



(51) International Patent Classification:

A61F 13/535 (2006.01) A61F 13/472 (2006.01)
A61F 13/511 (2006.01) A61F 13/56 (2006.01)

(21) International Application Number:

PCT/US2014/063224

(22) International Filing Date:

30 October 2014 (30.10.2014)

(25) Filing Language:

English

(26) Publication Language:

English

(71) Applicant: **KIMBERLY-CLARK WORLDWIDE, INC.**
[US/US]; 2300 Winchester Road, Neenah, Wisconsin
54956 (US).

(72) Inventors: **SCHMOKER, Suzanne, Marie**; 2300
Winchester Road, Neenah, Wisconsin 54956 (US). **HOP-
KINS, Heidi, Bauerlein**; 2300 Winchester Road, Neenah,
Wisconsin 54956 (US). **PARK, Sohyun, S.**; 2300
Winchester Road, Neenah, Wisconsin 54956 (US).
OLSON, Christopher, Peter; 1012 Pendleton Road, Neenah,
Wisconsin 54956 (US).

(74) Agents: **ARTEMAN, David, J.** et al.; 2300 Winchester
Road, Neenah, Wisconsin 54956 (US).

(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY,
BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM,
DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT,
HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR,
KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG,
MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM,
PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC,
SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN,
TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ,
TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU,
TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE,
DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU,
LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK,
SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ,
GW, KM, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

— as to applicant's entitlement to apply for and be granted a
patent (Rule 4.17(ii))

[Continued on next page]

(54) Title: ABSORBENT ARTICLE WITH BODY CONFORMING STRUCTURE

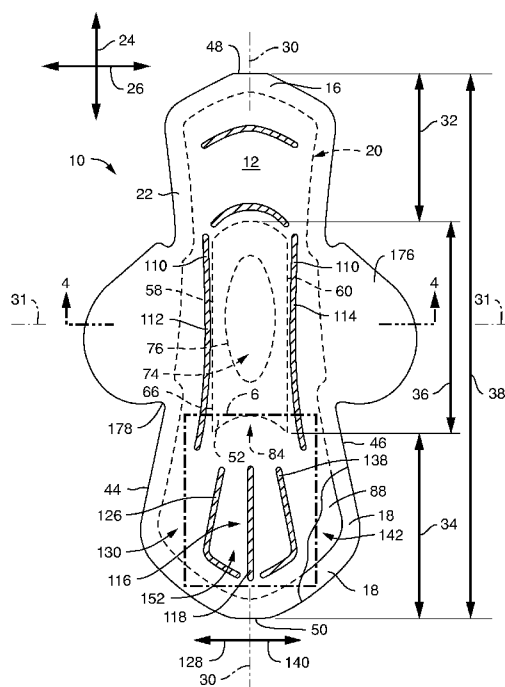


FIG. 1

(57) Abstract: An absorbent article has a top sheet, a back sheet, and an absorbent assembly positioned between the back sheet and the top sheet. The absorbent article includes a fluid intake layer positioned between the absorbent assembly and the top sheet. The fluid intake layer has a rearward-facing arch located in a back portion of the fluid intake layer. The fluid intake layer has an opening. The absorbent article includes a first lateral stiffener and a second lateral stiffener extending along a majority of the longitudinal side edges of the fluid intake layer. The absorbent article includes a first flexure, a second flexure, and a third flexure in a rear portion of the absorbent article.



Published:

— *with international search report (Art. 21(3))*

ABSORBENT ARTICLE WITH BODY CONFORMING STRUCTURE

BACKGROUND OF THE INVENTION

[001] Absorbent articles are designed to absorb body fluids while being comfortable to wear but improved leakage protection and increased comfort are ongoing goals. These goals are made more difficult when combined with increased activity of the wearer because pads may not fit and move optimally with the contours and motions of the wearer. Specifically, the back of the pad proximate the wearer's gluteal cleft is one region where fit improvements are needed. Some previous absorbent articles have included a back protection feature in an effort to better conform to the wearer's gluteal cleft. However, these features have not eliminated the bunching, twisting, and/or roping some experience while walking or running. Therefore, there remains a need for an absorbent article that conforms to the body and maintains intimate contact relative to the gluteal cleft with reduced bunching, twisting, and/or roping during increased activity.

SUMMARY OF THE INVENTION

[002] In one aspect, the present invention provides an absorbent article having a top sheet, a back sheet, an absorbent assembly positioned between the back sheet and the top sheet, and a fluid intake layer positioned between the absorbent assembly and the top sheet. The fluid intake layer defines a fluid intake layer length in a longitudinal direction and the absorbent article defines an absorbent article length in the longitudinal direction. The fluid intake layer length is 30 - 60% the absorbent article length. The fluid intake layer also defines an outer perimeter. The outer perimeter has a rearward-facing arch located in a back portion of the fluid intake layer.

[003] Optionally, the absorbent article includes a first lateral stiffener extending along a first side edge of the fluid intake layer, a second lateral stiffener extending along a second side edge of the fluid intake layer, and a first flexure in a rear portion of the absorbent article wherein the first flexure extends in a direction generally parallel to a longitudinal centerline.

[004] Optionally, the absorbent article includes a first flexure in a rear portion of the absorbent article and extends in a direction generally parallel to a longitudinal centerline. Optionally, the absorbent article includes a second flexure in the rear portion of the absorbent article spaced laterally outward in a first direction from the first flexure. The second flexure defines a first side portion of the absorbent article laterally outward in the first direction from the second flexure. Optionally, the

absorbent article includes a third flexure in the rear portion of the absorbent article spaced laterally outward in a second direction from the first flexure. The second direction being opposite the first direction. The third flexure defines a second side portion of the absorbent article laterally outward in the second direction from the third flexure. The second and third flexures define a central portion of the absorbent article there between.

[005] Optionally, the absorbent article includes a first fastener attached to the garment-facing surface of the back sheet in the first side portion and a second fastener attached to the garment-facing surface of the back sheet in the second side portion. Optionally, the central portion of the garment-facing surface of the back sheet is substantially free of fasteners.

[006] Optionally, the second flexure and the third flexure diverge rearward relative to the longitudinal centerline. Optionally, the first flexure, the second flexure, and the third flexure terminate at front points proximate the rearward-facing arch of the fluid intake layer. Optionally, the first flexure, the second flexure, and the third flexure are embossments in the absorbent assembly.

[007] Optionally, the first fastener is a mechanical hook material attached to the garment-facing surface of the back sheet in the first side portion and the second fastener is a mechanical hook material attached to the garment-facing surface of the back sheet in the second side portion.

[008] Optionally, the first fastener is an adhesive attached to the garment-facing surface of the back sheet in the first side portion and the second fastener is an adhesive attached to the garment-facing surface of the back sheet in the second side portion.

[009] Optionally, the fluid intake layer is made of an airlaid material with bi-component fibers and pulp fibers and the rearward-facing arch defines a length dimension in the longitudinal direction of 7-15 mm.

[010] In another aspect, the present invention provides an absorbent article having a top sheet, a back sheet, and an absorbent assembly positioned between the back sheet and the top sheet. The absorbent assembly includes an upper absorbent layer and a lower absorbent layer. The lower absorbent layer is positioned between the upper absorbent layer and the back sheet. A fluid intake layer is positioned between the upper absorbent layer and the top sheet. The fluid intake layer defines an outer perimeter. The outer perimeter has a rearward-facing arch located in a back portion of the fluid intake layer. The fluid intake layer has an opening. The opening defines an inner perimeter. The opening defines a length in a longitudinal direction and the fluid intake layer defines a length in the longitudinal direction, wherein the opening length is 25-75% the fluid intake layer length. The absorbent article includes a first lateral stiffener that is an embossment in the upper absorbent layer

and extends along a majority of a first longitudinal side edge of the fluid intake layer. The absorbent article includes a second lateral stiffener that is an embossment in the upper absorbent layer and extends along a majority of a second longitudinal side edge of the fluid intake layer. The absorbent article includes a first flexure that is an embossment in the upper absorbent layer and extends in a direction generally parallel to a longitudinal centerline in a rear portion of the absorbent article.

[011] Optionally, the absorbent article includes a second flexure that is an embossment in the upper absorbent layer in the rear portion of the absorbent article and is spaced laterally outward in a first direction from the first flexure. The second flexure defines a first side portion of the absorbent article laterally outward in the first direction from the second flexure. Optionally, the absorbent article includes a third flexure that is an embossment in the upper absorbent layer in the rear portion of the absorbent article and is spaced laterally outward in a second direction from the first flexure. The first direction is opposite the second direction. The third flexure defines a second side portion of the absorbent article laterally outward in the second direction from the third flexure. The second flexure and the third flexure define a central portion of the absorbent article there between. A first fastener is attached to the garment-facing surface of the back sheet in the first side portion and a second fastener is attached to the garment-facing surface of the back sheet in the second side portion. The garment-facing surface of the back sheet is substantially free of fasteners in the central portion.

[012] Optionally, the first fastener is a mechanical hook material attached to the garment-facing surface of the back sheet in the first side portion and the second fastener is a mechanical hook material attached to the garment-facing surface of the back sheet in the second side portion. Optionally, the first fastener is applied to the garment-facing surface of the back sheet in the first side portion and at an angle relative to the longitudinal centerline and the second fastener is applied to the garment-facing surface of the back sheet in the second side portion and at an angle relative to the longitudinal centerline.

[013] Optionally, the fluid intake layer defines a fluid intake layer length in the longitudinal direction that is 25 to 50% an absorbent article length and the opening defines an opening length in the longitudinal direction that is 40 to 75% the fluid intake layer length.

[014] Optionally, the fluid intake layer defines a fluid intake layer width in a lateral direction, the upper absorbent layer defines an upper absorbent layer length in a longitudinal direction and an upper absorbent layer width in the lateral direction, and the lower absorbent layer defines a lower absorbent layer length in the longitudinal direction and a lower absorbent layer width in the lateral direction. Optionally, the upper absorbent layer width is greater than the lower absorbent layer width, the upper

absorbent layer width is greater than the fluid intake layer width, the upper absorbent layer length is greater than the fluid intake layer length, the upper absorbent layer length is greater than the lower absorbent layer length, the fluid intake layer length is less than the lower absorbent layer length, and/or the fluid intake layer width is less than the lower absorbent layer width.

[015] In another aspect, the present invention provides an absorbent article having a top sheet, a back sheet, and an absorbent assembly positioned between the top sheet and the back sheet. The absorbent assembly includes an upper absorbent layer and a lower absorbent layer. The lower absorbent layer is positioned between the upper absorbent layer and the back sheet. The absorbent article includes a fluid intake layer positioned between the upper absorbent layer and the top sheet. The fluid intake layer is positioned in a central portion of the absorbent article and defines an outer perimeter. The outer perimeter has a rearward-facing arch located in a back portion of the fluid intake layer. The rearward-facing arch defines a length in a longitudinal direction of 7-10 mm. The fluid intake layer has an opening, the opening defines a length in the longitudinal direction and the fluid intake layer defines a length in the longitudinal direction, wherein the opening length is 25-75% the fluid intake layer length. A first embossment in the upper absorbent layer extends along a majority of a first side edge of the fluid intake layer, a second embossment in the upper absorbent layer extends along a majority of a second side edge of the fluid intake layer. A first flexure is an embossment in the upper absorbent layer in a rear portion of the absorbent article and extends in a direction generally parallel to a longitudinal centerline. A second flexure is an embossment in the upper absorbent layer in the rear portion of the absorbent article and is spaced laterally outward in a first direction from the first flexure. The second flexure defines a first side portion of the absorbent article laterally outward in the first direction from the second flexure. The second flexure diverges rearward relative to the longitudinal centerline. A third flexure is an embossment in the rear portion of the upper absorbent layer and is spaced laterally outward in a second direction from the first flexure. The first direction is opposite the second direction. The third flexure defines a second side portion of the absorbent article laterally outward in the second direction from the first flexure. The third flexure diverges rearward relative to the longitudinal centerline. The second and third flexures defining a central portion there between. A fastening system is attached to the garment-facing surface of the back sheet. The fastening system covers a majority of a front portion of the garment-facing surface of the back sheet. The fastening system includes a first fastener positioned on the garment-facing surface of the back sheet in the first side portion and a second fastener positioned on the garment-facing surface of the back sheet in the second side portion. The central portion of the garment-facing surface of the back sheet is substantially free of fasteners.

