

ASSIGNMENT

WHEREAS, I, **Earnest R. Iddings of 6118 Alexa Lane, Sylvania, OH 43560, US** hereinafter referred to as ASSIGNOR, has invented certain improvements in an invention entitled "**Glass Manufacturing Process**" for which an application for a United States Patent was filed in the United States Patent & Trademark Office (USPTO) on October 1, 2019 and thereafter received a USPTO Serial Number of 16/590,077

AND WHEREAS, **Owens-Brockway Glass Container Inc.**, hereinafter referred to as ASSIGNEE, a corporation organized and existing under the laws of the state of Delaware and having a place of business located at One Michael Owens Way, Perrysburg, Ohio 43551-2999, U.S.A., is desirous of acquiring the entire right, title and interest in and to said invention as described in said application including all patentable subject matter disclosed in said application.

NOW, THEREFORE, in consideration of One Dollar (\$1.00) and other good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, I, as ASSIGNOR, do hereby sell, assign, transfer and convey unto ASSIGNEE, my entire right, title and interest, including all priority rights in the United States of America and all countries foreign thereto and under any or all International Conventions associated with each of said foreign countries, in and to: (A) said invention as described in said application, (B) said application and any continuation or continuation-in-part application(s) of said application including all patentable subject matter disclosed therein, (C) any United States Patent(s) including any reissue, re-examination, extension or renewal of said United States Patent(s) that may be granted in pursuance of said application(s), (D) any foreign patent application(s) that may be filed on said invention, or based on said application(s), in organizations or countries foreign to the United States of America, and (E) any foreign patent(s) granted on said foreign patent application(s).

I, as ASSIGNOR, hereby agree, without any additional consideration, to cooperate with and to assist ASSIGNEE in the filing and prosecution of said application(s) and to perform any other acts as ASSIGNEE or its successors, assigns, designees or legal representatives may deem necessary to secure to ASSIGNEE the rights and interest herein assigned and to acquire, hold, enforce, convey and uphold validity of any of said patent(s), and upon request, to execute all papers including those required for said applications(s) or said patents(s). I, as ASSIGNOR, hereby represent and warrant that I have not granted any right, title or interest that would be inconsistent with the right, title and interest granted herein.

I, as ASSIGNOR, hereby authorize ASSIGNEE and its legal representatives to apply for foreign patents based on said invention or on said application(s), in ASSIGNEE'S own name or through its successors, assigns, designees, legal representatives, subsidiaries or related companies, under an International Convention or otherwise, and to enter into the appropriate spaces above in this ASSIGNMENT document, the filing date and USPTO Serial Number of said application for United States Patent, when known.

I, as ASSIGNOR, hereby authorize and request the Commissioner of Patents of the USPTO to issue any of said United States Patents to ASSIGNEE of the entire right, title and interest in and to any of said applications or United States Patents for the sole use and behoof of ASSIGNEE to the full ends of the respective terms for which said patent is granted.

I, as ASSIGNOR, hereby authorize and request the Commissioner of Patents (or the equivalent) in any organizations or countries foreign to the United States of America to issue any said foreign patent(s) to ASSIGNEE of the entire right, title and interest in and to any of said foreign patent application(s) or foreign patent(s) for the sole use and behoof of ASSIGNEE to the full ends of the respective terms for which said patent is granted.

This ASSIGNMENT is governed by and is to be construed in accordance with the laws of the State of Ohio, U.S.A. No representations, warranties, collateral assignments or conditions affecting this ASSIGNMENT are valid other than those expressed in this ASSIGNMENT. ASSIGNOR agrees that the provisions of this ASSIGNMENT are fully binding on ASSIGNOR and that ASSIGNOR'S respective heirs, executors, assigns and administrators have no right, title or interest in any of said applications, inventions or patents whatsoever.

IN WITNESS WHEREOF, the undersigned ASSIGNOR has caused his name to be subscribed hereto this 30th day of Sept., 2019.

