sub> CH <sub>2</sub> CH <sub>3</sub> |    |                     |
| 4      | N  | CH <sub>3</sub>   | —                                               |    | 3HCl                |
| 5      | CH | CH <sub>3</sub>   | —                                               |    | 3HCl                |
| 6      | N  | CH <sub>3</sub>   | —                                               |    | 3HCl                |
| 7      | CH | OCCH <sub>3</sub> | —                                               |    |                     |
| 8      | CH | OCCH <sub>3</sub> | CH <sub>2</sub> CH <sub>3</sub>                 |    |                     |
| 9      | CH | OCCH <sub>3</sub> | CH <sub>2</sub> CH <sub>2</sub> CH <sub>3</sub> |    |                     |
| 10     | N  | OCCH <sub>3</sub> | CH <sub>2</sub> CH <sub>2</sub> CH <sub>3</sub> |    | 3HCl                |
| 11     | N  | CH <sub>3</sub>   | CH <sub>2</sub> CH <sub>2</sub> CH <sub>3</sub> |    | 3HCl                |
| 12     | N  | OCCH <sub>3</sub> | CH <sub>3</sub>                                 |    |                     |
| 13     | N  | CH <sub>3</sub>   | CH <sub>2</sub> CH <sub>3</sub>                 |    | 3HCl                |
| 14     | N  | CH <sub>3</sub>   | CH <sub>3</sub>                                 |    |                     |
| 15     | N  | OCCH <sub>3</sub> | CH <sub>3</sub>                                 |    |                     |
| 16     | N  | CH <sub>3</sub>   | CH <sub>2</sub> CH <sub>3</sub>                 |    | 3HCl                |
| 17     | CH | OCCH <sub>3</sub> | —                                               |    | (COOH) <sub>2</sub> |
| 18     | N  | OCCH <sub>3</sub> | —                                               |    |                     |

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Table 2



| Ex.No. | Y  | Za                | Zb                                                                                              | Ar | Additive            |
|--------|----|-------------------|-------------------------------------------------------------------------------------------------|----|---------------------|
| 19     | N  | CH <sub>3</sub>   | CH <sub>2</sub> CH <sub>3</sub>                                                                 |    | 3HCl                |
| 20     | N  | CH <sub>3</sub>   | CH <sub>2</sub> CH <sub>2</sub> CH <sub>3</sub>                                                 |    | 3HCl                |
| 21     | N  | CH <sub>3</sub>   | CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub> CH <sub>3</sub>                                 |    | 3HCl                |
| 22     | N  | CH <sub>3</sub>   | CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub> CH <sub>3</sub>                 |    | 3HCl                |
| 23     | N  | CH <sub>3</sub>   | CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub> CH <sub>3</sub> |    | 3HCl                |
| 24     | CH | CH <sub>3</sub>   | CH <sub>2</sub> CH <sub>3</sub>                                                                 |    | (COOH) <sub>2</sub> |
| 25     | CH | CH <sub>3</sub>   | CH <sub>2</sub> CH <sub>3</sub>                                                                 |    | (COOH) <sub>2</sub> |
| 26     | CH | CH <sub>3</sub>   | CH <sub>2</sub> CH <sub>3</sub>                                                                 |    | (COOH) <sub>2</sub> |
| 27     | N  | CH <sub>3</sub>   | CH <sub>3</sub>                                                                                 |    |                     |
| 28     | CH | OCCH <sub>3</sub> | —                                                                                               |    | (COOH) <sub>2</sub> |

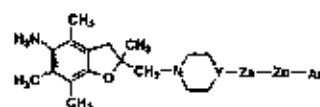
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Table 3



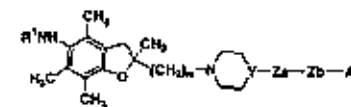
| Ex.No. | Y  | Zn                    | Zn                                                                  | Ar | Additive |
|--------|----|-----------------------|---------------------------------------------------------------------|----|----------|
| 29     | N  | CH <sub>3</sub>       | —                                                                   |    | 3HCl     |
| 30     | N  | CH <sub>3</sub>       | —                                                                   |    | 3HCl     |
| 31     | N  | CH <sub>3</sub>       | —                                                                   |    | 3HCl     |
| 32     | N  | CH <sub>3</sub>       | —                                                                   |    | 3HCl     |
| 33     | N  | CH <sub>3</sub>       | —                                                                   |    | 3HCl     |
| 34     | N  | CH <sub>3</sub>       | —                                                                   |    | 3HCl     |
| 35     | N  | COCH <sub>3</sub>     | CH <sub>2</sub> CH <sub>2</sub><br>                                 |    |          |
| 36     | N  | CH <sub>3</sub>       | CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub><br>                 |    | 3HCl     |
| 37     | N  | COCH <sub>3</sub>     | CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub><br>                 |    |          |
| 38     | N  | CH <sub>3</sub>       | CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub><br> |    | 3HCl     |
| 39     | CH | NHCH <sub>2</sub><br> | —                                                                   |    |          |
| 40     | CH | NHCH <sub>2</sub><br> | —                                                                   |    | 3HCl     |

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Table 4



| Ex.No. | R <sup>1</sup>                  | m | Y  | Zn                                                               | Zn                                                                    | Ar | Additive             |
|--------|---------------------------------|---|----|------------------------------------------------------------------|-----------------------------------------------------------------------|----|----------------------|
| 41     | H                               | 1 | CH | CH <sub>3</sub>                                                  | CH <sub>2</sub> NHCH <sub>2</sub><br>                                 |    | 3HCl                 |
| 42     | H                               | 1 | CH | CH <sub>3</sub>                                                  | CH <sub>2</sub> NHCH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub><br> |    | 3HCl                 |
| 43     | H                               | 1 | CH | CH <sub>3</sub>                                                  | NHCH <sub>2</sub><br>                                                 |    | 2HCl                 |
| 44     | H                               | 1 | CH | CH <sub>3</sub>                                                  | NHCH <sub>2</sub> CH <sub>2</sub><br>                                 |    | 3HCl                 |
| 45     | H                               | 1 | CH | CH <sub>3</sub>                                                  | NHCH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub><br>                 |    | 2HCl                 |
| 46     | H                               | 1 | CH | N(CH <sub>2</sub> CH <sub>2</sub> ) <sub>2</sub> CH <sub>3</sub> | CH <sub>2</sub> CH <sub>2</sub><br>                                   |    | 3HCl                 |
| 47     | H                               | 1 | CH | NHCH <sub>2</sub>                                                | CH <sub>2</sub> CH <sub>2</sub><br>                                   |    | (COOH) <sub>2</sub>  |
| 48     | H                               | 2 | CH | OCH <sub>2</sub><br>                                             | —                                                                     |    | (COOH) <sub>2</sub>  |
| 49     | H                               | 2 | CH | CH <sub>3</sub>                                                  | OCH <sub>2</sub><br>                                                  |    | 2(COOH) <sub>2</sub> |
| 50     | H                               | 2 | CH | CH <sub>3</sub>                                                  | CH <sub>2</sub> OCH <sub>2</sub><br>                                  |    | (COOH) <sub>2</sub>  |
| 51     | CH <sub>3</sub> CO              | 1 | N  | CH <sub>3</sub>                                                  | CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub> OCH <sub>2</sub><br>  |    | (COOH) <sub>2</sub>  |
| 52     | CH <sub>3</sub> CH <sub>2</sub> | 1 | N  | CH <sub>3</sub>                                                  | CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub> OCH <sub>2</sub><br>  |    | (COOH) <sub>2</sub>  |

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Table 5

| Ex.No. | Absolute configuration | R <sup>2</sup>                    | Za   | Zb | A <sub>1</sub> | Additive                       |
|--------|------------------------|-----------------------------------|------|----|----------------|--------------------------------|
| 53     |                        | CH <sub>3</sub>                   | NHCH | —  |                |                                |
| 54     |                        | CH <sub>3</sub>                   | NHCH | —  |                |                                |
| 55     | R                      | CH <sub>3</sub>                   | NHCH | —  |                |                                |
| 56     | S                      | CH <sub>3</sub>                   | NHCH | —  |                |                                |
| 57     | R                      | CH <sub>3</sub>                   | NHCH | —  |                | H <sub>2</sub> SO <sub>4</sub> |
| 58     | S                      | CH <sub>3</sub>                   | NHCH | —  |                | H <sub>2</sub> SO <sub>4</sub> |
| 59     | S                      | CH <sub>3</sub>                   | NHCH | —  |                |                                |
| 60     |                        | CH(CH <sub>3</sub> ) <sub>2</sub> | NHCH | —  |                |                                |

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## Formulation Example 1

The compound obtained in Example 5 was dissolved in 30% (w/v) polyethylene glycol 400-saline to prepare a 0.01% solution of the compound. This solution was filtered through a bacterial filter and dispensed into vials, 10 mL per vial, to provide an injectable solution for intravenous administration which contained 1 mg of the compound in each vial.

## Formulation Example 2

(S)-2,3-Dihydro-2,4,6,7-tetramethyl-2-[(4-phenyl-1-piperidinyl)methyl]-5-benzofuranamine dihydrochloride was dissolved in 30% (w/v) polyethylene glycol 400-saline to prepare a 0.01% solution of the compound. The solution was filtered through a bacterial filter and dispensed into vials, 10 mL per vial, to provide an injectable solution for intravenous administration which contained 1 mg of the compound in each vial.

## Formulation Example 3

|                           |        |
|---------------------------|--------|
| (1) Compound of Example 5 | 1.0 g  |
| (2) Lactose               | 60.0 g |
| (3) Corn starch           | 35.0 g |
| (4) Gelatin               | 3.0 g  |
| (5) Magnesium stearate    | 2.0 g  |

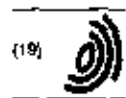
Using 30 mL of 10 wt. % aqueous solution of gelatin (3.0 g as gelatin), a mixture of 1.0 g the compound obtained in Example 5, 60.0 g lactose, and 35.0 g corn starch was granulated through a 1 mm-mesh sieve, dried at 40°C, and resieved. The granules thus obtained were mixed with 2.0 g magnesium stearate and the mixture was compressed. The resulting core tablets were coated with a suspension of sucrose, titanium dioxide, talc, and gum arabic in water. The coated tablets were glazed with beeswax to provide 1000 coated tablets.

## Formulation Example 4

The compound obtained in Example 40 was dissolved

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Europäische Patentamt  
European Patent Office  
Office européen des brevets



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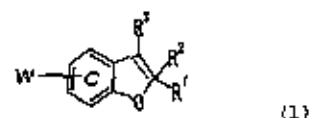
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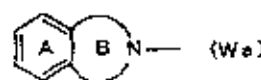
(54) BENZOPURAN DERIVATIVES, PROCESS FOR THE PREPARATION OF THE SAME AND USES THEREOF

(57) Compounds represented by the formula:

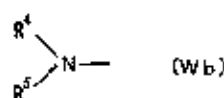


wherein R<sup>1</sup> and R<sup>2</sup> are hydrogen atom, a hydrocarbon group or a heterocyclic group, or R<sup>1</sup> and R<sup>2</sup> may form, together with the adjacent carbon atom, a 3- to 8-membered homocyclic or heterocyclic ring, W indicates

(i) a group represented by the formula:

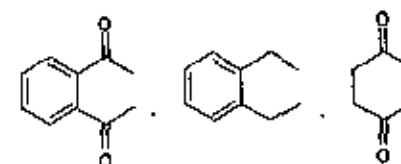


wherein (ring B indicates a 5- to 7-membered ring, or (ii) a group represented by the formula:



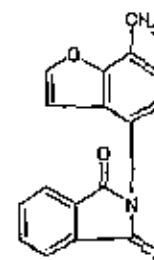
wherein R<sup>4</sup> indicates (3) an aliphatic hydrocarbon group, which may be substituted with an aromatic

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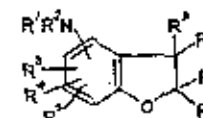
or form pyrrole or pyrrolidine; R<sup>3</sup> is R, lower alkyl, CF<sub>3</sub>, or ClCH<sub>2</sub>; and R<sup>4</sup> is lower alkyl or CF<sub>3</sub>, or pharmacologically acceptable salts thereof (USP 4,212,665).

5) A compound that is a synthetic intermediate and is represented by the formula:



[Tetrahedron Letters, Vol. 37, No. 51, pp. 9163-9188 (1996)].

6) As compounds having an inhibitory activity of lipid peroxide formation, compounds represented by the formula:



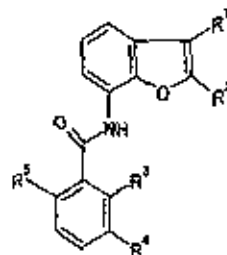
wherein R<sup>1</sup> and R<sup>2</sup> are the same or different and each is hydrogen, acyl, alkoxy-carbonyl, or an aliphatic or aromatic group which respectively may be substituted; R<sup>3</sup>, R<sup>4</sup>, and R<sup>5</sup> are the same or different and each is hydroxyl that may be acylated, or amino, alkoxy or an aliphatic group, which respectively may be substituted, or two of R<sup>3</sup>, R<sup>4</sup>, and R<sup>5</sup> may form a carbon homocyclic ring that may be substituted, R<sup>6</sup> and R<sup>7</sup> are the same or different and each is an aliphatic group that may be substituted, and at least one of R<sup>6</sup> and R<sup>7</sup> has methyls at the α position; and R<sup>8</sup> and R<sup>9</sup> are the same or different and each is hydrogen, or an aliphatic or aromatic group, which respectively may be substituted, or salts thereof (EP-A 483722 and JP 5-140142 A).

7) As compounds having bone resorption-inhibitory activity, compounds represented by the formula:

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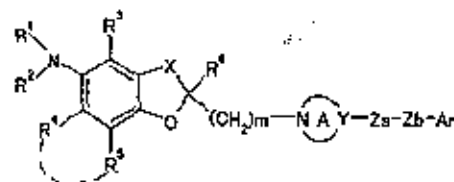
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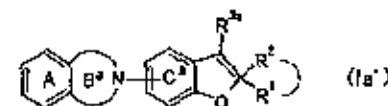
wherein R<sup>1</sup> is formyl, carbamoyl-lower alkyl, thiomorpholinocarbonyl-lower alkyl, thiomorpholinocarbonyl-lower alkyl S-oxide, pyridylaminocarbonyl-lower alkyl, pyrazolylaminocarbonyl-lower alkyl, thiazolylaminocarbonyl-lower alkyl, quinolylaminocarbonyl-lower alkyl that may have one or more appropriate substituents, 3-pyridyl-lower alkylaminocarbonyl-lower alkyl, 4-pyridyl-lower alkylaminocarbonyl-lower alkyl, pyridylthylaminocarbonyl-lower alkyl, pyridyl-lower alkylaminocarbonyl-lower alkyl, N-oxide, benzimidazolyl-lower alkylaminocarbonyl-lower alkyl, N-pyridyl-lower alkyl-N-acyl-lower alkylaminocarbonyl-lower alkyl, N-pyridyl-N-lower alkylaminocarbonyl-lower alkyl, lower alkylaminocarbonyl-lower alkyl, di-lower alkylaminocarbonylmethyl, quinolyl, 2-hydroxyethyl, 2-hydroxy-2-methylpropyl, cyano-lower alkyl, di-lower alkylamino-lower alkyl, pyridyl-lower alkyl, thiazolyl-lower alkyl, pyrazolyl-lower alkyl that may have one or more appropriate substituents, pyrimidinyl-lower alkyl that may have one or more appropriate substituents, dihydrophthalazonyl-lower alkyl that may have one or more appropriate substituents, covalazolyl-lower alkyl that may have one or more appropriate substituents, heterocyclic-lower alkyl that may have one or more appropriate substituents, lower alkyl-lower alkylamino-lower alkyl that may have one or more appropriate substituents, aryl-lower alkylaminocarbonyl-lower alkyl that may have one or more appropriate substituents, arylaminocarbonyl-lower alkyl that may have one or more appropriate substituents, arylthio-lower alkyl that may have one or more appropriate substituents, lower alkyl or an imidazolyl-lower alkyl; R<sup>2</sup> is lower alkyl, protected carbonyl or cyano; R<sup>3</sup> is halogen or lower alkyl; R<sup>4</sup> is hydrogen, nitro or amino; and R<sup>5</sup> is halogen, lower alkyl or nitro; provided that, 1) when R<sup>1</sup> is methyl, R<sup>2</sup> is protected carbonyl or cyano end, 2) when R<sup>4</sup> is imidazolylmethyl, R<sup>2</sup> is protected carbonyl or cyano, or salts thereof (JP 9-124633 A).

