



(51) International Patent Classification:

H02K 5/12 (2006.01) H02K 5/16 (2006.01)

H02K 5/128 (2006.01) H02K 7/00 (2006.01)

(21) International Application Number:

PCT/US2022/041530

(22) International Filing Date:

25 August 2022 (25.08.2022)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

10202109299U 25 August 2021 (25.08.2021) SG

(71) Applicant (for US only): **SCHLUMBERGER TECHNOLOGY CORPORATION** [US/US]; 300 Schlumberger Drive, Sugar Land, Texas 77478 (US).

(71) Applicant (for CA only): **SCHLUMBERGER CANADA LIMITED** [CA/CA]; 125 – 9 Avenue SE, Calgary, Alberta T2G 0P6 (CA).

(71) Applicant (for FR only): **SERVICES PETROLIERS SCHLUMBERGER** [FR/FR]; 42 rue Saint Dominique, 75007 Paris (FR).

(71) Applicant (for all designated States except CA, FR, US): **SCHLUMBERGER TECHNOLOGY B.V.** [NL/NL]; Parkstraat 83, 2514 JG The Hague (NL).

(72) Inventors: **EKAMBARAM, Raju**; 1 Benoi Crescent, Singapore 629986 (SG). **JEE, You Cheng**; 7 Benoi Crescent, Singapore 629971 (SG). **IVANOV, Stanislav Konstantinovich**; 7 Benoi Crescent, Singapore 629971 (SG). **RADOV, Maxim Y.**; 7 Benoi Crescent, Singapore 629971 (SG).

(74) Agent: **BROWN, Allyson et al.**; Schlumberger, 10001 Richmond Avenue, Room 4720, Houston, Texas 77042 (US).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CV, CZ, DE, DJ, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IQ, IR, IS, IT, JM, JO, JP, KE, KG, KH, KN, KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, WS, ZA, ZM, ZW.

(54) Title: CANNED MOTOR FOR ELECTRIC SUBMERSIBLE PUMP

(57) Abstract: A canned motor for a submersible pump system and a method of manufacturing the canned motor are provided. The canned motor includes: a canned stator comprising a can disposed within a central bore of a lamination stack, wherein an inner diameter of the can comprises at least one keyway; and a rotor bearing comprising at least one key configured to engage the keyway of the can when a shaft and rotor sub-assembly is disposed within the canned stator.

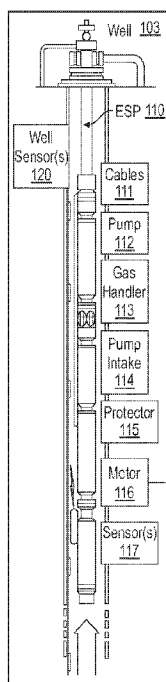


FIG. 1

(84) Designated States (*unless otherwise indicated, for every kind of regional protection available*): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Published:

— *with international search report (Art. 21(3))*