ASSIGNOR SIGNATURE: *Earnest R. Iddings*

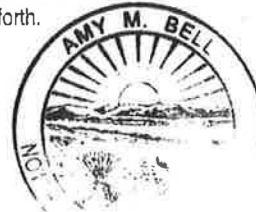
ASSIGNOR NAME:

Earnest R. Iddings

STATE OF OHIO)
COUNTY OF WOOD)

On this 30th day of Sept., 2019, before me, the undersigned Notary Public in and for Wood County, State of Ohio, U.S.A., personally appeared Earnest R. Iddings who is known to me to be the same person whose name is subscribed above to this instrument, and who acknowledged that he has signed, sealed and delivered this instrument as his free and voluntary act for the purposes herein set forth.

Amy M. Bell
Notary Public

**AMY M. BELL****NOTARY PUBLIC
STATE OF OHIO**

My Commission Expires

May 12 2020

ASSIGNMENT

WHEREAS, I, **Sutapa Bhaduri** of **9102 Rolling Hill Road, Holland, OH 43528, US** hereinafter referred to as ASSIGNOR, has invented certain improvements in an invention entitled "**Glass Manufacturing Process**" for which an application for a United States Patent was filed in the United States Patent & Trademark Office (USPTO) on October 1, 2019 and thereafter received a USPTO Serial Number of 16/590,077

AND WHEREAS, **Owens-Brockway Glass Container Inc.**, hereinafter referred to as ASSIGNEE, a corporation organized and existing under the laws of the state of Delaware and having a place of business located at One Michael Owens Way, Perrysburg, Ohio 43551-2999, U.S.A., is desirous of acquiring the entire right, title and interest in and to said invention as described in said application including all patentable subject matter disclosed in said application.

NOW, THEREFORE, in consideration of One Dollar (\$1.00) and other good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, I, as ASSIGNOR, do hereby sell, assign, transfer and convey unto ASSIGNEE, my entire right, title and interest, including all priority rights in the United States of America and all countries foreign thereto and under any or all International Conventions associated with each of said foreign countries, in and to: (A) said invention as described in said application, (B) said application and any continuation or continuation-in-part application(s) of said application including all patentable subject matter disclosed therein, (C) any United States Patent(s) including any reissue, re-examination, extension or renewal of said United States Patent(s) that may be granted in pursuance of said application(s), (D) any foreign patent application(s) that may be filed on said invention, or based on said application(s), in organizations or countries foreign to the United States of America, and (E) any foreign patent(s) granted on said foreign patent application(s).

I, as ASSIGNOR, hereby agree, without any additional consideration, to cooperate with and to assist ASSIGNEE in the filing and prosecution of said application(s) and to perform any other acts as ASSIGNEE or its successors, assigns, designees or legal representatives may deem necessary to secure to ASSIGNEE the rights and interest herein assigned and to acquire, hold, enforce, convey and uphold validity of any of said patent(s), and upon request, to execute all papers including those required for said applications(s) or said patents(s). I, as ASSIGNOR, hereby represent and warrant that I have not granted any right, title or interest that would be inconsistent with the right, title and interest granted herein.

I, as ASSIGNOR, hereby authorize ASSIGNEE and its legal representatives to apply for foreign patents based on said invention or on said application(s), in ASSIGNEE'S own name or through its successors, assigns, designees, legal representatives, subsidiaries or related companies, under an International Convention or otherwise, and to enter into the appropriate spaces above in this ASSIGNMENT document, the filing date and USPTO Serial Number of said application for United States Patent, when known.

I, as ASSIGNOR, hereby authorize and request the Commissioner of Patents of the USPTO to issue any of said United States Patents to ASSIGNEE of the entire right, title and interest in and to any of said applications or United States Patents for the sole use and behoof of ASSIGNEE to the full ends of the respective terms for which said patent is granted.

I, as ASSIGNOR, hereby authorize and request the Commissioner of Patents (or the equivalent) in any organizations or countries foreign to the United States of America to issue any said foreign patent(s) to ASSIGNEE of the entire right, title and interest in and to any of said foreign patent application(s) or foreign patent(s) for the sole use and behoof of ASSIGNEE to the full ends of the respective terms for which said patent is granted.

