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(71) Applicant: **AMCOR RIGID PACKAGING USA, LLC**
[US/US]; 935 Technology Drive, Ann Arbor, Michigan
48108 (US).

(72) Inventors: **PHILIP, Bradley S.**; 310 Wildwood Circle,
Tecumseh, Michigan 49286 (US). **MATTISON, Brian**;
730 Darwin Drive, Chelsea, Michigan 48118 (US).

(74) Agent: **SEITZ, Brent G.** et al.; Harness, Dickey & Pierce,
P.L.C., 5445 Corporate Drive, Suite 200, Troy, Michigan
48098 (US).

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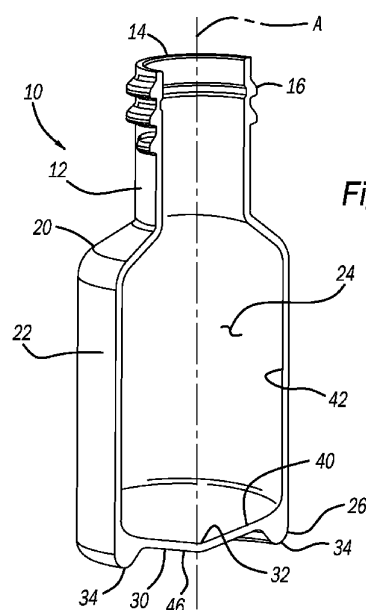


Fig. 3

(57) Abstract: A parison configured to be injection blow molded into a container, and a method therefor. A distal end of the parison is configured to be blown into a container base including an inner surface defining a lower end of the internal volume. The inner surface slopes downward from a sidewall to a radial center of the base such that the radial center is at a lowermost portion of the inner surface of the base, and the inner surface provides a funnel directing contents of the internal volume down to the radial center. An annular flange at a distal end of the parison is configured to be injection blow molded into a standing ring of the container. The parison is configured to form by injection blow molding the standing ring, the inner surface of the base, the container body, and the finish to be monolithic.