

ASSIGNMENT

WHEREAS, we, Chris Carreras of 1222 Columbine Way, Erie, CO 80516 and Kellie M. Hedberg of 9343 W. 108th Circle, Broomfield, CO 80021 have invented a certain new and useful invention entitled "**Variable Printing Process Using Soft Secondary Plates and Specialty Inks**," for which a patent application has been prepared and filed on April 14, 2015, receiving Serial No. 14/686,517 and further identified as Attorney File No. 1604-726-CIP, which is a Continuation-In-Part application and claims the benefit and priority of U.S. Application Serial No. 14/301,018, filed June 10, 2014, entitled "Printing Process Using Soft Photopolymer Plates" and identified as Attorney File No. 1604-726, which claims priority under 35 U.S.C. §119(e) to U.S. Provisional Patent Application Serial No. 61/833,799, filed June 11, 2013, entitled "Printing Process Using Soft Photopolymer Plates" and identified as Attorney File No. 1604-726-PROV;

NOW THEREFORE, be it known that we, the said inventors, for and in consideration of certain good and valuable consideration, the sufficiency and receipt of which is hereby acknowledged, at the request of the assignee do sell, assign, and transfer unto said assignee, Ball Corporation, an Indiana corporation having a place of business at 10 Longs Peak Drive, Broomfield, Colorado 80021, its successors, legal representatives, and assigns, the aforesaid patent applications, the invention(s) described therein and any modification and/or improvement(s) to the invention(s) thereof and all continuation, divisional, continuation-in-part, and reissue applications associated therewith; all corresponding patent applications in foreign countries; all applications pursuant to the Patent Cooperation Treaty; all applications for extension filed or to be filed for the invention(s), improvements and/or modifications; and all Letters Patent, Invention Registrations, Utility Models, Extensions, Reissues, and other patent rights obtained for the invention(s), improvements and/or modifications in the United States or any other country;

We also assign any right, title, and interest in and to the invention(s) improvements and/or modifications, which has not already been transferred to the assignee;

We warrant that we have made no assignment of the invention(s), application(s), and/or patent therefor to a party other than Ball Corporation, and we are under no obligation to make any assignment of the invention(s), including improvements and/or modifications to the invention(s), application(s), or patent(s) therefor to any other party; and

We further agree to cooperate with the assignee hereunder in the obtaining and sustaining of any and all such Letters Patent and in confirming assignee's exclusive ownership of the invention(s), but at the expense of said assignee.

We have reviewed and understand the contents of the application(s), including the claims thereof, which may have been amended by a preliminary amendment filed with the application(s) or which

are contemplated. We affirm that the above-identified invention and application was made or authorized to be made by us. We acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application. We hereby acknowledge that any willful false statement regarding inventorship of these applications is punishable under 18 U.S.C. 1001 by fine or imprisonment of not more than five (5) years, or both.

The Commissioner of Patents is hereby authorized and requested to issue the Letters Patent(s) solely in accordance with the terms of this Assignment, to Ball Corporation, its successors, legal representatives, and assigns, as the assignee of the entire right, title, and interest therein.

IN WITNESS WHEREOF, the parties hereto have executed this Assignment as of the date indicated hereunder.

Date: 5/13/15 By: Chris Carreras
Chris Carreras

STATE OF Colorado)
) ss.
COUNTY OF Jefferson)

Before me, a Notary Public in and for said County and State, personally appeared **Chris Carreras**, known to me to be the person whose name is subscribed to the foregoing instrument, and acknowledged to me that he/she executed the same for the purposes and considerations therein expressed.

Given under my hand and seal of office this 13th day of May, 2015.

My commission expires: 8/19/2018 St. J. St.
Notary Public

Date: 5/8/15

By: Kellie M. Hedberg
Kellie M. Hedberg

STATE OF _____)
) ss.
COUNTY OF _____)

Before me, a Notary Public in and for said County and State, personally appeared **Kellie M. Hedberg**, known to me to be the person whose name is subscribed to the foregoing instrument, and acknowledged to me that she executed the same for the purposes and considerations therein expressed.

Given under my hand and seal of office this 8th day of May, 2015.

My commission expires: 8/19/2018



Notary Public