This ASSIGNMENT is governed by and is to be construed in accordance with the laws of the State of Ohio, U.S.A. No representations, warranties, collateral assignments or conditions affecting this ASSIGNMENT are valid other than those expressed in this ASSIGNMENT. ASSIGNOR agrees that the provisions of this ASSIGNMENT are fully binding on ASSIGNOR and that ASSIGNOR'S respective heirs, executors, assigns and administrators have no right, title or interest in any of said applications, inventions or patents whatsoever.

IN WITNESS WHEREOF, the undersigned ASSIGNOR has caused his name to be subscribed hereto this 1st day of October, 2019.

ASSIGNOR SIGNATURE: Sutapa Bhaduri

ASSIGNOR NAME:

Sutapa Bhaduri

STATE OF OHIO)
COUNTY OF WOOD)

On this 1st day of October, 2019, before me, the undersigned Notary Public in and for Wood County, State of Ohio, U.S.A., personally appeared Sutapa Bhaduri who is known to me to be the same person whose name is subscribed above to this instrument, and who acknowledged that he has signed, sealed and delivered this instrument as his free and voluntary act for the purposes herein set forth.

[Signature]
Notary Public



AMY M. BELL

NOTARY PUBLIC
STATE OF OHIOMy Commission Expires
May 12, 2020

ASSIGNMENT

WHEREAS, I, Nicholas A. Schoenrock of 9383 Rudolph, Rudolph, OH 43462, US hereinafter referred to as ASSIGNOR, has invented certain improvements in an invention entitled "Glass Manufacturing Process" for which an application for a United States Patent was filed in the United States Patent & Trademark Office (USPTO) on October 1, 2019 and thereafter received a USPTO Serial Number of 16/590,077;

AND WHEREAS, Owens-Brockway Glass Container Inc., hereinafter referred to as ASSIGNEE, a corporation organized and existing under the laws of the state of Delaware and having a place of business located at One Michael Owens Way, Perrysburg, Ohio 43551-2999, U.S.A., is desirous of acquiring the entire right, title and interest in and to said invention as described in said application including all patentable subject matter disclosed in said application.

NOW, THEREFORE, in consideration of One Dollar (\$1.00) and other good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, I, as ASSIGNOR, do hereby sell, assign, transfer and convey unto ASSIGNEE, my entire right, title and interest, including all priority rights in the United States of America and all countries foreign thereto and under any or all International Conventions associated with each of said foreign countries, in and to: (A) said invention as described in said application, (B) said application and any continuation or continuation-in-part application(s) of said application including all patentable subject matter disclosed therein, (C) any United States Patent(s) including any reissue, re-examination, extension or renewal of said United States Patent(s) that may be granted in pursuance of said application(s), (D) any foreign patent application(s) that may be filed on said invention, or based on said application(s), in organizations or countries foreign to the United States of America, and (E) any foreign patent(s) granted on said foreign patent application(s).

I, as ASSIGNOR, hereby agree, without any additional consideration, to cooperate with and to assist ASSIGNEE in the filing and prosecution of said application(s) and to perform any other acts as ASSIGNEE or its successors, assigns, designees or legal representatives may deem necessary to secure to ASSIGNEE the rights and interest herein assigned and to acquire, hold, enforce, convey and uphold validity of any of said patent(s), and upon request, to execute all papers including those required for said applications(s) or said patents(s). I, as ASSIGNOR, hereby represent and warrant that I have not granted any right, title or interest that would be inconsistent with the right, title and interest granted herein.

I, as ASSIGNOR, hereby authorize ASSIGNEE and its legal representatives to apply for foreign patents based on said invention or on said application(s), in ASSIGNEE'S own name or through its successors, assigns, designees, legal representatives, subsidiaries or related companies, under an International Convention or otherwise, and to enter into the appropriate spaces above in this ASSIGNMENT document, the filing date and USPTO Serial Number of said application for United States Patent, when known.

I, as ASSIGNOR, hereby authorize and request the Commissioner of Patents of the USPTO to issue any of said United States Patents to ASSIGNEE of the entire right, title and interest in and to any of said applications or United States Patents for the sole use and behoof of ASSIGNEE to the full ends of the respective terms for which said patent is granted.