B) As compounds having sodium channel regulating activity, compounds represented by the formula:

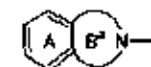


wherein each of R<sup>1</sup> and R<sup>2</sup> is hydrogen atom, lower alkyl that may be substituted or acyl; each of R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> is lower alkyl that may be substituted or lower alkyl that may be substituted, or R<sup>4</sup> and R<sup>5</sup> together may form a 5- or 6-membered homocyclic ring; R<sup>6</sup> is lower alkyl; Ar is an aromatic group that may be substituted; ring A is a 5- to 8-membered nitrogen-containing heterocyclic ring that may be substituted; X is a lower alkylene that may have substituents; Y is carbon atom or nitrogen atom; Z is a group represented by CH<sub>2</sub>, COCH(R<sup>7</sup>), OCH(R<sup>7</sup>), SCH(R<sup>7</sup>), or N(R<sup>7</sup>)CH(R<sup>7</sup>) (wherein R<sup>7</sup> is hydrogen

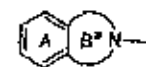
also found that compounds including compounds (1a) and represented by the formula:



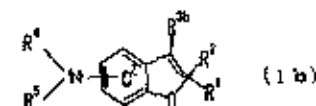
wherein R<sup>1</sup> and R<sup>2</sup> are the same or different and each is hydrogen atom, a hydrocarbon group that may be substituted or a heterocyclic group that may be substituted, or R<sup>1</sup> and R<sup>2</sup> may form, together with the adjacent carbon atom, a 3- to 8-membered homocyclic or heterocyclic ring that may be substituted; R<sup>3</sup> is hydrogen atom, a hydrocarbon group that may be substituted or a heterocyclic group that may be substituted; --- is a single bond or a double bond; ring A is benzene ring that may be substituted; ring B indicates a 5- to 7-membered heterocyclic ring that may be substituted; ring C is benzene ring that may be substituted in addition to the group represented by the formula:



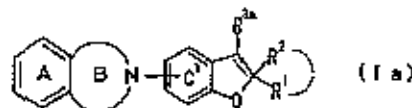
(wherein each symbol is as defined above), or salts thereof (hereinafter, sometimes, abbreviated as compounds (1a')) have, on the basis of the specific chemical structure of the substituent on ring C,



a neurotrophic factor-like activity, a neurotrophic factor enhancing activity, an inhibitory activity of cytotoxicity of β-amyloid, etc. and, further, that these compounds (1a) and compounds (1a') have extremely low toxicity, are excellent in the brain penetrability and have an inhibitory activity of neurodegeneration, etc., thereby being fully satisfactory as pharmaceuticals. [0011] Moreover, the present inventors have synthesized for the first time novel compounds represented by the formula:



wherein R<sup>1</sup> and R<sup>2</sup> are the same or different and each is hydrogen atom, a hydrocarbon group that may be substituted or a heterocyclic group that may be substituted, or R<sup>1</sup> and R<sup>2</sup> may form, together with the adjacent carbon atom, a 3- to 8-membered homocyclic or heterocyclic ring that may be substituted; R<sup>3</sup> is C<sub>6-18</sub> aryl that may be substituted; R<sup>4</sup> is (1) an aliphatic hydrocarbon group which may be substituted with an aromatic group that may be substituted and, further, may be substituted, or (2) acyl containing an aromatic group that may be substituted; R<sup>5</sup> is hydrogen atom, C<sub>1-8</sub> alkyl or acyl; --- indicates a single bond or a double bond; ring C is benzene ring that may be substituted in addition to a group represented by formula -NR<sup>6</sup>(R<sup>7</sup>) (wherein



wherein  $R^1$  and  $R^2$  are the same or different and each is hydrogen atom, a hydrocarbon group that may be substituted or a heterocyclic group that may be substituted, or  $R^1$  and  $R^2$  may form, together with the adjacent carbon atom, a 3- to 8-membered homocyclic or heterocyclic ring that may be substituted;

$R^3$  is hydrogen atom, a hydrocarbon group that may be substituted or a heterocyclic group that may be substituted;

--- is a single bond or a double bond;

ring A is benzene ring that may be substituted;

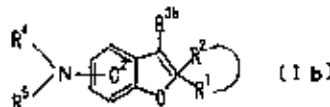
ring B is a 5- to 7-membered nitrogen-containing heterocyclic ring which may be substituted with halogen or a hydrocarbon group that may be substituted;

ring C is benzene ring that may further be substituted with a substituent selected from hydrogen, lower alkyl that may be halogenated, lower alkoxy that may be halogenated and lower allylthio that may be halogenated, in addition to the group represented by the formula:



(wherein each symbol is as defined above), or a salt thereof;

3. A compound represented by the formula:



wherein  $R^1$  and  $R^2$  are the same or different and each is hydrogen atom, a hydrocarbon group that may be substituted or a heterocyclic group that may be substituted, or  $R^1$  and  $R^2$  may form, together with the adjacent carbon atom, a 3- to 8-membered homocyclic or heterocyclic ring that may be substituted;

$R^3$  is a  $C_{1-14}$  alkyl group that may be substituted;

$R^4$  is (1) an aliphatic hydrocarbon group which is substituted with an aromatic group that may be substituted and may further be substituted, or (2) an acyl group containing an aromatic group that may be substituted;

$R^5$  is hydrogen atom, a  $C_{1-6}$  alkyl group, or an acyl group;

--- is a single bond or a double bond;

ring C is benzene ring that may further be substituted, in addition to the group represented by  $-N(R^1)(R^2)$  (each symbol is as defined above), or a salt thereof;

4. The compound according to the above 1, wherein  $R^1$  and  $R^2$  are the same or different and each is (i) hydrogen atom, (ii) a  $C_{1-6}$  alkyl group, a  $C_{2-6}$  alkenyl group, a  $C_{2-6}$  alkynyl group, a  $C_{3-6}$  cycloalkyl group, or a  $C_{6-14}$  aryl group, which respectively may have 1 to 5 substituents selected from (1) halogen, (2)  $C_{1-3}$  alkyleneedioxy, (3) nitro, (4) cyano, (5)  $C_{1-6}$  alkyl that may be halogenated, (6)  $C_{2-6}$  alkenyl that may be halogenated, (7)  $C_{2-6}$  alkynyl that may be halogenated, (8)  $C_{3-6}$  cycloalkyl that may be halogenated, (9)  $C_{6-14}$  aryl, (10)  $C_{1-6}$  alkoxy that may be halogenated, (11)  $C_{1-6}$  alkylthio that may be halogenated or mercapto, (12) hydroxyl, (13) amino, (14) mono- $C_{1-6}$  alkylamino, (15) mono- $C_{6-14}$  arylamino, (16) di- $C_{1-6}$  alkylamino, (17) di- $C_{6-14}$  arylamino, (18) acyl selected from formyl, carbonyl, carbamoyl,  $C_{1-6}$  alkyl-carbonyl,  $C_{3-6}$  cycloalkyl-carbonyl,  $C_{1-6}$  alkoxy-carbonyl,  $C_{6-14}$  aryl-carbonyl,  $C_{7-18}$  aralkyl-carbonyl,  $C_{6-14}$  aryloxy-carbonyl,  $C_{7-18}$  aralkyloxy-carbonyl, 5- or 6-membered heterocyclic carbonyl containing, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (22) 5- to 10-membered aromatic heterocyclic group containing, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (23) sulfo, and (24)  $C_{3-14}$  aryloxy, or

boron containing, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, mono- $C_{1-6}$  alkyl-carbamoyl, di- $C_{1-6}$  alkyl-carbamoyl,  $C_{6-14}$  aryl-carbamoyl, thiocarbonyl, 5- or 6-membered heterocyclic carbonyl containing, in addition to carbon atom(s), 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom,  $C_{1-6}$  alkylsulfonyl,  $C_{6-14}$  arylsulfonyl,  $C_{1-6}$  alkylsulfinyl, and  $C_{6-14}$  arylsulfinyl, (19) acylamino selected from formylamino,  $C_{1-6}$  alkyl-carbamoyl,  $C_{6-14}$  aryl-carbamoyl,  $C_{1-6}$  alkoxy-carbamoyl,  $C_{6-14}$  aryl-carbamoyl, and nicotinoyl, (20) acyloxy selected from  $C_{1-6}$  alkyl-carbonyloxy,  $C_{6-14}$  aryl-carbonyloxy,  $C_{1-6}$  alkoxy-carbonyloxy, mono- $C_{1-6}$  alkyl-carbamoyloxy, di- $C_{1-6}$  alkyl-carbamoyloxy,  $C_{6-14}$  aryl-carbamoyloxy and nicotinoyloxy, (21) 5- to 7-membered saturated cyclic amine, which may have 1 to 3 substituents selected from  $C_{1-6}$  alkyl,  $C_{6-14}$  aryl, and 5- to 10-membered aromatic heterocyclic group containing, in addition to carbon atom(s), 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (22) 5- to 10-membered aromatic heterocyclic group containing, in addition to carbon atom(s), 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (23) sulfo, and (24)  $C_{3-14}$  aryloxy, or

(ii)  $R^1$  and  $R^2$  form, together with the adjacent carbon atom,  $C_{3-6}$  cycloalkane or a 5- to 8-membered heterocyclic ring containing, in addition to carbon atom(s), 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, which respectively may have 1 to 5 substituents selected from (1) halogen, (2)  $C_{1-3}$  alkyleneedioxy, (3) nitro, (4) cyano, (5)  $C_{1-6}$  alkyl that may be halogenated, (6)  $C_{2-6}$  alkenyl that may be halogenated, (7)  $C_{2-6}$  alkynyl that may be halogenated, (8)  $C_{3-6}$  cycloalkyl that may be halogenated, (9)  $C_{6-14}$  aryl, (10)  $C_{1-6}$  alkoxy that may be halogenated, (11)  $C_{1-6}$  alkylthio that may be halogenated or mercapto, (12) hydroxyl, (13) amino, (14) mono- $C_{1-6}$  alkylamino, (15) mono- $C_{6-14}$  arylamino, (16) di- $C_{1-6}$  alkylamino, (17) di- $C_{6-14}$  arylamino, (18) acyl selected from formyl, carbonyl, carbamoyl,  $C_{1-6}$  alkyl-carbonyl,  $C_{3-6}$  cycloalkyl-carbonyl,  $C_{1-6}$  alkoxy-carbonyl,  $C_{6-14}$  aryl-carbonyl,  $C_{7-18}$  aralkyl-carbonyl,  $C_{6-14}$  aryloxy-carbonyl,  $C_{7-18}$  aralkyloxy-carbonyl, 5- or 6-membered heterocyclic carbonyl containing, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom, and oxygen atom, mono- $C_{1-6}$  alkyl-carbamoyl, di- $C_{1-6}$  alkyl-carbamoyl, thiocarbonyl,  $C_{6-14}$  aryl-carbamoyl, 5- or 6-membered heterocyclic carbonyl containing, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (22) 5- to 10-membered aromatic heterocyclic group containing, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (23) sulfo, and (24)  $C_{3-14}$  aryloxy;

(i) when W is Ws,

$R^3$  is (i) hydrogen atom, (ii) a  $C_{1-6}$  alkyl group, a  $C_{2-6}$  alkenyl group, a  $C_{2-6}$  alkynyl group, a  $C_{3-6}$  cycloalkyl

group or a  $C_{6-14}$  aryl group which respectively may have 1 to 5 substituents selected from (1) halogen, (2)  $C_{1-3}$  alkylthioether, (3) nitro, (4) cyano, (5)  $C_{1-8}$  alkyl that may be halogenated, (6)  $C_{2-8}$  alkynyl that may be halogenated, (7)  $C_{2-8}$  alkylidene that may be halogenated, (8)  $C_{2-8}$  cycloalkyl that may be halogenated, (9)  $C_{6-14}$  aryl, (10)  $C_{1-8}$  alkoxyl that may be halogenated, (11)  $C_{1-8}$  alkylthio that may be halogenated or mercapto, (12) hydroxyl, (13) amino, (14) mono- $C_{1-4}$  alkylamino, (15) mono- $C_{2-14}$  arylamino, (16) di- $C_{1-4}$  alkylamino, (17) di- $C_{6-14}$  arylamino, (18) silyl selected from formyl, carbonyl, carbamoyl,  $C_{1-4}$  alkyl-carbonyl,  $C_{3-8}$  cycloalkyl-carbonyl,  $C_{1-8}$  alkoxyl-carbonyl,  $C_{6-14}$  aryl-carbonyl,  $C_{7-16}$  alkyl-carbonyl,  $C_{6-14}$  arylalkyl-carbonyl,  $C_{7-16}$  alkylalkyl-carbonyl, 5- or 6-membered heterocyclic carbonyl containing, in addition to carbon atom, 1 to 4 heteroatoms selected from nitrogen atom, sulfur atom and oxygen atom, mono- $C_{1-8}$  alkyl-carbamoyl, di- $C_{1-8}$  alkyl-carbamoyl,  $C_{6-14}$  aryl-carbamoyl, thioesteramoyl, 5- or 6-membered, heterocyclic carbamoyl containing, in addition to carbon atom, 1 to 4 heteroatoms selected from nitrogen atom, sulfur atom and oxygen atom,  $C_{1-8}$  alkylsulfonil,  $C_{6-14}$  arylsulfonil,  $C_{1-8}$  alkylsulfonil and  $C_{6-14}$  arylsulfonil, (19) acylamino selected from formylamino,  $C_{1-4}$  alkyl-carboxamido,  $C_{6-14}$  aryl-carboxamido,  $C_{1-8}$  alkoxyl-carboxamido,  $C_{1-8}$  alkylsulfonylamino and  $C_{6-14}$  arylsulfonylamino, (20) acylalkyl selected from  $C_{1-8}$  alkyl-carboxyalkyl,  $C_{6-14}$  aryl-carboxyalkyl,  $C_{1-8}$  alkoxyl-carboxyalkyl, a mono- $C_{1-8}$  alkyl-carbamoyloxy, a di- $C_{1-8}$  alkyl-carbamoyloxy,  $C_{6-14}$  aryl-carbamoyloxy and nicotinoyl, (21) 5- to 7-membered saturated cyclic amino, which may have 1 to 3 substituents selected from  $C_{1-8}$  alkyl,  $C_{6-14}$  aryl, and a 5- to 10-membered aromatic heterocyclic group containing, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (22) a 5- to 10-membered aromatic heterocyclic group containing, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (23) sulfo, and (24)  $C_{1-8}$  alkoxyl, or

