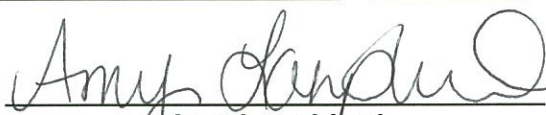


TRUE COPY

TO ALL TO WHOM THESE PRESENTS SHALL COME,

I Do Hereby Certify that the annexed document(s) are TRUE COPIES of the original document(s) which I have compared. The original document(s) contains the authentic signature(s) from the inventor(s).

at Midland, Michigan 48674, USA
this 29 day of September 20 16


Amy Lanphierd
Office Professional
THE DOW CHEMICAL COMPANY

NOTARIAL CERTIFICATE

UNITED STATES OF AMERICA)
STATE OF MICHIGAN) SS
County/Parish of Midland)

On this 29 day of September 20 16, personally
appeared before me,

Amy Lanphierd

known or identified to me to be the individual who executed the foregoing document and acknowledged the same as a free act and deed for uses and purposes therein expressed.




Notary Public
Angela R Brooks
NOTARY PUBLIC, STATE OF MICHIGAN
COUNTY OF MIDLAND
MY COMMISSION EXPIRES APRIL 6, 2019

This Assignment 110 is in the ENGLISH language and has the same meaning in other languages with the same 110 number and R/Date.

This Assignment 110 is in the ENGLISH language and has the same meaning in other languages with the same 110 number and R/Date.

FORM 110 (R 5/97)

INDIVIDUAL ASSIGNMENT AND INVENTOR'S DECLARATION

(with Priority Rights)

I/we verily believe I am/we are the original, first and sole/joint inventor(s) of the subject matter which is embraced by and for which a patent is sought on the invention entitled: **THERMALLY STABLE POLYMERIC SCALE INHIBITOR COMPOSITIONS**

which invention was made and invented by me/us out of and in the course of my/our employment with my/our respective employers as stated below my/our name(s). I/we acknowledge that I/we hold the invention and all patent and other rights and powers obtainable or exercisable in respect thereof in trust for our respective employers. As trustee(s), and for good and valuable consideration and/or the remuneration received for my/our work, I/we sell, assign and transfer unto:

Dow Global Technologies LLC
2040 Dow Center
Midland, Michigan 48674

an entity organized and existing under the laws of the state of **Delaware** (hereinafter referred to as the "Assignee"); my/our entire right, title and interest throughout the world, in and to the invention and all rights and powers to make applications, including provisional applications when permitted by law, for Letters Patent in its own name, or in the name of its designee (or nominee(s)); and all rights and powers to file any corresponding or equivalent applications in any and all countries, including all rights to claim priority under all United States domestic laws, International Convention(s) and Treaties in the name of Assignee, and do hereby authorize Assignee or its designee to insert here the Priority Number, Filing Date, and Filing Country

Priority Number	Filing Date	Filing Country
62/004,465	May 29, 2014	United States of America

of the application, on which the claim for priority will be based; and in and to any Letters Patent that may be issued for the invention in any and all countries. I/we do hereby agree to assist Assignee in the prosecution of the application(s) and in any interference, conflict, opposition or litigation which may arise involving the invention or the patent or patents thereon, and to execute for any and all countries any document relating to applications derived from, corresponding to or equivalent to the above identified application as Assignee may request.

I/we authorize Assignee or its designee to translate this Assignment into all languages necessary; and we request that any such Letters Patent be issued to Assignee; and consent to the recordal of this Assignment, or a Notarial True Copy thereof, being under covenant not only that I/we have full power to make the same, but also that such assigned rights are not encumbered by any grant, license, or other right heretofore given.

Subscribed and Declared by me/us:

At: Dow Chemical, Freeport TX
this 11th day of August, 20 14
Effective as of May 29, 2014
Signature: Angela I. Padilla-Acevedo
Full Name: Angela I. Padilla-Acevedo
Residence: 60 Plum Ct
Lake Jackson, Texas 77566
Country: United States of America
Citizenship: Colombia
P.O. Address: Same as Residence
Employed By: The Dow Chemical Company
Of Country: United States of America

At: _____
this _____ day of _____, 20 _____
Signature: _____
Full Name: _____
Residence: _____
Country: _____
Citizenship: _____
P.O. Address: _____
Employed By: _____
Of Country: _____

At: _____
this _____ day of _____, 20 _____
Signature: _____
Full Name: _____
Residence: _____
Country: _____
Citizenship: _____
P.O. Address: _____
Employed By: _____
Of Country: _____

At: _____
this _____ day of _____, 20 _____
Signature: _____
Full Name: _____
Residence: _____
Country: _____
Citizenship: _____
P.O. Address: _____
Employed By: _____
Of Country: _____