[016] Optionally, the first fastener and the second fastener are continuous hook materials that extend from the front portion through the central portion and into the rear portion.

[017] Optionally, the second flexure includes a first return portion converging rearward at a first angle relative to the longitudinal centerline and the third flexure includes a second return portion converging rearward at a second angle relative to the longitudinal centerline.

[018] Optionally, the first flexure, the second flexure, and the third flexure are embossments in the upper absorbent layer and extend under the fluid intake layer.

[019] Optionally, the absorbent article defines lateral side edges and the absorbent article includes attachment wings extending from the lateral side edges. The first flexure, the second flexure, and the third flexure collectively define front points in the longitudinal direction. The wings define a rear wing position in the longitudinal direction. The rear wing position is closer to the front of the absorbent article than the collective front points.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a top plan view of the body-facing surface of an exemplary absorbent article of the present invention with portions cut away to illustrate underlying structure.

Fig. 2 is a top plan view of the article of **Fig. 1** with elements removed and portions cut away to illustrate underlying structure.

Fig. 3 is an “exploded” perspective view of the absorbent article of **Fig. 1** with the elements expanded to better illustrate detail.

Fig. 4 is a cross-sectional view of the absorbent article of **Fig. 1** taken along the line 4-4.

Fig. 5 is a top plan view of the garment-facing surface of the absorbent article of **Fig. 1**.

Fig. 6 is a magnified view of the area of **Fig. 1** bound by the dot-dash rectangle 6.

Fig. 7 is a magnified view of the area of **Fig. 2** bound by the dot-dash rectangle 7.

Fig. 8 is a perspective view of the absorbent article of **Fig. 1** in a tented configuration.

DETAILED DESCRIPTION OF THE DRAWINGS

[020] The present invention provides an absorbent article that helps maintain intimate contact with the gluteal cleft of the wearer while minimizing bunching, twisting, and roping. The absorbent

article of the present invention is constructed to conform to the body by taking and maintaining a raised tent shape in the rear of the article when the wearer moves. The raised tent shape conforms to the gluteal cleft and moves in response to the alternating movement of the legs thereby helping to isolate the central region and the front region of the pad from the movement of the legs and helping these regions to stay in place for leakage protection and comfort.

[021] Referring now to **Figs. 1-7**, an exemplary absorbent article **10** is illustrated in various views and configurations. **Fig. 1** is a top plan view of the body-facing surface **12** of the absorbent article **10** with portions cut away to illustrate underlying structure. **Fig. 2** is a top plan view of the absorbent article **10** of **Fig. 1** with elements removed and portions cut away to illustrate underlying structure. **Fig. 3** is an “exploded” perspective view of the absorbent article **10** of **Fig. 1** with the elements expanded to better illustrate detail. **Fig. 4** is a cross-sectional view of the absorbent article **10** of **Fig. 1** taken along the line **4-4**. **Fig. 5** is a top plan view of the garment-facing surface **14** of the absorbent article **10** of **Fig. 1**. **Fig. 6** is a magnified view of the area of **Fig. 1** bound by the dot-dash rectangle **6** to better illustrate details. **Fig. 7** is a magnified view of the area of **Fig. 2** bound by the dot-dash rectangle **7** to better illustrate details.

[022] The absorbent article **10** includes a top sheet **16**, a back sheet **18**, and an absorbent assembly **20** positioned between the top sheet **16** and the back sheet **18** as seen in **Fig. 3**. The top sheet **16** and the back sheet **18** can both extend beyond the absorbent assembly **20** and be bonded together, either entirely or partially, around the periphery using known bonding techniques to form a sealed peripheral region **22** as best illustrated in **Figs. 1** and **4**. For example, the top sheet **16** and the back sheet **18** may be bonded together by adhesive bonding, ultrasonic bonding, or any other suitable bonding method, or combinations thereof.

[023] The absorbent article **10** defines a longitudinal direction **24**, a lateral direction **26**, a thickness direction **28** (also referred to as the Z-direction), a longitudinal centerline **30**, and a lateral centerline **31**. The absorbent article **10** includes a front portion **32**, a rear portion **34**, and a central portion **36** extending between the front portion **32** and the rear portion **34**. The absorbent article **10** also defines an absorbent article length **38** in the longitudinal direction **24** as illustrated in **Fig. 1**, an absorbent article width **40** in the lateral direction **26** as illustrated in **Fig. 4**, and an absorbent article thickness **42** in the thickness direction **28** as illustrated in **Fig. 4**. The absorbent article includes a first side edge **44**, a second side edge **46**, a front edge **48** in the front portion **32**, and a rear edge **50** in the rear portion **34**. In general, the front portion **32** of the article is adapted to be worn towards the front of the wearer, the central portion **36** is adapted to be worn proximate the wearer's crotch, and the rear portion **34** is adapted to be worn towards the rear of the wearer. Optionally, the absorbent article

length **38** is 200 to 320 mm, 210 to 280 mm, or 220 to 240 mm. Optionally, the absorbent article width **40**, as measured at the lateral centerline **31**, is 130 to 160 mm, 135 to 155 mm, or 140 to 150 mm for absorbent articles with wings. Optionally, the absorbent article width **40**, as measured at the lateral centerline **31**, is 50 to 90 mm, 60 to 80 mm, or 65 to 75 mm for absorbent articles without wings. Optionally, the front portion **32** is defined as the front third of the absorbent article length **38**, the central portion **36** is defined as the center third of the absorbent article length **38**, and the rear portion **34** is defined as the rear third of the absorbent article length **38**.

[024] The top sheet layer **16** defines the body-facing surface **12** of the absorbent article **10** and is adapted to contact the body of the wearer and is liquid permeable to receive body exudates. The top sheet layer **16** is desirably provided for comfort and conformability and functions to direct body exudates away from the body of the wearer, through its own structure, and towards the absorbent assembly **20**. The top sheet layer **16** desirably retains little to no liquid in its structure, so that it provides a relatively comfortable, dry, and non-irritating surface next to the skin of the wearer of the absorbent article **10**.

[025] The top sheet layer **16** can be a single layer of material, or alternatively, can be multiple layers that are laminated together. The top sheet layer **16** can be constructed of any material such as one or more woven sheets, one or more fibrous nonwoven sheets, one or more film sheets, such as blown or extruded films, which may themselves be of single or multiple layers, one or more foam sheets, such as reticulated, open cell or closed cell foams, a coated nonwoven sheet, or a combination of any of these materials. Such combination can be adhesively, thermally, or ultrasonically laminated into a unified planar sheet structure to form a top sheet layer.

[026] In various embodiments, the top sheet layer **16** can be constructed from various nonwoven webs such as meltblown webs, spunbond webs, hydroentangled spunlace webs, or through air bonded carded webs. Examples of suitable top sheet layer materials can include, but are not limited to, natural fiber webs (such as cotton), rayon, hydroentangled webs, bonded carded webs of polyester, polypropylene, polyethylene, nylon, or other heat-bondable fibers (such as bicomponent fibers), polyolefins, copolymers of polypropylene and polyethylene, linear low-density polyethylene, and aliphatic esters such as polylactic acid. Finely perforated films and net materials can also be used, as can laminates of/or combinations of these materials.

[027] In various embodiments, the top sheet layer **16** may contain a plurality of apertures (not shown) formed therethrough to permit body exudates to pass more readily into the absorbent assembly **20**. The apertures may be randomly or uniformly arranged throughout the top sheet. The size, shape, diameter, and number of apertures may be varied to suit various needs.

[028] Optionally, the top sheet **16** can have a basis weight ranging from about 5, 10, 15, 20 or 25 gsm to about 50, 100, 120, 125 or 150 gsm. For example, in an embodiment, a top sheet **16** can be constructed from a through air bonded carded web having a basis weight ranging from about 15 gsm to about 100 gsm. In another example, a top sheet layer **16** can be constructed from a through air bonded carded web having a basis weight from about 20 gsm to about 50 gsm, such as a through air bonded carded web that is readily available from nonwoven material manufacturers.

[029] Optionally, the top sheet layer **16** can be at least partially hydrophilic. In various embodiments, a portion of the top sheet layer **16** can be hydrophilic and a portion of the top sheet layer **16** can be hydrophobic. In various embodiments, the portions of the top sheet layer **16** which can be hydrophobic can be either an inherently hydrophobic material or can be a material treated with a hydrophobic coating.

[030] In various embodiments, the top sheet layer **16** can be a multicomponent top sheet layer such as by having two or more different nonwoven or film materials, with the different materials placed in separate locations in the transverse direction of the absorbent article **10** (not shown). For example, the top sheet layer **16** can be a two-layer or multi-component material having a central portion positioned along and straddling the longitudinal centerline of the absorbent article, with lateral side portions flanking and bonded to each side edge of the central portion (not shown). The central portion can be constructed from a first material and the side portions can be constructed from a material which can be the same as or different from the material of the central portion. In such embodiments, the central portion may be at least partially hydrophilic and the side portions may be inherently hydrophobic or may be treated with a hydrophobic coating. Examples of constructions of multi-component top sheet layers are generally described in U.S. Patent Nos. 5,961,505 to Coe, 5,415,640 to Kirby, and 6,117,523 to Sugahara, each of which is incorporated herein by reference thereto in its entirety.

[031] The absorbent article **10** also includes a liquid permeable fluid intake layer **52** positioned in the Z-direction **28** between the top sheet layer **16** and the absorbent assembly **20** as seen in **Fig. 3**. The relative position of the fluid intake layer **52** in the longitudinal direction **24** and the lateral direction **26** is illustrated in **Fig. 2**. **Fig. 2** is the absorbent article **10** of **Fig. 1** but with the top sheet layer **16** removed to better illustrate underlying structure. Additionally, details of the fluid intake layer **52** can be seen in **Fig. 7**, which is a magnified view of the area of **Fig. 2** bound by the dot-dash rectangle **7**. The fluid intake layer **52** includes a front portion **54** and a rear portion **56** which are defined, in part, by the lateral centerline **31**. The front portion **54** of the fluid intake layer **52** is positioned between the lateral centerline **31** and the front edge **48** of the absorbent article **10**. The rear portion **56** of the fluid intake

layer **52** is positioned between the lateral centerline **31** and the rear edge **50** of the absorbent article **10**.

[032] The fluid intake layer **52** defines a first side edge **58**, a second side edge **60**, a front end edge **62**, and a rear end edge **64**. The first side edge **58**, the second side edge **60**, the front end edge **62**, and the rear end edge **64** collectively define the fluid intake layer perimeter **66**. The fluid intake layer **52** can be made of a material that can rapidly transfer, in the Z-direction **28**, body exudates that are delivered to the top sheet layer **16**. The fluid intake layer **52** can generally have any shape and/or size desired. Optionally, the fluid intake layer **52** can have a generally rectangular shape, with a length **68** (**Fig. 7**) equal to or less than the overall length **38** (**Fig. 1**) of the absorbent article, and a width **70** less than the width **40** of the absorbent article **10** (**Fig. 4**). Optionally, the fluid intake layer **52** can have a length **68** of about 70 to 120 mm, 80 to 110 mm, or 90 to 100 mm and a width **70**, at the lateral centerline **31**, of about 20 to 40 mm, 25 to 35 mm, or 30 to 35 mm (**Fig. 7**). Optionally, the fluid intake layer length **68** is 25 to 60%, 25 to 50%, or 25 to 40% the absorbent article length **38**. Optionally, the fluid intake layer **52** thickness **72** in the Z-direction **28** is from about 0.5 mm to about 3 mm.