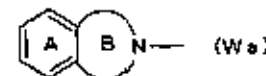
(ii) a 5- to 14-membered heterocyclic group containing, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, which may have 1 to 5 substituents selected from (1) halogen, (2) C<sub>1-6</sub> alkylendioxy, (3) nitró, (4) cyano, (5) C<sub>1-6</sub> alkyl that may be halogenated, (6) C<sub>2-6</sub> alkynyl that may be halogenated, (7) C<sub>2-6</sub> alkyne that may be halogenated, (8) C<sub>3-6</sub> cycloalkyl that may be halogenated, (9) C<sub>3-14</sub> aryl, (10) C<sub>4-14</sub> alkoxyl that may be halogenated, (11) C<sub>4-6</sub> allylthio that may be halogenated or mercapto, (12) hydroxyl, (13) amino, (14) mono-C<sub>1-6</sub> alkylamino, (15) mono-C<sub>1-6</sub> alkylamino, (16) di-C<sub>1-6</sub> alkylamino, (17) di-C<sub>1-6</sub> arylamino, (18) acyl selected from formyl, carbonyl, carbonyl, C<sub>1-6</sub> alkyl-carbonyl, C<sub>3-6</sub> cycloalkyl-carbonyl, C<sub>1-6</sub> alkyl-carbonyl, C<sub>14-16</sub> aryl-carbonyl, C<sub>7-18</sub> aralkyl-carbonyl, C<sub>3-14</sub> alkoxycarbonyl, C<sub>7-18</sub> aralkoxycarbonyl, 5- or 6-membered heterocyclic carbonyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, mono-C<sub>1-6</sub> alkyl-carbamoyl, di-C<sub>1-6</sub> alkyl-carbamoyl, C<sub>3-14</sub> aryl-carbamoyl, thiocarbonyl, 5- or 6-membered heterocyclic carbonyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, C<sub>1-6</sub> alkylsulfonyl, C<sub>14-16</sub> arylsulfonyl, C<sub>1-6</sub> alkylsulfinyl and C<sub>14-16</sub> arylsulfinyl, (19) acylamino selected from formylamino, C<sub>1-6</sub> alkylcarbamoylamino, C<sub>3-14</sub> aryl-carbamoylamino, C<sub>1-6</sub> alkoxycarbonylamino, C<sub>3-6</sub> alkylsulfonylamino and C<sub>14-16</sub> arylsulfonylamino, (20) alkoxy selected from C<sub>1-6</sub> alkylcarbamoyloxy, C<sub>3-14</sub> aryl-carbamoyloxy, C<sub>1-6</sub> alkoxycarbonyloxy, mono-C<sub>1-6</sub> alkyl-carbamoyloxy, di-C<sub>1-6</sub> alkyl-carbamoyloxy, C<sub>3-14</sub> aryl-carbamoyloxy and naphthoxy, (21) 5- to 7-membered saturated cyclic amino, which may have 1 to 3 substituents selected from C<sub>1-6</sub> alkyl, C<sub>3-6</sub> aryl, and a 5- to 10-membered aromatic heterocyclic group that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (22) a 5- to 10-membered aromatic heterocyclic group that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (23) sulfo, and (24) a C<sub>3-14</sub> aralkoxy;

ling A is a benzene ring, which respectively may have 1 to 5 substituents selected from (1) halogen, (2)  $C_{1-3}$  alkylhenoxy, (3) nitro, (4) cyano, (5)  $C_{1-3}$  alkyl that may be halogenated, (6)  $C_{2-6}$  alkenyl that may be halogenated, (7)  $C_{2-6}$  alkynyl that may be halogenated, (8)  $C_{6-10}$  cycloalkyl that may be halogenated, (9)  $C_{6-14}$  aryl, (10)  $C_{6-14}$  arylalkoxy that may be halogenated, (11)  $C_{6-14}$  allyloxy that may be halogenated or mercapto, (12) hydrogen, (13) deoxy, (13a) amino, (14) mono- $C_{1-3}$  alkylamino, (15) mono- $C_{2-6}$  alkylamino, (16) di- $C_{1-3}$  alkylamino, (17) di- $C_{2-6}$  alkylamino, (18) aryl selected from torryl, carbonyl, carbamoyl,  $C_{1-3}$  alkyl-carbonyl,  $C_{2-6}$  cycloalkyl-carbonyl,  $C_{1-4}$  aryl-carbonyl,  $C_{6-14}$  aryl-carbonyl,  $C_{7-16}$  aralkyl-carbonyl,  $C_{6-14}$  alkoxycarbonyl,  $C_{7-16}$  alkoxycarbonyl,  $C_{1-3}$  alkyl-carbamoyl,  $C_{2-6}$  cycloalkyl-carbamoyl,  $C_{1-4}$  aryl-carbamoyl, thiocarbamoyl, 5- or 6-membered, heterocyclic carbonyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, mono- $C_{1-3}$  alkyl-carbamoyl, di- $C_{1-3}$  alkyl-carbamoyl,  $C_{6-14}$  aryl-carbamoyl, thiocarbamoyl, 5- or 6-membered, heterocyclic carbamoyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom,  $C_{1-4}$  alkylthioaryl,  $C_{6-14}$  arylthioaryl,  $C_{1-4}$  alkylthioaryl and  $C_{6-14}$  arylthioaryl, (19) acylamino selected from torrylamine,  $C_{1-3}$  alkylcarbamamido,  $C_{6-14}$  arylcarbamamido,  $C_{1-3}$  alkoxycarbonylamido,  $C_{1-4}$  alkylsulfonylamino and  $C_{6-14}$  arylsulfonylamino, (20) acyloxy selected from  $C_{1-3}$  alkyl-carbonyloxy,  $C_{6-14}$  aryl-carbonyloxy,  $C_{1-4}$  alkyl-carbonyloxy, mono- $C_{1-3}$  alkyl-carbamoyloxy, di- $C_{1-3}$  alkyl-carbamoyloxy,  $C_{6-14}$  aryl-carbamoyloxy, and nitroethyloxy, (21) 5- to 11-membered saturated-cyclic amine, which may have 1 to 3 substituents selected from  $C_{1-3}$  alkyl,  $C_{6-14}$  aryl and a 5- to 10-membered aromatic amine heterocyclic group that contains, in addition to

carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (22) a 5- to 10-membered aromatic heterocyclic group that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (23) sulfo, and (24) a  $C_{1-14}$  arylalkyl;

ring B is a 5- to 7-membered nitrogen-containing heterocyclic ring that may be substituted with (1) halogen atom, (4) a  $C_{1-6}$  alkyl group, a  $C_{2-6}$  alkenyl group, a  $C_{2-6}$  alkynyl group, a  $C_{3-6}$  cycloalkyl group, or a  $C_{3-14}$  aryl group, which respectively may have 1 to 5 substituents selected from (1) halogen, (2)  $C_{1-2}$  alkynediyl, (3) nitr, (4) cyano, (5)  $C_{1-6}$  alkyl that may be halogenated, (6)  $C_{2-6}$  alkenyl that may be halogenated, (7)  $C_{2-6}$  alkynyl that may be halogenated, (8)  $C_{3-6}$  cycloalkyl that may be halogenated, (9)  $C_{3-14}$  aryl, (10)  $C_{1-6}$  alkyl that may be halogenated, (11)  $C_{1-6}$  alkyldiyl that may be halogenated or mercapto, (12) hydroxyl, (13) amino, (14) mono- $C_{1-6}$  alkylamino, (15) mono- $C_{2-14}$  arylamino, (16) di- $C_{1-6}$  alkylamino, (17) di- $C_{2-14}$  arylamino, (18) acyl selected from formyl, carbonyl, carbamoyl,  $C_{1-6}$  alkyl-carbonyl,  $C_{3-6}$  cycloalkyl-carbonyl,  $C_{1-6}$  alkoxycarbonyl,  $C_{3-14}$  aryl-carbonyl,  $C_{7-18}$  aralkyl-carbonyl,  $C_{3-14}$  arylalkoxy-carbonyl,  $C_{5-6}$  6-membered heterocyclic carbonyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, mono- $C_{1-6}$  alkyl-carbamoyl, di- $C_{1-6}$  alkyl-carbamoyl,  $C_{3-14}$  aryl-carbamoyl, thio-carbamoyl, 5- or 6-membered heterocyclic carbamoyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom,  $C_{1-6}$  alkylsulfonyl,  $C_{3-14}$  arylsulfonyl,  $C_{1-6}$  alkylsulfinyl and  $C_{3-14}$  arylsulfinyl, (19) acylamino selected from formylamino,  $C_{1-6}$  alkyl-carboxamide,  $C_{3-14}$  aryl-carboxamide,  $C_{1-6}$  alkoxycarboxamide,  $C_{3-14}$  arylalkoxycarboxamide,  $C_{1-6}$  alkylsulfonylamino and  $C_{3-14}$  arylsulfonylamino, (20) acylacyl selected from  $C_{1-6}$  alkyl-carbonyl,  $C_{3-14}$  aryl-carbonyl,  $C_{3-6}$  alkoxycarbonyl, mono- $C_{1-6}$  alkyl-carbamoyl, di- $C_{1-6}$  alkyl-carbamoyl,  $C_{3-14}$  aryl-carbamoyl, and nicotinoyl, (21) 5- to 7-membered saturated cyclic amino, which may have 1 to 3 substituents selected from  $C_{1-6}$  alkyl,  $C_{3-14}$  aryl, and a 5- to 10-membered aromatic heterocyclic group that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (22) a 5- to 10-membered aromatic heterocyclic group that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (23) sulfo, and (24) a  $C_{1-6}$  arylalkoxy; and

ring C is benzene ring that may be substituted with a substituent selected from halogen,  $C_{1-6}$  alkyl that may be halogenated,  $C_{1-6}$  alkyl that may be halogenated, and  $C_{1-6}$  alkyldiyl that may be halogenated in addition to the group represented by the formula:



(8) when  $W$  is  $YH_6$ ,  
 $RP$  is  $C_{2-14}$  aryl, which respectively may have 1 to 5 substituents selected from (1) halogen, (2)  $C_{1-3}$  alkyl-  
 enedioxy, (3) nitro, (4) cyano, (5)  $C_{1-4}$  alkyl that may be halogenated, (6)  $C_{2-8}$  alkyl that may be halogenated,  
 (7)  $C_{2-6}$  alkynyl that may be halogenated, (8)  $C_{3-9}$  cycloalkyl that may be halogenated, (9)  $C_{8-14}$  aryl, (10)  $C_{1-8}$   
 alkoxy that may be halogenated, (11)  $C_{1-8}$  althio that may be halogenated or mercapto, (12) hydroxyl, (13)  
 amino, (14) mono- $C_{1-6}$  alkylamino, (15) mono- $C_{1-8}$  arylamino, (16) di- $C_{1-6}$  alkylamino, (17) di- $C_{1-8}$  arylamino,  
 (18) acyl selected from formyl, carboxyl, carbamoyl,  $C_{1-6}$  alkyl-carbonyl,  $C_{2-6}$  cycloalkyl-carbonyl,  $C_{1-8}$  alkoxy-  
 carbonyl,  $C_{2-14}$  aryl-carbonyl,  $C_{7-18}$  aralkyl-carbonyl,  $C_{1-14}$  arylalkoxy-carbonyl,  $C_{1-18}$  aralkyloxy-carbonyl, 5- or  
 6-membered heterocyclic carbonyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from  
 nitrogen atom, sulfur atom and oxygen atom, mono- $C_{1-8}$  alkyl-carbamoyl, di- $C_{1-8}$  alkyl-carbamoyl,  $C_{8-12}$  aryl-  
 carbamoyl, thio-carbamoyl, 5- or 6-membered heterocyclic carbamoyl that contains, in addition to carbon atom,  
 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom,  $C_{1-8}$  alkylsulfonyl,  $C_{8-14}$  aryl-  
 sulfonyl,  $C_{1-8}$  alkylsulfinyl and  $C_{8-14}$  arylsulfinyl, (19) acylamino selected from formylamino,  $C_{2-6}$  alkylcarbo-  
 nylamino,  $C_{2-14}$  aryl-carbonylamino,  $C_{2-6}$  alkoxycarbonylamino,  $C_{1-8}$  alkylsulfonylamino and  $C_{8-14}$  arylsulfo-  
 nylamino, (20) acylal selected from  $C_{1-8}$  alkylcarboxyloxy,  $C_{2-14}$  aryl-carboxyloxy,  $C_{1-8}$  alkoxy-carboxyloxy,  
 mono- $C_{1-8}$  alkyl-carbamoyloxy, di- $C_{1-8}$  alkyl-carbamoyloxy,  $C_{8-14}$  aryl-carbamoyloxy and nicotinyloxy, (21) 5-  
 to 7-membered saturated-cyclic amino, which may have 1 to 3 substituents selected from  $C_{1-8}$  alkyl,  $C_{8-14}$  aryl  
 and a 5- to 10-membered aromatic heterocyclic group that contains, in addition to carbon atom, 1 to 4 hetero  
 atoms selected from nitrogen atom, sulfur atom and oxygen atom, (22) a 5- to 10-membered aromatic hetero-  
 cyclic group that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom,  
 sulfur atom and oxygen atom, (23) sulfo, and (24) a  $C_{6-16}$  arylacyl.