I, as ASSIGNOR, hereby authorize and request the Commissioner of Patents (or the equivalent) in any organizations or countries foreign to the United States of America to issue any said foreign patent(s) to ASSIGNEE of the entire right, title and interest in and to any of said foreign patent application(s) or foreign patent(s) for the sole use and behoof of ASSIGNEE to the full ends of the respective terms for which said patent is granted.

This ASSIGNMENT is governed by and is to be construed in accordance with the laws of the State of Ohio, U.S.A. No representations, warranties, collateral assignments or conditions affecting this ASSIGNMENT are valid other than those expressed in this ASSIGNMENT. ASSIGNOR agrees that the provisions of this ASSIGNMENT are fully binding on ASSIGNOR and that ASSIGNOR'S respective heirs, executors, assigns and administrators have no right, title or interest in any of said applications, inventions or patents whatsoever.

IN WITNESS WHEREOF, the undersigned ASSIGNOR has caused his name to be subscribed hereto this 22 day of October, 2019.

ASSIGNOR SIGNATURE: 

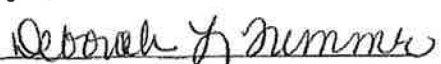
ASSIGNOR NAME:

Nicholas A. Schoenrock

STATE OF OHIO

COUNTY OF Lucas)

On this 22 day of October, 2019, before me, the undersigned Notary Public in and for Lucas County, State of Ohio, U.S.A., personally appeared Nicholas A. Schoenrock who is known to me to be the same person whose name is subscribed above to this instrument, and who acknowledged that he has signed, sealed and delivered this instrument as his free and voluntary act for the purposes herein set forth.


Notary Public



DEBORAH L. TRIMMER
NOTARY PUBLIC, STATE OF OHIO
My Commission Expires 12/30/2023

DOCKET 19376

ASSIGNMENT

WHEREAS, I, **Ya-Cheng Lin** of **6155 Broadway, Apt. 5A, Bronx, NY 10471, US** hereinafter referred to as ASSIGNOR, has invented certain improvements in an invention entitled "**Glass Manufacturing Process**" for which an application for a United States Patent was filed in the United States Patent & Trademark Office (USPTO) on October 1, 2019 and thereafter received a USPTO Serial Number of 16/590,877;

AND WHEREAS, **Owens-Brockway Glass Container Inc.**, hereinafter referred to as ASSIGNEE, a corporation organized and existing under the laws of the state of Delaware and having a place of business located at One Michael Owens Way, Perrysburg, Ohio 43551-2999, U.S.A., is desirous of acquiring the entire right, title and interest in and to said invention as described in said application including all patentable subject matter disclosed in said application.

NOW, THEREFORE, in consideration of One Dollar (\$1.00) and other good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, I, as ASSIGNOR, do hereby sell, assign, transfer and convey unto ASSIGNEE, my entire right, title and interest, including all priority rights in the United States of America and all countries foreign thereto and under any or all International Conventions associated with each of said foreign countries, in and to: (A) said invention as described in said application, (B) said application and any continuation or continuation-in-part application(s) of said application including all patentable subject matter disclosed therein, (C) any United States Patent(s) including any reissue, re-examination, extension or renewal of said United States Patent(s) that may be granted in pursuance of said application(s), (D) any foreign patent application(s) that may be filed on said invention, or based on said application(s), in organizations or countries foreign to the United States of America, and (E) any foreign patent(s) granted on said foreign patent application(s).

I, as ASSIGNOR, hereby agree, without any additional consideration, to cooperate with and to assist ASSIGNEE in the filing and prosecution of said application(s) and to perform any other acts as ASSIGNEE or its successors, assigns, designees or legal representatives may deem necessary to secure to ASSIGNEE the rights and interest herein assigned and to acquire, hold, enforce, convey and uphold validity of any of said patent(s), and upon request, to execute all papers including those required for said applications(s) or said patents(s). I, as ASSIGNOR, hereby represent and warrant that I have not granted any right, title or interest that would be inconsistent with the right, title and interest granted herein.