[033] Any of a variety of different materials can be used for the fluid intake layer **52** to accomplish the above-mentioned functions. The material may be synthetic, cellulosic, or a combination of synthetic and cellulosic materials. The fluid intake layer **52** can be constructed from any woven or nonwoven material. For example, the fluid intake layer **52** can be constructed as an airlaid or TABCW material. For example, airlaid cellulosic fibers may be suitable for use in the fluid intake layer. The airlaid cellulosic fibers may have a basis weight ranging from about 10 or 100 gsm to about 250 or 300 gsm. The airlaid cellulosic fibers can be formed from hardwood and/or softwood fibers. An airlaid cellulosic fiber material can have a fine pore structure and can provide an excellent wicking capacity, especially for menses. Optionally, a fluid intake layer **52** may be a TABCW material laminated with an airlaid material where the TABCW/airlaid laminate has a basis weight of 125 gsm to 168 gsm, a thickness of 1.7 mm to 2.8 mm, and a density of about 0.06 g/cc. The TABCW portion of this laminate may include polyethylene fibers, polypropylene fibers, polyester fibers, polyethylene/polypropylene bi-component fibers, or combinations thereof. The airlaid portion of this laminate may include fluff pulp fibers and about 15-20% bi-component fibers by weight. Optionally, a fluid intake layer **52** may be a coform material having a basis weight of 157 to 202 gsm, a thickness of 2.2 to 2.6 mm, and a density of about 0.08 g/cc. This coform material may include fluff pulp fibers and about 31% bi-component fibers by weight. The bi-component fibers may be polypropylene fibers. This coform material may be formed on a spunbond carrier sheet. Optionally, a fluid intake layer **52** may be a thermally bonded web having a basis weight of about 125 to 160 gsm, a thickness of 2.25 to 2.75 mm, and a density of

about 0.06 g/cc. This thermally bonded material may include fluff pulp fibers and about 21% bi-component fibers by weight. The bi-component fibers may be polypropylene fibers.

[034] Additionally, to further enhance the ability of the absorbent article **10** to transfer body exudates in the Z-direction **28** from the top sheet layer **16** toward any lower layers in the absorbent article **10** as well as to enhance the ability of the fluid intake layer **52** to conform to the wearer's body based on its ability to bend, the fluid intake layer **52** can optionally have an opening **74** as illustrated in **Figs. 2** and **7**. The opening **74** can have any suitable shape, such as ovular, circular, rectangular, square, triangular, etc. In various embodiments, the opening **74** in the fluid intake layer **52** can be elongated and can be oriented in the longitudinal direction **24** of the absorbent article **10**. The opening **74** in the fluid intake layer **52** can be bounded by a perimeter **76** which can form an inner edge **78** of the fluid intake layer **52**.

[035] The opening **74** can be located at various positions along the longitudinal direction **24** and the lateral direction **26** of the fluid intake layer **52** depending upon the primary location of body exudate intake or the purpose for which the absorbent article **10** is being used. For example, in various embodiments, the fluid intake layer **52** and the opening **74** in the fluid intake layer **52** can be positioned so that it is in substantial alignment with the longitudinal centerline **30** and the lateral centerline **31** of the absorbent article **10** as illustrated in **Fig. 2**. This allows the opening **74** to be centrally disposed so that it can be positioned below the main point of body exudate discharge and so that it can act as the primary body exudate receiving area for the absorbent article **10**. However, centralized positioning of the fluid intake layer **52** and the opening **74** of the fluid intake layer **52** is not required, and in various embodiments, depending on the primary location where body exudate intake might occur, the fluid intake layer **52** and the opening **74** of the fluid intake layer **52** may be substantially aligned with the longitudinal centerline **30** only.

[036] As best seen in **Fig. 7**, the opening **74** in the fluid intake layer **52** can optionally have a longitudinal length **80** from about 40 to 70 mm, 50 to 60 mm, or 53 to 57 mm and can optionally have a lateral width **82** from about 15 to 30 mm, 20 to 25 mm, or 21 to 23 mm. The opening **74** in the fluid intake layer **52** can be defined by the perimeter **76** and can optionally have a length **80** that is from about 15, 20 or 25% to about 70, 75, or 80% of the overall longitudinal length **68** of the fluid intake layer **52**. The opening **74** in the fluid intake layer **52** can be defined by the perimeter **76** and can have a width **82** that can optionally be from about 20, 25 or 30% to about 70, 75 or 80% of the width **70** of the fluid intake layer **52**. The opening **74** in the fluid intake layer **52** can serve to funnel and direct body exudates from the top sheet layer **16** and towards lower layers of the absorbent article **10** in the depth (Z) direction **28**. The opening **74** in the fluid intake layer **52** can also form a cup or well-like

structure for holding body exudates and preventing its leakage away from a central region of the absorbent article **10** and towards the edges of the absorbent article **10**.

[037] Additionally, the fluid intake layer **52** has a rearward-facing arch **84** located along the rear end edge **64** of the fluid intake layer **52**. The rearward-facing arch **84** is believed to enhance the ability of the absorbent article **10** to form an upward tented configuration in the rear portion **34** as discussed in more detail below. The rearward-facing arch **84** is also believed to enhance the ability of the fluid intake layer **52** to conform to the wearer's body based on its ability to bend. The rearward-facing arch **84** defines a maximum length **86** in the longitudinal direction **24**. The maximum length **86** may optionally be 5 to 40 mm, 6 to 30 mm, 7 to 20 mm, or 8 to 10 mm. Optionally, the maximum length **86** of the rearward-facing arch **84** may be located proximate the longitudinal centerline **31** as illustrated in **Fig. 7**. Optionally, the maximum length **86** of the rearward-facing arch **84** may be generally aligned with the flexures as described in more detail below.

[038] Optionally, the fluid intake layer **52** may further include one or more haunches **182**. The haunches **182** may be created by embossing, perforating, bonding, scoring, or otherwise manipulating the fluid intake layer **52**. The haunches **182** are believed to improve body conformance. The haunches **182** may also work in conjunction with the other structure of the absorbent article **10** to help initiate and/or maintain the raised tenting configuration in the rear portion **34**. The haunches **182** may be generally aligned with one or more flexures as described in more detail below.

[039] An absorbent assembly **20** can be positioned between the top sheet layer **16** and the back sheet layer **18**. The absorbent assembly **20** can be positioned beneath the fluid intake layer **52** in the Z-direction **28** of the absorbent article **10** as seen in **Fig. 3**. The absorbent assembly **20** can generally be any single layer structure or multiple layer components, which can demonstrate some level of compressibility, conformability, and capability of absorbing and retaining liquids and other body exudates. Additionally, the absorbent assembly **20** can provide additional capacity to absorb and retain body exudates such as menses. In various embodiments, the absorbent assembly can be formed from a variety of different materials and can contain any number of desired layers. For example, the absorbent assembly **20** can include one or more layers (e.g., two layers) of absorbent web material of cellulosic fibers (e.g., wood pulp fibers), other natural fibers, synthetic fibers, woven or nonwoven sheets, scrim netting, or other stabilizing structures, superabsorbent material, binder materials, surfactants, selected hydrophobic and hydrophilic materials, pigments, lotions, odor control agents or the like, as well as combinations thereof. In an embodiment, the absorbent web material can include a matrix of cellulosic fluff and can also include superabsorbent material. The cellulosic fluff can comprise a blend of wood pulp fluff. An example of a wood pulp fluff can be identified with the trade

designation NB 416, available from Weyerhaeuser Corp., and is a bleached, highly absorbent wood pulp containing primarily soft wood fibers.

[040] In various embodiments, if desired, the absorbent assembly **20** can include an optional amount of superabsorbent material. Examples of suitable superabsorbent material can include poly(acrylic acid), poly(methacrylic acid), poly(acrylamide), poly(vinyl ether), maleic anhydride copolymers with vinyl ethers and α -olefins, poly(vinyl pyrrolidone), poly(vinylmorpholinone), poly(vinyl alcohol), and salts and copolymers thereof. Other superabsorbent materials can include unmodified natural polymers and modified natural polymers, such as hydrolyzed acrylonitrile-grafted starch, acrylic acid grafted starch, methyl cellulose, chitosan, carboxymethyl cellulose, hydroxypropyl cellulose, and natural gums, such as alginates, xanthan gum, locust bean gum, and so forth. Mixtures of natural and wholly or partially synthetic superabsorbent polymers can also be useful. The superabsorbent material can be present in the absorbent assembly **20** in any amount as desired.

[041] Regardless of the combination of absorbent materials used in the absorbent assembly **20**, the absorbent materials can be formed into a web structure by employing various conventional methods and techniques. For example, the absorbent web can be formed by techniques such as, but not limited to, a dry-forming technique, an air forming technique, a wet forming technique, a foam forming technique, or the like, as well as combinations thereof. A coform nonwoven material can also be employed. Methods and apparatus for carrying out such techniques are well known in the art.

[042] The shape of the absorbent assembly **20** can vary as desired and can comprise any one of various shapes including, but not limited to, triangular, rectangular, dog-bone and elliptical shapes. In various embodiments, the absorbent assembly **20** can have a shape that generally corresponds with the overall shape of the absorbent article **10** as illustrated herein. The dimensions of the absorbent assembly **20** can be substantially similar to those of the absorbent article **10**, however, it will be appreciated that the dimensions of the absorbent assembly while similar, will often be less than those of the overall absorbent article **10**, in order to be adequately contained therein.

[043] By way of example, suitable materials and/or structures for the absorbent assembly **20** can include, but are not limited to, those described in U.S. Patent Nos. 4,610,678 to Weisman, et al., 6,060,636 to Yahiaoui, et al., 6,610,903 to Latimer, et al., 7,358,282 to Krueger, et al., and U.S. Publication No. 2010/0174260 to Di Luccio, et al., each of which is hereby incorporated by reference thereto in its entirety.

[044] As described above, in various embodiments, an absorbent assembly **20** can be a single layer structure and can include, for example, a matrix of cellulosic fluff and superabsorbent material (not shown). In various embodiments, such as illustrated herein, an absorbent assembly **20** can have

at least two layers of material, such as, for example, an upper absorbent layer **88** and a lower absorbent layer **90**. The upper absorbent layer **88** is positioned between the lower absorbent layer **90** and the fluid intake layer **52**. The lower absorbent layer **90** is positioned between the upper absorbent layer **88** and the back sheet **18**. In various embodiments, the two layers can be identical to each other (not shown). In various embodiments, the two layers can be different from each other as illustrated in **Fig. 3**. In such embodiments, the two layers can provide the absorbent article **10** with different absorption properties as deemed suitable. In various embodiments, the upper absorbent layer **88** of the absorbent assembly **20** may be constructed of an airlaid material and the lower absorbent layer **90** of the absorbent assembly **20** may be constructed of a superabsorbent polymer-containing compressed sheet. In such embodiments, the airlaid material can have a basis weight from about 40 to about 200 gsm and the superabsorbent polymer-containing compressed sheet can be a cellulosic fluff based material that can be a combination of cellulosic pulp and SAP enclosed with a tissue carrier and having a basis weight from about 40 to about 400 gsm.

[045] The absorbent assembly **20** defines an absorbent assembly length **92** in the longitudinal direction **24** (**Fig. 2**), an absorbent assembly width **94** (**Fig. 4**) in the lateral direction **26**, and an absorbent assembly thickness **96** in the Z-direction **28** (**Fig. 4**). The upper absorbent layer **88** defines an upper absorbent layer length **98** in the longitudinal direction **24** (**Fig. 2**), an upper absorbent layer width **100** in the lateral direction **26** (**Fig. 4**), and an upper absorbent layer thickness in the Z-direction **28**. Optionally, the upper absorbent layer length **98** is 180 to 300 mm, 190 to 260 mm, or 200 to 230 mm. Optionally, the upper absorbent layer width **100**, as measured at the lateral centerline **31**, is 40 to 80 mm, 50 to 70 mm, or 60 to 65 mm.

