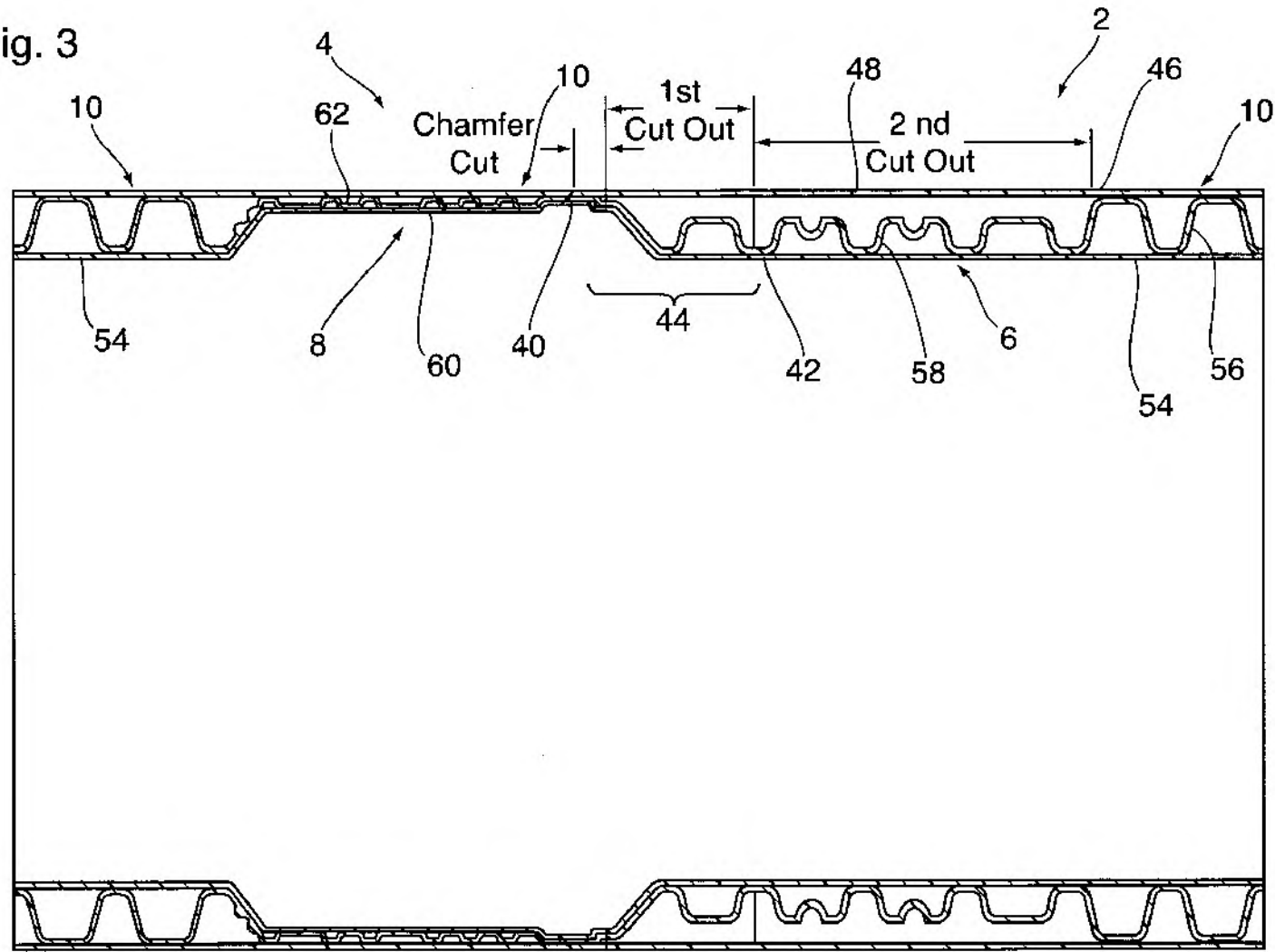


Fig. 3



Pipe Produced before Cutting