I, as ASSIGNOR, hereby authorize ASSIGNEE and its legal representatives to apply for foreign patents based on said invention or on said application(s), in ASSIGNEE'S own name or through its successors, assigns, designees, legal representatives, subsidiaries or related companies, under an International Convention or otherwise, and to enter into the appropriate spaces above in this ASSIGNMENT document, the filing date and USPTO Serial Number of said application for United States Patent, when known.

I, as ASSIGNOR, hereby authorize and request the Commissioner of Patents of the USPTO to issue any of said United States Patents to ASSIGNEE of the entire right, title and interest in and to any of said applications or United States Patents for the sole use and behoof of ASSIGNEE to the full ends of the respective terms for which said patent is granted.

I, as ASSIGNOR, hereby authorize and request the Commissioner of Patents (or the equivalent) in any organizations or countries foreign to the United States of America to issue any said foreign patent(s) to ASSIGNEE of the entire right, title and interest in and to any of said foreign patent application(s) or foreign patent(s) for the sole use and behoof of ASSIGNEE to the full ends of the respective terms for which said patent is granted.

This ASSIGNMENT is governed by and is to be construed in accordance with the laws of the State of Ohio, U.S.A. No representations, warranties, collateral assignments or conditions affecting this ASSIGNMENT are valid other than those expressed in this ASSIGNMENT. ASSIGNOR agrees that the provisions of this ASSIGNMENT are fully binding on ASSIGNOR and that ASSIGNOR'S respective heirs, executors, assigns and administrators have no right, title or interest in any of said applications, inventions or patents whatsoever.

IN WITNESS WHEREOF, the undersigned ASSIGNOR has caused his name to be subscribed hereto this 3 day of October, 2019.

ASSIGNOR SIGNATURE: 

ASSIGNOR NAME:

Ya-Cheng Lin

STATE OF NEW YORK
COUNTY OF Westchester)

On this 3 day of Oct, 2019, before me, the undersigned Notary Public in and for Westchester County, State of New York, U.S.A., personally appeared Ya-Cheng Lin who is known to me to be the same person whose name is subscribed above to this instrument, and who acknowledged that he has signed, sealed and delivered this instrument as his free and voluntary act for the purposes herein set forth.

Notary Public 

PETER J. CHO
NOTARY PUBLIC, STATE OF NEW YORK
NO. 01CH6308766
QUALIFIED IN WESTCHESTER COUNTY
MY COMMISSION EXPIRES JULY 28, 2022

ASSIGNMENT

WHEREAS, I, **Zhongming Wang** of 4686 Sycamore Dr., Ypsilanti, MI 48197, US hereinafter referred to as ASSIGNOR, has invented certain improvements in an invention entitled "**Glass Manufacturing Process**" for which an application for a United States Patent was filed in the United States Patent & Trademark Office (USPTO) on October 1, 2019 and thereafter received a USPTO Serial Number of 161590,897;

AND WHEREAS, **Owens-Brockway Glass Container Inc.**, hereinafter referred to as ASSIGNEE, a corporation organized and existing under the laws of the state of Delaware and having a place of business located at One Michael Owens Way, Perrysburg, Ohio 43551-2999, U.S.A., is desirous of acquiring the entire right, title and interest in and to said invention as described in said application including all patentable subject matter disclosed in said application.

NOW, THEREFORE, in consideration of One Dollar (\$1.00) and other good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, I, as ASSIGNOR, do hereby sell, assign, transfer and convey unto ASSIGNEE, my entire right, title and interest, including all priority rights in the United States of America and all countries foreign thereto and under any or all International Conventions associated with each of said foreign countries, in and to: (A) said invention as described in said application, (B) said application and any continuation or continuation-in-part application(s) of said application including all patentable subject matter disclosed therein, (C) any United States Patent(s) including any reissue, re-examination, extension or renewal of said United States Patent(s) that may be granted in pursuance of said application(s), (D) any foreign patent application(s) that may be filed on said invention, or based on said application(s), in organizations or countries foreign to the United States of America, and (E) any foreign patent(s) granted on said foreign patent application(s).