[046] The lower absorbent layer **90** defines a lower absorbent layer length **104** in the longitudinal direction **24** (**Fig. 2**), a lower absorbent layer width **100** in the lateral direction **26** (**Fig. 4**), and a lower absorbent layer thickness in the Z-direction **28**. Optionally, the lower absorbent layer length **104** is 140 to 250 mm, 150 to 225 mm, or 170 to 190 mm. Optionally, the lower absorbent layer width **106**, at the lateral centerline **31**, is 30 to 70 mm, 40 to 60 mm, or 40 to 50 mm.

[047] Optionally, the upper absorbent layer width **100** is greater than the lower absorbent layer width **106**. Optionally, the upper absorbent layer width **100** is greater than the fluid intake layer width **70**. Optionally, the upper absorbent layer length **98** is greater than the fluid intake layer length **68**. Optionally, the upper absorbent layer length **98** is greater than the lower absorbent layer length **104**. Optionally, the fluid intake layer length **68** is less than the lower absorbent layer length **104**. Optionally, the fluid intake layer width **70** is less than the lower absorbent layer width **106**.

[048] The back sheet layer **18** is generally liquid impermeable and is the portion of the absorbent article **10** which faces the garment of the wearer and generally defines the garment-facing surface **14** of the absorbent article **10**. The back sheet layer **18** can permit the passage of air or vapor out of the absorbent article **10** while still blocking the passage of liquids. Any liquid impermeable material may generally be utilized to form the back sheet layer **18**. The back sheet layer **18** can be composed of a single layer or multiple layers, and these one or more layers can themselves comprise similar or different materials. Suitable material that may be utilized can be a microporous polymeric film, such as a polyolefin film of polyethylene or polypropylene, nonwovens and nonwoven laminates, and film/nonwoven laminates. The particular structure and composition of the back sheet layer **18** can be selected from various known films and/or fabrics with the particular material being selected as appropriate to provide the desired level of liquid barrier, strength, abrasion resistance, tactile properties, aesthetics and so forth. In various embodiments, a polyethylene film can be utilized that can have a thickness in the range of from about 0.2 or 0.5 mils to about 3.0 or 5.0 mils. An example of a back sheet layer can be a polyethylene film such as that obtainable from Pliant Corporation, Schaumburg, IL, USA. Another example can include calcium carbonate-filled polypropylene film. In still another embodiment, the back sheet layer **18** can be a hydrophobic nonwoven material with water barrier properties such as a nonwoven laminate, an example of which can be a spunbond, meltblown, meltblown, spunbond, four-layered laminate. The back sheet layer **18** can, therefore, be of a single or multiple layer construction, such as of multiple film layers or laminates of film and nonwoven fibrous layers. Suitable back sheet layers **18** can be constructed from materials such as those described in U.S. Patent Nos. 4,578,069 to Whitehead, et al., 4,376,799 to Tusim, et al., 5,695,849 to Shawver, et al., 6,075,179 to McCormack, et al., and 6,376,095 to Cheung, et al., each of which are hereby incorporated by reference thereto in its entirety.

[049] Optionally, the absorbent article may include one or more lateral stiffeners **110**. The lateral stiffeners **110** may be applied along the side edges **58**, **60** of the fluid intake layer **52** as illustrated in **Fig. 2**. The lateral stiffeners **110** positioned along the side edges **58**, **60** of the fluid intake layer **52** can transfer compressive forces applied by the legs at the central portion **36** of the absorbent article **10** to other portions of the absorbent article **10** where tenting and/or bending is desired. For example, the lateral stiffeners **110** may transfer compressive forces applied by the legs at the central portion **36** to the rear portion **34** of the absorbent article **10** where dynamic conformance to the wearer's body is desired.

[050] The lateral stiffeners **110** can be produced by adding a stiff material, embossing, folding, pleating, bonding, and the like, and combinations thereof. Optionally, the lateral stiffeners **110** may be

produced by embossing one or more elements of the absorbent article **10**, such as the absorbent assembly **20**. Likewise, the lateral stiffeners **110** can be produced by applying lines of hot melt adhesive or plastic strips. The lateral stiffeners **110** may be created by folding one or more elements of the absorbent article **10**, like the liner and/or the back sheet **18**. Stiff attachment means, such as hook and loop fastener strips, may act as lateral stiffeners or may add stiffness to the lateral stiffeners **110**.

[051] Optionally, the absorbent article **10** may include a first lateral stiffener **112** extending along a first side edge **58** of the fluid intake layer **52**. Optionally, the absorbent article **10** may include a second lateral stiffener **114** extending along a second side edge **60** of the fluid intake layer **52**. Optionally, the first lateral stiffener **112** and/or the second lateral stiffener **114** may be any suitable structure that provides rigidity to the absorbent article **10**. Optionally, the first lateral stiffener **112** and/or the second lateral stiffener **114** may be embossments in the absorbent assembly **20**. Optionally, the first lateral stiffener **112** and/or second lateral stiffener **114** may be embossments in the upper absorbent layer **88** of a multi-layered absorbent assembly **20** as illustrated in **Fig. 4**. Optionally, the first lateral stiffener **112** and/or the second lateral stiffener **114** may be embossments in both the upper absorbent layer **88** and the lower absorbent layer **90** (not illustrated).

[052] Optionally, the first lateral stiffener **112** may extend along a majority of the fluid intake layer **52** first side edge **58**. Optionally, the second lateral stiffener **114** may extend along a majority of the fluid intake layer **52** second side edge **60**. Optionally, the first lateral stiffener **112** may extend beyond the first side edge **58** of the fluid intake layer **52** as illustrated in **Fig. 1**. Optionally, the second lateral stiffener **114** may extend beyond the second side edge **60** of the fluid intake layer **52** as illustrated in **Fig. 1**.

[053] Optionally, the absorbent article **10** may include one or more flexures **116** positioned in the rear portion **34**. The relative position of the flexures **116** is illustrated in **Fig. 1**. Additionally, details of the flexures **116** can be seen in **Fig. 6**, which is a magnified view of the area of **Fig. 1** bound by the dot-dash rectangle **6**. Flexures **116** help initiate and influence shaping of the absorbent article **10** into a tented configuration in the rear portion **34**. The flexures **116** create different bend resistances across the absorbent article **10**. The flexures **116** can be created by physical discontinuities in the absorbent article **10** and/or elements of the absorbent article. For example, the flexures **116** can be created by pre-folding, scoring, indenting, perforating, embossing, bonding, or combinations thereof. Optionally, the flexures **116** can be created by scoring, folding, indenting, perforating, embossing, or bonding one or more layers of the absorbent assembly **20**. Flexures **116** may also be created with changes in elevation and/or density to the absorbent article **10** and/or elements of the absorbent article.

Optionally, the flexures **116** help initiate and regulate dynamic movement in the rear portion **34** of the absorbent article **10**.

[054] Optionally, the absorbent article **10** may include a first flexure **118** in the rear portion **34** of the absorbent article **10**. Optionally, the first flexure **118** may extend in a direction generally parallel to the longitudinal centerline **30** as illustrated in **Fig. 1**. The first flexure **118** defines a front point **120** and a rear point **122** as illustrated in **Fig. 6**. Optionally, the first flexure **118** may be generally aligned with the maximum length **86** of the rearward-facing arch **84** as illustrated.

[055] Optionally, the absorbent article **10** may include a second flexure **126** in the rear portion **34** of the absorbent article **10**. The second flexure **126** may be spaced laterally outward from the first flexure **118** in a first direction **128**. The second flexure **126** defines a first side portion **130** of the absorbent article **10**. The first side portion **130** is positioned laterally outward from the second flexure **126** in the first direction **128** as illustrated in **Fig. 1**. The second flexure **126** defines a front point **132** and a rear point **134** as illustrated in **Fig. 6**.

[056] Optionally, the absorbent article **10** may include a third flexure **138** in the rear portion **34** of the absorbent article **10**. The third flexure **138** may be spaced laterally outward from the first flexure **118** in a second direction **140**. The second direction **140** is opposite the first direction **128**. The third flexure **138** defines a second side portion **142** of the absorbent article **10**. The second side portion **142** is positioned laterally outward from the third flexure **138** in the second direction **140** as illustrated in **Fig. 1**. The third flexure **138** defines a front point **144** and a rear point **146** as illustrated in **Fig. 6**.

[057] The second flexure **126** and the third flexure **138** define a dynamic region **150** of the absorbent article **10** there between. The second flexure **126** and the first flexure **118** define a first side **152** of the dynamic region **150**. The third flexure **138** and the first flexure **118** define a second side **154** of the dynamic region **150** as illustrated in **Fig. 6**.

[058] Optionally, the second flexure **126** and/or the third flexure **138** may be oriented in a direction generally parallel to the longitudinal centerline **30** (not shown). Alternately, the second flexure **126** and/or the third flexure **138** may be positioned at an angle relative to the longitudinal centerline **30**. For example, in some embodiments, the second flexure **126** and/or the third flexure **138** may diverge rearward at a first angle **156** relative to the longitudinal centerline **30** as illustrated in **Fig. 6**. Optionally, the first angle **156** may be 1 to 10 degrees, 2 to 7 degrees, or 3 to 5 degrees relative to the longitudinal centerline **30**. Optionally, the second flexure **126** and/or the third flexure **138** may be positioned at an angle relative to the longitudinal centerline **30** and may be generally aligned with one

or more haunches **182**. For example, both the second flexure **126** and the third flexure **138** are aligned with the haunches **182** as illustrated in **Fig. 6**.

[059] Optionally, the second flexure **126** may include a first return portion **158** converging rearward at a second angle **160** relative to the longitudinal centerline **30**. Optionally, the third flexure **138** may include a second return portion **162** converging rearward at the second angle **160** relative to the longitudinal centerline **30** as illustrated in **Fig. 6**. It is believed that the first return portion **158** and/or the second return portion **162** helps to form the tented configuration in the rear portion **34** of the absorbent article **10** by helping transfer lateral compression into upward tent formation.

[060] Optionally, the first flexure **118**, the second flexure **126**, and the third flexure **138** are embossments in the absorbent assembly **20**. Optionally, the first flexure **118**, the second flexure **126**, and/or the third flexure **138** are embossments in the upper absorbent layer **88** of a multi-layered absorbent assembly **20**.

[061] Optionally, the first flexure **118**, the second flexure **126**, and/or the third flexure **138** extend under the fluid intake layer **52** (not illustrated). Optionally, the first flexure **118**, the second flexure **126**, and/or the third flexure **138** terminate at respective front points **120**, **132**, and **144** proximate the rearward-facing arch **84** of the fluid intake layer **52** as illustrated in **Fig. 6**. The longitudinal spacing between the respective front points **120**, **132**, and **144** and the rearward-facing arch **84** defines a transition zone **184** having a transition zone length **186**. Optionally, the transition zone **184** provides a region of lower density as compared to the flexures **116** and the fluid intake layer **52**.

[062] Optionally, the absorbent article **10** includes a fastening system **166** as best illustrated in **Fig. 5**. The fastening system **166** may be adapted to secure the absorbent article **10** to the undergarment of the wearer. Specifically, the fastening system **166** may include one or more separate fasteners **168** positioned in any suitable arrangement on the garment-facing surface **14** of the back sheet **18**. Optionally, the fastening system **166** may include a first fastener **170** attached to the garment-facing surface **14** of the back sheet **18** in the first side portion **130** and a second fastener **172** attached to the garment-facing surface **14** of the back sheet **18** in the second side portion **142**. Optionally, the central portion **174** of the garment-facing surface **14** of the back sheet **18** is substantially free of fasteners in the rear portion **34**. Optionally, the central portion **174** may have a width **175** in the lateral direction **26** of 15 to 60 mm, 20 to 50 mm, or 30 to 45 mm. When the central portion **174** of the garment-facing surface **14** of the back sheet **18** is substantially free of fasteners, the central portion **174** is substantially unattached to the undergarment of the wearer and can move in response to the alternating movement of the legs thereby isolating the central portion **36** and the front

portion **32** of the absorbent article **10** and allowing these regions to stay in place during movement of the wearer.