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R<sup>1</sup> is a C<sub>1-6</sub> alkyl group, a C<sub>2-6</sub> alkenyl group, a C<sub>2-6</sub> alkynyl group, or a C<sub>3-6</sub> cycloalkyl group, which has 1 to 3 groups of a C<sub>6-14</sub> aryl group and a 5- to 14-membered, aromatic heterocyclic group that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, which respectively may have 1 to 5 substituents selected from (1) halogen, (2) C<sub>1-3</sub> alkylendioxy, (3) nitro, (4) cyano, (5) C<sub>1-4</sub> alkyl that may be halogenated, (6) C<sub>2-6</sub> alkenyl that may be halogenated, (7) C<sub>2-6</sub> alkynyl that may be halogenated, (8) C<sub>3-6</sub> cycloalkyl that may be halogenated, (9) C<sub>6-14</sub> aryl, (10) C<sub>1-6</sub> alkoxy that may be halogenated, (11) C<sub>1-6</sub> alkylthio that may be halogenated or mercapto, (12) hydroxyl, (13) amino, (14) mono-C<sub>1-6</sub> alkylamino, (15) mono-C<sub>6-14</sub> arylamino, (16) di-C<sub>1-6</sub> alkylamino, (17) di-C<sub>6-14</sub> arylamino, (18) acyl selected from formyl, carboxyl, carbamoyl, C<sub>1-4</sub> alkyl-carbonyl, C<sub>3-6</sub> cycloalkyl-carbonyl, C<sub>1-6</sub> alkoxy-carbonyl, C<sub>6-14</sub> aryl-carbonyl, C<sub>7-16</sub> aralkyl-carbonyl, C<sub>6-14</sub> aryloxy-carbonyl, C<sub>7-16</sub> aralkyloxy-carbonyl, 5- or 6-membered heterocyclic carbonyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, mono-C<sub>1-6</sub> alkyl-carbamoyl, di-C<sub>1-6</sub> alkyl-carbamoyl, C<sub>6-14</sub> aryl-carbamoyl, thiocarbamoyl, 5- or 6-membered heterocyclic carbamoyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, C<sub>6-14</sub> alkylsulfonyl, C<sub>6-14</sub> arylsulfonyl, C<sub>1-6</sub> alkylsulfinyl and C<sub>6-14</sub> arylsulfinyl, (19) acylamino selected from formylamino, C<sub>1-6</sub> alkylcarbonylamino, C<sub>6-14</sub> arylcarbonylamino, C<sub>1-6</sub> alkoxy-carbonylamino and C<sub>6-14</sub> arylsulfonylamino, (20) acyloxy selected from C<sub>1-6</sub> alkylcarbonyloxy, C<sub>6-14</sub> aryl-carbonyloxy, C<sub>1-6</sub> alkoxy-carbonyloxy, mono-C<sub>1-6</sub> alkyl-carbamoyloxy, di-C<sub>1-6</sub> alkyl-carbamoyloxy and C<sub>6-14</sub> aryl-carbamoyloxy, (21) 5- to 7-membered saturated-cyclic amino, which may have 1 to 3 substituents selected from C<sub>1-6</sub> alkyl, C<sub>6-14</sub> aryl, and a 5- to 10-membered aromatic heterocyclic group that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (22) a 5- to 10-membered aromatic heterocyclic group that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (23) sulfo, and (24) a C<sub>6-14</sub> aryloxy, and further may have 1 to 5 substituents selected from (1) halogen, (2) C<sub>1-3</sub> alkylendioxy, (3) nitro, (4) cyano, (5) C<sub>1-6</sub> alkyl that may be halogenated, (6) C<sub>2-6</sub> alkenyl that may be halogenated, (7) C<sub>2-6</sub> alkynyl that may be halogenated, (8) C<sub>3-6</sub> cycloalkyl that may be halogenated, (9) C<sub>6-14</sub> aryl, (10) C<sub>1-6</sub> alkoxy that may be halogenated, (11) C<sub>1-6</sub> alkylthio that may be halogenated or mercapto, (12) hydroxyl, (13) amino, (14) mono-C<sub>1-6</sub> alkylamino, (15) mono-C<sub>6-14</sub> arylamino, (16) di-C<sub>1-6</sub> alkylamino, (17) di-C<sub>6-14</sub> arylamino, (18) acyl selected from formyl, carboxyl, carbamoyl, C<sub>1-6</sub> alkyl-carbonyl, C<sub>3-6</sub> cycloalkyl-carbonyl, C<sub>1-6</sub> alkoxy-carbonyl, C<sub>6-14</sub> aryl-carbonyl, C<sub>7-16</sub> aralkyl-carbonyl, C<sub>6-14</sub> aryloxy-carbonyl, C<sub>7-16</sub> aralkyloxy-carbonyl, 5- or 6-membered heterocyclic carbonyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, mono-C<sub>1-6</sub> alkyl-carbamoyl, di-C<sub>1-6</sub> alkyl-carbamoyl, thiocarbamoyl, 5- or 6-membered heterocyclic carbamoyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, C<sub>1-6</sub> alkylsulfonyl, C<sub>6-14</sub> arylsulfonyl, C<sub>1-6</sub> alkylsulfinyl, and C<sub>6-14</sub> arylsulfinyl, (19) acylamino selected from formylamino, C<sub>1-6</sub> alkyl-carbonylamino, C<sub>6-14</sub> aryl-carbonylamino, C<sub>1-6</sub> alkoxy-carbonylamino, C<sub>6-14</sub> arylsulfonylamino and C<sub>6-14</sub> arylsulfonylamino, (20) acyloxy selected from C<sub>1-6</sub> alkylcarbonyloxy, C<sub>6-14</sub> aryl-carbonyloxy, C<sub>1-6</sub> alkoxy-carbonyloxy, mono-C<sub>1-6</sub> alkyl-carbamoyloxy, di-C<sub>1-6</sub> alkyl-carbamoyloxy, C<sub>6-14</sub> aryl-carbamoyloxy and C<sub>6-14</sub> aryl-carbamoyloxy, (21) 5- to 7-membered saturated-cyclic amino which may have 1 to 3 substituents selected from C<sub>1-6</sub> alkyl, C<sub>6-14</sub> aryl and 5- to 10-membered aromatic heterocyclic group that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (22) a 5- to 10-membered, aromatic heterocyclic group that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (23) sulfo, and (24) a C<sub>6-14</sub> aryloxy, or (ii) an acyl group that is selected from formyl, carboxyl, carbamoyl, C<sub>1-6</sub> alkyl-carbonyl, C<sub>3-6</sub> cycloalkyl-carbonyl, C<sub>1-6</sub> alkoxy-carbonyl, C<sub>6-14</sub> aryl-carbonyl, C<sub>7-16</sub> aralkyl-carbonyl, C<sub>6-14</sub> aryloxy-carbonyl, C<sub>7-16</sub> aralkyloxy-carbonyl, 5- or 6-membered heterocyclic carbonyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, mono-C<sub>1-6</sub> alkyl-carbamoyl, di-C<sub>1-6</sub> alkyl-carbamoyl, thiocarbamoyl, 5- or 6-membered heterocyclic carbamoyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, C<sub>1-6</sub> alkylsulfonyl, C<sub>6-14</sub> arylsulfonyl, C<sub>1-6</sub> alkylsulfinyl and C<sub>6-14</sub> arylsulfinyl, which has 1 to 3 groups of a C<sub>6-14</sub> aryl group and a 5- to 14-membered aromatic heterocyclic group that contains, in addition to the carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, which respectively may have 1 to 5 substituents selected from (1) halogen, (2) C<sub>1-3</sub> alkylendioxy, (3) nitro, (4) cyano, (5) C<sub>1-6</sub> alkyl that may be halogenated, (6) C<sub>2-6</sub> alkenyl that may be halogenated, (7) C<sub>2-6</sub> alkynyl that may be halogenated, (8) C<sub>3-6</sub> cycloalkyl that may be halogenated, (9) C<sub>6-14</sub> aryl, (10) C<sub>1-6</sub> alkoxy that may be halogenated, (11) C<sub>1-6</sub> alkylthio that may be halogenated or mercapto, (12) hydroxyl, (13) amino, (14) mono-C<sub>1-6</sub> alkylamino, (15) mono-C<sub>6-14</sub> arylamino, (16) di-C<sub>1-6</sub> alkylamino, (17) di-C<sub>6-14</sub> arylamino, (18) acyl selected from formyl, carboxyl, carbamoyl, C<sub>1-6</sub> alkyl-carbonyl, C<sub>3-6</sub> cycloalkyl-carbonyl, C<sub>1-6</sub> alkoxy-carbonyl, C<sub>6-14</sub> aryl-carbonyl, C<sub>7-16</sub> aralkyl-carbonyl, C<sub>6-14</sub> aryloxy-carbonyl, C<sub>7-16</sub> aralkyloxy-carbonyl, 5- or

6-membered heterocyclic carbonyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, mono-C<sub>1-6</sub> alkyl-carbamoyl, di-C<sub>1-6</sub> alkyl-carbamoyl, C<sub>6-14</sub> aryl-carbamoyl, thiocarbamoyl, 5- or 6-membered heterocyclic carbamoyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, C<sub>1-6</sub> alkylsulfonyl, C<sub>6-14</sub> arylsulfonyl, C<sub>1-6</sub> alkylsulfinyl and C<sub>6-14</sub> arylsulfinyl, (19) acylamino selected from formylamino, C<sub>1-6</sub> alkylcarbonylamino, C<sub>6-14</sub> arylcarbonylamino, C<sub>1-6</sub> alkoxy-carbonylamino and C<sub>6-14</sub> arylsulfonylamino, (20) acyloxy selected from C<sub>1-6</sub> alkylcarbonyloxy, C<sub>6-14</sub> aryl-carbonyloxy, C<sub>1-6</sub> alkoxy-carbonyloxy, mono-C<sub>1-6</sub> alkyl-carbamoyloxy, di-C<sub>1-6</sub> alkyl-carbamoyloxy, C<sub>6-14</sub> aryl-carbamoyloxy, and C<sub>6-14</sub> aryl-carbamoyloxy, (21) 5- to 7-membered saturated-cyclic amino, which may have 1 to 3 substituents selected from C<sub>1-6</sub> alkyl, C<sub>6-14</sub> aryl, and a 5- to 10-membered, aromatic heterocyclic group that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (22) a 5- to 10-membered aromatic heterocyclic group that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (23) sulfo, and (24) C<sub>6-14</sub> aryloxy. R<sup>2</sup> is (i) hydrogen atom, (ii) a C<sub>1-6</sub> alkyl group, or (iii) acyl selected from formyl, carboxyl, carbamoyl, C<sub>1-6</sub> alkyl-carbonyl, C<sub>3-6</sub> cycloalkyl-carbonyl, C<sub>1-6</sub> alkoxy-carbonyl, C<sub>6-14</sub> aryl-carbonyl, C<sub>7-16</sub> aralkyl-carbonyl, C<sub>6-14</sub> aryloxy-carbonyl, C<sub>7-16</sub> aralkyloxy-carbonyl, 5- or 6-membered heterocyclic carbonyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, mono-C<sub>1-6</sub> alkyl-carbamoyl, di-C<sub>1-6</sub> alkyl-carbamoyl, thiocarbamoyl, 5- or 6-membered heterocyclic carbamoyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, C<sub>1-6</sub> alkylsulfonyl, C<sub>6-14</sub> arylsulfonyl, C<sub>1-6</sub> alkylsulfinyl and C<sub>6-14</sub> arylsulfinyl, and ring C is, in addition to a group represented by the formula -NR<sup>1</sup>(R<sup>2</sup>), benzene ring, which may have 1 to 3 substituents selected from (1) halogen, (2) C<sub>1-3</sub> alkylendioxy, (3) nitro, (4) cyano, (5) C<sub>1-6</sub> alkyl that may be halogenated, (6) C<sub>2-6</sub> alkenyl that may be halogenated, (7) C<sub>2-6</sub> alkynyl that may be halogenated, (8) C<sub>3-6</sub> cycloalkyl that may be halogenated, (9) C<sub>6-14</sub> aryl, (10) C<sub>1-6</sub> alkoxy that may be halogenated, (11) hydroxyl, (12) amino, (13) mono-C<sub>1-6</sub> alkylamino, (14) mono-C<sub>6-14</sub> arylamino, (15) di-C<sub>1-6</sub> alkylamino, (16) di-C<sub>6-14</sub> arylamino, (17) acyl selected from formyl, carboxyl, carbamoyl, C<sub>1-6</sub> alkyl-carbonyl, C<sub>3-6</sub> cycloalkyl-carbonyl, C<sub>1-6</sub> alkoxy-carbonyl, C<sub>6-14</sub> aryl-carbonyl, C<sub>7-16</sub> aralkyl-carbonyl, C<sub>6-14</sub> aryloxy-carbonyl, C<sub>7-16</sub> aralkyloxy-carbonyl, 5- or 6-membered heterocyclic carbonyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, mono-C<sub>1-6</sub> alkyl-carbamoyl, di-C<sub>1-6</sub> alkyl-carbamoyl, thiocarbamoyl, 5- or 6-membered heterocyclic carbamoyl that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, C<sub>1-6</sub> alkylsulfonyl, C<sub>6-14</sub> arylsulfonyl, C<sub>1-6</sub> alkylsulfinyl and C<sub>6-14</sub> arylsulfinyl, (19) acylamino selected from formylamino, C<sub>1-6</sub> alkyl-carbonylamino, C<sub>6-14</sub> aryl-carbonylamino, C<sub>1-6</sub> alkoxy-carbonylamino, C<sub>6-14</sub> arylsulfonylamino and C<sub>6-14</sub> arylsulfonylamino, (20) acyloxy selected from C<sub>1-6</sub> alkylcarbonyloxy, C<sub>6-14</sub> aryl-carbonyloxy, C<sub>1-6</sub> alkoxy-carbonyloxy, mono-C<sub>1-6</sub> alkyl-carbamoyloxy, di-C<sub>1-6</sub> alkyl-carbamoyloxy, C<sub>6-14</sub> aryl-carbamoyloxy and C<sub>6-14</sub> aryl-carbamoyloxy, (21) 5- to 7-membered saturated-cyclic amino, which may have 1 to 3 substituents selected from C<sub>1-6</sub> alkyl, C<sub>6-14</sub> aryl and a 5- to 10-membered aromatic heterocyclic group that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, (22) a 5- to 10-membered aromatic heterocyclic group that contains, in addition to carbon atom, 1 to 4 hetero atoms selected from nitrogen atom, sulfur atom and oxygen atom, and (23) sulfo;

5. The compound according to the above 2, wherein R<sup>1</sup> and R<sup>2</sup> are the same or different and each is hydrogen atom or a C<sub>1-6</sub> alkyl group that may have substituents, or R<sup>1</sup> and R<sup>2</sup> may form, together with the adjacent carbon atom, a 3- to 6-membered heterocyclic ring that may be substituted;
6. The compound according to the above 2, wherein each of R<sup>1</sup> and R<sup>2</sup> is a C<sub>1-6</sub> alkyl group;
7. The compound according to the above 2, wherein R<sup>1</sup> is a C<sub>6-14</sub> aryl group that may be substituted;
8. The compound according to the above 2, wherein R<sup>2</sup> is phenyl group that may have C<sub>1-6</sub> alkyl or halogen;
9. The compound according to the above 2, wherein ring A is benzene ring that may be substituted selected from halogen, C<sub>1-6</sub> alkyl, C<sub>1-6</sub> alkoxy, and C<sub>1-6</sub> alkylendioxy;
10. The compound according to the above 2, wherein ring B is a 5- to 7-membered nitrogen-containing heterocyclic ring that may be substituted with C<sub>1-6</sub> alkyl;
11. The compound according to the above 2, wherein ring C is benzene ring that may be further substituted with C<sub>1-6</sub> alkyl or C<sub>1-6</sub> alkoxy;
12. The compound according to the above 2, wherein a group represented by the formula:



Table 1

| example number | a  | b  | c | d  | e | f  | g  | h |
|----------------|----|----|---|----|---|----|----|---|
| 1a             | Me | Me |   | Me |   | Me | Me | — |
| 2a             | Me | Me |   | Me |   | Me | Me | — |
| 3a             | Me | Me |   | Me |   | Me | Me | — |
| 4a             | Me | Me |   | Me |   | Me | Me | — |
| 5a             | Me | Me |   | Me |   | Me | Me | — |
| 6a             | Me | Me |   | Me |   | Me | Me | — |
| 7a             | Me | Me |   | Me |   | Me | Me | — |
| 8a             | Me | Me |   | Me |   | Me | Me | — |
| 9a             | Me | Me |   | Me |   | Me | Me | — |
| 10a            | Me | Me |   | Me |   | Me | Me | — |
| 11a            | Me | Me |   | Me |   | Me | Me | — |
| 12a            | Me | Me |   | Me |   | Me | Me | — |

Table 2

| example number | a  | b  | c | d  | e | f  | g  | h | adduct |
|----------------|----|----|---|----|---|----|----|---|--------|
| 13a            | Me | Me |   | Me |   | Me | Me | — | —      |
| 14a            | Me | Me |   | Me |   | Me | Me | — | —      |
| 15a            | Me | Me |   | Me |   | Me | Me | — | —      |
| 16a            | Me | Me |   | Me |   | Me | Me | — | —      |
| 17a            | Me | Me |   | Me |   | Me | Me | — | —      |
| 18a            | Me | Me |   | Me |   | Me | Me | — | —      |
| 19a            | Me | Me |   | Me |   | Me | Me | — | HCl    |
| 20a            | Me | Me |   | Me |   | Me | Me | — | HCl    |
| 21a            | Me | Me |   | Me |   | Me | Me | — | HBr    |
| 22a            | Me | Me |   | Me |   | Me | Me | — | HBr    |

## Formulation Example 1a

[0629]

|                                          |         |
|------------------------------------------|---------|
| (1) The compound obtained in Example 14a | 50 mg   |
| (2) Lactose                              | 34 mg   |
| (3) Corn starch                          | 10.8 mg |
| (4) Corn starch (paste)                  | 5 mg    |
| (5) Magnesium Stearate                   | 0.4 mg  |
| (6) Cellulose carboxymethyl cellulose    | 20 mg   |
| Total                                    | 120 mg  |

[0630] According to a conventional method, tablets were prepared by mixing the above-described substances, (1) to (6), and then subjecting the resulting mixture to a tablet compression process by using a tablet compression machine.

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2002

(12) United States Patent  
Ohkawa et al.

(10) Patent No.: US 6,172,085 B1  
(45) Date of Patent: Jan. 9, 2001

(54) CYCLIC ETHER COMPOUNDS AS SODIUM CHANNEL MODULATORS

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(73) Assignee: Takeda Chemical Industries, Ltd., Osaka (JP)

(\*) Notice: Under 35 U.S.C. 154(b), the term of this patent shall be extended for 0 days.

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(86) PCT No.: PCT/JP97/03067

371 Date: Feb. 6, 1999

§ 102(e) Date: Feb. 6, 1999

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PCT Pub. Date: Mar. 5, 1998

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(58) Field of Search ..... 540/596; 540/597;  
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217.03; 318; 307; 320; 322; 417

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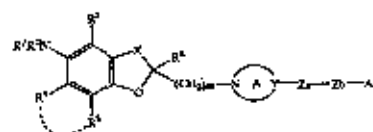
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(57) ABSTRACT

A compound of the formula:



wherein R<sup>1</sup> and R<sup>2</sup> each represents hydrogen, lower alkyl which may be substituted or acyl; R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> each represents lower alkyl which may be substituted or lower alkoxy which may be substituted or R<sup>3</sup> and R<sup>4</sup> taken together represent a 5- or 6-membered carbocyclic group; R<sup>5</sup> represents lower alkyl; Ar represents an aramide group which may be substituted; ring A represents a 5- to 8-membered nitrogen-containing heterocyclic ring which may be substituted; X represents lower alkylene which may be substituted; Y represents carbon or nitrogen; Z represents CH<sub>2</sub>, COCH<sub>2</sub>, OCH<sub>2</sub>, SOCH<sub>2</sub>, NHCH<sub>2</sub>, etc.; Zb represents a bond or a divalent aliphatic hydrocarbon group which may be substituted and may contain O, N or S; and n represents an integer of 1 to 3, or a salt thereof is useful for a pharmaceutical composition for modulating sodium channel.