I, as ASSIGNOR, hereby agree, without any additional consideration, to cooperate with and to assist ASSIGNEE in the filing and prosecution of said application(s) and to perform any other acts as ASSIGNEE or its successors, assigns, designees or legal representatives may deem necessary to secure to ASSIGNEE the rights and interest herein assigned and to acquire, hold, enforce, convey and uphold validity of any of said patent(s), and upon request, to execute all papers including those required for said applications(s) or said patents(s). I, as ASSIGNOR, hereby represent and warrant that I have not granted any right, title or interest that would be inconsistent with the right, title and interest granted herein.

I, as ASSIGNOR, hereby authorize ASSIGNEE and its legal representatives to apply for foreign patents based on said invention or on said application(s), in ASSIGNEE'S own name or through its successors, assigns, designees, legal representatives, subsidiaries or related companies, under an International Convention or otherwise, and to enter into the appropriate spaces above in this ASSIGNMENT document, the filing date and USPTO Serial Number of said application for United States Patent, when known.

I, as ASSIGNOR, hereby authorize and request the Commissioner of Patents of the USPTO to issue any of said United States Patents to ASSIGNEE of the entire right, title and interest in and to any of said applications or United States Patents for the sole use and behoof of ASSIGNEE to the full ends of the respective terms for which said patent is granted.

I, as ASSIGNOR, hereby authorize and request the Commissioner of Patents (or the equivalent) in any organizations or countries foreign to the United States of America to issue any said foreign patent(s) to ASSIGNEE of the entire right, title and interest in and to any of said foreign patent application(s) or foreign patent(s) for the sole use and behoof of ASSIGNEE to the full ends of the respective terms for which said patent is granted.

This ASSIGNMENT is governed by and is to be construed in accordance with the laws of the State of Ohio, U.S.A. No representations, warranties, collateral assignments or conditions affecting this ASSIGNMENT are valid other than those expressed in this ASSIGNMENT. ASSIGNOR agrees that the provisions of this ASSIGNMENT are fully binding on ASSIGNOR and that ASSIGNOR'S respective heirs, executors, assigns and administrators have no right, title or interest in any of said applications, inventions or patents whatsoever.

IN WITNESS WHEREOF, the undersigned ASSIGNOR has caused his name to be subscribed hereto this 21 day of Oct., 2019.

ASSIGNOR SIGNATURE: Zhongming WangASSIGNOR NAME: Zhongming Wang

STATE OF OHIO)
COUNTY OF WOOD)

On this 21st day of October, 2019, before me, the undersigned Notary Public in and for Wood County, State of Ohio, U.S.A., personally appeared Zhongming Wang who is known to me to be the same person whose name is subscribed above to this instrument, and who acknowledged that he has signed, sealed and delivered this instrument as his free and voluntary act for the purposes herein set forth.

[Signature]
Notary Public



AMY M BELL

**NOTARY PUBLIC
STATE OF OHIO**

My Commission Expires

May 1, 2020

ASSIGNMENT

WHEREAS, I, **Udaya Vempati** of **11 Cottage Grn., Ottawa, IL 61350, US** hereinafter referred to as ASSIGNOR, has invented certain improvements in an invention entitled "**Glass Manufacturing Process**" for which an application for a United States Patent was filed in the United States Patent & Trademark Office (USPTO) on October 1, 2019 and thereafter received a USPTO Serial Number of 16/590,077

AND WHEREAS, **Owens-Brockway Glass Container Inc.**, hereinafter referred to as ASSIGNEE, a corporation organized and existing under the laws of the state of Delaware and having a place of business located at One Michael Owens Way, Perrysburg, Ohio 43551-2999 U.S.A., is desirous of acquiring the entire right, title and interest in and to said invention as described in said application including all patentable subject matter disclosed in said application.