[063] In various embodiments, the fasteners **168** may include any suitable attachment means, such as, adhesive, cohesive, hooks, snaps, clips, or the like, or combinations thereof. Optionally, the first fastener **170** may be a mechanical hook material attached to the garment-facing surface **14** of the back sheet **18** in the first side portion **130** and the second fastener **172** may be a mechanical hook material attached to the garment-facing surface **14** of the back sheet **18** in the second side portion **142**. Optionally, the first fastener **170** may be an adhesive attached to the garment-facing surface **14** of the back sheet **18** in the first side portion **130** and the second fastener **172** may be an adhesive attached to the garment-facing surface **14** of the back sheet **18** in the second side portion **142**.

[064] Optionally, the first fastener **170** and/or the second fastener **172** may be continuous materials that extend from the front portion **32** of the absorbent article **10**, through the central portion **36**, and into the rear portion **34** as illustrated in **Fig. 5**. Optionally, the first fastener **170** and/or the second fastener **172** may be continuous hook materials that extend from the front portion **32** through the central portion **36** and into the rear portion **34**. Optionally, the first fastener **170** and/or the second fastener **172** may be continuous adhesive materials that extend from the front portion **32** of the absorbent article **10**, through the central portion **36**, and into the rear portion **34**. Optionally, the first fastener **170** and/or the second fastener **172** may be separate and distinct materials positioned only in the rear portion **34**.

[065] Optionally, the first fastener **170** may be applied to the garment-facing surface **14** of the back sheet **18** in the first side portion **130** and at an angle **156** relative to the longitudinal centerline **30** (not shown). Optionally, the second fastener **172** may be applied to the garment-facing surface **14** of the back sheet **18** in the second side portion **142** and at an angle **156** relative to the longitudinal centerline **30** (not shown). Optionally, the first fastener **170** may be applied at an angle **156** relative to the longitudinal centerline **31** to be generally parallel with the second flexure **126** (not shown). Optionally, the second fastener **172** may be applied at an angle **156** relative to the longitudinal centerline **31** to be generally parallel with the third flexure **138** (not shown).

[066] Optionally, the absorbent article **10** may include attachment wings **176** extending from the lateral side edges **44**, **46** as illustrated in **Figs. 1** and **4**. The wings **176** can be constructed from materials described above with respect to the top sheet layer **16** and the back sheet layer **18**. In various embodiments, the wings **176** can comprise an extension of a layer of material within the top sheet layer **16** and/or the back sheet layer **18**. By way of example, the wings **176** can be formed by an

extension of the top sheet layer **16** and the back sheet layer **18**. Such wings can be integrally formed with the main portion of the absorbent article **10**. Alternatively, the wings **176** can be formed independently and separately attached to a central portion **36** of the absorbent article **10** (not illustrated). Wings **176** that are made independent of the other components of the absorbent article **10** can be bonded to a portion of the top sheet layer **16** and/or back sheet layer **18**. Examples of processes for manufacturing absorbent articles **10** and wings **176** include, but are not limited to, those described in U.S. Patent Nos. 4,059,114 to Richards, 4,862,574 to Hassim, et al., 5,342,647 to Heindel, et al., 7,070,672 to Alcantara, et al., U.S. Publication No., 2004/0040650 to Venturino, et al., and international publication WO1997/040804 to Emenaker, et al., each of which are hereby incorporated by reference thereto in its entirety.

[067] The wings **176** define a rear wing position **178** in the longitudinal direction **24** (**Fig. 1**). Optionally, the rear wing position **178** may be closer to the front edge **48** of the absorbent article **10** than the front points **120**, **132**, and/or **144** (**Fig. 6**).

[068] Referring now to **Fig. 8**, the absorbent article **10** of **Fig. 1** is illustrated in a tented configuration **180**. The tented configuration **180** is formed in the rear portion **34** when the absorbent article **10** is subjected to lateral compressive force. The tented configuration **180** is formed relative to the first flexure **118**, the second flexure **126**, and the third flexure **138** (not visible in this view). The tented configuration **180** is adapted to conform to the perineal region posterior to the vulva for the purpose of intercepting fluid moving along the skin and/or preventing fluids from following the body beyond the vulva region. The tented configuration **180** includes the back sheet **18**, the absorbent assembly **20**, the fluid intake layer **52**, and the top sheet **16**. The tented configuration **180** is shaped by the rearward-facing arch **84** of the fluid intake layer **52**, the first flexure **118**, the second flexure **126**, and the third flexure **138**. The tented configuration **180** is dynamic due to the lack of attachment (panty to pad) in the central portion **174** of the back sheet **18**. Attempts to achieve reliable upward deformation and the desired tented configuration **180** without the rearward-facing arch **84** have not been satisfactory. A rounded or square rear portion of the fluid intake layer does not reliably produce upward deformation and the tented configuration **180**. The first flexure **118** is believed to act as a lever to assist in lifting the tented configuration **180** to provide contact against the perineum and posterior vulva. The lifting force is generated by the reciprocating motion of the legs. This reciprocating motion alternately pumps the first side **152** of the dynamic region **150** and the second side **154** (not visible in this view) of the dynamic region **150** towards the gluteal cleft. Generally, the compressive force of the legs alternates when walking or running. In these situations, the compressive force alternates between the two sides of the absorbent article **10**. The compressive force pushes alternately on the

first lateral stiffener **112** and the second lateral stiffener **114**. The compressive force is transferred to the dynamic region **150** in the rear portion **34** of the absorbent article. The first side **152** of the dynamic region acts as a plane that works in conjunction with the first lateral stiffener **112** to push the first side **152** up into the tented configuration. Likewise, the second side **154** of the dynamic region **150** acts as a plane that works in conjunction with the second lateral stiffener **114** to push the second side **154** up into the tented configuration **180** as illustrated in **Fig. 8**. The first side **152** and the second side **154** are free to move in response to the lateral forces because the central portion **174** of the back sheet **18** is substantially free of fasteners. Because the first fastener **170** is positioned in the first side portion **130**, the first side **152** is pulled back out when the compressive force is removed. Likewise, because the second fastener **172** is positioned in the second side portion **142**, the second side **154** is pulled back out when the compressive force is removed. This configuration allows the base of the tented configuration to expand and contract when the wearer walks and allows the peak of the tented configuration to remain upright when the wearer walks.

[069] While the invention has been described in detail with respect to specific embodiments thereof, it will be appreciated that those skilled in the art, upon attaining understanding of the foregoing will readily appreciate alterations to, variations of, and equivalents to these embodiments. Accordingly, the scope of the present invention should be assessed as that of the appended claims and any equivalents thereto. Additionally, all combinations and/or sub-combinations of the disclosed embodiments, ranges, examples, and alternatives are also contemplated.

CLAIMS:**1.** An absorbent article comprising,

a top sheet,

a back sheet,

an absorbent assembly positioned between the back sheet and the top sheet, and

a fluid intake layer positioned between the absorbent assembly and the top sheet, the fluid intake layer defining a fluid intake layer length in a longitudinal direction and the absorbent article defining an absorbent article length in the longitudinal direction, the fluid intake layer length being 30 - 60% the absorbent article length, the fluid intake layer also defining an outer perimeter, the outer perimeter having a rearward-facing arch located in a back portion of the fluid intake layer.

2. The absorbent article of **claim 1** further comprising,

a first lateral stiffener extending along a first side edge of the fluid intake layer,

a second lateral stiffener extending along a second side edge of the fluid intake layer, and

a first flexure in a rear portion of the absorbent article, the first flexure extending in a direction generally parallel to a longitudinal centerline.

3. The absorbent article of **claim 1** further comprising,

a first flexure in a rear portion of the absorbent article, the first flexure extending in a direction generally parallel to a longitudinal centerline,

a second flexure in the rear portion of the absorbent article spaced laterally outward in a first direction from the first flexure, the second flexure defining a first side portion of the absorbent article laterally outward in the first direction from the second flexure and

a third flexure in the rear portion of the absorbent article spaced laterally outward in a second direction from the first flexure, the second direction being opposite the first direction, the third flexure defining a second side portion of the absorbent article laterally outward in the second direction from the third flexure, the second and third flexures defining a central portion of the absorbent article therebetween.

4. The absorbent article of **claim 3** further comprising,

a first fastener attached to the garment-facing surface of the back sheet in the first side portion, and

a second fastener attached to the garment-facing surface of the back sheet in the second side portion, wherein

the central portion of the garment-facing surface of the back sheet is substantially free of fasteners.

5. The absorbent article of **claim 3** wherein the second flexure and the third flexure diverge rearward relative to the longitudinal centerline and wherein the first flexure, the second flexure, and the third flexure terminate at front points proximate the rearward-facing arch of the fluid intake layer.

6. The absorbent article of **claim 3** wherein the first flexure, the second flexure, and the third flexure are embossments in the absorbent assembly.

7. The absorbent article of **claim 4** wherein the first fastener is a mechanical hook material attached to the garment-facing surface of the back sheet in the first side portion and the second fastener is a mechanical hook material attached to the garment-facing surface of the back sheet in the second side portion.

8. The absorbent article of **claim 4** wherein the first fastener is an adhesive attached to the garment-facing surface of the back sheet in the first side portion and the second fastener is an adhesive attached to the garment-facing surface of the back sheet in the second side portion.

9. The absorbent article of **claim 1** wherein the fluid intake layer is an airlaid material comprising bi-component fibers and pulp fibers and the rearward-facing arch defines a length dimension in the longitudinal direction of 7-15 mm.

10. An absorbent article comprising,

a top sheet,

a back sheet,

an absorbent assembly positioned between the back sheet and the top sheet, the absorbent assembly comprising an upper absorbent layer and a lower absorbent layer, the lower absorbent layer positioned between the upper absorbent layer and the back sheet,

a fluid intake layer positioned between the upper absorbent layer and the top sheet, the fluid intake layer defining an outer perimeter, the outer perimeter having a rearward-facing arch located in a back portion of the fluid intake layer,

the fluid intake layer having an opening, the opening defining a length in a longitudinal direction and the fluid intake layer defining a length in the longitudinal direction, wherein the opening length is 25-75% the fluid intake layer length,

a first lateral stiffener comprising an embossment in the upper absorbent layer and extending along a majority of a first longitudinal side edge of the fluid intake layer,

a second lateral stiffener comprising an embossment in the upper absorbent layer and extending along a majority of a second longitudinal side edge of the fluid intake layer,

a first flexure comprising an embossment in the upper absorbent layer and extending in a direction generally parallel to a longitudinal centerline in a rear portion of the absorbent article.

11. The absorbent article of **claim 10** further comprising

a second flexure comprising an embossment in the upper absorbent layer in the rear portion of the absorbent article and spaced laterally outward in a first direction from the first flexure, the second flexure defining a first side portion of the absorbent article laterally outward in the first direction from the second flexure,

a third flexure comprising an embossment in the upper absorbent layer in the rear portion of the absorbent article and spaced laterally outward in a second direction from the first flexure, the first direction being opposite the second direction, the third flexure defining a second side portion of the absorbent article laterally outward in the second direction from the third flexure, the second flexure and the third flexure define a central portion of the absorbent article therebetween,

a first fastener attached to the garment-facing surface of the back sheet in the first side portion, and

a second fastener attached to the garment-facing surface of the back sheet in the second side portion, wherein

the garment-facing surface of the back sheet is substantially free of fasteners in the central portion.

12. The absorbent article of **claim 11** wherein the first fastener is a mechanical hook material attached to the garment-facing surface of the back sheet in the first side portion and the second fastener is a mechanical hook material attached to the garment-facing surface of the back sheet in the second side portion.

13. The absorbent article of **claim 11** wherein

the first fastener is applied to the garment-facing surface of the back sheet in the first side portion and at an angle relative to the longitudinal centerline and

the second fastener is applied to the garment-facing surface of the back sheet in the second side portion and at an angle relative to the longitudinal centerline.

14. The absorbent article of **claim 10** wherein the fluid intake layer defines a fluid intake layer length in the longitudinal direction that is 25 to 50% an article length and the opening defines an opening length in the longitudinal direction that is 40 to 75% the fluid intake layer length.