23 Claims, No Drawings

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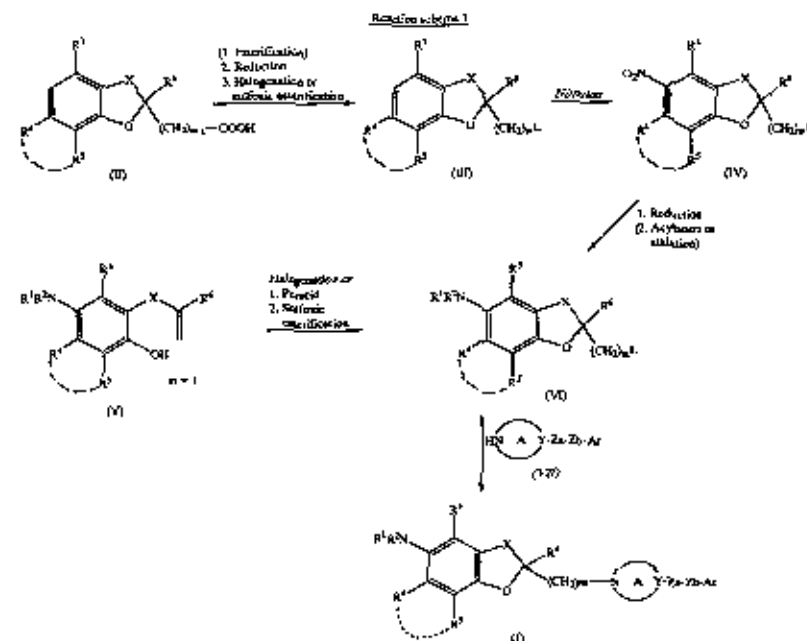
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with inorganic acids are salts with hydrochloric acid, hydrobromic acid, nitric acid, sulfuric acid, phosphoric acid, etc. The preferred salts with organic acids are salts with formic acid, acetic acid, trifluoroacetic acid, phthalic acid, fumaric acid, oxalic acid, tartaric acid, maleic acid, citric acid, succinic acid, malic acid, methanesulfonic acid, benzenesulfonic acid, p-toluenesulfonic acid, etc. The preferred salts with basic amino acids are salts with arginine, lysine, ornithine, etc. The preferred salts with acidic amino acids are salts with aspartic acid, glutamic acid, etc.

Particularly preferred salts are pharmacologically acceptable salts. When compound (I) or (II) contains a basic functional group, the preferred salt includes the correspond-

represented by the reaction schemes presented hereinafter. Compound (Ia) can be produced by the per se known methods (e.g. the processes disclosed in EP-A-033772, JP-A-5-140142 and JP-A-6-41123, U.S. Pat. No. 5,552,552, etc.), or analogous thereto, or the processes represented by the reaction schemes presented below.

In the following reaction schemes, the respective symbols have the same meanings as defined hereinbefore. The compounds (II) through (XXVIII) in the reaction schemes include their salts which may be of the same kinds as those mentioned for compound (I).



ing salts with inorganic acids such as hydrochloric acid, hydrobromic acid, nitric acid, sulfuric acid, phosphoric acid, etc. and salts with organic acids such as acetic acid, phthalic acid, fumaric acid, oxalic acid, tartaric acid, maleic acid, citric acid, succinic acid, methanesulfonic acid, p-toluenesulfonic acid, etc. When an acidic functional group is present, the preferred salt includes the corresponding salts with alkali metals such as sodium, potassium, etc., salts with alkaline earth metals such as calcium, magnesium, etc., and ammonium salts.

The process for producing compound (I) of the present invention is not described.

Compound (I) of the invention can be produced by the per se known methods or analogous thereto, or the processes

Compound (II) can be obtained by the per se known method, for example any of the processes disclosed in JP-A-62-87585, JP-A-5-140142, J. Am. Chem. Soc., 51, 200-203, 1979, etc., or any process analogous thereto.

Compound (V) can be obtained by the per se known method, for example the process disclosed in JP-A-5-140142, or any process analogous thereto.

Compound (VII) may be purchased from a commercial source if it is available on the market to be obtained by the per se known method, for example the processes disclosed in Eur. J. Med. Chem. 15, 363-370, 1980, JP-A-2-49726, etc., or any process analogous thereto.

Compound (III) (wherein L represents a leaving group) can be obtained by a process which comprises reducing the carbonyl group of compound (II) either directly or after

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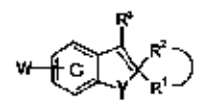
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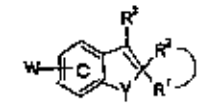
(54) PROMOTERS FOR THE PROLIFERATION AND DIFFERENTIATION OF STEM CELLS AND/OR NEURON PRECURSOR CELLS

(57) An agent for promoting the proliferation or differentiation of a stem cell and/or neural progenitor cell, comprising a compound represented by Formula:



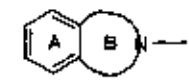
wherein each of R<sup>1</sup> and R<sup>2</sup> is H, a hydrocarbon group or a heterocyclic group, or taken together with the adjacent carbon atom to form a ring, R<sup>3</sup> is H, a hydrocarbon group or a heterocyclic group, W is a group represented by Formula:

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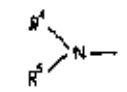


(I)

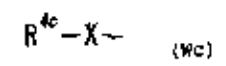
wherein R<sup>1</sup> and R<sup>2</sup> are same or different and each is a hydrogen atom, an optionally substituted hydrocarbon group or an optionally substituted heterocyclic group, or R<sup>1</sup> and R<sup>2</sup> are taken together with the adjacent carbon atom to form an optionally substituted 3- to 8-membered homocyclic or heterocyclic ring, R<sup>3</sup> is a hydrogen atom, an optionally substituted hydrocarbon group or an optionally substituted heterocyclic group, — is a single bond or a double bond, W is (i) a group represented by Formula:



wherein Ring A is an optionally substituted benzene ring, Ring B is an optionally substituted 5- to 7-membered nitrogen-containing heterocyclic ring, (B) a group represented by Formula:



wherein R<sup>4</sup> is (1) an aliphatic hydrocarbon group which is substituted by an optionally substituted aromatic group and which may have a further substituent or (2) an optionally substituted aromatic ring-containing acyl group, R<sup>5</sup> is a hydrogen atom, a C<sub>1-4</sub> alkyl or an acyl group, or (D) a group represented by Formula:



(WC)

wherein R<sup>6</sup> is an optionally substituted aromatic group, an optionally substituted aliphatic hydrocarbon group or an acyl group, X is an oxygen atom or an optionally oxidized sulfur atom, Y is an oxygen atom, an optionally oxidized sulfur atom or an optionally substituted imino, Ring C is a benzene ring which may have a further substituent in addition to the group represented by W, or a salt or prodrug thereof has an unexpectedly excellent promoting effect on the proliferation or differentiation of a stem cell and neural progenitor cell, and based on this finding, made a further effort and established the present invention [0006] Thus, the present invention relates to:

- (1) an agent for promoting the proliferation or differentiation of a stem cell and/or neural progenitor cell comprising a compound represented by Formula (I), or a salt or prodrug thereof;
- (2) the agent according to the above-mentioned (1) wherein the stem cell is an embryonic stem cell or a neural stem cell;
- (3) the agent according to the above-mentioned (1) which is an agent for promoting the engraftment or differentiation in neural stem cell, neural progenitor cell and/or neurocyte transplantation;
- (4) the agent according to the above-mentioned (1) which is an agent for promoting the proliferation or differentiation of a neural stem cell, neural progenitor cell and/or neurocyte for transplantation;
- (5) the agent according to the above-mentioned (1) which is an agent for promoting the proliferation or differentiation

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(12) A "hydrocarbon group" is the "optionally substituted hydrocarbon group" represented by R<sup>1</sup> or R<sup>2</sup> may be alkene, alkyne, cycloalkyl, cycloalkenyl, cycloalkynyl, acetylenyl, allyl, alkenyl, alkynyl, alkenyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, phenyl, naphyl.  
 (13) Preferred "alkenyl" may for example be C<sub>2</sub>-alkenyl (e.g., vinyl, allyl, isopropenyl, butenyl, isobutenyl, sec-butenyl).  
 (14) Preferred "alkynyl" may for example be C<sub>2</sub>-alkynyl (e.g., ethynyl, propargyl, butynyl, isobutynyl, sec-butynyl).  
 (15) Preferred "cycloalkyl" may for example be C<sub>3</sub>-cycloalkyl (e.g., cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl).

အကျဉ်းချုပ်အားဖြင့် ပုံမှန် ပုံစံဖြင့် ပြုစုထားသော အချက်အလက်များကို အောက်ပါ ဇယားတွင် ဖော်ပြထားပါသည်။



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(1) The following information is required for the purpose of the above-mentioned provisions:  
 (a) the name of the person or persons who have been appointed as the person or persons to be responsible for the management of the company;  
 (b) the name of the person or persons who have been appointed as the person or persons to be responsible for the financial management of the company;  
 (c) the name of the person or persons who have been appointed as the person or persons to be responsible for the legal management of the company;  
 (d) the name of the person or persons who have been appointed as the person or persons to be responsible for the technical management of the company;  
 (e) the name of the person or persons who have been appointed as the person or persons to be responsible for the administrative management of the company;  
 (f) the name of the person or persons who have been appointed as the person or persons to be responsible for the marketing management of the company;  
 (g) the name of the person or persons who have been appointed as the person or persons to be responsible for the human resources management of the company;  
 (h) the name of the person or persons who have been appointed as the person or persons to be responsible for the information management of the company;  
 (i) the name of the person or persons who have been appointed as the person or persons to be responsible for the environmental management of the company;  
 (j) the name of the person or persons who have been appointed as the person or persons to be responsible for the social management of the company;  
 (k) the name of the person or persons who have been appointed as the person or persons to be responsible for the cultural management of the company;  
 (l) the name of the person or persons who have been appointed as the person or persons to be responsible for the sports management of the company;  
 (m) the name of the person or persons who have been appointed as the person or persons to be responsible for the science management of the company;  
 (n) the name of the person or persons who have been appointed as the person or persons to be responsible for the technology management of the company;  
 (o) the name of the person or persons who have been appointed as the person or persons to be responsible for the health management of the company;  
 (p) the name of the person or persons who have been appointed as the person or persons to be responsible for the safety management of the company;  
 (q) the name of the person or persons who have been appointed as the person or persons to be responsible for the security management of the company;  
 (r) the name of the person or persons who have been appointed as the person or persons to be responsible for the quality management of the company;  
 (s) the name of the person or persons who have been appointed as the person or persons to be responsible for the cost management of the company;  
 (t) the name of the person or persons who have been appointed as the person or persons to be responsible for the risk management of the company;  
 (u) the name of the person or persons who have been appointed as the person or persons to be responsible for the compliance management of the company;  
 (v) the name of the person or persons who have been appointed as the person or persons to be responsible for the ethics management of the company;  
 (w) the name of the person or persons who have been appointed as the person or persons to be responsible for the sustainability management of the company;  
 (x) the name of the person or persons who have been appointed as the person or persons to be responsible for the corporate governance management of the company;  
 (y) the name of the person or persons who have been appointed as the person or persons to be responsible for the corporate social responsibility management of the company;  
 (z) the name of the person or persons who have been appointed as the person or persons to be responsible for the corporate citizenship management of the company.





- isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, hexyl) which may have 1 to 5, preferably 1 to 3 halogen atoms (e.g., fluorine, chlorine, bromine, iodine), and those exemplified typically are methyl, chloromethyl, difluoromethyl, trichloromethyl, trifluoromethyl, ethyl, 2-bromoethyl, 2,2,2-trifluoroethyl, pentafluoroethyl, propyl, 3,3,3-trifluoropropyl, isopropyl, butyl, 4,4,4-trifluorobutyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, 5,5,5-trifluoropentyl, hexyl, 5,5,5-trifluorohexyl and the like.
- [0056] The "optionally halogenated lower alkoxy" may for example be  $C_{1-4}$  alkoxy (e.g., methoxy, ethoxy, propoxy, isopropoxy, butoxy, isobutoxy, sec-butoxy, pentyloxy, hexyloxy) which may have 1 to 5, preferably 1 to 3 halogen atoms (e.g., fluorine, chlorine, bromine, iodine). Those exemplified typically are methoxy, difluoromethoxy, trifluoromethoxy, ethoxy, 2,2,2-trifluoroethoxy, propoxy, isopropoxy, butoxy, 4,4,4-trifluorobutoxy, isobutoxy, sec-butoxy, pentyloxy, hexyloxy and the like. An "optionally halogenated lower alkylthio" group mentioned above may for example be  $C_{1-4}$  alkylthio (e.g., methylthio, ethylthio, propylthio, isopropylthio, butylthio, sec-butylthio, tert-butylthio) which may have 1 to 5, preferably 1 to 3 halogen atoms (e.g., fluorine, chlorine, bromine, iodine). Those exemplified typically are methylthio, difluoromethylthio, trifluoromethylthio, ethylthio, propylthio, isopropylthio, butylthio, 4,4,4-trifluorobutylthio, pentyloxy, hexylthio and the like.
- [0057] The Ring C<sup>1</sup> may have 1 to 3 (preferably 3) such substituents at any substitutable positions, and when the number of the substituents is 2 or more, then they may be the same as or different from each other.
- [0058] When W is Wb, then R<sup>3</sup> in the formula shown above is preferably an optionally substituted  $C_{6-14}$  aryl group (hereinafter sometimes referred to as R<sup>3a</sup>).
- [0059] A " $C_{6-14}$  aryl" group in the "optionally substituted  $C_{6-14}$  aryl" represented by R<sup>3a</sup> may for example be  $C_{6-14}$  aryl such as phenyl, 1-naphthyl, 2-naphthyl, biphenyl, anthryl and the like.
- [0060] A "substituent" in such "optionally substituted  $C_{6-14}$  aryl" is similar to the "substituent" in the "optionally substituted hydrocarbon group" represented by R<sup>1</sup> or R<sup>2</sup> described above, and the same number of such substituents is employed.
- [0061] In the formula shown above, R<sup>4</sup> is (1) an aliphatic hydrocarbon group which is substituted by an optionally substituted aromatic group and which may further have a substituent, or (2) an acyl group which may contain an optionally substituted aromatic group.
- [0062] An "aliphatic group" in the "optionally substituted aromatic group" as a substituent on the "aliphatic hydrocarbon group" which has an optionally substituted aromatic group and which may further have a substituent" represented by R<sup>4</sup> may for example be an aliphatic hydrocarbon group and an aromatic heterocyclic group.
- [0063] Such "aromatic hydrocarbon group" may for example be a monocyclic or fused polycyclic (bicyclic or tricyclic) aromatic hydrocarbon group having 6 to 14 carbon atoms. Those exemplified typically are  $C_{6-14}$  aryl groups such as phenyl, 1-naphthyl, 2-naphthyl, biphenyl, anthryl and the like, preferably  $C_{6-10}$  aryl such as phenyl, 1-naphthyl, 2-naphthyl and the like.
- [0064] Such "aromatic heterocyclic group" may for example be a 5- to 14-membered, preferably 5- to 10-membered aromatic heterocyclic group containing one or more (for example 1 to 4) heteroatoms selected from nitrogen, sulfur and oxygen atoms, in addition to carbon atoms. Those exemplified typically are a monocyclic group formed by removing any hydrogen atom from an aromatic heterocyclic ring such as thiophene, benzothiophene, benzofuran, benzothiazole, benzoxazole, benzothiazole, benzimidazole, naphthyl[2,3-b]thiophene, furane, acridindole, xantholene, phenoxanthine, pyrrole, indazole, pyrazole, pyridine, pyrazine, pyrimidine, pyridazine, indole, isindole, 1H-indazole, purine, 4H-quinolindine, isoquinoline, quinoline, phthalazine, naphthyridine, quinoxaline, quinazoline, dinorine, carbazole,  $\beta$ -carboline, phenanthridine, acridine, phenazine, thiazole, isothiazole, phenothiazine, oxazole, isoxazole, furazane or phenoxazine, or a ring formed by condensation of any of the ring listed above (preferably monocyclic ring) with one or more (preferably 1 or 2) aromatic rings (e.g., benzene ring, etc.) and the like.
- [0065] A "preferred aromatic heterocyclic group" may for example be a 5- or 6-membered aromatic heterocyclic group which may be fused with a single benzene ring. Those exemplified typically are 2-, 3- or 4-pyridyl, 2-, 3-, 4-, 5- or 6-quinolyl, 1-, 3-, 4- or 5-isquinolyl, 1-, 2- or 3-indolyl, 2-benzothiazolyl, 2-benzobenzimidazolyl, 2- or 3-thienyl and the like. Those exemplified more preferably are 2- or 3-thienyl, 2-, 3- or 4-pyridyl, 2- or 3-quinolyl, 1-isquinolyl, 1- or 2-indolyl, 2-benzothiazolyl and the like.
- [0066] A "substituent" in the "optionally substituted aromatic group" is similar to the "substituent" in the "optionally substituted hydrocarbon group" represented by R<sup>1</sup> or R<sup>2</sup> described above, and the same number of such substituents is employed.
- [0067] An "aliphatic hydrocarbon group" in the "aliphatic hydrocarbon group which has an optionally substituted aromatic group and which may further have a substituent" represented by R<sup>4</sup> may for example be alkyl, alkanyl, alkynyl, cycloalkyl and the like. Those preferred especially are  $C_{1-10}$  alkyl,  $C_{2-10}$  alkanyl,  $C_{2-10}$  alkynyl,  $C_{3-10}$  cycloalkyl and the like.
- [0068] Preferred "alkyl" may for example be  $C_{1-6}$  alkyl (e.g., methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, hexyl).
- [0069] Preferred "alkanyl" may for example be  $C_{2-6}$  alkanyl (e.g., vinyl, allyl, isopropenyl, butenyl, isobutenyl, sec-

butenyl).