NOW, THEREFORE, in consideration of One Dollar (\$1.00) and other good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, I, as ASSIGNOR, do hereby sell, assign, transfer and convey unto ASSIGNEE, my entire right, title and interest, including all priority rights in the United States of America and all countries foreign thereto and under any or all International Conventions associated with each of said foreign countries, in and to: (A) said invention as described in said application, (B) said application and any continuation or continuation-in-part application(s) of said application including all patentable subject matter disclosed therein, (C) any United States Patent(s) including any reissue, re-examination, extension or renewal of said United States Patent(s) that may be granted in pursuance of said application(s), (D) any foreign patent application(s) that may be filed on said invention, or based on said application(s), in organizations or countries foreign to the United States of America, and (E) any foreign patent(s) granted on said foreign patent application(s).

I, as ASSIGNOR, hereby agree, without any additional consideration, to cooperate with and to assist ASSIGNEE in the filing and prosecution of said application(s) and to perform any other acts as ASSIGNEE or its successors, assigns, designees or legal representatives may deem necessary to secure to ASSIGNEE the rights and interest herein assigned and to acquire, hold, enforce, convey and uphold validity of any of said patent(s), and upon request, to execute all papers including those required for said applications(s) or said patents(s). I, as ASSIGNOR, hereby represent and warrant that I have not granted any right, title or interest that would be inconsistent with the right, title and interest granted herein.

I, as ASSIGNOR, hereby authorize ASSIGNEE and its legal representatives to apply for foreign patents based on said invention or on said application(s), in ASSIGNEE'S own name or through its successors, assigns, designees, legal representatives, subsidiaries or related companies, under an International Convention or otherwise, and to enter into the appropriate spaces above in this ASSIGNMENT document, the filing date and USPTO Serial Number of said application for United States Patent, when known.

I, as ASSIGNOR, hereby authorize and request the Commissioner of Patents of the USPTO to issue any of said United States Patents to ASSIGNEE of the entire right, title and interest in and to any of said applications or United States Patents for the sole use and behoof of ASSIGNEE to the full ends of the respective terms for which said patent is granted.

I, as ASSIGNOR, hereby authorize and request the Commissioner of Patents (or the equivalent) in any organizations or countries foreign to the United States of America to issue any said foreign patent(s) to ASSIGNEE of the entire right, title and interest in and to any of said foreign patent application(s) or foreign patent(s) for the sole use and behoof of ASSIGNEE to the full ends of the respective terms for which said patent is granted.

This ASSIGNMENT is governed by and is to be construed in accordance with the laws of the State of Ohio, U.S.A. No representations, warranties, collateral assignments or conditions affecting this ASSIGNMENT are valid other than those expressed in this ASSIGNMENT. ASSIGNOR agrees that the provisions of this ASSIGNMENT are fully binding on ASSIGNOR and that ASSIGNOR'S respective heirs, executors, assigns and administrators have no right, title or interest in any of said applications, inventions or patents whatsoever.

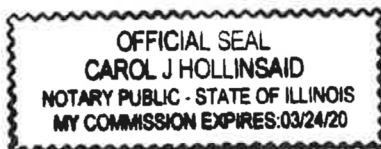
IN WITNESS WHEREOF, the undersigned ASSIGNOR has caused his name to be subscribed hereto this 2 day of Oct, 2019.

ASSIGNOR SIGNATURE: *Udaya Vempati*ASSIGNOR NAME: Udaya Vempati

STATE OF ILLINOIS)
COUNTY OF LaSalle)

On this 2 day of Oct, 2019, before me, the undersigned Notary Public in and for LaSalle County, State of Illinois, U.S.A., personally appeared Udaya Vempati who is known to me to be the same person whose name is subscribed above to this instrument, and who acknowledged that he has signed, sealed and delivered this instrument as his free and voluntary act for the purposes herein set forth.

Carol J. Hollinsaid
Notary Public



ASSIGNMENT

WHEREAS, I, Casey Townsend of 28552 McCarty Dr., Perrysburg, OH 43551, US hereinafter referred to as ASSIGNOR, has invented certain improvements in an invention entitled "Glass Manufacturing Process" for which an application for a United States Patent was filed in the United States Patent & Trademark Office (USPTO) on October 1, 2019 and thereafter received a USPTO Serial Number of 161590,077;

AND WHEREAS, Owens-Brockway Glass Container Inc., hereinafter referred to as ASSIGNEE, a corporation organized and existing under the laws of the state of Delaware and having a place of business located at One Michael Owens Way, Perrysburg, Ohio 43551-2999, U.S.A., is desirous of acquiring the entire right, title and interest in and to said invention as described in said application including all patentable subject matter disclosed in said application.