15. The absorbent article of **claim 14** wherein the fluid intake layer defines a fluid intake layer width in a lateral direction, the upper absorbent layer defines an upper absorbent layer length in a longitudinal direction and an upper absorbent layer width in the lateral direction, and the lower absorbent layer defines a lower absorbent layer length in the longitudinal direction and a lower absorbent layer width in the lateral direction, wherein

the upper absorbent layer width is greater than the lower absorbent layer width,

the upper absorbent layer width is greater than the fluid intake layer width,

the upper absorbent layer length is greater than the fluid intake layer length,
the upper absorbent layer length is greater than the lower absorbent layer length,
the fluid intake layer length is less than the lower absorbent layer length, and
the fluid intake layer width is less than the lower absorbent layer width.

16. An absorbent article defining comprising,

a top sheet,

a back sheet,

an absorbent assembly positioned between the top sheet and the back sheet, the absorbent assembly comprising an upper absorbent layer and a lower absorbent layer, the lower absorbent layer positioned between the upper absorbent layer and the back sheet,

a fluid intake layer positioned between the upper absorbent layer and the top sheet, the fluid intake layer being positioned in a central portion of the absorbent article and defining an outer perimeter, the outer perimeter having a rearward-facing arch located in a back portion of the fluid intake layer, the rearward-facing arch defining a length in a longitudinal direction of 7-10 mm,

the fluid intake layer having an opening, the opening defining a length in the longitudinal direction and the fluid intake layer defining a length in the longitudinal direction, wherein the opening length is 25-75% the fluid intake layer length,

a first embossment in the upper absorbent layer extending along a majority of a first side edge of the fluid intake layer,

a second embossment in the upper absorbent layer extending along a majority of a second side edge of the fluid intake layer,

a first flexure comprising an embossment in the upper absorbent layer in a rear portion of the absorbent article and extending in a direction generally parallel to a longitudinal centerline,

a second flexure comprising an embossment in the upper absorbent layer in the rear portion of the absorbent article and spaced laterally outward in a first direction from the first flexure, the second flexure defining a first side portion of the absorbent article laterally outward in the first direction from the second flexure, the second flexure diverging rearward relative to the longitudinal centerline,

a third flexure comprising an embossment in the rear portion of the upper absorbent layer and spaced laterally outward in a second direction from the first flexure, the first direction being opposite the second direction, the third flexure defining a second side portion of the absorbent article laterally outward in the second direction from the first flexure, the third flexure diverging rearward relative to the longitudinal centerline, the second and third flexures defining a central portion there between, and

a fastening system attached to the garment-facing surface of the back sheet, the fastening system covering a majority of a front portion of the garment-facing surface of the back sheet, the fastening system comprising,

a first fastener positioned on the garment-facing surface of the back sheet in the first side portion,

a second fastener positioned on the garment-facing surface of the back sheet in the second side portion, and

the central portion of the garment-facing surface of the back sheet is substantially free of fasteners.

17. The absorbent article of **claim 16** wherein the first fastener and the second fastener are continuous hook materials that extend from the front portion through the central portion and into the rear portion.

18. The absorbent article of **claim 16** wherein the second flexure includes a first return portion converging rearward at a first angle relative to the longitudinal centerline and the third flexure includes a second return portion converging rearward at a second angle relative to the longitudinal centerline.

19. The absorbent article of **claim 16** wherein the first flexure, the second flexure, and the third flexure are embossments in the upper absorbent layer and extend under the fluid intake layer.

20. The absorbent article of **claim 16** further defines lateral side edges and the absorbent article comprises attachment wings extending from the lateral side edges, the first flexure, the second flexure, and the third flexure collectively define front points in the longitudinal direction and the wings define a rear wing position in the longitudinal direction and the rear wing position is closer to a front edge of the absorbent article than the collective front points.

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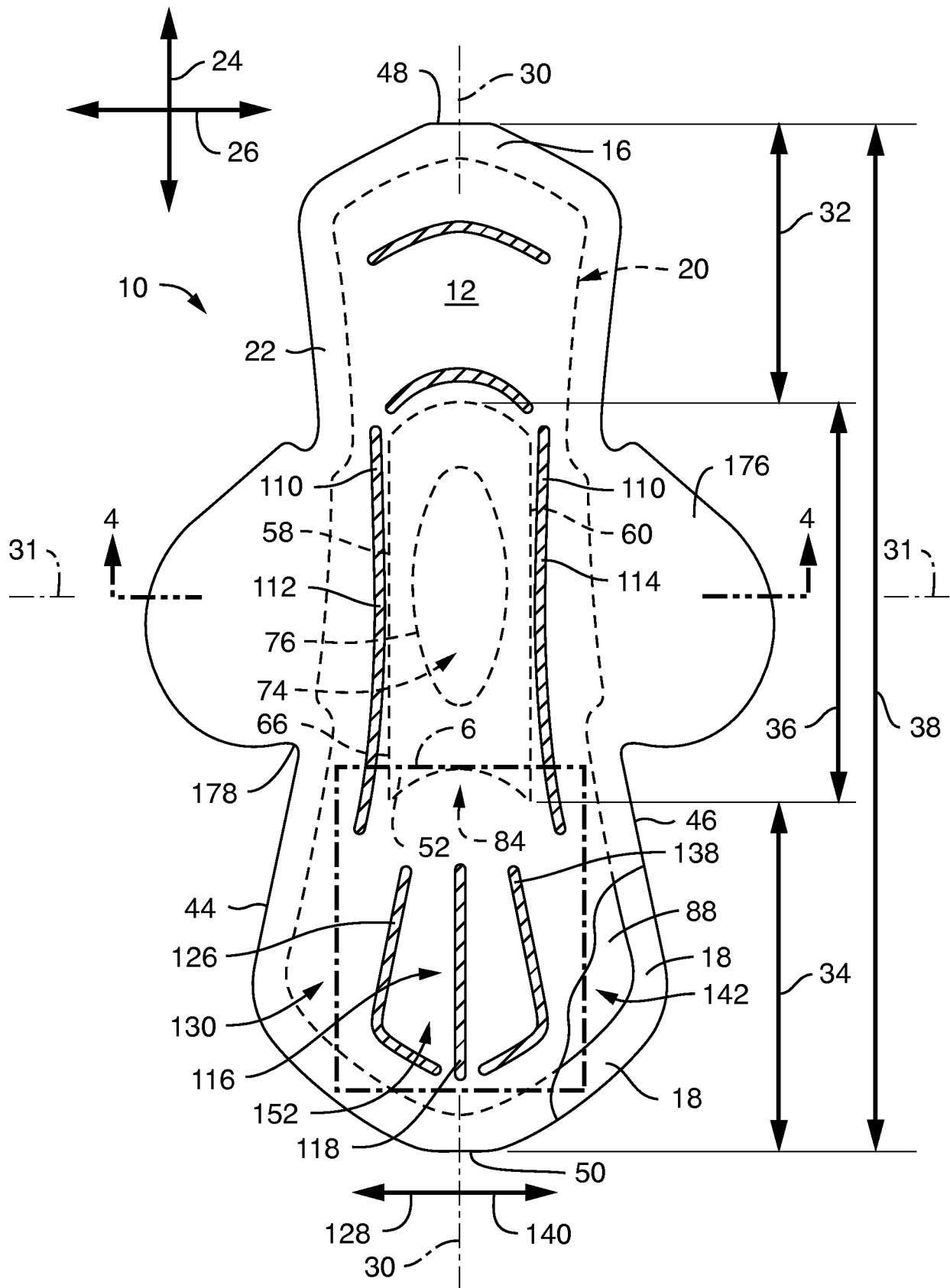


FIG. 1

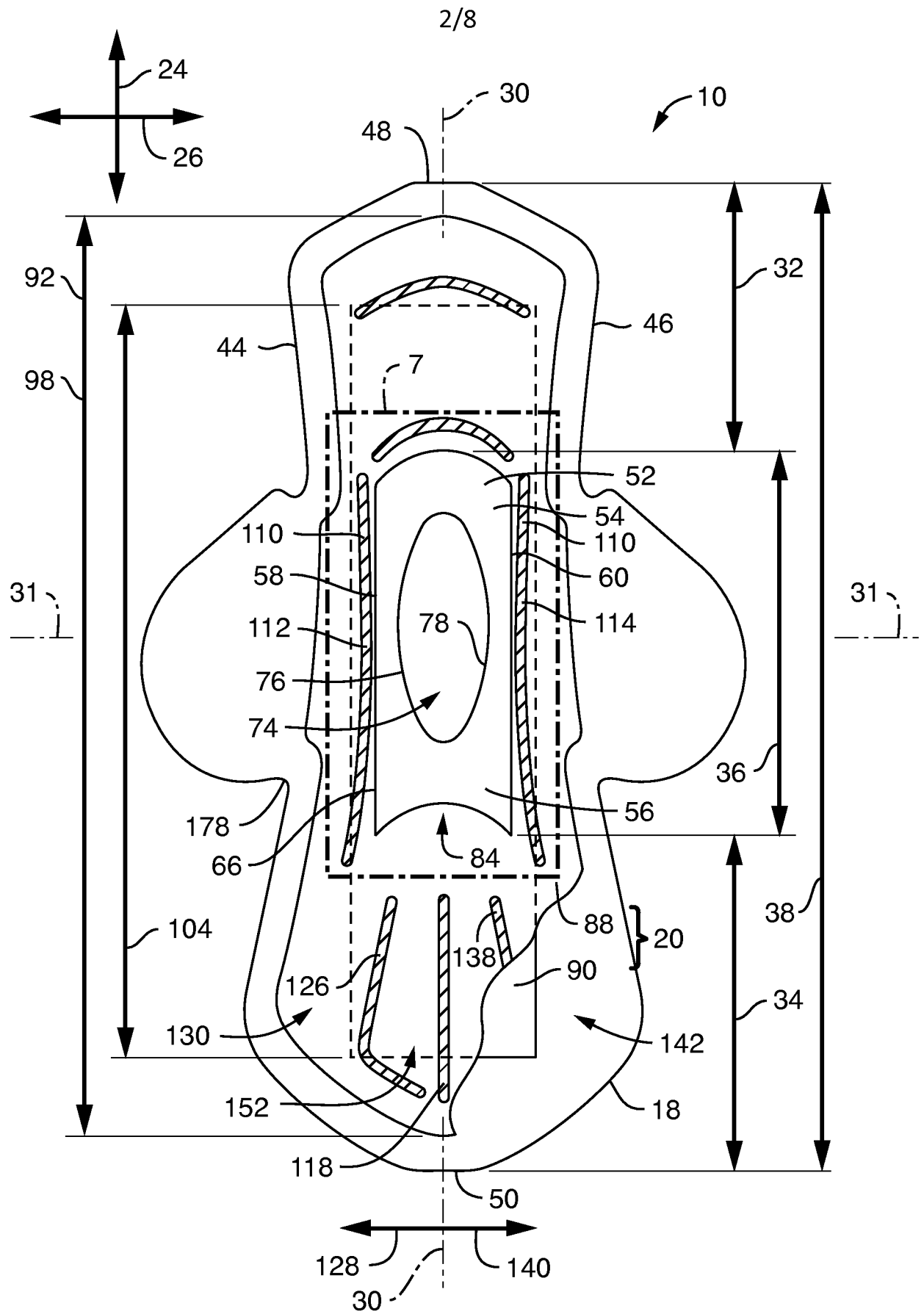
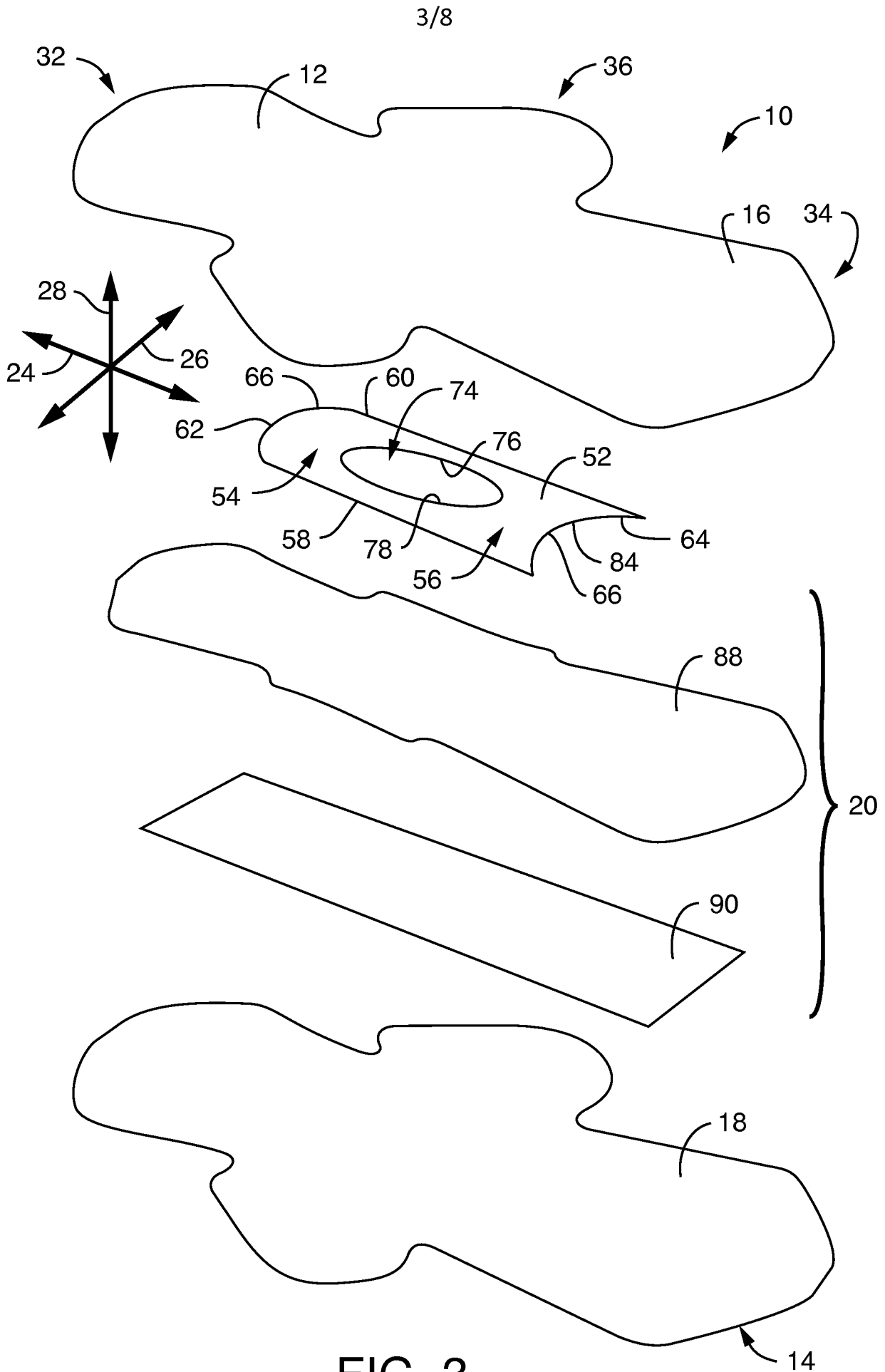