[0070] Preferred "alkynyl" may for example be  $C_{2-6}$  alkynyl (e.g., ethynyl, propargyl, butynyl, 1-hexynyl).[0071] Preferred "cycloalkyl" may for example be  $C_{3-6}$  cycloalkyl (e.g., cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl).[0072] Among those listed above, a  $C_{1-6}$  alkyl group is preferred.

[0073] The "aliphatic hydrocarbon group" mentioned above may have 1 to 3 "optionally substituted aromatic groups" at any substitutable positions, and when the number of such substituents is 2 or more, then they may be the same as or different from each other.

[0074] A "substituent" in the "aliphatic hydrocarbon group" may further have a substituent in the "optionally substituted hydrocarbon group" represented by R<sup>1</sup> or R<sup>2</sup> described above, and the same number of such substituents is employed.[0075] An "acyl group" in the "acyl group which may contain an optionally substituted aromatic group" represented by R<sup>4</sup> is similar to the "acyl group" as a "substituent" in the "optionally substituted hydrocarbon group" represented by R<sup>1</sup> or R<sup>2</sup> described above.[0076] An "optionally substituted aromatic group" in the "acyl group which may contain an optionally substituted aromatic group" represented by R<sup>4</sup> is similar to the "optionally substituted aromatic group" in the "aliphatic hydrocarbon group" which has an optionally substituted aromatic group and which may further have a substituent" represented by R<sup>4</sup> described above.[0077] Those exemplified typically as the "acyl group which may contain an optionally substituted aromatic group" represented by R<sup>4</sup> are preferably  $C_{6-14}$  aryl-carbonyl (e.g., benzoyl, 1-naphthyl, 2-naphthyl,  $C_{7-14}$  aryl-aryl-carbonyl (e.g., phenylacetyl, phenylpropionyl),  $C_{6-14}$  alkyl-aryl-carbonyl (e.g., phenylacetyl, phenylpropionyl),  $C_{6-14}$  alkyl-alkyl-carbonyl (e.g., phenylacetyl, phenylpropionyl), 5- or 6-membered heterocyclic carbonyl (e.g., nicotinyl, isonicotinyl, 2-thienyl, 3-thienyl, 2-furyl, 3-furyl, morpholinocarbonyl, thiomorpholinocarbonyl, piperidinocarbonyl, 1-pyrrolidinyl-carbonyl),  $C_{6-14}$  aryl-carbamoyl (e.g., phenylcarbamoyl, 1-naphthylcarbamoyl, 2-naphthylcarbamoyl), 5- or 6-membered heterocyclic carbamoyl (e.g., 2-pyridylcarbamoyl, 3-pyridylcarbamoyl, 4-pyridylcarbamoyl, 2-thienylcarbamoyl, 3-thienylcarbamoyl),  $C_{6-14}$  aryl-alkyl (e.g., phenylalkyl, 1-naphthylalkyl, 2-naphthylalkyl),  $C_{6-14}$  aryl-alkenyl (e.g., phenylalkenyl, 1-naphthylalkenyl, 2-naphthylalkenyl).[0078] In the formula shown above, R<sup>5</sup> is a hydrogen atom, a  $C_{1-4}$  alkyl group or an acyl group.[0079] The  $C_{1-4}$  alkyl group represented by R<sup>5</sup> may for example be methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, hexyl and the like.[0080] The "acyl group" represented by R<sup>4</sup> is similar to the "acyl group" as a "substituent" in the "optionally substituted hydrocarbon group" represented by R<sup>1</sup> or R<sup>2</sup> described above.[0081] When W is Wb, the Ring C<sup>2</sup> in the formula shown above is a benzene ring which may further have a substituent. In addition to a group represented by Formula: -NR<sup>4</sup>(R<sup>5</sup>) (hereinafter sometimes referred to as ring C<sup>2</sup>).[0082] The Ring C<sup>2</sup> may have 1 to 3 groups represented by Formula: -NR<sup>4</sup>(R<sup>5</sup>) at any substitutable positions, and when the number of the substituents is 2 or more, then each substituent may be the same as or different from each other.[0083] A "substituent" which the Ring C<sup>2</sup> may further have in addition to a group represented by Formula: -NR<sup>4</sup>(R<sup>5</sup>) may for example be a halogen atom (e.g., fluorine, chlorine, bromine, iodine),  $C_{1-3}$  alkylenecarboxy (e.g., methylenecarboxy, ethylenecarboxy), nitro, cyano, optionally halogenated  $C_{1-4}$  alkyl, optionally halogenated  $C_{2-4}$  alkynyl, optionally halogenated  $C_{2-6}$  cycloalkyl,  $C_{6-14}$  aryl (e.g., phenyl, 1-naphthyl, 2-naphthyl, biphenyl, 2-anthryl), optionally halogenated  $C_{1-4}$  alkoxy, hydroxy, amino, mono- $C_{1-6}$  alkylamino (e.g., methylamino, ethylamino), mono- $C_{6-14}$  arylamino (e.g., phenylamino, 1-naphthylamino, 2-naphthylamino), di- $C_{1-6}$  alkylamino (e.g., dimethylamino, diethylamino), di- $C_{6-14}$  arylamino (e.g., diphenylamino), acyl, acylamino, optionally substituted 5- to 7-membered saturated cyclic amino, 5- to 10-membered aromatic heterocyclic group (e.g., 2- or 3-thienyl, 2-, 3- or 4-pyridyl, 2-, 3-, 4-, 5- or 6-quinolyl, 1-, 3-, 4- or 5-isquinolyl, 1-, 2- or 3-indolyl, 2-benzothiazolyl, 2-benzobenzimidazolyl, 2- or 3-thienyl), sulfo and the like.[0084] Such "optionally halogenated  $C_{1-4}$  alkyl", "optionally halogenated  $C_{2-4}$  alkynyl", "optionally halogenated  $C_{2-6}$  cycloalkyl", "optionally halogenated  $C_{1-4}$  alkoxy", "acyl", "acylamino" and "optionally substituted 5- to 7-membered saturated cyclic amino" may for example be similar to those described as "substituents" in the "optionally substituted hydrocarbon group" represented by R<sup>1</sup> or R<sup>2</sup> described above.[0085] R<sup>4c</sup> is an optionally substituted aromatic group, an optionally substituted aliphatic hydrocarbon group or an acyl group.[0086] An "aromatic group" in the "optionally substituted aromatic group" represented by R<sup>4c</sup> may for example be an aromatic hydrocarbon group, aromatic heterocyclic group and the like.[0087] Such "aromatic hydrocarbon group" may for example be a monocyclic or fused polycyclic (bicyclic or tricyclic) aromatic hydrocarbon group having 6 to 14 carbon atoms. Those exemplified typically are  $C_{6-14}$  aryl groups such as phenyl, 1-naphthyl, 2-naphthyl, biphenyl, anthryl and the like.

[0088] Such "aromatic heterocyclic group" may for example be a 5- to 14-membered, preferably 5- to 10-membered

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aromatic heterocyclic group containing one or more (for example 1 to 4) heteroatoms selected from nitrogen, sulfur and oxygen atoms in addition to carbon atoms. Those exemplified typically are 5-membered group formed by removing any hydrogen atom from an aromatic heterocyclic ring such as thiophene, benzothienophene, benzoxazoline, benzimidazole, benzoxazole, benzothiazole, benzofuroxazole, naphtho[2,3-b]thiophene, furane, isoxindoline, xantholene, phenoxathioline, pyrrole, imidazole, pyrazole, pyridine, pyrimidine, pyrimidine, pyridazine, indole, isobutadiene, 1H-indazole, selenine, 4H-quinolizidine, isoquinoline, quinoline, phthalazine, naphthylidine, quinacoline, quinazoline, dioxoline, carbazole,  $\beta$ -carboline, phenanthridine, acridine, phenazine, thiazole, isothiazole, phenothiazine, coxazole, isoxazole, turazene or phenoxazine, or a ring formed by condensation of any of the ring listed above (preferably monocyclic ring) with one or more (preferably 1 or 2) aromatic rings (e.g., benzene ring, etc.) and the like.

[0088] A preferred "aromatic heterocyclic group" may for example be a 5- or 6-membered aromatic heterocyclic group which may be fused with a single benzene ring. Those exemplified typically are 2-, 3- or 4-pyridyl, 2-, 3-, 4-, 5- or 6-quinolyl, 1-, 2-, 4- or 5-quinazolinyl, 1-, 2- or 3-isopropyl, 2-benzothiazolyl, 2-benzofuranyl, 2-benzothienyl, 2- or 3-thienyl and the like. Those employed more preferably are 2- or 3-thienyl, 2-, 3- or 4-pyridyl, 2- or 3-quinolyl, 1-isopropyl, 1- or 2-isopropyl, 2-benzothiazolyl and the like.

[0089] A "substituent" in the "optionally substituted aromatic group" may for example be a halogen atom (e.g., fluorine, chlorine, bromine, iodine),  $C_{1-3}$  alkylendioxy (e.g., methylenedioxy, ethylenedioxy), nitro, cyano, optionally halogenated  $C_{1-4}$  alkyl, optionally halogenated  $C_{2-4}$  alkenyl, optionally halogenated  $C_{2-4}$  alkynyl, optionally halogenated  $C_{3-6}$  cycloalkyl, optionally halogenated  $C_{1-4}$  alkoxy, optionally halogenated  $C_{1-4}$  alkylthio, hydroxy, amino, mono- $C_{1-4}$  alkylamino (e.g., methylamino, ethylamino, propylamino, isopropylamino, butylamino), di- $C_{1-4}$  alkylamino (e.g., dimethylamino, diethylamino, dipropylamino, dibutylamino, ethylmethylamino), optionally substituted 5- to 7-membered saturated cyclic amino, acyl, acylamino, acyloxy, sulfo,  $C_{6-14}$  aryl (e.g., phenyl, 1-naphthyl, 2-naphthyl),  $C_{6-14}$  aryloxy (e.g., phenyloxy, naphthyloxy) and the like.

[0090] Such "optionally halogenated  $C_{1-4}$  alkyl", "optionally halogenated  $C_{2-4}$  alkenyl", "optionally halogenated  $C_{2-4}$  alkynyl", "optionally halogenated  $C_{3-6}$  cycloalkyl", "optionally halogenated  $C_{1-4}$  alkoxy", "optionally halogenated  $C_{1-4}$  alkylthio", "optionally substituted 5- to 7-membered saturated cyclic amino", "acyl", "acylamino" and "acyloxy" may for example be similar to those described as "substituents" in an "optionally substituted hydrocarbon group" represented by  $R^1$  or  $R^2$  described above.

[0091] The "aromatic group" mentioned above may have 1 to 3 substituents listed above at any substitutable positions, and when the number of the substituents is 2 or more, then they may be the same as or different from each other.

[0092] The "optionally substituted aromatic group" mentioned above is preferably phenyl, 2-, 3- or 4-pyridyl, 2- or 3-quinolyl, 1-isopropyl which may be substituted by 1 to 3 substituents selected from a halogen atom,  $C_{1-3}$  alkylendioxy, nitro, cyano, optionally halogenated  $C_{1-4}$  alkyl, optionally halogenated  $C_{2-4}$  alkenyl, optionally halogenated  $C_{2-4}$  alkynyl, optionally halogenated  $C_{3-6}$  cycloalkyl, optionally halogenated  $C_{1-4}$  alkoxy, optionally halogenated  $C_{1-4}$  alkylthio, hydroxy, amino, mono- $C_{1-4}$  alkylamino, di- $C_{1-4}$  alkylamino, optionally substituted 5- to 7-membered saturated cyclic amino, acyl, acylamino, acyloxy, sulfo,  $C_{6-14}$  aryl and  $C_{6-14}$  aryloxy.

[0093] An "aliphatic hydrocarbon group" in the "optionally substituted aliphatic hydrocarbon group" represented by  $R^{40}$  may for example be alkyl, alkenyl, alkynyl, cycloalkyl and the like. Those preferred especially are  $C_{1-10}$  alkyl,  $C_{2-10}$  alkenyl,  $C_{2-10}$  alkynyl,  $C_{3-10}$  cycloalkyl and the like.

[0094] Preferred "alkyl" may for example be  $C_{1-4}$  alkyl (e.g., methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, hexyl).

[0095] Preferred "alkenyl" may for example be  $C_{2-4}$  alkenyl (e.g., vinyl, allyl, isopropenyl, butenyl, isobutenyl, sec-butenyl).

[0096] Preferred "alkynyl" may for example be  $C_{2-4}$  alkynyl (e.g., ethynyl, propargyl, butynyl, 1-hexynyl).

[0097] Preferred "cycloalkyl" may for example be  $C_{3-6}$  cycloalkyl (e.g., cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl).

[0098] Among those listed above, a  $C_{1-4}$  alkyl group is preferred.

[0099] A "substituent" which the "aliphatic hydrocarbon group" may have is similar to the "substituent" in the "optionally substituted hydrocarbon group" represented by  $R^1$  or  $R^2$  described above, and the same number of such substituents is employed.

[0100] Such "substituent" may for example be acyl (e.g., carboxy,  $C_{1-4}$  alkyl-carboxyl,  $C_{1-4}$  alkoxy-carboxyl,  $C_{6-14}$  aryl-carboxyl) and the like.

[0101] The "acyl group" represented by  $R^{40}$  is similar to the "acyl group" as "substituent" in the "optionally substituted hydrocarbon group" represented by  $R^1$  or  $R^2$  described above.

[0102] The "optionally oxidized sulfur atom" represented by X or Y may for example be S, SO and SO<sub>2</sub>.

[0103] A "substituent" in the "optionally substituted amino" represented by Y may for example be optionally substituted hydrocarbon group and acyl.

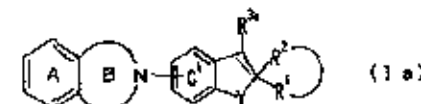
[0104] Such "optionally substituted hydrocarbon group" may for example be similar to the "optionally substituted hydrocarbon group" represented by  $R^1$  or  $R^2$  described above.

[0105] Such "acyl" may for example be the "acyl group" as "substituent" in the "optionally substituted hydrocarbon group" represented by  $R^1$  or  $R^2$  described above.

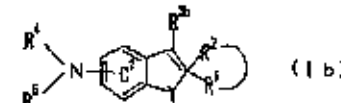
[0106] The "optionally substituted amino" represented by Y is preferably amino,  $C_{1-4}$  alkylamino (e.g., methylamino, ethylamino),  $C_{6-14}$  arylamino (e.g., phenylamino, 1-naphthylamino, 2-naphthylamino),  $C_{7-16}$  aralkylamino (e.g., benzylamino) and the like.

[0107] Each of X and Y is preferably an oxygen atom.