NOW, THEREFORE, in consideration of One Dollar (\$1.00) and other good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, I, as ASSIGNOR, do hereby sell, assign, transfer and convey unto ASSIGNEE, my entire right, title and interest, including all priority rights in the United States of America and all countries foreign thereto and under any or all International Conventions associated with each of said foreign countries, in and to: (A) said invention as described in said application, (B) said application and any continuation or continuation-in-part application(s) of said application including all patentable subject matter disclosed therein, (C) any United States Patent(s) including any reissue, re-examination, extension or renewal of said United States Patent(s) that may be granted in pursuance of said application(s), (D) any foreign patent application(s) that may be filed on said invention, or based on said application(s), in organizations or countries foreign to the United States of America, and (E) any foreign patent(s) granted on said foreign patent application(s).

I, as ASSIGNOR, hereby agree, without any additional consideration, to cooperate with and to assist ASSIGNEE in the filing and prosecution of said application(s) and to perform any other acts as ASSIGNEE or its successors, assigns, designees or legal representatives may deem necessary to secure to ASSIGNEE the rights and interest herein assigned and to acquire, hold, enforce, convey and uphold validity of any of said patent(s), and upon request, to execute all papers including those required for said applications(s) or said patents(s). I, as ASSIGNOR, hereby represent and warrant that I have not granted any right, title or interest that would be inconsistent with the right, title and interest granted herein.

I, as ASSIGNOR, hereby authorize ASSIGNEE and its legal representatives to apply for foreign patents based on said invention or on said application(s), in ASSIGNEE'S own name or through its successors, assigns, designees, legal representatives, subsidiaries or related companies, under an International Convention or otherwise, and to enter into the appropriate spaces above in this ASSIGNMENT document, the filing date and USPTO Serial Number of said application for United States Patent, when known.

I, as ASSIGNOR, hereby authorize and request the Commissioner of Patents of the USPTO to issue any of said United States Patents to ASSIGNEE of the entire right, title and interest in and to any of said applications or United States Patents for the sole use and behoof of ASSIGNEE to the full ends of the respective terms for which said patent is granted.

I, as ASSIGNOR, hereby authorize and request the Commissioner of Patents (or the equivalent) in any organizations or countries foreign to the United States of America to issue any said foreign patent(s) to ASSIGNEE of the entire right, title and interest in and to any of said foreign patent application(s) or foreign patent(s) for the sole use and behoof of ASSIGNEE to the full ends of the respective terms for which said patent is granted.

This ASSIGNMENT is governed by and is to be construed in accordance with the laws of the State of Ohio, U.S.A. No representations, warranties, collateral assignments or conditions affecting this ASSIGNMENT are valid other than those expressed in this ASSIGNMENT. ASSIGNOR agrees that the provisions of this ASSIGNMENT are fully binding on ASSIGNOR and that ASSIGNOR'S respective heirs, executors, assigns and administrators have no right, title or interest in any of said applications, inventions or patents whatsoever.

IN WITNESS WHEREOF, the undersigned ASSIGNOR has caused his name to be subscribed hereto this 8 day of October, 2019.

ASSIGNOR SIGNATURE: Casey Townsend

ASSIGNOR NAME: Casey Townsend

STATE OF OHIO)
COUNTY OF WOOD)

On this 8th day of October, 2019, before me, the undersigned Notary Public in and for Wood County, State of Ohio, U.S.A., personally appeared Casey Townsend who is known to me to be the same person whose name is subscribed above to this instrument, and who acknowledged that he has signed, sealed and delivered this instrument as his free and voluntary act for the purposes herein set forth.

Susan M. Gladieux
Notary Public



SUSAN GLADIEUX
NOTARY PUBLIC
FOR THE
STATE OF OHIO
My Commission Expires
August 5, 2024