FIG. 2



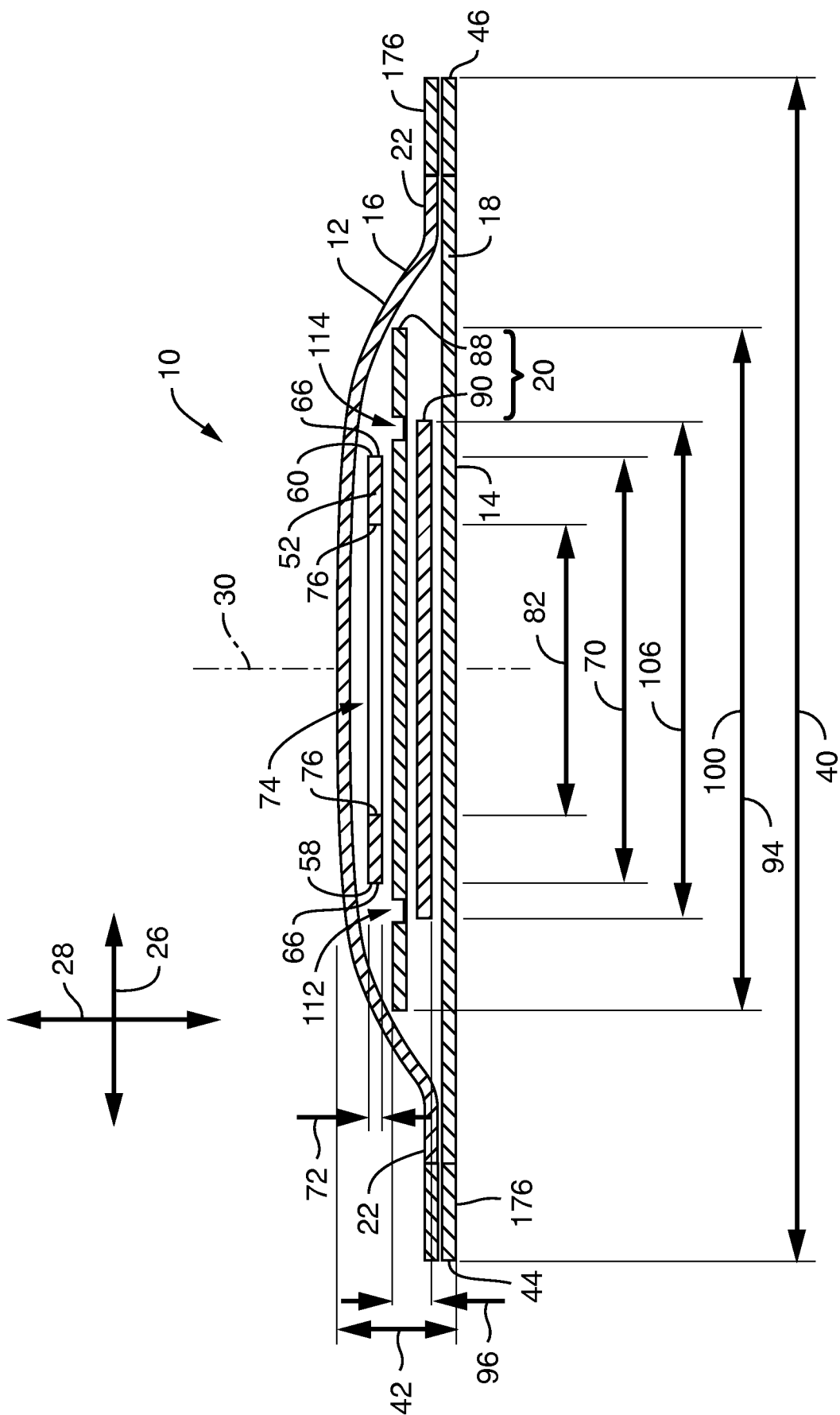


FIG. 4

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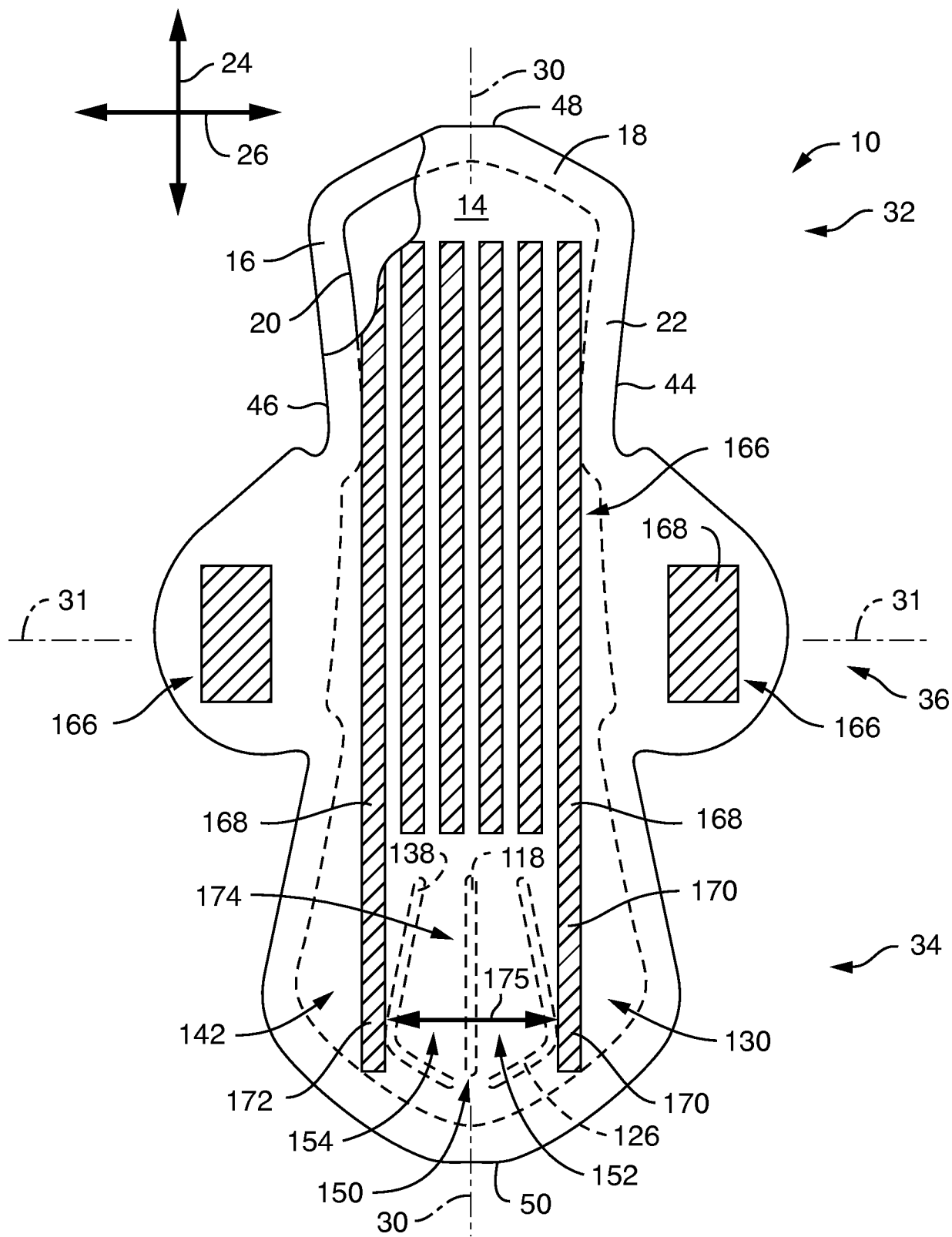