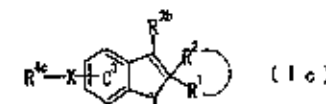
[0108] As described above, a compound (I) of the present invention includes a compound (Ia) represented by Formula:



wherein each symbol is as defined above, a compound (Ib) represented by Formula:



wherein each symbol is as defined above and a compound (Ic) represented by Formula:



wherein each symbol is as defined above.

[0110] In the Compound (Ia) shown above,  $R^1$  and  $R^2$  are same or different and preferably each is a hydrogen atom or an optionally substituted  $C_{1-4}$  alkyl group (especially a  $C_{1-3}$  alkyl group such as methyl), or  $R^1$  and  $R^2$  are taken together with the adjacent carbon atom to form an optionally substituted 5- to 8-membered heterocyclic or heterocyclic ring, and more preferably each of  $R^1$  and  $R^2$  is a  $C_{1-4}$  alkyl group. When -- is a double bond, then  $R^2$  is not present, and  $R^1$  is preferably an optionally substituted  $C_{1-4}$  alkyl group, especially a  $C_{1-3}$  alkyl group such as methyl.

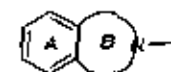
[0111] A preferred  $R^1$  may for example be an optionally substituted  $C_{6-14}$  aryl group.

[0112] A preferred Ring A may for example be a benzene ring which may have 1 to 3 substituents selected from halogen,  $C_{1-4}$  alkyl,  $C_{1-4}$  alkoxy and  $C_{1-4}$  alkylendioxy.

[0113] A preferred Ring B may for example be a 5- to 7-membered nitrogen-containing heterocyclic ring which may be substituted by 1 to 2  $C_{1-4}$  alkyl groups.

[0114] A preferred Ring C may for example be a benzene ring which may further be substituted by 1 to 3 substituents selected from  $C_{1-4}$  alkyl and  $C_{1-4}$  alkoxy groups.

[0115] A group represented by Formula:





one is a phenyl group which may be substituted by fluorine, methyl or isopropyl.

[0122] A preferred R<sup>1</sup> may for example be (1) a C<sub>1-6</sub> alkyl group substituted by an aromatic group (especially, a C<sub>6-14</sub> aryl group such as phenyl or a 5- or 6-membered aromatic heterocyclic group containing 1 to 3 heteroatoms selected from nitrogen, oxygen, sulfur and the like in addition to carbon atoms such as thienyl and pyridyl) which may have 1 to 3 substituents selected from halogen, C<sub>1-6</sub> alkoxy and C<sub>1-6</sub> alkylthio, or (2) an aryl group containing an aromatic group (especially, a C<sub>6-14</sub> aryl group such as phenyl) which may have 1 to 3 substituents selected from halogen, C<sub>1-6</sub> alkoxy and C<sub>1-6</sub> alkylthio, and more preferably (1) a C<sub>1-6</sub> alkyl group (especially C<sub>1-3</sub> alkyl such as methyl) substituted by a C<sub>6-14</sub> aryl group (especially, phenyl), thienyl or pyridyl which may have 1 to 3 substituents selected from halogen (especially, fluorine, chlorine), C<sub>1-6</sub> alkoxy (especially C<sub>1-3</sub> alkoxy such as methoxy) and C<sub>1-6</sub> alkylthio (especially, methylthio), or (2) a C<sub>6-14</sub> aryl-carbonyl group (especially, phenyl-carbonyl group), C<sub>7-16</sub> aralkyl-carbonyl group (especially, benzyl-carbonyl group), C<sub>6-14</sub> aryl-sulfonyl group (especially, phenylsulfonyl group), nicotinoyl group or thienoyl group which may have 1 to 3 substituents selected from halogen (especially, fluorine, chlorine), C<sub>1-6</sub> alkoxy (especially C<sub>1-3</sub> alkoxy such as methoxy) and C<sub>1-6</sub> alkylthio (especially, methylthio). One preferred especially is a benzyl group or a phenethyl group which may have 1 to 3 substituents selected from fluorine, methoxy and methylthio.

[0123] A preferred R<sup>2</sup> may for example be a hydrogen atom, a C<sub>1-6</sub> alkyl group (especially C<sub>1-3</sub> alkyl such as methyl) or a C<sub>1-6</sub> alkyl-carbonyl group (especially C<sub>1-3</sub> alkyl-carbonyl group such as acetyl), more preferably it is a hydrogen atom or a methyl group.

[0124] A preferred Ring C<sup>2</sup> may for example be a benzene ring which may be further substituted by 1 to 3 C<sub>1-6</sub> alkyl (especially C<sub>1-3</sub> alkyl such as methyl) groups, more preferably it is a benzene ring substituted further by 3 methyl groups.

[0125] In an especially preferred Compound (Ib), R<sup>1</sup> and R<sup>2</sup> are same or different and each is a hydrogen atom or a C<sub>1-6</sub> alkyl group (especially C<sub>1-3</sub> alkyl group such as methyl) or R<sup>1</sup> and R<sup>2</sup> are taken together with the adjacent carbon atom to form a 3- to 8-membered heterocyclic ring.

R<sup>3</sup> is a phenyl group which may have 1 to 3 substituents selected from halogen (especially, fluorine) and C<sub>1-6</sub> alkyl (especially C<sub>1-3</sub> alkyl such as methyl, ethyl, propyl, isopropyl).

R<sup>4</sup> is (1) a C<sub>1-6</sub> alkyl group (especially C<sub>1-3</sub> alkyl such as methyl) substituted by a C<sub>6-14</sub> aryl group (especially, phenyl), thienyl or pyridyl which may have 1 to 3 substituents selected from halogen (especially, fluorine, chlorine), C<sub>1-6</sub> alkoxy (especially C<sub>1-3</sub> alkoxy such as methoxy) and C<sub>1-6</sub> alkylthio (especially, methylthio) or (2) a C<sub>6-14</sub> aryl-carbonyl group (especially, phenyl-carbonyl group), C<sub>7-16</sub> aralkyl-carbonyl group (especially, benzyl-carbonyl group), C<sub>6-14</sub> aryl-sulfonyl group (especially, phenylsulfonyl group), nicotinoyl group or thienoyl group which may have 1 to 3 substituents selected from halogen (especially, fluorine, chlorine), C<sub>1-6</sub> alkoxy (especially C<sub>1-3</sub> alkoxy such as methoxy) and C<sub>1-6</sub> alkylthio (especially, methylthio).

R<sup>5</sup> is a hydrogen atom, a C<sub>1-6</sub> alkyl group (especially C<sub>1-3</sub> alkyl such as methyl) or a C<sub>1-6</sub> alkyl-carbonyl group (especially C<sub>1-3</sub> alkyl-carbonyl group such as acetyl).

Y is an oxygen atom; and,

the ring C<sup>2</sup> is a benzene ring further substituted by 1 to 3 C<sub>1-6</sub> alkyl (especially C<sub>1-3</sub> alkyl such as methyl) groups, and in a further preferred Compound,

each of R<sup>1</sup> and R<sup>2</sup> is a methyl group;

R<sup>3</sup> is a phenyl group optionally substituted by fluorine, methyl or isopropyl;

R<sup>4</sup> is a benzyl group or a phenethyl group optionally substituted by fluorine, methoxy or methylthio;

R<sup>5</sup> is a hydrogen atom or a methyl group;

— is a single bond;

Y is an oxygen atom; and,

the ring C<sup>2</sup> is a benzene ring further substituted by 3 methyl groups.

[0126] When — is a double bond, then R<sup>2</sup> is not present, and R<sup>1</sup> is preferably a C<sub>1-6</sub> alkyl group or the like, especially a C<sub>1-3</sub> alkyl group such as methyl. While other symbols are preferably as defined above, a particularly preferred compound is a compound wherein R<sup>3</sup> is a phenyl group which may have 1 to 3 substituents selected from halogen (especially, fluorine) and C<sub>1-6</sub> alkyl (especially C<sub>1-3</sub> alkyl such as methyl, ethyl, propyl, isopropyl); R<sup>4</sup> is (1) a C<sub>1-6</sub> alkyl group (especially C<sub>1-3</sub> alkyl such as methyl) substituted by a C<sub>6-14</sub> aryl group (especially, phenyl) which may have 1 to 3 substituents selected from halogen (especially, fluorine) and C<sub>1-6</sub> alkoxy (especially C<sub>1-3</sub> alkoxy such as methoxy) or (2) a C<sub>6-14</sub> aryl-carbonyl group (especially, phenyl-carbonyl group) or a C<sub>7-16</sub> aralkyl-carbonyl group (especially, benzyl-carbonyl group) which may have 1 to 3 substituents selected from halogen (especially, fluorine) and C<sub>1-6</sub> alkoxy (especially C<sub>1-3</sub> alkoxy such as methoxy); R<sup>5</sup> is a hydrogen atom; Y is an oxygen atom; and the ring C<sup>2</sup> is a benzene ring substituted further by 1 to 3 C<sub>1-6</sub> alkyl (especially C<sub>1-3</sub> alkyl such as methyl) groups (especially a benzene ring substituted by 3 C<sub>1-3</sub> alkyl groups such as methyl).

[0127] Examples of a Compound (Ib) are preferably the compounds produced in the Examples 13 to Example 17b described below, among which those preferred are:

(1) N-(4-fluorobenzyl)-2,2,4,6,7-pentamethyl-3-phenyl-2,3-dihydro-1-benzofuran-5-amine (Example 4b) or a salt thereof,

(2) N-benzyl-3-(4-isopropylphenyl)-2,2,4,6,7-pentamethyl-2,3-dihydro-1-benzofuran-5-amine (Example 6b) or a salt thereof,

(3) 3-(4-isopropylphenyl)-N-(4-methoxybenzyl)-N,2,2,4,6,7-hexamethyl-2,3-dihydro-1-benzofuran-5-amine (Example 9b) or a salt thereof,

(4) 3-(4-isopropylphenyl)-N-(2-(4-methoxybenzyl)ethyl)-2,2,4,6,7-pentamethyl-2,3-dihydro-1-benzofuran-5-amine (Example 11b) or a salt thereof,

(5) N-(4-fluorobenzyl)-3-(4-isopropylphenyl)-2,2,4,6,7-pentamethyl-2,3-dihydro-1-benzofuran-5-amine (Example 19b) or a salt thereof,

(6) N-(1,2-benzodioxol-5-ylmethyl)-3-(4-isopropylphenyl)-2,2,4,6,7-pentamethyl-2,3-dihydro-1-benzofuran-5-amine (Example 23b) or a salt thereof,

(7) N-(4-fluorobenzyl)-3-(4-fluorophenyl)-2,2,4,6,7-pentamethyl-2,3-dihydro-1-benzofuran-5-amine (Example 31b) or a salt thereof,

(8) N-(4-methoxybenzyl)-2,2,4,6,7-pentamethyl-3-(4-methylphenyl)-2,3-dihydro-1-benzofuran-5-amine (Example 33b) or a salt thereof,

(9) N-(4-fluorobenzyl)-2,2,4,6,7-pentamethyl-3-(4-methylphenyl)-2,3-dihydro-1-benzofuran-5-amine (Example 35b) or a salt thereof,

(10) 3-(4-isopropylphenyl)-N-(4-methoxybenzyl)-2,2,4,6,7-tetramethyl-1-benzofuran-5-amine (Example 45b) or a salt thereof,

(11) N-(4-fluorobenzyl)-3-(4-isopropylphenyl)-2,4,6,7-tetramethyl-1-benzofuran-5-amine (Example 47b) or a salt thereof,

(12) N-(4-fluorobenzyl)-3-(4-fluorophenyl)-2,4,6,7-tetramethyl-1-benzofuran-5-amine (Example 51b) or a salt thereof,

(13) N-(4-fluorobenzyl)-3-(4-isopropylphenyl)-1',4,5,7-tetramethylspiro[benzofuran-2(3H),4'-pyrrolidine]-5-amine (Example 55b) or a salt thereof,

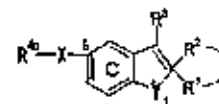
(14) (R)-N-(4-fluorobenzyl)-3-(4-isopropylphenyl)-2,2,4,6,7-pentamethyl-2,3-dihydro-1-benzofuran-5-amine hydrochloride (Example 51b) or other salts thereof, and among those preferred especially are:

(1) N-(4-fluorobenzyl)-3-(4-isopropylphenyl)-2,2,4,6,7-pentamethyl-2,3-dihydro-1-benzofuran-5-amine (Example 19b),

(2) N-(4-fluorobenzyl)-3-(4-isopropylphenyl)-1',4,6,7-tetramethylspiro[benzofuran-2(3H),4'-pyrrolidine]-5-amine (Example 55b),

(3) (R)-N-(4-fluorobenzyl)-3-(4-isopropylphenyl)-2,2,4,6,7-pentamethyl-2,3-dihydro-1-benzofuran-5-amine hydrochloride (Example 51b) and the like.

[0128] A group represented by Formula -X-R<sup>4</sup> preferably substitutes the 5-position on the backbone structure as shown below.



[0129] In a preferred Compound (Ic), each of R<sup>1</sup> and R<sup>2</sup> is C<sub>1-6</sub> alkyl which may have 1 to 3 substituents selected from (1) C<sub>6-14</sub> aryl, (2) C<sub>1-6</sub> alkoxy, (3) C<sub>1-6</sub> alkylthio, (4) hydroxy, (5) amino, (6) mono-C<sub>1-6</sub> alkylamino, (7) mono-C<sub>6-14</sub> arylamino, (8) di-C<sub>1-6</sub> alkylamino, (9) di-C<sub>6-14</sub> arylamino, (10) carbonyl, (11) C<sub>1-6</sub> alkylsulfonyl, (12) C<sub>6-14</sub> arylsulfonyl, (13) C<sub>1-6</sub> alkylsulfinyl, (14) C<sub>6-14</sub> arylsulfinyl and (15) 5- to 7-membered saturated cyclic amino which may have 1 to 3 substituents selected from C<sub>1-6</sub> alkyl, C<sub>6-14</sub> aryl and 5- to 10-membered aromatic group, or,

R<sup>1</sup> and R<sup>2</sup> are taken together with the adjacent carbon atom to form a 3- to 8-membered heterocyclic or heterocyclic ring which may have 1 to 3 substituents selected from C<sub>1-6</sub> alkyl, C<sub>6-14</sub> aryl, C<sub>7-16</sub> aralkyl and 5- to 10-membered aromatic heterocyclic group;

R<sup>3</sup> is a phenyl, 1-naphthyl, 2-naphthyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl, 2-quinolyl, 3-quinolyl, 1-isoquinolyl, 1-indolyl, 2-indolyl or 2-benzothiazolyl which may have 1 to 3 substituents selected from (1) halogen atom, (2) C<sub>1-6</sub> alkyl, (3) C<sub>1-6</sub> alkoxy, (4) amino, (5) mono-C<sub>1-6</sub> alkylamino, (6) di-C<sub>1-6</sub> alkylamino and (7) 5- to 7-membered aromatic heterocyclic group;

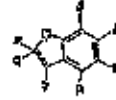


Table 1

Chemical  
Structure

The chemical structure shows a central benzene ring with several substituents. At the top position, there is a group labeled 'S'. Moving clockwise, there is a group labeled 'F', followed by a group labeled 'R'. At the bottom position, there is a group labeled 'A'. On the left side, there is a group labeled 'D'. The structure is also labeled with 'a' and 'b' at the bottom corners.

|     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
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| 12a | 12b | 12c | 12d | 12e | 12f | 12g | 12h | 12i | 12j | 12k | 12l | 12m | 12n | 12o | 12p | 12q | 12r | 12s | 12t | 12u | 12v | 12w | 12x | 12y | 12z | 12aa | 12ab | 12ac | 12ad | 12ae | 12af | 12ag | 12ah | 12ai | 12aj | 12ak | 12al | 12am | 12an | 12ao | 12ap | 12aq | 12ar | 12as | 12at | 12au | 12av | 12aw | 12ax | 12ay | 12az | 12ba | 12bb | 12bc | 12bd | 12be | 12bf | 12bg | 12bh | 12bi | 12bj | 12bk | 12bl | 12bm | 12bn | 12bo | 12bp | 12bq | 12br | 12bs | 12bt | 12bu | 12bv | 12bw | 12bx | 12by | 12bz | 12ca | 12cb | 12cc | 12cd | 12ce | 12cf | 12cg | 12ch | 12ci | 12cj | 12ck | 12cl | 12cm | 12cn | 12co | 12cp | 12cq | 12cr | 12cs | 12ct | 12cu | 12cv | 12cw | 12cx | 12cy | 12cz | 12da | 12db | 12dc | 12dd | 12de | 12df | 12dg | 12dh | 12di | 12dj | 12dk | 12dl | 12dm | 12dn | 12do | 12dp | 12dq | 12dr | 12ds | 12dt | 12du | 12dv | 12dw | 12dx | 12dy | 12dz | 12ea | 12eb | 12ec | 12ed | 12ee | 12ef | 12eg | 12eh | 12ei | 12ej | 12ek | 12el | 12em | 12en | 12eo | 12ep | 12eq | 12er | 12es | 12et | 12eu | 12ev | 12ew | 12ex | 12ey | 12ez | 12fa | 12fb | 12fc | 12fd | 12fe | 12ff | 12fg | 12fh | 12fi | 12fj | 12fk | 12fl | 12fm | 12fn | 12fo | 12fp | 12fq | 12fr | 12fs | 12ft | 12fu | 12fv | 12fw | 12fx | 12fy | 12fz | 12ga | 12gb | 12gc | 12gd | 12ge | 12gf | 12gg | 12gh | 12gi | 12gj | 12gk | 12gl | 12gm | 12gn | 12go | 12gp | 12gq | 12gr | 12gs | 12gt | 12gu | 12gv | 12gw | 12gx | 12gy | 12gz | 12ha | 12hb | 12hc | 12hd | 12he | 12hf | 12hg | 12hi | 12hj | 12hk | 12hl | 12hm | 12hn | 12ho | 12hp | 12hq | 12hr | 12hs | 12ht | 12hu | 12hv | 12hw | 12hx | 12hy | 12hz | 12ia | 12ib | 12ic | 12id | 12ie | 12if | 12ig | 12ih | 12ii | 12ij | 12ik | 12il | 12im | 12in | 12io | 12ip | 12iq | 12ir | 12is | 12it | 12iu | 12iv | 12iw | 12ix | 12iy | 12iz | 12ja | 12jb | 12jc | 12jd | 12je | 12jf | 12jg | 12jh | 12ji | 12jj | 12jk | 12jl | 12jm | 12jn | 12jo | 12jp | 12jq | 12jr | 12js | 12jt | 12ju | 12jv | 12jw | 12jx | 12jy | 12jz | 12ka | 12kb | 12kc | 12kd | 12ke | 12kf | 12kg | 12kh | 12ki | 12kj | 12kk | 12kl | 12km | 12kn | 12ko | 12kp | 12kq | 12kr | 12ks | 12kt | 12ku | 12kv | 12kw | 12kx | 12ky | 12kz | 12la | 12lb | 12lc | 12ld | 12le | 12lf | 12lg | 12lh | 12li | 12lj | 12lk | 12ll | 12lm | 12ln | 12lo | 12lp | 12lq | 12lr | 12ls | 12lt | 12lu | 12lv | 12lw | 12lx | 12ly | 12lz | 12ma | 12mb | 12mc | 12md | 12me | 12mf | 12mg | 12mh | 12mi | 12mj | 12mk | 12ml | 12mm | 12mn | 12mo | 12mp | 12mq | 12mr | 12ms | 12mt | 12mu | 12mv | 12mw | 12mx | 12my | 12mz | 12na | 12nb | 12nc | 12nd | 12ne | 12nf | 12ng | 12nh | 12ni | 12nj | 12nk | 12nl | 12nm | 12nn | 12no | 12np | 12nq | 12nr | 12ns | 12nt | 12nu | 12nv | 12nw | 12nx | 12ny | 12nz | 12oa | 12ob | 12oc | 12od | 12oe | 12of | 12og | 12oh | 12oi | 12oj | 12ok | 12ol | 12om | 12on | 12oo | 12op | 12oq | 12or | 12os | 12ot | 12ou | 12ov | 12ow | 12ox | 12oy | 12oz | 12pa | 12pb | 12pc | 12pd | 12pe | 12pf | 12pg | 12ph | 12pi | 12pj | 12pk | 12pl | 12pm | 12pn | 12po | 12pp | 12pq | 12pr | 12ps | 12pt | 12pu | 12pv | 12pw | 12px | 12py | 12pz | 12qa | 12qb | 12qc | 12qd | 12qe | 12qf | 12qg | 12qh | 12qi | 12qj | 12qk | 12ql | 12qm | 12qn | 12qo | 12qp | 12qq | 12qr | 12qs | 12qt | 12qu | 12qv | 12qw | 12qx | 12qy | 12qz | 12ra | 12rb | 12rc | 12rd | 12re | 12rf | 12rg | 12rh | 12ri | 12rj | 12rk | 12rl | 12rm | 12rn | 12ro | 12rp | 12rq | 12rr | 12rs | 12rt | 12ru | 12rv | 12rw | 12rx | 12ry | 12rz | 12sa | 12sb | 12sc | 12sd | 12se | 12sf | 12sg | 12sh | 12si | 12sj | 12sk | 12sl | 12sm | 12sn | 12so | 12sp | 12sq | 12sr | 12ss | 12st | 12su | 12sv | 12sw | 12sx | 12sy | 12sz | 12ta | 12tb | 12tc | 12td | 12te | 12tf | 12tg | 12th | 12ti | 12tj | 12tk | 12tl | 12tm | 12tn | 12to | 12tp | 12tq | 12tr | 12ts | 12tt | 12tu | 12tv | 12tw | 12tx | 12ty | 12tz | 12ua | 12ub | 12uc | 12ud | 12ue | 12uf | 12ug | 12uh | 12ui | 12uj | 12uk | 12ul | 12um | 12un | 12uo | 12up | 12uq | 12ur | 12us | 12ut | 12uu | 12uv | 12uw | 12ux | 12uy | 12uz | 12va | 12vb | 12vc | 12vd | 12ve | 12vf | 12vg | 12vh | 12vi | 12vj | 12vk | 12vl | 12vm | 12vn | 12vo | 12vp | 12vq | 12vr | 12vs | 12vt | 12vu | 12vv | 12vw | 12vx | 12vy | 12vz | 12wa | 12wb | 12wc | 12wd | 12we | 12wf | 12wg | 12wh | 12wi | 12wj | 12wk | 12wl | 12wm | 12wn | 12wo | 12wp | 12wq | 12wr | 12ws | 12wt | 12wu | 12wv | 12ww | 12wx | 12wy | 12wz | 12xa | 12xb | 12xc | 12xd | 12xe | 12xf | 12xg | 12xh | 12xi | 12xj | 12xk | 12xl | 12xm | 12xn | 12xo | 12xp | 12xq | 12xr | 12xs | 12xt | 12xu | 12xv | 12xw | 12xx | 12xy | 12xz | 12ya | 12yb | 12yc | 12yd | 12ye | 12yf | 12yg | 12yh | 12yi | 12yj | 12yk | 12yl | 12ym | 12yn | 12yo | 12yp | 12yq | 12yr | 12ys | 12yt | 12yu | 12yv | 12yw | 12yx | 12yy | 12yz | 12za | 12zb | 12zc | 12zd | 12ze | 12zf | 12zg | 12zh | 12zi | 12zj | 12zk | 12zl | 12zm | 12zn | 12zo | 12zp | 12zq | 12zr | 12zs | 12zt | 12zu | 12zv | 12zw | 12zx | 12zy | 12zz |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



1

2

3

4

5

6

7

8

9

10

11

12

(continued)

Formulation Example 1a

| Total                                   |         |
|-----------------------------------------|---------|
| (1) The compound obtained in Example 1a | 50 mg   |
| (2) Lactose                             | 94 mg   |
| (3) Corn starch                         | 40.8 mg |
| (4) Corn starch (paste)                 | 5 mg    |
| (5) Magnesium Stearate                  | 0.4 mg  |
| (6) Calcium carboxymethyl cellulose     | 20 mg   |
| (7) Total                               | 120 mg  |

41

Table 2

Table 3

| Arbeits-<br>nummer | A | B | C | D | E | F | G | H |
|--------------------|---|---|---|---|---|---|---|---|
| 10                 |   |   |   |   |   |   |   |   |
| 11                 |   |   |   |   |   |   |   |   |
| 12                 |   |   |   |   |   |   |   |   |
| 13                 |   |   |   |   |   |   |   |   |
| 14                 |   |   |   |   |   |   |   |   |
| 15                 |   |   |   |   |   |   |   |   |
| 16                 |   |   |   |   |   |   |   |   |
| 17                 |   |   |   |   |   |   |   |   |
| 18                 |   |   |   |   |   |   |   |   |
| 19                 |   |   |   |   |   |   |   |   |
| 20                 |   |   |   |   |   |   |   |   |
| 21                 |   |   |   |   |   |   |   |   |
| 22                 |   |   |   |   |   |   |   |   |
| 23                 |   |   |   |   |   |   |   |   |
| 24                 |   |   |   |   |   |   |   |   |
| 25                 |   |   |   |   |   |   |   |   |
| 26                 |   |   |   |   |   |   |   |   |
| 27                 |   |   |   |   |   |   |   |   |
| 28                 |   |   |   |   |   |   |   |   |
| 29                 |   |   |   |   |   |   |   |   |
| 30                 |   |   |   |   |   |   |   |   |
| 31                 |   |   |   |   |   |   |   |   |
| 32                 |   |   |   |   |   |   |   |   |
| 33                 |   |   |   |   |   |   |   |   |
| 34                 |   |   |   |   |   |   |   |   |
| 35                 |   |   |   |   |   |   |   |   |
| 36                 |   |   |   |   |   |   |   |   |
| 37                 |   |   |   |   |   |   |   |   |
| 38                 |   |   |   |   |   |   |   |   |
| 39                 |   |   |   |   |   |   |   |   |
| 40                 |   |   |   |   |   |   |   |   |
| 41                 |   |   |   |   |   |   |   |   |
| 42                 |   |   |   |   |   |   |   |   |
| 43                 |   |   |   |   |   |   |   |   |
| 44                 |   |   |   |   |   |   |   |   |
| 45                 |   |   |   |   |   |   |   |   |

Table 4

| Chemical structure | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 | 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 | 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 80 | 81 | 82 | 83 | 84 | 85 | 86 | 87 | 88 | 89 | 90 | 91 | 92 | 93 | 94 | 95 | 96 | 97 | 98 | 99 | 100 |
|--------------------|---|---|---|---|---|---|---|---|---|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|-----|
|                    | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 | 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 | 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 80 | 81 | 82 | 83 | 84 | 85 | 86 | 87 | 88 | 89 | 90 | 91 | 92 | 93 | 94 | 95 | 96 | 97 | 98 | 99 | 100 |

7692

Table 6

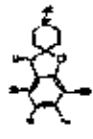
|  |                                                                                   |   |   |   |                                                                                   |   |   |   |   |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|---|---|---|-----------------------------------------------------------------------------------|---|---|---|---|
| Example number                                                                    | a                                                                                 | b | c | d | e                                                                                 | f | g | h | i |
| 103                                                                               |  |   |   |   |  |   |   |   |   |
| 104                                                                               |  |   |   |   |  |   |   |   |   |
| 145                                                                               |  |   |   |   |  |   |   |   |   |
| 540                                                                               |  |   |   |   |  |   |   |   |   |
| 560                                                                               |  |   |   |   |  |   |   |   |   |
| 579                                                                               |  |   |   |   |  |   |   |   |   |

Table 5

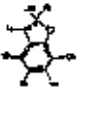
|  |                                                                                       |   |   |   |                                                                                       |   |   |   |   |
|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---|---|---|---------------------------------------------------------------------------------------|---|---|---|---|
| Example number                                                                      | a                                                                                     | b | c | d | e                                                                                     | f | g | h | i |
| 500                                                                                 |    |   |   |   |    |   |   |   |   |
| 505                                                                                 |    |   |   |   |    |   |   |   |   |
| 570                                                                                 |    |   |   |   |    |   |   |   |   |
| 500                                                                                 |    |   |   |   |    |   |   |   |   |
| 505                                                                                 |    |   |   |   |    |   |   |   |   |
| 570                                                                                 |    |   |   |   |    |   |   |   |   |
| 500                                                                                 |    |   |   |   |    |   |   |   |   |
| 505                                                                                 |    |   |   |   |    |   |   |   |   |
| 570                                                                                 |    |   |   |   |    |   |   |   |   |
| 500                                                                                 |    |   |   |   |    |   |   |   |   |
| 505                                                                                 |    |   |   |   |    |   |   |   |   |
| 570                                                                                 |  |   |   |   |  |   |   |   |   |
| 500                                                                                 |  |   |   |   |  |   |   |   |   |
| 505                                                                                 |  |   |   |   |  |   |   |   |   |
| 570                                                                                 |  |   |   |   |  |   |   |   |   |
| 500                                                                                 |  |   |   |   |  |   |   |   |   |
| 505                                                                                 |  |   |   |   |  |   |   |   |   |
| 570                                                                                 |  |   |   |   |  |   |   |   |   |

Table 7

| Example | Structure | Optical purity |     |     |     |
|---------|-----------|----------------|-----|-----|-----|
|         |           | 1              | 2   | 3   | 4   |
| 1       |           | 100            | 100 | 100 | 100 |
| 2       |           | 100            | 100 | 100 | 100 |
| 3       |           | 100            | 100 | 100 | 100 |
| 4       |           | 100            | 100 | 100 | 100 |
| 5       |           | 100            | 100 | 100 | 100 |
| 6       |           | 100            | 100 | 100 | 100 |
| 7       |           | 100            | 100 | 100 | 100 |
| 8       |           | 100            | 100 | 100 | 100 |
| 9       |           | 100            | 100 | 100 | 100 |
| 10      |           | 100            | 100 | 100 | 100 |
| 11      |           | 100            | 100 | 100 | 100 |
| 12      |           | 100            | 100 | 100 | 100 |
| 13      |           | 100            | 100 | 100 | 100 |
| 14      |           | 100            | 100 | 100 | 100 |
| 15      |           | 100            | 100 | 100 | 100 |
| 16      |           | 100            | 100 | 100 | 100 |
| 17      |           | 100            | 100 | 100 | 100 |
| 18      |           | 100            | 100 | 100 | 100 |
| 19      |           | 100            | 100 | 100 | 100 |
| 20      |           | 100            | 100 | 100 | 100 |
| 21      |           | 100            | 100 | 100 | 100 |
| 22      |           | 100            | 100 | 100 | 100 |
| 23      |           | 100            | 100 | 100 | 100 |
| 24      |           | 100            | 100 | 100 | 100 |
| 25      |           | 100            | 100 | 100 | 100 |
| 26      |           | 100            | 100 | 100 | 100 |
| 27      |           | 100            | 100 | 100 | 100 |
| 28      |           | 100            | 100 | 100 | 100 |
| 29      |           | 100            | 100 | 100 | 100 |
| 30      |           | 100            | 100 | 100 | 100 |

Formulation Example 1b

20

| Total                                     |         |
|-------------------------------------------|---------|
| (1) The compound obtained in Example 1.50 | 50 mg   |
| (2) Lactose                               | 50 mg   |
| (3) Corn starch                           | 10.0 mg |
| (4) Corn starch (fine)                    | 5 mg    |
| (5) Magnesium Stearate                    | 0.4 mg  |
| (6) Colloidal silicon dioxide             | 20 mg   |
|                                           | 120 mg  |

(3) According to a conventional method, tablets were prepared by mixing the above-described substances (1) to (6), and then adding the resulting mixture to a tablet compression process by using a tablet compression machine.

(4) Compounds (1c)

Reference Example 1c

Major diastereoisomer

(3) Concentrated sulfuric acid (0.5 mL) was added to a solution of  $\alpha$ -trichloroethylcarbazole (2.0 g, 12.8 mmol) in ethyl acetate (50 mL) at room temperature, and the mixture was heated under reflux for 1 hour. The reaction mixture was cooled, and extracted twice with ethyl acetate. The organic layer was combined, washed with an aqueous sodium bicarbonate solution, dried over magnesium sulfate, filtered, and concentrated under reduced pressure to