FIG. 5

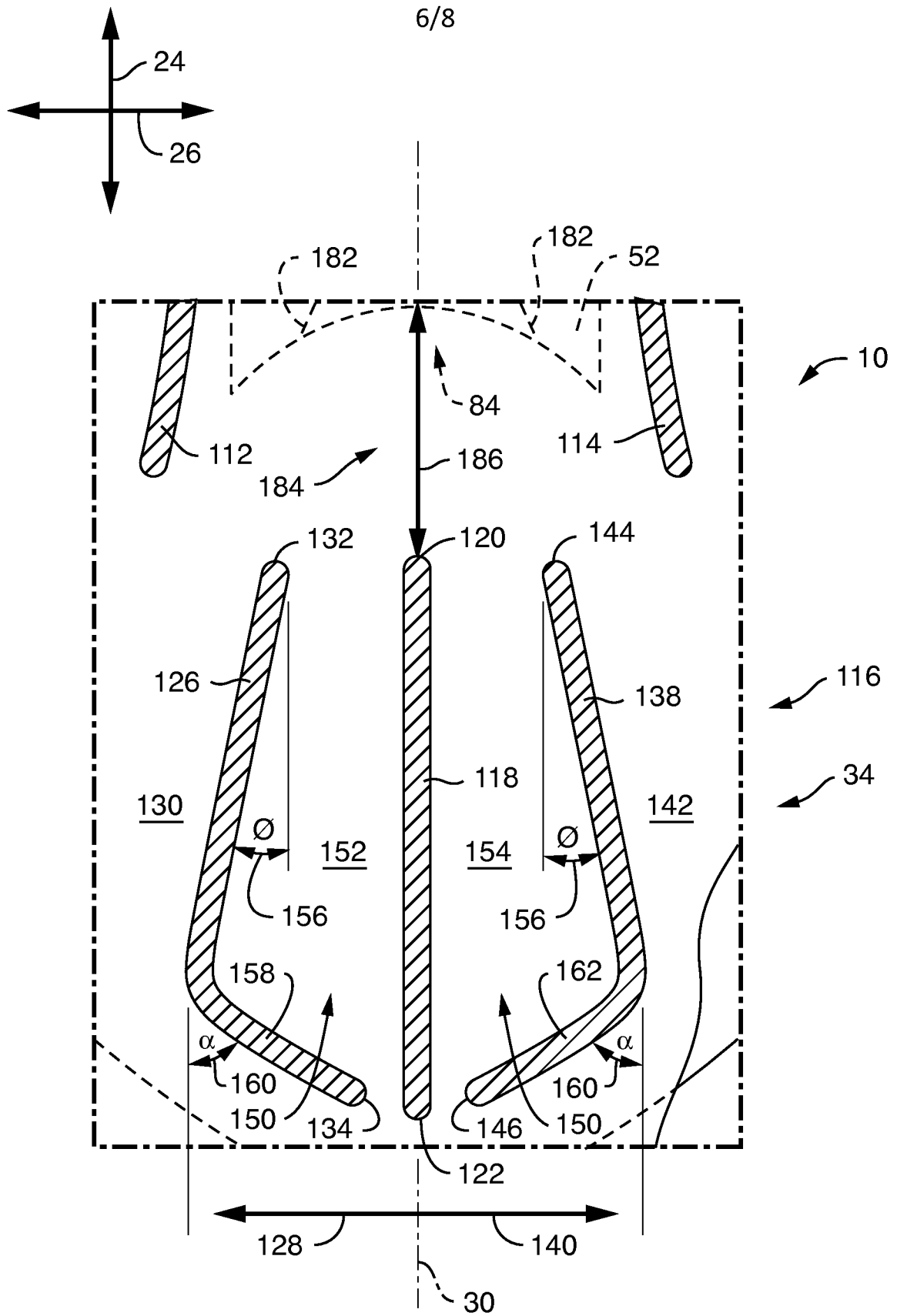


FIG. 6

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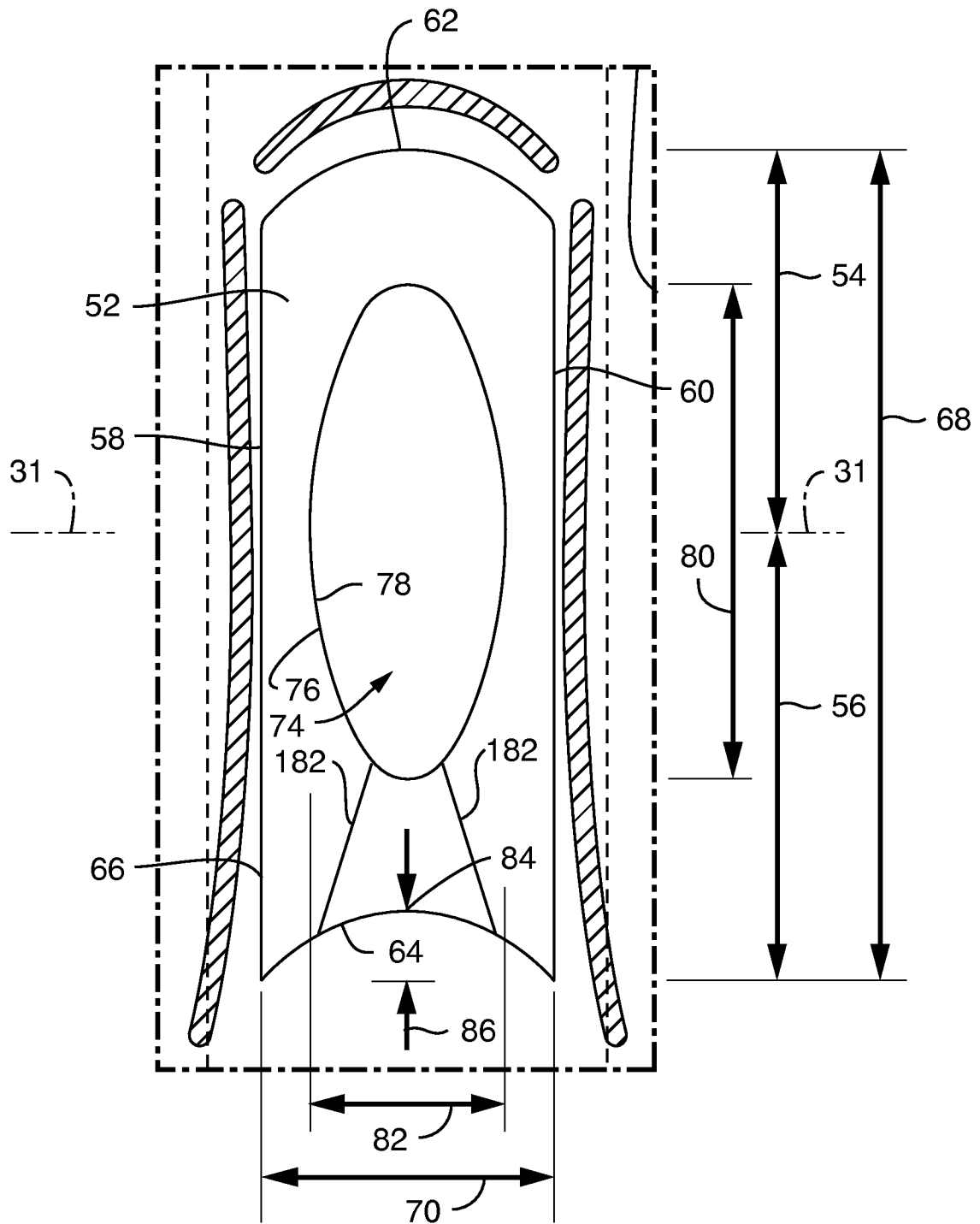
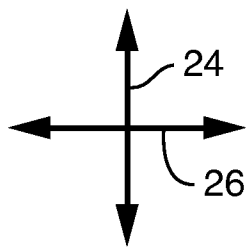
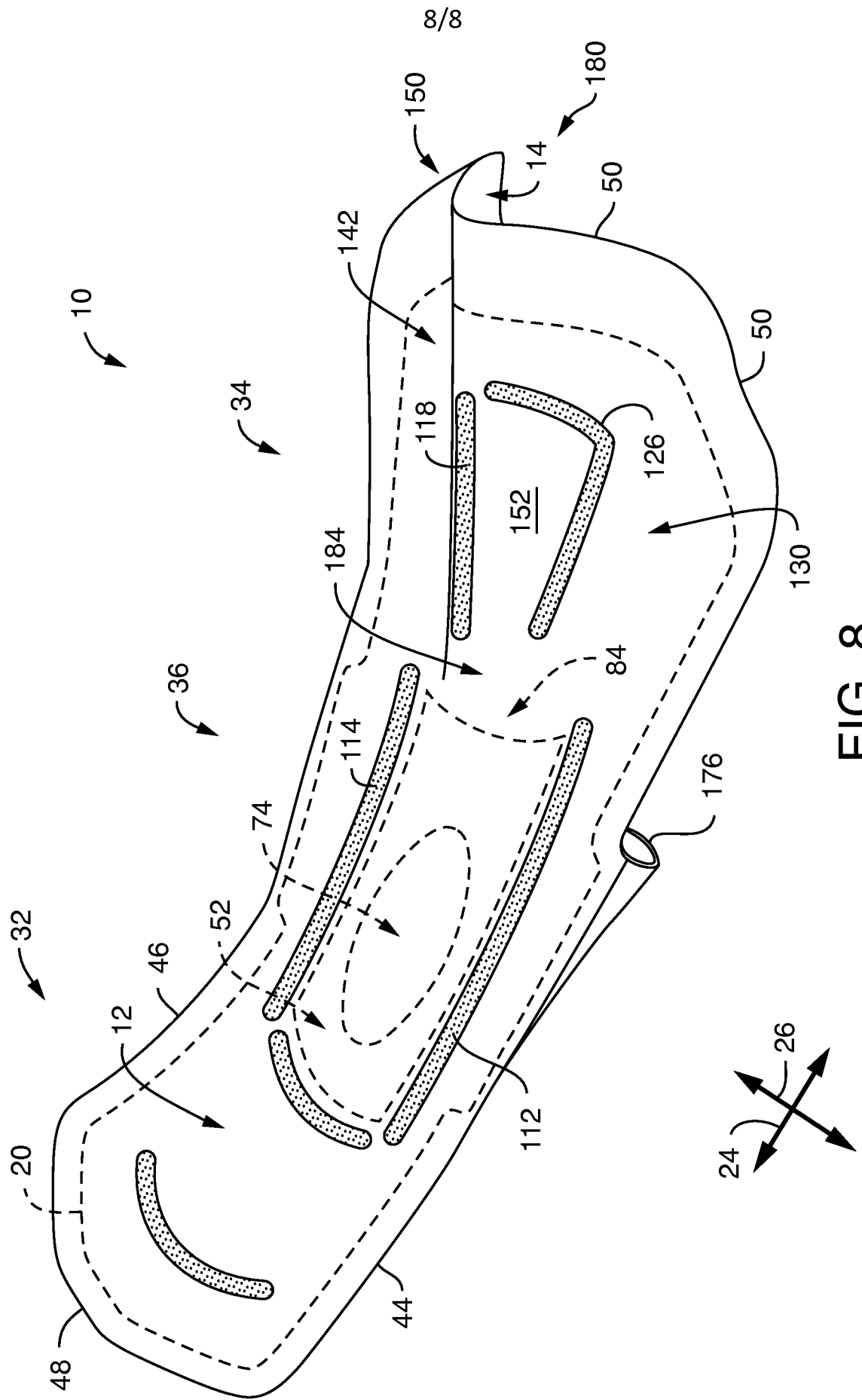


FIG. 7



INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2014/063224**A. CLASSIFICATION OF SUBJECT MATTER****A61F 13/535(2006.01)i, A61F 13/511(2006.01)i, A61F 13/472(2006.01)i, A61F 13/56(2006.01)i**

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

A61F 13/535; A61F 13/51; B31B 13/00; A61F 13/15; A61F 013/15; B32B 9/04; A61F 013/20; A61F 13/20; A61F 13/511; A61F 13/472; A61F 13/56

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Korean utility models and applications for utility models

Japanese utility models and applications for utility models

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

eKOMPASS(KIPO internal) & Keywords: absorbent, fluid intake layer, rearward-facing arch, flexure, embossment

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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A	US 2005-0148967 A1 (BARATIAN, S. et al.) 7 July 2005 See abstract; figure 1; claims 1 and 19.	1-20
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A	US 2004-0018366 A1 (GEORGE, R. P. et al.) 29 January 2004 See abstract; figures 1-2; claims 1-17.	1-20



Further documents are listed in the continuation of Box C.



See patent family annex.

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"&" document member of the same patent family

Date of the actual completion of the international search

30 June 2015 (30.06.2015)

Date of mailing of the international search report

01 July 2015 (01.07.2015)

Name and mailing address of the ISA/KR

International Application Division
Korean Intellectual Property Office
189 Cheongsa-ro, Seo-gu, Daejeon Metropolitan City, 302-701,
Republic of Korea

Facsimile No. +82-42-472-7140

Authorized officer

Han, Inho

Telephone No. +82-42-481-3362



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